

Gelest

Hydrophobicity, Hydrophilicity and Silane Surface Modification



Materials for:

Water-Repellents

Anti-Stiction Coatings

Mineral Surface Treatments

Fillers for Composites

Pigment Dispersants

Dielectric Coatings

Release Coatings

Optical (LCD) Coatings

Bonded Phases

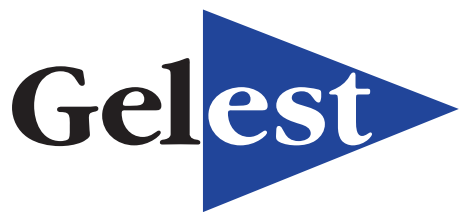
Self-Assembled Monolayers (SAMs)

Architectural Coatings

Version 2.0

New!

Silanes with Embedded Polarity
Biomimetic Silanes
Fluorescent Silanes



Gelest, Inc.

Telephone: General 215-547-1015
Order Entry 888-734-8344
Technical Service: 215-547-1016
FAX: 215-547-2484
Internet: www.gelest.com
e-mail: sales@gelest.com
Correspondence: 11 East Steel Rd.
Morrisville, PA 19067

For further information consult our web site at: www.gelest.com

In Europe:

Gelest Inc.

Stroofstrasse 27 Geb.2901
65933 Frankfurt am Main,
Germany
Tel: +49-(0)-69-3800-2150
Fax: +49-(0)-69-3800-2300
e-mail: info@gelestde.com
Internet: www.gelestde.com

In Japan:

For commercial and research quantities contact:

AZmax Co. Ltd. Tokyo Office

Matsuda Yaesudori, Bldg F8
1-10-7 Hatchoubori, Chou-Ku
Tokyo 104-0032
Tel: 81-3-5543-1630
Fax: 81-3-5543-0312
Email: sales@azmax.co.jp
On-line catalog: www.azmax.co.jp

In India:

For commercial and research quantities contact:

Gautavik International

301, A Wing Chandan Co-op Hsg Soc.
Dadabhai Cross Road North
Vile Parle West, Mumbai 400056
India
Tel: 91-22-26703175
Fax: 91-96-19190510
Email: vasantiyadav@yahoo.co.in

In South-East Asia:

For commercial and research quantities contact:

Gulf Chemical

39 Jalan Pemimpin
Tai Lee Industrial Building #04-03
Singapore 577182
Tel: 65-6358-3185
Fax: 65-6353-2542
Email: support@gulfchem.com.sg

In Mainland China:

For commercial and research quantities contact:

A Meryer Chemical Technology

Shanghai Company

No. 3636, Jiangcheng Road
Shanghai, China 200245
Tel: +86-(0)-21-61259170
Fax: +86-(0)-21-61259169
Email: pur02@meryer.com

Front Cover Photos: Water rolls off a duck's back. Lotus leaves exhibit superhydrophobicity. Biological systems are dependent on water, but at the same time must control the interaction. In a sense, all living organisms exhibit behaviors that can be described as both hydrophobic and hydrophilic.

Sales of all products listed are subject to the published terms and conditions of Gelest, Inc.

Gelest **Hydrophobicity, Hydrophilicity** **and Silane Surface Modification**

by Barry Arkles

TABLE OF CONTENTS

Silanes and Surface Modification	2
Water, Hydrophobicity and Hydrophilicity	3
Wettability and Contact Angle	4
Critical Surface Tension and Adhesion	5
How does a Silane Modify a Surface?	6
Selecting a Silane for Surface Modification	7
Hydrophobic Surface Treatments	8
Superhydrophobicity and Oleophobicity	9
Hydrophilic Surface Treatments	10
Range of Water Interaction with Surfaces	11
Reacting with the Substrate	12

Special Topics:

Dipodal Silanes	13
Linker Length	14
Embedded/Tipped Polarity	15
Partition, Orientation and Self-Assembly in Bonded Phases	16
Modification of Metal Substrates	17
Difficult Substrates	18
Applying a Silane Surface Treatment	19
Biomimetic Silane Surface Treatments	21
Alkylphosphonic Acid Surface Treatments	21
Hydrophobic Silane Selection Guide	22

Silane Properties:

Hydrophobic Silanes	30
Hydrophobic Silanes - Dipodal	60
Hydrophobic Silanes - Polymeric	63
Hydrophilic Silanes - Polar	64
Hydrophilic Silanes - Hydrogen Bonding	66
Hydrophilic Silanes - Hydroxylic	71
Hydrophilic Silanes - Ionic / Charge Inducible	72
Hydrophilic Silanes - Polymeric	74
Hydrophilic Silanes - Epoxy / Masked	76
Silyl Hydrides	77
UV Active and Fluorescent Silanes	78
References	80

Hydrophobicity, Hydrophilicity and Silane Surface Modification
Barry Arkles ©2011 Gelest, Inc.

Silanes and Surface Modification

Silanes are silicon chemicals that possess a hydrolytically sensitive center that can react with inorganic substrates such as glass to form stable covalent bonds and possess an organic substitution that alters the physical interactions of treated substrates.



organic substitution allows permanent property modification

hydrolyzable alkoxy (alcohol) groups

Property modifications include:

- Hydrophobicity
- Adhesion
- Release
- Dielectric
- Absorption
- Orientation
- Hydrophilicity
- Charge Conduction

Applications include:

- Architectural Coatings
- Water-Repellents
- Anti-stiction Coatings for MEMs
- Mineral Surface Treatments
- Fillers for Composites
- Pigment Dispersants
- Dielectric Coatings
- Anti-fog Coatings
- Release Coatings
- Optical (LCD) Coatings
- Bonded Phases
- Self-Assembled Monolayers (SAMs)
- Crosslinkers for Silicones
- Nanoparticle Synthesis
- Anti-Corrosion Coatings

In contrast with silanes utilized as coupling agents in adhesive applications, silanes used to modify the surface energy or wettability of substrates under normal conditions do not impart chemical reactivity to the substrate. They are often referred to as non-functional silanes. The main classes of silanes utilized to effect surface energy modification without imparting reactivity are:

Hydrophobic Silanes

- Methyl
- Linear Alkyl
- Branched Alkyl
- Fluorinated Alkyl
- Aryl
- Dipodal

Hydrophilic Silanes

- Polar
- Hydroxylic
- Ionic
- Charge inducible /charge switchable
- Embedded Hydrophilicity
- Masked

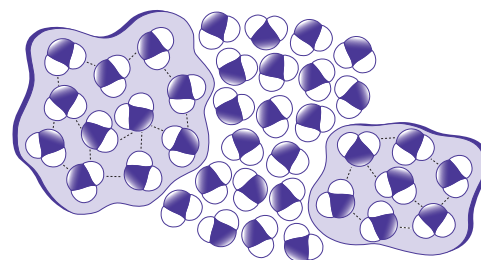
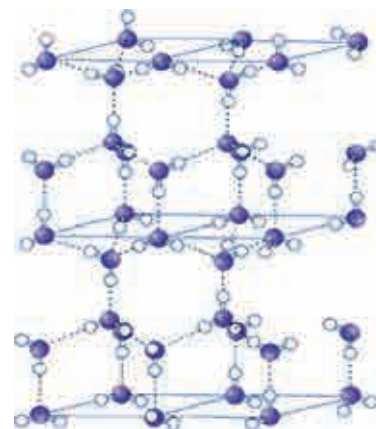
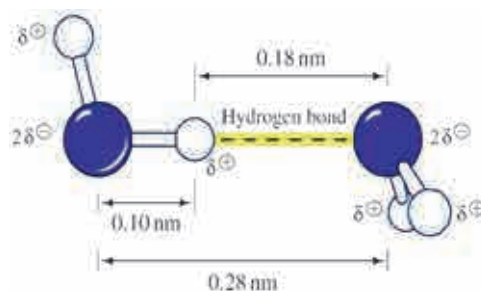
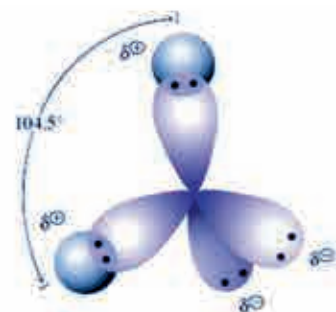
Water, Hydrophobicity and Hydrophilicity

Hydrophobic and **Hydrophilic** are frequently used descriptors of surfaces. A surface is hydrophobic if it tends *not* to adsorb water or be wetted by water. A surface is hydrophilic if it tends *to* adsorb water or be wetted by water. More particularly, the terms describe the interaction of the boundary layer of a solid phase with liquid or vapor water. Silanes can be used to modify the interaction of boundary layers of solids with water with a high degree of control, effecting variable degrees of hydrophobicity or hydrophilicity.

Since the interaction of water with surfaces is frequently used to define surface properties, a brief review of its structure and properties can be helpful. Although the structure of water is a subject of early discussion in the study of physical sciences, it is interesting to note that the structure of liquid water is still not solved and, even so, most technologists lose appreciation of what is known about its structure and properties.

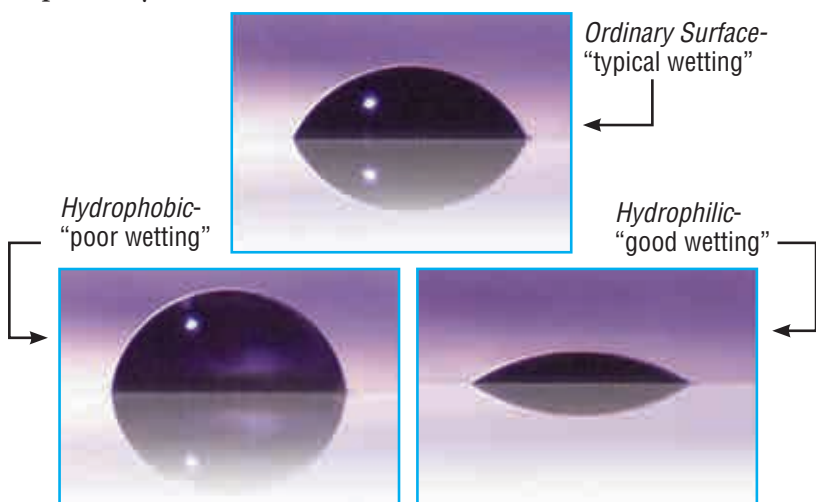
The quantum calculation of the structure of an isolated H₂O molecule has evolved to the currently accepted model which demonstrates a strong dipole, but no lone electron pairs associated with sp³ hybridized orbitals of oxygen. This model of isolated H₂O conforms most closely to the vapor state and extrapolation often leads to the conclusion that water is a collection of individual molecules which associate with each other primarily through dipole interactions. The polar nature of water, with its partial positive and partial negative dipole, explains why bulk water readily dissolves many ionic species and interacts with ionic surfaces. The difference between isolated vapor phase water and bulk liquid water is much more extreme than can be accounted for by a model relying only on dipole interactions. The properties of bulk liquid water are strongly influenced by hydrogen bond interactions. In the liquid state, despite 80% of the electrons being concerned with bonding, the three atoms of a water molecule do not stay together as discrete molecules. The hydrogen atoms are constantly exchanging between water molecules in a protonation-deprotonation process. Both acids and bases catalyze hydrogen exchange and, even when at its slowest rate of exchange (at pH 7), the average residence time of a hydrogen atom is only about a millisecond. In the liquid state, water molecules are bound to each other by an average of three hydrogen bonds. Hydrogen bonds arise when a hydrogen that is covalently bound to an oxygen in one molecule of water nears another oxygen from another water molecule. The electrophilic oxygen atom "pulls" the hydrogen closer to itself. The end result is that the hydrogen is now shared (unequally) between the oxygen to which it is covalently bound and the electrophilic oxygen to which it is attracted (O-H...O). Each hydrogen bond has an average energy of 20 kJ/mol. This is much less than an O-H covalent bond, which is 460 kJ/mol. Even though an individual hydrogen bond is relatively weak, the large number of hydrogen bonds that exist in water which pull the molecules together have a significant role in giving water its special bulk properties. In ice, water molecules are highly organized with four hydrogen bonds. Liquid water is thought to be a combination of domains of molecules with 3-4 hydrogen bonds separated by domains with 2-3 hydrogen bonds, subject to constant turnover - the *flickering cluster model*.

This brief description of water is provided in order to give the insight that whenever a solid surface interacts with bulk water it is interacting with a soft matter structure, not simply a collection of individual molecules. Surface interactions with water must compete with a variety of internal interactions of liquid phase water: van der Waals forces, dipole interactions, hydrogen bonding and proton exchange.

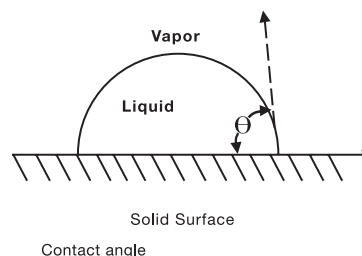


Wettability and Contact Angle

A surface is said to be wetted if a liquid spreads over the surface evenly without the formation of droplets. When the liquid is water and it spreads over the surface without the formation of droplets, the surface is said to be hydrophilic. In terms of energetics, this implies that the forces associated with the interaction of water with the surface are greater than the cohesive forces associated with bulk liquid water. Water droplets form on hydrophobic surfaces, implying that the cohesive forces associated with bulk water are greater than the forces associated with the interaction of water with the surface. Practically, hydrophobicity and hydrophilicity are relative terms. A simple quantitative method for defining the relative degree of interaction of a liquid with a solid surface is the contact angle of a liquid droplet on a solid substrate. If the contact angle of water is less than 30°, the surface is designated hydrophilic since the forces of interaction between water and the surface nearly equal the cohesive forces of bulk water and water does not cleanly drain from the surface. If water spreads over a surface and the contact angle at the spreading front edge of the water is less than 10°, the surface is often designated as superhydrophilic (provided that the surface is not absorbing the water, dissolving in the water or reacting with the water). On a hydrophobic surface, water forms distinct droplets. As the hydrophobicity increases, the contact angle of the droplets with the surface increases. Surfaces with contact angles greater than 90° are designated as hydrophobic. The theoretical maximum contact angle for water on a smooth surface is 120°. Micro-textured or micro-patterned surfaces with hydrophobic asperities can exhibit apparent contact angles exceeding 150° and are associated with superhydrophobicity and the "lotus effect".



Contact Angle Defines Wettability



Contact Angle of Water on Smooth Surfaces

	θ
heptafluorodecyltrimethoxysilane*	115°
(heptafluoroisopropoxy)propyl-trichlorosilane*	109-111°
poly(tetrafluoroethylene)	108-112°
poly(propylene)	108°
octadecyldimethylchlorosilane*	110°
octadecyltrichlorosilane*	102-109°
tris(trimethylsiloxy)-silylethyldimethylchlorosilane	104°
octyldimethylchlorosilane*	104°
dimethyldichlorosilane*	95-105°
butyldimethylchlorosilane*	100°
trimethylchlorosilane*	90-100°
poly(ethylene)	88-103°
poly(styrene)	94°
poly(chlorotrifluoroethylene)	90°
human skin	75-90°
diamond	87°
graphite	86°
silicon (etched)	86-88°
talc	50-55°
chitosan	80-81°
steel	70-75°
methacryloxypropyltrimethoxysilane	70°
gold, typical (see gold, clean)	66°
triethoxysilylpropoxy(triethylenoxy)-dodecanoate*	61-2°
intestinal mucosa	50-60°
glycidoxypolypropyltrimethoxysilane*	49°
kaolin	42-46°
platinum	40°
silicon nitride	28-30°
silver iodide	17°
methoxy(polyethyleneoxy)propyl-trimethoxysilane*	15.5°
soda-lime glass	<15°
gold, clean	<10°

*Note: Contact angles for silanes refer to smooth treated surfaces.

Critical Surface Tension and Adhesion

While the contact angle of water on a substrate is a good indicator of the relative hydrophobicity or hydrophilicity of a substrate, it is not a good indicator for the wettability of the substrate by other liquids. The contact angle is given by Young's equation:

$$\gamma_{sv} - \gamma_{sl} = \gamma_{lv} \cdot \cos\theta_e$$

where γ_{sl} = interfacial surface tension, γ_{lv} = surface tension of liquid.

Critical surface tension is associated with the wettability or release properties of a solid. It serves as a better predictor of the behavior of a solid with a range of liquids.

Liquids with a surface tension below the critical surface tension (γ_c) of a substrate will wet the surface, i.e., show a contact angle of 0 ($\cos\theta_e = 1$). The critical surface tension is unique for any solid and is determined by plotting the cosine of the contact angles of liquids of different surface tensions and extrapolating to 1.

Hydrophilic behavior is generally observed by surfaces with critical surface tensions greater than 45 dynes/cm. As the critical surface tension increases, the expected decrease in contact angle is accompanied with stronger adsorptive behavior and with increased exotherms.

Hydrophobic behavior is generally observed by surfaces with critical surface tensions less than 35 dynes/cm. At first, the decrease in critical surface tension is associated with oleophilic behavior, i.e. the wetting of the surfaces by hydrocarbon oils. As the critical surface tensions decrease below 20 dynes/cm, the surfaces resist wetting by hydrocarbon oils and are considered oleophobic as well as hydrophobic.

In the reinforcement of thermosets and thermoplastics with glass fibers, one approach for optimizing reinforcement is to match the critical surface tension of the silylated glass surface to the surface tension of the polymer in its melt or uncured condition. This has been most helpful in resins with no obvious functionality such as polyethylene and polystyrene. Silane treatment has allowed control of thixotropic activity of silica and clays in paint and coating applications. Immobilization of cellular organelles, including mitochondria, chloroplasts, and microsomes, has been effected by treating silica with alkylsilanes of C₈ or greater substitution.

Critical surface tensions

	γ_c mN/m
heneicosafuorododecyltrichlorosilane	6-7
heptadecafluorodecyltrichlorosilane	12.0
poly(tetrafluoroethylene)	18.5
octadecyltrichlorosilane	20-24
methyltrimethoxysilane	22.5
nonafluorohexyltrimethoxysilane	23.0
vinyltriethoxysilane	25
paraffin wax	25.5
ethyltrimethoxysilane	27.0
propyltrimethoxysilane	28.5
glass, soda-lime (wet)	30.0
poly(chlorotrifluoroethylene)	31.0
poly(propylene)	31.0
poly(propylene oxide)	32
polyethylene	33.0
trifluoropropyltrimethoxysilane	33.5
3-(2-aminoethyl)-aminopropyltrimethoxysilane	33.5
poly(styrene)	34
p-tolyltrimethoxysilane	34
cyanoethyltrimethoxysilane	34
aminopropyltriethoxysilane	35
acetoxypolypropyltrimethoxysilane	37.5
polymethylmethacrylate	39
polyvinylchloride	39
phenyltrimethoxysilane	40.0
chloropropyltrimethoxysilane	40.5
mercaptopropyltrimethoxysilane	41
glycidoxypolypropyltrimethoxysilane	42.5
poly(ethyleneterephthalate)	43
poly(ethylene oxide)	43-45
copper (dry)	44
aluminum (dry)	45
iron (dry)	46
nylon 6/6	45-6
glass, soda-lime (dry)	47
silica, fused	78
titanium dioxide (anatase)	91
ferric oxide	107
tin oxide	111

Note: Critical surface tensions for silanes refer to smooth treated surfaces.

How does a Silane Modify a Surface?

Most of the widely used organosilanes have one organic substituent and three hydrolyzable substituents. In the vast majority of surface treatment applications, the alkoxy groups of the trialkoxysilanes are hydrolyzed to form silanol-containing species. Reaction of these silanes involves four steps. Initially, hydrolysis of the three labile groups occurs. Condensation to oligomers follows. The oligomers then hydrogen bond with OH groups of the substrate. Finally, during drying or curing, a covalent linkage is formed with the substrate with concomitant loss of water. Although described sequentially, these reactions can occur simultaneously after the initial hydrolysis step. At the interface, there is usually only one bond from each silicon of the organosilane to the substrate surface. The two remaining silanol groups are present either in condensed or free form. The R group remains available for covalent reaction or physical interaction with other phases.

Silanes can modify surfaces under anhydrous conditions consistent with monolayer and vapor phase deposition requirements. Extended reaction times (4-12 hours) at elevated temperatures (50°-120°C) are typical. Of the alkoxy silanes, only methoxysilanes are effective without catalysis. The most effective silanes for vapor phase deposition are cyclic azasilanes.

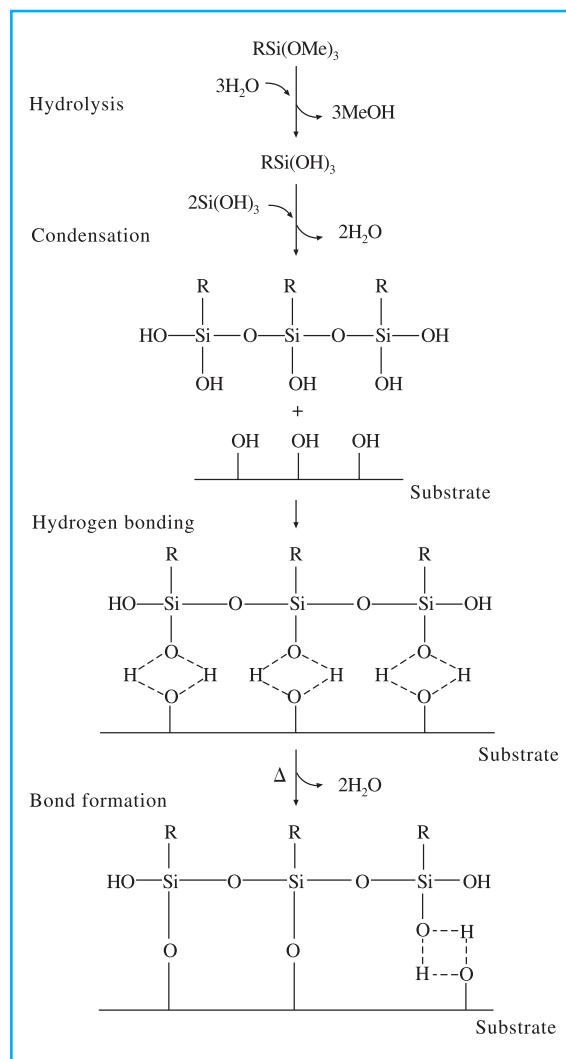
Hydrolysis Considerations

Water for hydrolysis may come from several sources. It may be added, it may be present on the substrate surface, or it may come from the atmosphere. The degree of polymerization of the silanes is determined by the amount of water available and the organic substituent. If the silane is added to water and has low solubility, a high degree of polymerization is favored. Multiple organic substitution, particularly if phenyl or tertiary butyl groups are involved, favors formation of stable monomeric silanols.

The thickness of a polysiloxane layer is also determined by the concentration of the siloxane solution. Although a monolayer is generally desired, multilayer adsorption results from solutions customarily used. It has been calculated that deposition from a 0.25% silane solution onto glass could result in three to eight molecular layers. These multilayers could be either interconnected through a loose network structure, or intermixed, or both, and are, in fact, formed by most deposition techniques. The orientation of functional groups is generally horizontal, but not necessarily planar, on the surface of the substrate.

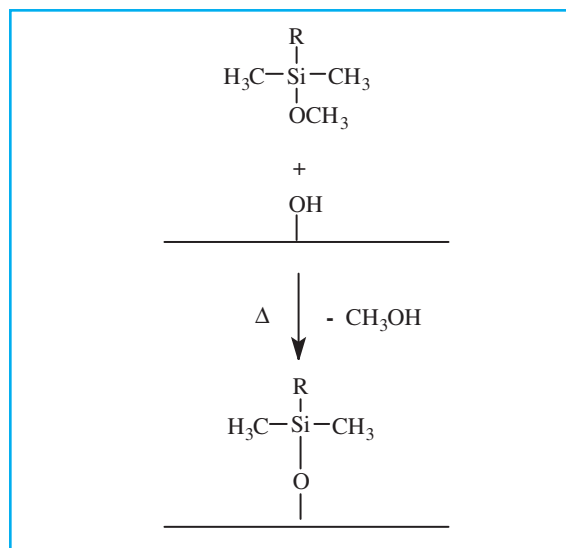
The formation of covalent bonds to the surface proceeds with a certain amount of reversibility. As water is removed, generally by heating to 120°C for 30 to 90 minutes or evacuation for 2 to 6 hours, bonds may form, break, and reform to relieve internal stress.

Hydrolytic Deposition of Silanes



B. Arkles, CHEMTECH, 7, 766, 1977

Anhydrous Deposition of Silanes



Selecting A Silane for Surface Modification - Inorganic Substrate Perspective

Factors influencing silane surface modification selection include:

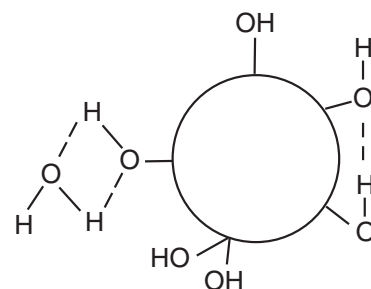
- Concentration of surface hydroxyl groups*
- Type of surface hydroxyl groups*
- Hydrolytic Stability of the bond formed*
- Physical dimensions of the substrate or substrate features*

Surface modification is maximized when silanes react with the substrate surface and present the maximum number of accessible sites with appropriate surface energies. An additional consideration is the physical and chemical properties of the interphase region. The interphase can promote or detract from total system properties depending on its physical properties such as modulus or chemical properties such as water/hydroxyl content.

Hydroxyl-containing substrates vary widely in concentration and type of hydroxyl groups present. Freshly fused substrates stored under neutral conditions have a minimum number of hydroxyls. Hydrolytically derived oxides aged in moist air have significant amounts of physically adsorbed water which can interfere with coupling. Hydrogen bonded vicinal silanols react more readily with silane coupling agents, while isolated or free hydroxyls react reluctantly.

Silanes with three alkoxy groups are the usual starting point for substrate modification. These materials tend to deposit as polymeric films, effecting total coverage and maximizing the introduction of organic functionality. They are the primary materials utilized in composites, adhesives, sealants, and coatings. Limitations intrinsic in the utilization of a polylayer deposition are significant for nano-particles or nano-composites where the interphase dimensions generated by polylayer deposition may approach those of the substrate. Residual (non-condensed) hydroxyl groups from alkoxy silanes can also interfere in activity. Monoalkoxy-silanes provide a frequently used alternative for nano-featured substrates since deposition is limited to a monolayer.

If the hydrolytic stability of the oxane bond between the silane and the substrate is poor or the application is in an aggressive aqueous environment, dipodal silanes often exhibit substantial performance improvements. These materials form tighter networks and may offer up to $10^5 \times$ greater hydrolysis resistance making them particularly appropriate for primer applications.



Water droplets on a (heptadecafluoro-1,1,2,2-tetrahydrodecyl)trimethoxysilane-treated silicon wafer exhibit high contact angles, indicative of the low surface energy. Surfaces are both hydrophobic and resist wetting by hydrocarbon oils. (water droplets contain dye for photographic purposes).

Silane Effectiveness on Inorganics

SUBSTRATES	
EXCELLENT	Silica
	Quartz
	Glass
	Aluminum (AlO(OH))
	Alumino-silicates (e.g. clays)
	Silicon
	Copper
	Tin (SnO)
	Talc
	Inorganic Oxides (e.g. Fe ₂ O ₃ , TiO ₂ , Cr ₂ O ₃)
GOOD	Steel, Iron
	Asbestos
	Nickel
	Zinc
	Lead
	Marble, Chalk (CaCO ₃)
	Gypsum (CaSO ₄)
	Barytes (BaSO ₄)
	Graphite
	Carbon Black
SLIGHT	
POOR	

Estimates for Silane Loading on Siliceous Fillers

Average Particle Size	Amount of Silane (minimum of monolayer coverage)
<1 micron	1.5%
1-10 microns	1.0%
10-20 microns	0.75%
>100 microns	0.1% or less

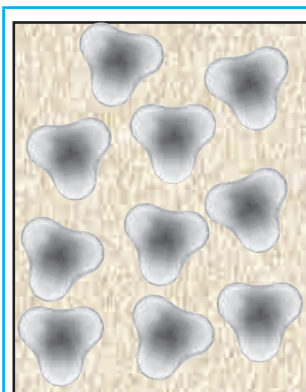
Hydrophobic Silane Surface Treatments

Factors which contribute to the ability of an organosilane to generate a hydrophobic surface are its organic substitution, the extent of surface coverage, residual unreacted groups (both from the silane and the surface) and the distribution of the silane on the surface.

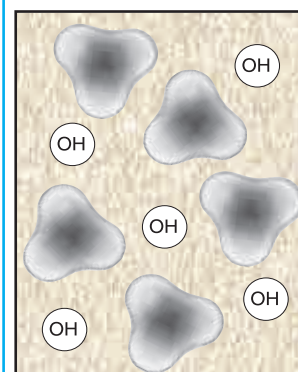
Aliphatic hydrocarbon substituents or fluorinated hydrocarbon substituents are the hydrophobic entities which enable silanes to induce surface hydrophobicity. Beyond the simple attribute that in order to generate a hydrophobic surface the organic substitution of the silane must be non-polar, more subtle distinctions can be made. The hydrophobic effect of the organic substitution can be related to the free energy of transfer of hydrocarbon molecules from an aqueous phase to a homogeneous hydrocarbon phase. For non-polar entities, van der Waals interactions are predominant factors in interactions with water and such interactions compete with hydrogen bonding in ordering of water molecules. Van der Waals interactions for solid surfaces are primarily related to the instantaneous polarizability of the solid which is proportional to the dielectric constant or permittivity at the primary UV absorption frequency and the refractive index of the solid. Entities which present sterically closed structures that minimize van der Waals contact are more hydrophobic than open structures that allow van der Waals contact. Thus, in comparison to polyethylene, both polypropylene and polytetrafluoroethylene are more hydrophobic. Similarly methyl-substituted alkylsilanes and fluorinated alkylsilanes provide better hydrophobic surface treatments than linear alkyl silanes.

Surfaces to be rendered hydrophobic usually are polar with a distribution of hydrogen bonding sites. A successful hydrophobic coating must eliminate or mitigate hydrogen bonding and shield polar surfaces from interaction with water by creating a non-polar interphase. Hydroxyl groups are the most common sites for hydrogen bonding. The hydrogens of hydroxyl groups can be eliminated by oxane bond formation with an organosilane. The effectiveness of a silane in reacting with hydroxyls impacts hydrophobic behavior not only by eliminating the hydroxyls as water adsorbing sites, but also by providing anchor points for the non-polar organic substitution of the silane which shields the polar substrates from further interaction with water.

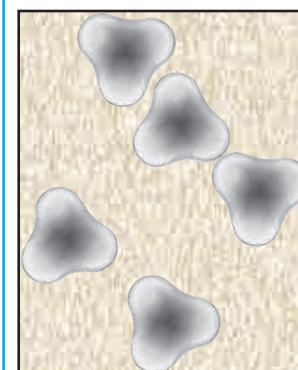
Strategies for silane surface treatment depend on the population of hydroxyl groups and their accessibility for bonding. A simple conceptual case is the reaction of organosilanes to form a monolayer. If all hydroxyl groups are capped by the silanes and the surface is effectively shielded, a hydrophobic surface is achieved. Practically, not all of the hydroxyl groups may react leaving residual sites for hydrogen bonding. Further, there may not be enough anchor points on the surface to allow the organic substituents to effectively shield the substrate. Thus the substrate reactive groups of the silane, the conditions of deposition, the ability of the silane to form monomeric or polymeric layers and the nature of the organic substitution all play a role in rendering a surface hydrophobic. The minimum requirements for hydrophobicity with the economic restrictions for various applications further complicate selection.



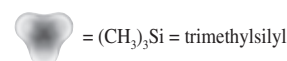
complete coverage



incomplete hydroxyl reaction



few bonding opportunities



Hypothetical Trimethylsilylated Surfaces

Pyrogenic silica has 4.4-4.6 OH/nm². Typically less than 50% are reacted. Other substrates have fewer opportunities for reaction.

Superhydrophobicity and Oleophobicity

Hydrophobicity is frequently associated with oleophilicity, the affinity of a substance for oils, since non-polar organic substitution is often hydrocarbon in nature and shares structural similarities with many oils. The hydrophobic and oleophilic effect can be differentiated and controlled. At critical surface tensions of 20-30 mN/m, surfaces are wetted by hydrocarbon oils and are water repellent. At critical surface tensions below 20, hydrocarbon oils no longer spread and the surfaces are both hydrophobic and oleophobic. The most oleophobic silane surface treatments have fluorinated long-chain alkyl silanes and methylated medium chain alkyl silanes.

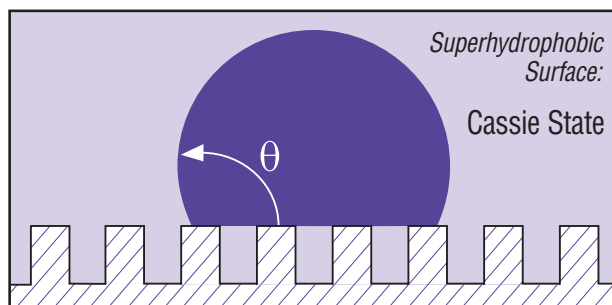
Superhydrophobic surfaces are those surfaces that present apparent contact angles that exceed the theoretical limit for smooth surfaces, i.e. $>120^\circ$. The most common examples of superhydrophobicity are associated with surfaces that are rough on a sub-micron scale and contact angle measurements are composites of solid surface asperities and air; denoted as the *Cassie state*. Perfectly hydrophobic surfaces (contact angles of 180°) have been prepared by hydrolytic deposition of methylchlorosilanes as microfibrillar structures.



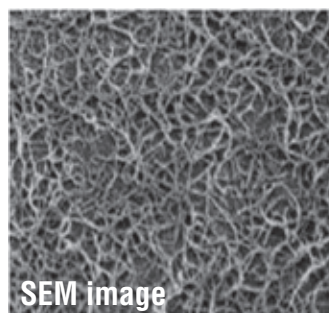
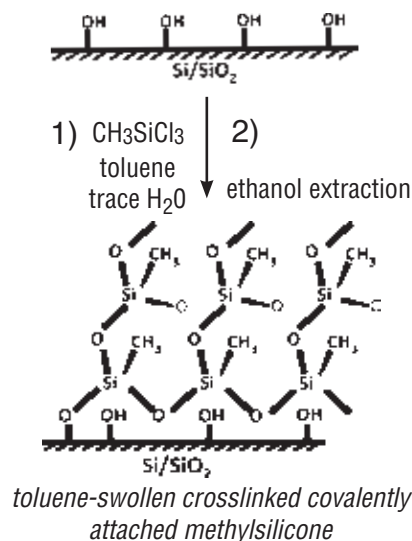
Automotive side windows are treated with fluoroalkylsilanes to provide self-cleaning properties. Water beads remove soil as they are blown over the glass substrate during acceleration.

Hydrophobicity vs Water Permeability

Although silane and silicone derived coatings are in general the most hydrophobic, they maintain a high degree of permeability to water vapor. This allows coatings to breathe and reduce deterioration at the coating interface associated with entrapped water. Since ions are not transported through non-polar silane and silicone coatings, they offer protection to composite structures ranging from pigmented coatings to rebar reinforced concrete.



Perfect Hydrophobicity- 180°



SEM image

The methylsilicone phase separates in ethanol to form a covalently attached fibrillar network. Fiber diameter is ~ 20 nm. Ellipsometry indicates a film thickness of ~ 20 nm.

T. McCarthy, J. Am. Chem. Soc., 2006, 128, 9052.

Hydrophilic Silane Surface Treatments

The vast majority of surfaces are hydrophilic. Water is omnipresent in the environment, yet the precise nature of interaction of water with specific surfaces is largely unknown. Water adsorption may be uniform or in isolated patches. It may be driven by a number of different physical and chemical processes. The adsorption of water by a surface may be assisted or retarded by other adsorbents present in the environment. The purpose of applying a hydrophilic surface treatment is to control both the nature and extent of interaction of water with a surface.

The controlled interaction of water with substrates can offer various degrees of hydrophilicity ranging from physisorption to chemisorption and centers for ion-interaction. The utility of hydrophilic surfaces varies widely. Anti-fog coatings exploit high surface energies to flatten water droplets rather than allowing them to form light-scattering droplets. In biological systems hydrophilic surfaces can reduce nonspecific bonding of proteins. Hydrophilic coatings with hydrogen bonding sites allow formation of tightly adherent layers of water with high lubricity in biological systems and the ability to resist oil adsorption in anti-graffiti coatings. They can also be used to disperse particles in aqueous coatings and oil-in-water emulsions. Hydrophilic coatings with ionic sites form antistatic coatings, dye receptive surfaces and can generate conductive or electrophoretic pathways. Thick films can behave as polymeric electrolytes in battery and ion conduction applications.

In general, surfaces become more hydrophilic in the series: **non-polar < polar, no hydrogen-bonding < polar, hydrogen-bonding < hydroxylic < ionic**. The number of sites and the structure and density of the interphase area also have significant influence on hydrophilicity.

Much of the discussion of hydrophobicity centers around high contact angles and their measurement. As a corollary, low or 0° contact angles of water are associated with hydrophilicity, but practically the collection of consistent data is more difficult. Discriminating between surfaces with a 0° contact angle is impossible. The use of heat of immersion is a method that generates more consistent data for solid surfaces, provided the surface does not react with, dissolve or absorb the tested liquid. Another important consideration is whether the water adsorbed is "free" or "bound." Free water is water that is readily desorbed under conditions of less than 100% relative humidity. If water remains bound to a substrate under conditions of less than 100% relative humidity, the surface is considered hygroscopic. Another description of hygroscopic water is a boundary layer of water adsorbed on a surface less than 200nm thick that cannot be removed without heating. A measure of the relative hygroscopic nature of surfaces is given by the water activity, the ratio of the fugacity, or escaping tendency, of water from a surface compared to the fugacity of pure water.

The hydrophilicity of a surface as measured or determined by contact angle is subject to interference by loosely bound oils and other contaminants. Heats of immersion and water activity measurements are less subject to this interference. Measurements of silane-modified surfaces demonstrate true modification of the intrinsic surface properties of substrates. If the immobilized hydrophilic layer is in fact a thin hydrogel film, then swelling ratios at equilibrium water absorption can provide useful comparative data.

Anti-fog coatings applied to one side of a visor can be prepared from combinations of polyalkylene oxide functional silanes and film-forming hydrophilic silanes.



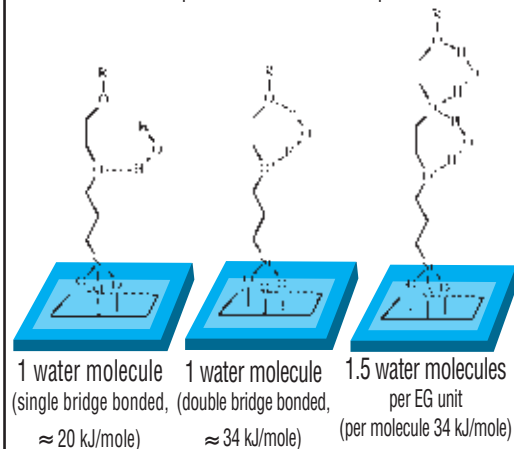
Heats of Immersion in Water, mJ/m²

titanium dioxide	225-250
talc	220-260
aminopropyltriethoxysilane*	230-270
silicon dioxide	210-225
glass	200-205
vinyltris(methoxyethoxy)silane*	110-190
mercaptopropyltrimethoxysilane*	80-170
graphite	32-35
polytetrafluoroethylene	24-25

*Data for silane treated surfaces in this table is primarily from B. Marciniec et al, Colloid & Polymer Science, 261, 1435, 1983 recalculated for surface area.

Water Interaction with PEGylated Silanes

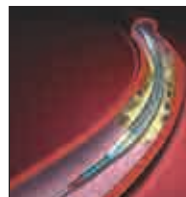
The most common strategy for non-hydroxylic polar modification of organic molecules is the incorporation of polyethylene oxide units (PEG). The interaction of water with one, two and three PEG units incorporated into a silane is depicted.



Hydrophilic Silane Surface Treatments (continued)

Controlling hydrophilic interaction with silane surface treatments is accomplished by the selection of a silane with the appropriate hydrophilic substitution. The classes of substitution are:

- Polar, Non-Hydrogen Bonding
- Polar, Hydrogen-Bonding
- Hydroxylic
- Ionic-Charged



Aortic stents are coated to promote hydrophilicity, coupling to polymers and drug delivery systems.

The selection of the class of hydrophilic substitution is dependent on the application. If it is sufficient for water to spread evenly over a surface to form a thin film that washes away and dries off quickly without leaving 'drying spots', then a polar aprotic silane is preferred. If a coating is desired that reduces non-specific binding of proteins or other biofoulants, then a polar hydrogen-bonding material such as a polyether functional silane is preferred. A very different application for polar non-hydroxylic materials is thin film proton conduction electrolytes. Lubricious coatings are usually hydroxylic since they require a restrained adsorbed phase of water. Anti-static coatings are usually charged or charge-inducible as are ion-conductive coatings used in the construction of thin-film batteries. A combination of hydrophilicity and hydrophobicity may be a requirement in coatings which are used as primers or in selective adsorption applications such as chromatography. Formulation limitations may require that hydrophilicity is latent and becomes unmasked after application.

Factors affecting the intrinsic hydrolytic stability of silane treated surfaces are magnified when the water is drawn directly into the interface. Even pure silicon dioxide is ultimately soluble in water (at a level of 2-6ppm), but the kinetics, low concentration for saturation and phase separation, make this a negligible consideration in most applications. The equilibrium constant for the rupture of a Si-O-Si bond by water to two Si-OH bonds is estimated at 10^{-3} . Since at minimum 3 Si-O-Si bonds must be simultaneously broken under equilibrium conditions to dissociate an organosilane from a surface, in hydrophobic environments the long-term stability is a minor consideration. Depending on the conditions of exposure to water of a hydrophilic coating, the long-term stability can be an important consideration. Selection of a dipodal, polypodal or other network forming silane as the basis for inducing hydrophilicity or as a component in the hydrophilic surface treatment is often obligatory.

Range of Water Interaction with Surfaces

interaction	description	surface example	measurement - parameter
low	superhydrophobic		contact angle
	oleophobic	fluorocarbon	
	lipophobic		water-sliding angle
	oleophilic		
	lipophilic	hydrocarbon	critical surface tension
	hydrophobic		
moderate	polar	polymer	heat of immersion
	hydrophilic	oxide surface	
	hygroscopic	polyhydroxylic	water activity
strong	hydrogel film		equilibrium water absorption swell

Reacting with the Substrate

Leaving Groups

The reaction of an organofunctional silane with a surface bearing hydroxyl group results in a substitution reaction at silicon and the formation of the silylated surface where the silicon is covalently attached to the surface via an oxygen linkage. This connection may be formed directly or in the presence of water through a reactive silanol intermediate. In general the reactivity of hydroxylated surfaces with organo-functional silanes decreases in the order: $\text{Si-NR}_2 > \text{Si-Cl} > \text{Si-NH-Si} > \text{Si-O}_2\text{CCH}_3 > \text{Si-OCH}_3 > \text{Si-OCH}_2\text{CH}_3$. An analysis of the relevant bond energies indicates that the formation of the Si-O-surface bond is the driving force for the reaction under dry and aprotic conditions. Secondary factors contributing to the reactivity of organofunctional silanes with a surface are the volatility of the byproducts, the ability of the byproduct to hydrogen bond with the hydroxyls on the surface, the ability of the byproduct to catalyze further reactions, e.g. HCl or acetic acid, and the steric bulk of the groups on the silicon atom.

Although they are not the most reactive organosilanes, the methoxy and ethoxysilanes are the most widely used organofunctional silanes for surface modification. The reasons for this include the fact that they are easily handled and the alcohol byproducts are non-corrosive and volatile. The methoxysilanes are capable of reacting with substrates under dry, aprotic conditions, while the less reactive ethoxysilanes require catalysis for suitable reactivity. The low toxicity of ethanol as a byproduct of the reaction favors the ethoxysilanes in many commercial applications. The vast majority of organofunctional silane surface treatments are performed under conditions in which water is a part of the reaction medium, either directly added or contributed by adsorbed water on the substrate or by atmospheric moisture.

Bond Dissociation Energies

Bond	Dissociation Energy (kcal/mole)
$\text{Me}_3\text{Si-NMe}_2$	98
$\text{Me}_3\text{Si-N}(\text{SiMe}_3)_2$	109
$\text{Me}_3\text{Si-Cl}$	117
$\text{Me}_3\text{Si-OMe}$	123
$\text{Me}_3\text{Si-OEt}$	122
$\text{Me}_3\text{Si-OSiMe}_3$	136

Common Leaving Groups

Type	Advantage	Disadvantage
dimethylamine	reactive, volatile byproduct	toxic
hydrogen chloride	reactive, volatile byproduct	corrosive
silazane (NH_3)	volatile	limited availability
methoxy	moderate reactivity, neutral byproduct	moderate toxicity
ethoxy	low toxicity	lower reactivity

Silane Requirements for Surface Coverage

Hydrolytic Deposition – creating a minimum uniform coverage

The majority of surface modifications are affected by the hydrolytic deposition of trialkoxysilanes. Specific Wetting Surface (SWS) is a value determined empirically for the amount of silane required to obtain minimum uniform multilayer coverage on a substrate.

$$\text{amount of silane (g)} = \frac{\text{amount of substrate (g)} \times \text{surface area of filler (m}^2\text{/g)}}{\text{specific wetting surface}}$$

Surface Area of Common Substrates

Type	m ² /g
E-Glass	0.10-0.12
Silica, ground	1-2
Silica, diatomaceous	1-3.5
Calcium silicate	2.6
Clay, kaolin	7
Talc	7
Silica, fumed	150-250

Specific Wetting Surface (SWS) numbers are found throughout this brochure.

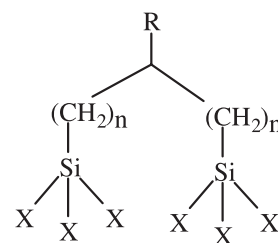
Monolayer Deposition

Monolayer deposition is a widely used term, but the definition of a monolayer is usually contextual. The simplest definition is that there is an attachment of a surface treatment molecule to every surface atom. However, coverage of this type is probably never the case. In general, monolayer coverage refers to the reaction of the surface treatment molecule with available hydroxyl groups on the surface, but this is also almost never achieved. For example, hydrated fumed silica has 4.4-4.6 -OH/nm^2 . A high surface fumed silica has a surface area of $3.25 \times 10^{20} \text{ nm}^2/\text{gram}$ and thus 1.5×10^{21} hydroxyls. If this is divided by Avogadro's number, 6.02×10^{23} , 2.4×10^{-3} moles of silane are required to provide coverage on 1 gram of fumed silica. Monolayer bonding of a silane with a molecular weight of 200 would deposit 0.5 g silane per gram of silica. In fact, most monolayer depositions of silanes result in about 10% of the calculated requirement, i.e. 0.5g silane per gram of fumed silica.

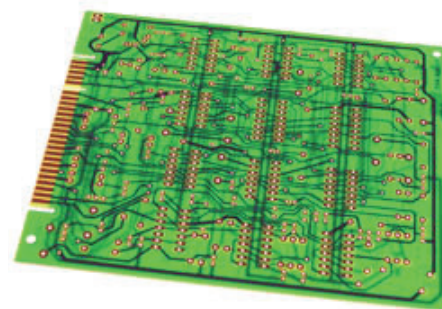
Special Topics

Dipodal Silanes

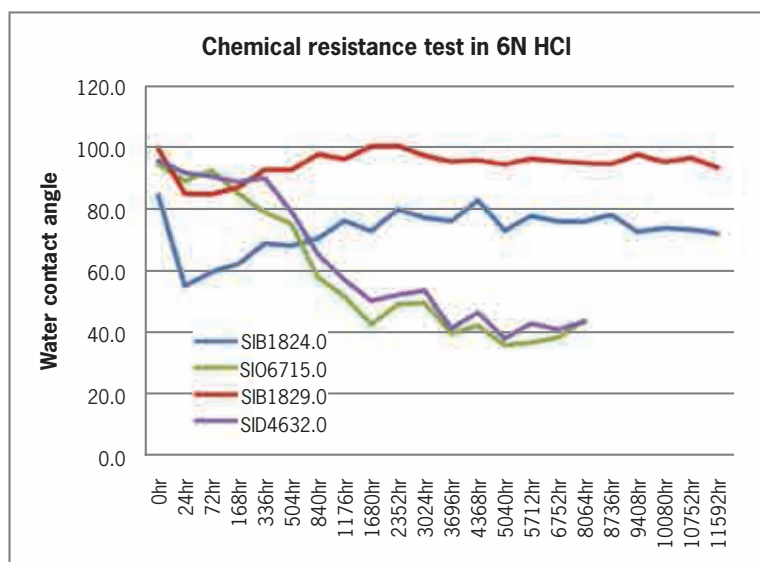
Dipodal silanes are silanes employed in surface modification that possess two silicon atoms capable of bonding to surfaces through oxane bonds. Functional dipodal silanes and combinations of non-functional dipodal silanes with functional silanes have significant impact on substrate bonding, hydrolytic stability and mechanical strength of many composites systems. They possess enabling activity in many coatings, particularly primer systems and aqueous immersion applications. The effect is thought to be a result of both the increased crosslink density of the interphase and a consequence of the fact that the resistance to hydrolysis of dipodal materials (with the ability to form six bonds to a substrate) is estimated at close to 100,000 times greater than conventional coupling agents (with the ability to form only three bonds to a substrate).



Multilayer printed circuit boards use dipodal silanes to maintain the integrity of the bond between metal and resins by reducing interfacial water adsorption.



Dipodal vs Conventional Silanes in acidic aqueous environments

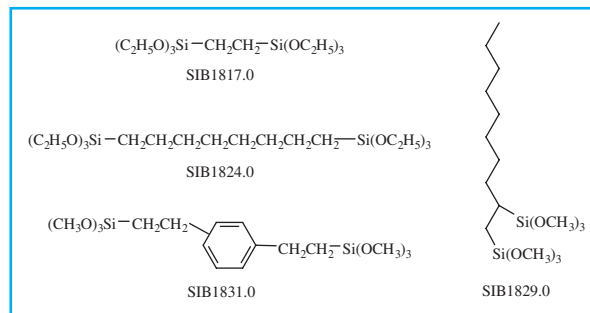


Glass surfaces treated with: bridged dipodal silane **SIB1824.0 1,8-bis(trimethoxysilyl)octane**; conventional silane **SIO6715.0 n-octyltriethoxysilane**; pendant dipodal silane **SIB1829.0 1,2-bis(trimethoxysilyl)decane**; conventional silane, **SID4632.0 n-decyltriethoxysilane**.

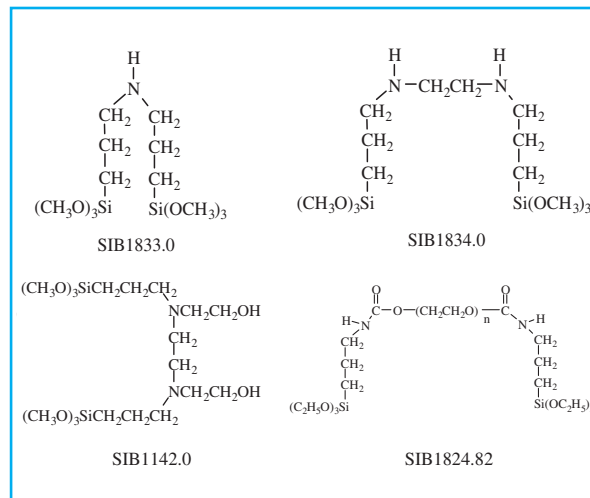


Hydrophobic coatings applied to antennas inhibit the formation of adsorbed water layers which become dielectric layers that absorb signals and cause high losses. If the water is in beads, the energy will be slightly diffracted because the water droplets have dimensions much less than a wavelength at these frequencies.

Hydrophobic Dipodal Silanes

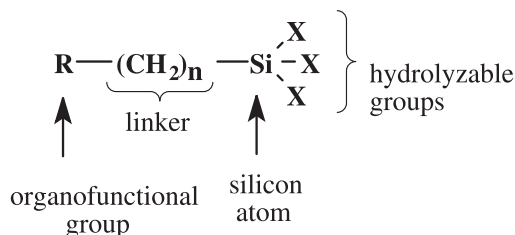


Hydrophilic Dipodal Silanes

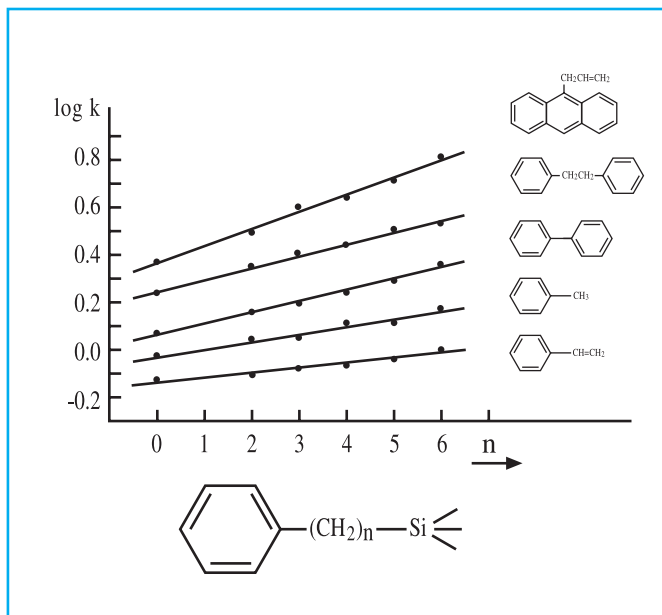


Linker Length

An important factor in controlling the effectiveness and properties of a coupled system is the linker between the organic functionality and the silicon atom. The linker length imposes a number of physical property and reactivity limitations. The desirability of maintaining the reactive centers close to the substrate is most important in sensor applications, in heterogeneous catalysis, in fluorescent materials and in composite systems where the interfacing components are closely matched in modulus and coefficient of thermal expansion. On the other hand, inorganic surfaces can impose enormous steric constraints on the accessibility of organic functional groups in close proximity. If the linker length is long the functional group has greater mobility and can extend further from the inorganic substrate. This has important consequences if the functional group is expected to react with a single component in a multi-component organic or aqueous phase as found in homogeneous and phase transfer catalysis, biological diagnostics or liquid chromatography. Extended linker length is also important in oriented applications such as self-assembled monolayers (SAMs). The typical linker length is three carbon atoms, a consequence of the fact that the propyl group is both synthetically accessible and has good thermal stability.

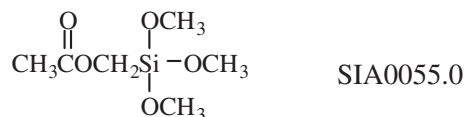
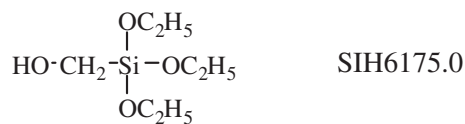
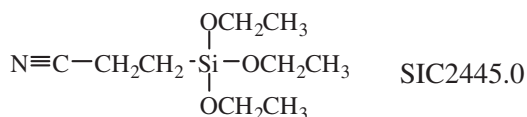
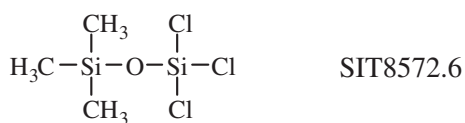


Effect of linker length on the separation of aromatic hydrocarbons

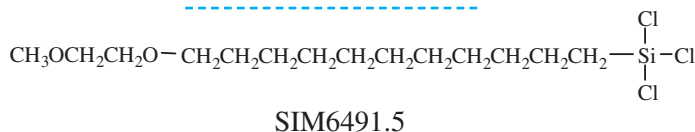
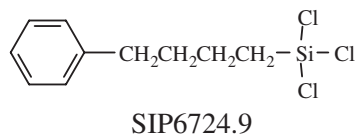
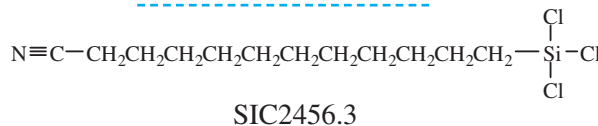
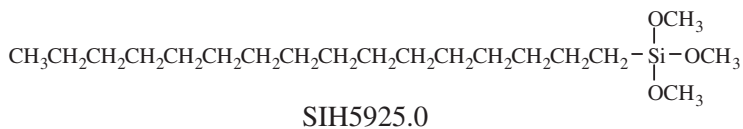


T. Den et al. in "Silanes, Surfaces, Interfaces" D. Leyden ed., 1986 p403.

Silanes with short linker length



Silanes with extended linker length



Partition, Orientation and Self-Assembly in Bonded Phases

Chromatography

Octadecyl, cyanopropyl and branched tricocyl silanes provide bonded phases for liquid chromatography. Reverse-phase thin-layer chromatography can be accomplished by treating plates with dodecyltrichlorosilane.

Liquid Crystal Displays

The interphase can also impose orientation of the bulk phase. In liquid crystal displays, clarity and permanence of image are enhanced if the display can be oriented parallel or perpendicular to the substrate. The use of surfaces treated with octadecyl(3-(trimethoxysilyl)propyl) ammonium chloride (perpendicular) or methylaminopropyl-trimethoxysilane (parallel) has eliminated micromachining operations. The oriented crystalline domains often observed in reinforced nylons have also been attributed to orientation effects of the silane in the interphase.

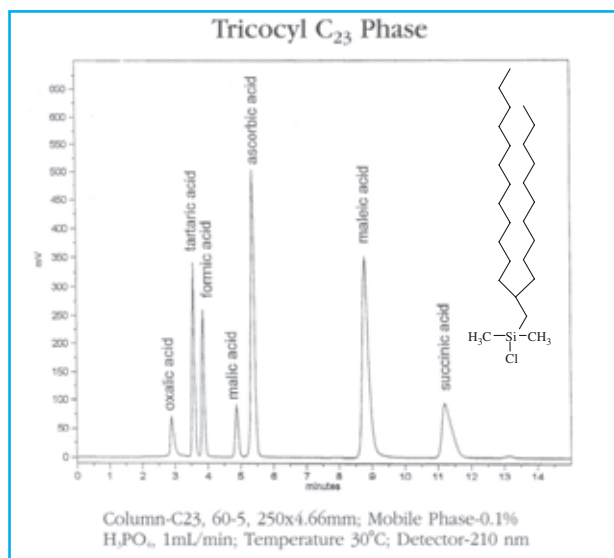
Self-Assembled Monolayers (SAMs)

A Self-Assembled Monolayer (SAM) is a one molecule thick layer of material that bonds to a surface in an ordered way as a result of physical or chemical forces during deposition. Silanes can form SAMs by solution or vapor phase deposition processes. Most commonly, chlorosilanes or alkoxy silanes are used and once deposition occurs a chemical (oxane) bond forms with the surface rendering a permanent modification of the substrate. Applications for SAMs include micro-contact printing, soft lithography, dip-pen nanolithography, anti-stiction coatings and orientation layers involved in nanofabrication of MEMs, fluidic microassemblies, semiconductor sensors and memory devices.

Common long chain alkyl silanes used in the formation of SAMs are simple hydrocarbon, fluoroalkyl and end-group substituted silanes. Silanes with one hydrolyzable group maintain interphase structure after deposition by forming a single oxane bond with the substrate. Silanes with three hydrolyzable groups form siloxane (silsesquioxane) polymers after deposition, bonding both with each other as well as the substrate. For non-oxide metal substrates, silyl hydrides may be used, reacting with the substrate by a dehydrogenative coupling.

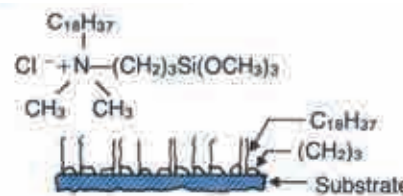
The perpendicular orientation of silanes with C_{10} or greater length can be utilized in micro-contact printing and other soft lithography methods. Here the silane may effect a simple differential adsorption, or if functionalized have a direct sensor effect.

Normal Phase HPLC of Carboxylic Acids with a C_{23} -Silane Bonded Phase

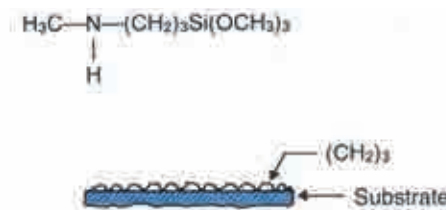


Orientation effects of silanes for passive LCDs

OCTADECYLDIMETHYL(3-TRIMETHOXYSILYLPROPYL)AMMONIUM CHLORIDE (SIO6620.0)

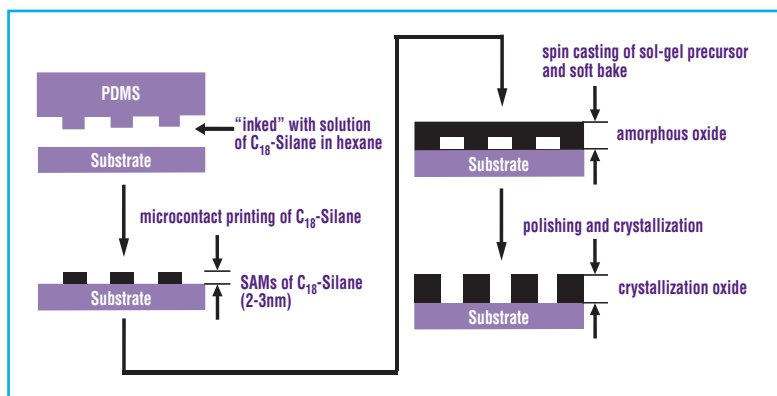


N-METHYLAMINOPROPYLTRIMETHOXYSILANE (SIM6500.0)



F. Kahn., Appl. Phys. Lett. 22, 386, 1973

Micro-Contact Printing Using SAMs



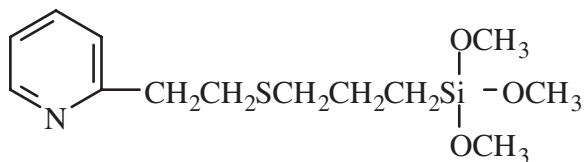
Modification of Metal Substrates

The optimum performance of silanes is associated with siliceous substrates. While the use of silanes has been extended to metal substrates, both the effectiveness and strategies for bonding to these less-reactive substrates vary. Four approaches of bonding to metals have been used with differing degrees of success. In all cases, selecting a dipodal or polymeric silane is preferable to a conventional trialkoxy silane.

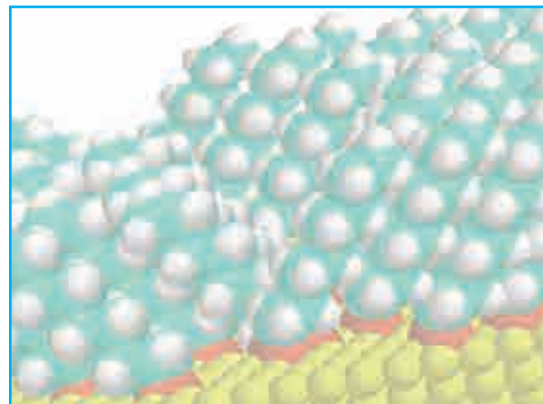
Metals that form hydrolytically stable surface oxides, e.g. aluminum, tin, titanium. These oxidized surfaces tend to have sufficient hydroxyl functionality to allow coupling under the same conditions applied to the siliceous substrates discussed earlier.

Metals that form hydrolytically or mechanically unstable surface oxides, e.g. iron, copper, zinc. These oxidized surfaces tend to dissolve in water leading to progressive corrosion of the substrate or form a passivating oxide layer without mechanical strength. The successful strategies for coupling to these substrates typically involve two or more silanes. One silane is a chelating agent such as a diamine, polyamine or polycarboxylic acid. A second silane is selected which has a reactivity with the organic component and reacts with the first silane by co-condensation. If a functional dipodal or polymeric silane is not selected, 10-20% of a non-functional dipodal silane typically improves bond strength.

Metals that do not readily form oxides, e.g. nickel, gold and other precious metals. Bonding to these substrates requires coordinative bonding, typically a phosphine, sulfur (mercapto), or amine functional silane. A second silane is selected which has a reactivity with the organic component. If a functional dipodal or polymeric silane is not selected, 10-20% of a non-functional dipodal silane typically improves bond strength.



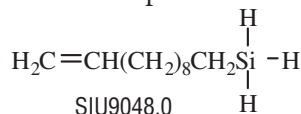
SIP6926.2



Octylsilane adsorbed on gold figure courtesy of M. Banaszak-Holl

Metals that form stable hydrides, e.g. titanium, zirconium, nickel. In a significant departure from traditional silane coupling agent chemistry, the ability of certain metals to form so-called amorphous alloys with hydrogen is exploited in an analogous chemistry in which hydride functional silanes adsorb and then coordinate with the surface of the metal. Most silanes of this class possess only simple hydrocarbon substitution such as octylsilane. However they do offer organic compatibility and serve to markedly change wet-out of the substrate. Both hydride functional silanes and treated metal substrates will liberate hydrogen in the presence of base or with certain precious metals such as platinum and associated precautions must be taken.

(see p77.)



Coupling Agents for Metals*

Metal	Class	Screening Candidates	
Copper	Amine	SSP-060	SIT8398.0
		SIT7908.0	SIP6926.2
Gold	Sulfur	SID4558.0	SIB1091.0
		SIB1834.0	WSA-7011
Iron	Sulfur	SIB1824.6	SIM6476.0
		SIB1835.5	
Tin	Amine	SIB1835.5	
Titanium	Epoxy Hydride	SIG5840.0	SIE6668.0
		SIU9048.0	
Zinc	Amine Carboxylate	SSP-060	SIT8398.0
		SIT8402.0	SIT8192.6

*These coupling agents are almost always used in conjunction with a second silane with organic reactivity or a dipodal silane.

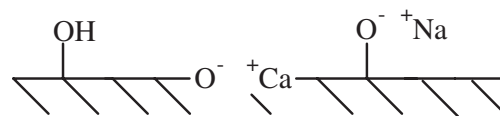
Difficult Substrates

Silane coupling agents are generally recommended for applications in which an inorganic surface has hydroxyl groups and the hydroxyl groups can be converted to stable oxane bonds by reaction with the silane. Substrates such as calcium carbonate, copper and ferrous alloys, and high phosphate and sodium glasses are not recommended substrates for silane coupling agents. In cases where a more appropriate technology is not available a number of strategies have been devised which exploit the organic functionality, film-forming and crosslinking properties of silane coupling agents as the primary mechanism for substrate bonding in place of bonding through the silicon atom. These approaches frequently involve two or more coupling agents.

Calcium carbonate fillers and marble substrates do not form stable bonds with silane coupling agents. Applications of mixed silane systems containing a dipodal silane or tetraethoxysilane in combination with an organofunctional silane frequently increases adhesion. The adhesive mechanism is thought to be due to the low molecular weight and low surface energy of the silanes which allows them initially to spread to thin films and penetrate porous structures followed by the crosslinking which results in the formation of a silica-rich encapsulating network. The silica-rich encapsulating network is then susceptible to coupling chemistry comparable to siliceous substrates. Marble and calciferous substrates can also benefit from the inclusion of anhydride-functional silanes which, under reaction conditions, form dicarboxylates that can form salts with calcium ions.

Metals and many metal oxides can strongly adsorb silanes if a chelating functionality such as diamine or dicarboxylate is present. A second organofunctional silane with reactivity appropriate to the organic component must be present. Precious metals such as gold and rhodium form weak coordination bonds with phosphine and mercaptan functional silanes.

High phosphate and sodium content glasses are frequently the most frustrating substrates. The primary inorganic constituent is silica and would be expected to react readily with silane coupling agents. However alkali metals and phosphates not only do not form hydrolytically stable bonds with silicon, but, even worse, catalyze the rupture and redistribution of silicon-oxygen bonds. The first step in coupling with these substrates is the removal of ions from the surface by extraction with deionized water. Hydrophobic dipodal or multipodal silanes are usually used in combination with organofunctional silanes. In some cases polymeric silanes with multiple sites for interaction with the substrate are used. Some of these, such as the polyethylenimine functional silanes can couple to high sodium glasses in an aqueous environment.



Substrates with low concentrations of non-hydrogen bonded hydroxyl groups, high concentrations of calcium, alkali metals or phosphates pose challenges for silane coupling agents.

Removing Surface Impurities

Eliminating non-bonding metal ions such as sodium, potassium and calcium from the surface of substrates can be critical for stable bonds. Substrate selection can be essential. Colloidal silicas derived from tetraethoxysilane or ammonia sols perform far better than those derived from sodium sols. Bulk glass tends to concentrate impurities on the surface during fabrication. Although sodium concentrations derived from bulk analysis may seem acceptable, the surface concentration is frequently orders of magnitude higher. Surface impurities may be reduced by immersion in 5% hydrochloric acid for 4 hours, followed by a deionized water rinse, and then immersion in deionized water overnight followed by drying.

Oxides with high isoelectric points can adsorb carbon dioxide, forming carbonates. These can usually be removed by a high temperature vacuum bake.

Increasing Hydroxyl Concentration

Hydroxyl functionalization of bulk silica and glass may be increased by immersion in a 1:1 mixture of 50% aqueous sulfuric acid : 30% hydrogen peroxide for 30 minutes followed by rinses in D.I. water and methanol and then air drying. Alternately, if sodium ion contamination is not critical, boiling with 5% aqueous sodium peroxodisulfate followed by acetone rinse is recommended¹.

1. K. Shirai et al, J. Biomed. Mater. Res. 53, 204, 2000.

Catalyzing Reactions in Water-Free Environments

Hydroxyl groups without hydrogen bonding react slowly with methoxy silanes at room temperature. Ethoxy silanes are essentially unreactive. The methods for enhancing reactivity include transesterification catalysts and agents which increase the acidity of hydroxyl groups on the substrate by hydrogen bonding. Transesterification catalysts include tin compounds such as dibutyldiacetoxytin and titanates such as titanium isopropoxide. Incorporation of transesterification catalysts at 2-3 weight % of the silane effectively promotes reaction and deposition in many instances. Alternatively, amines can be premixed with solvents at 0.01-0.5 weight % based on substrate prior or concurrent to silane addition. Volatile primary amines such as butylamine can be used, but are not as effective as tertiary amines such as benzyldimethylamine or diamines such as ethylenediamine. The more effective amines, however, are more difficult to remove after reaction¹.

1. S. Kanan et al, Langmuir, 18, 6623, 2002.

Hydroxylation by Water Plasma & Steam Oxidation

Various metals and metal oxides including silicon and silicon dioxide can achieve high surface concentrations of hydroxyl groups after exposure to H₂O/O₂ in high energy environments including steam at 1050° and water plasma¹.

1. N. Alcantar et al, in "Fundamental & Applied Aspects of Chemically Modified Surfaces" ed. J. Blitz et al, 1999, Roy. Soc. Chem., p212.

Applying Silanes

Deposition from aqueous alcohol solutions is the most facile method for preparing silylated surfaces. A 95% ethanol-5% water solution is adjusted to pH 4.5-5.5 with acetic acid. Silane is added with stirring to yield a 2% final concentration. Five minutes should be allowed for hydrolysis and silanol formation. Large objects, e.g. glass plates, are dipped into the solution, agitated gently, and removed after 1-2 minutes. They are rinsed free of excess materials by dipping briefly in ethanol. Particles, e.g. fillers and supports, are silylated by stirring them in solution for 2-3 minutes and then decanting the solution. The particles are usually rinsed twice briefly with ethanol. Cure of the silane layer is for 5-10 mins at 110°C or 24 hours at room temperature (<60% relative humidity).

Deposition from aqueous solution is employed for most commercial fiberglass systems. The alkoxy silane is dissolved at 0.5-2.0% concentration in water. For less soluble silanes, 0.1% of a non-ionic surfactant is added prior to the silane and an emulsion rather than a solution is prepared. The solution is adjusted to pH 5.5 with acetic acid. The solution is either sprayed onto the substrate or employed as a dip bath. Cure is at 110-120°C for 20-30 minutes.

Stability of aqueous silane solutions varies from 2-12 hours for the simple alkyl silanes. Poor solubility parameters limit the use of long chain alkyl and aromatic silanes by this method. Distilled water is not necessary, but water containing fluoride ions must be avoided.

Bulk deposition onto powders, e.g. filler treatment, is usually accomplished by a spray-on method. It assumes that the total amount of silane necessary is known and that sufficient adsorbed moisture is present on the filler to cause hydrolysis of the silane. The silane is prepared as a 25% solution in alcohol. The powder is placed in a high intensity solid mixer, e.g. twin cone mixer with intensifier. The methods are most effective. If the filler is dried in trays, care must be taken to avoid wicking or skinning of the top layer of treated material by adjusting heat and air flow.

Integral blend methods are used in composite formulations. In this method the silane is used as a simple additive. Composites can be prepared by the addition of alkoxy silanes to dry-blends of polymer and filler prior to compounding. Generally 0.2 to 1.0 weight percent of silane (of the total mix) is dispersed by spraying the silane in an alcohol carrier onto a preblend. The addition of the silane to non-dispersed filler is not desirable in this technique since it can lead to agglomeration. The mix is dry-blended briefly and then melt compounded. Vacuum devolatilization of byproducts of silane reaction during melt compounding is necessary to achieve optimum properties. Properties are sometimes enhanced by adding 0.5-1.0% of tetrabutyl titanate or benzyldimethylamine to the silane prior to dispersal.

Anhydrous liquid phase deposition of chlorosilanes, methoxysilanes, aminosilanes and cyclic azasilanes is preferred for small particles and nano-featured substrates. Toluene, tetrahydrofuran or hydrocarbon solutions are prepared containing 5% silane. The mixture is refluxed for 12-24 hours with the substrate to be treated. It is washed with the solvent. The solvent is then removed by air or explosion-proof oven drying. No further cure is necessary. This reaction involves a direct nucleophilic displacement of the silane chlorines by the surface silanol. If monolayer deposition is desired, substrates should be predried at 150°C for 4 hours. Bulk deposition results if adsorbed water is present on the substrate. This method is cumbersome for large scale preparations and rigorous controls must be established to ensure reproducible results. More reproducible coverage is obtained with monochlorosilanes.

Chlorosilanes can also be deposited from alcohol solution. Anhydrous alcohols, particularly ethanol or isopropanol are preferred. The chlorosilane is added to the alcohol to yield a 2-5% solution. The chlorosilane reacts with the alcohol producing an alkoxy silane and HCl. Progress of the reaction is observed by halt of HCl evolution. Mild warming of the solution (30-40°C) promotes completion of the reaction. Part of the HCl reacts with the alcohol to produce small quantities of alkyl halide and water. The water causes formation of silanols from alkoxy silanes. The silanols condense on the substrate. Treated substrates are cured for 5-10 mins. at 110°C or allowed to stand 24 hours at room temperature.

Fig. 1 Reactor for slurry treatment of powders. Separate filtration and drying steps are required.



Fig. 2 Vacuum tumble dryers can be used for slurry treatment of powders.



Fig. 3 Twin-cone blenders with intensive mixing bars are used for bulk deposition of silanes onto powders.

Applying Silanes

Vapor Phase Deposition

Silanes can be applied to substrates under dry aprotic conditions by chemical vapor deposition methods. These methods favor monolayer deposition. Although under proper conditions almost all silanes can be applied to substrates in the vapor phase, those with vapor pressures >5 torr at 100°C have achieved the greatest number of commercial applications. In closed chamber designs, substrates are supported above or adjacent to a silane reservoir and the reservoir is heated to sufficient temperature to achieve 5mm vapor pressure. Alternatively, vacuum can be applied until silane evaporation is observed. In still another variation the silane can be prepared as a solution in toluene, and the toluene brought to reflux allowing sufficient silane to enter the vapor phase through partial pressure contribution. In general, substrate temperature should be maintained above 50° and below 120° to promote reaction. Cyclic azasilanes deposit the quickest- usually less than 5 minutes. Amine functional silanes usually deposit rapidly (within 30 minutes) without a catalyst. The reaction of other silanes requires extended reaction times, usually 4-24 hours. The reaction can be promoted by addition of catalytic amounts of amines.

Spin-On

Spin-On applications can be made under hydrolytic conditions which favor maximum functionalization and polylayer deposition or dry conditions which favor monolayer deposition. For hydrolytic deposition 2-5% solutions are prepared (see deposition from aqueous alcohol). Spin speed is low, typically 500 rpm. Following spin-deposition a hold period of 3-15 minutes is required before rinse solvent. Dry deposition employs solvent solutions such as methoxypropanol or ethyleneglycol monoacetate (EGMA). Aprotic systems utilize toluene or THF. Silane solutions are applied at low speed under a nitrogen purge. If strict monolayer deposition is preferred, the substrate should be heated to 50°. In some protocols, limited polylayer formation is induced by spinning under an atmospheric ambient with 55% relative humidity.

Spray application

Formulations for spray applications vary widely depending on end-use. They involve alcohol solutions and continuously hydrolyzed aqueous solutions employed in architectural and masonry applications. The continuous hydrolysis is effected by feeding mixtures of silane containing an acid catalyst such as acetic acid into a water stream by means of a venturi (aspirator). Stable aqueous solutions (see water-borne silanes), mixtures of silanes with limited stability (4-8 hours) and emulsions are utilized in textile and fiberglass applications. Complex mixtures with polyvinyl acetates or polyesters enter into the latter applications as sizing formulations.

Figure 4.
Apparatus for vapor
phase silylation.

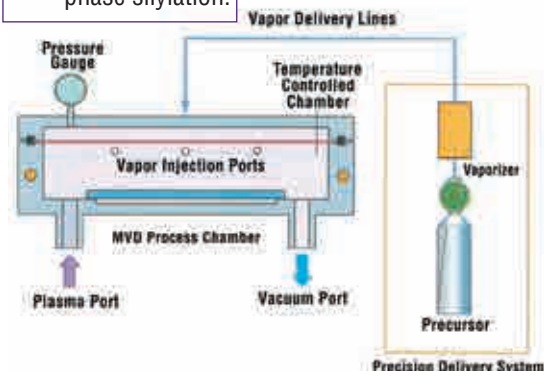


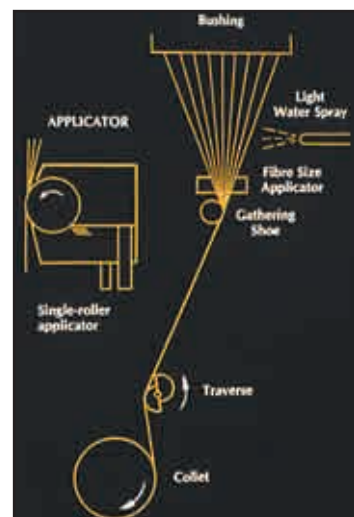
Figure 5.
Spin-coater
for deposition
on wafers.



Figure 6.
Spray
application
of silanes
on large
structures.

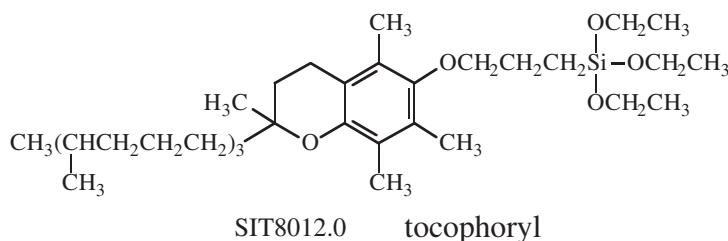
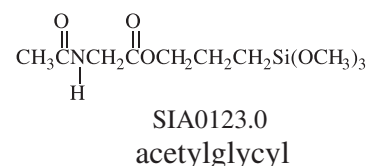
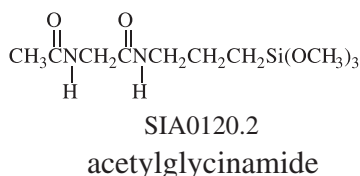
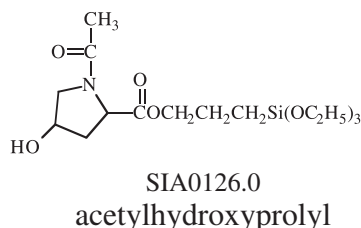


Figure 7.
Spray &
contact roller
application
of silanes on
fiberglass.



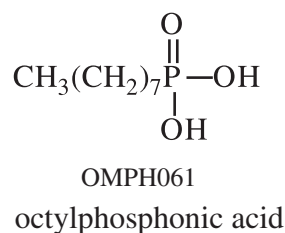
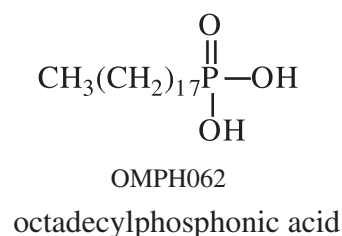
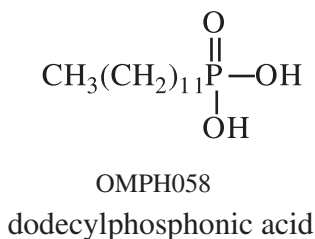
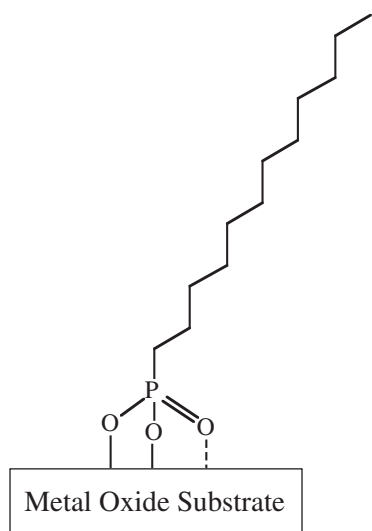
Biomimetic Silane Surface Treatments

In addition to the direct metabolic and structural roles played by many biomolecules, they can also be involved in control of *in vivo* hydrophilic-lipophilic balance and specific adsorptive interactions with other biomolecules. Biomimetic silanes offer an opportunity to modify surfaces to impart a desired level of hydrophilicity and control biomolecule adsorption.



Alkylphosphonic Acids

Alkylphosphonic acids are utilized as hydrophobic coatings for a variety of non-siliceous, native oxide surfaces of metals such as iron, steel, tin, aluminum and copper. Alkylphosphonic acids can react under ambient conditions to form adherent, alkane chain ordered films. They have advantages over alkylsilanes when a metal-oxide substrate does not form a hydrolytically stable silicon-oxygen-metal bond. Alkylphosphonic acids are generally deposited from dilute solutions (0.25-0.50 wgt %) in moderately polar solvents such as toluene, tetrahydrofuran and ethanol. The deposition results in self-assembled monolayers (SAMs) in which it is generally considered that two direct bonds are formed with the surface through oxygen-metal linkages and the third remaining oxygen is coordinated to the surface.



For further information on alkylphosphonic acids, see Gelest Metal-Organics Catalog.

Hydrophobic Silane Selection Guide

Hydrophobic silanes employed in surface modification form the following major categories:

Methyl-Silanes	22
Linear Alkyl-Silanes	24
Branched Alkyl-Silanes	26
Aromatic-Silanes	28
Fluorinated Alkyl-Silanes	30
Dialkyl-Silanes	30

Methyl-Silanes very hydrophobic, hydrolysates stable to 425°C, acceptable performance to 600°C reported, volatile

3 Hydrolyzable Groups

Hydrolyzable Groups	Product Code	Product Name
chloro	SIM6520.0	methyltrichlorosilane
methoxy	SIM6560.0	methyltrimethoxysilane
ethoxy	SIM6555.0	methyltriethoxysilane
propoxy	SIM6579.0	methyltri-n-propoxysilane
methoxyalkoxy	SIM6585.0	methyltris(methoxyethoxy)silane
acetoxo	SIM6519.0	methyltriacetoxysilane
dimethylamine	SIT8712.0	tris(dimethylamino)methylsilane
other amine	SIT8710.0	tris(cyclohexylamino)methylsilane
silazane (NH)		
oxime	SIM6590.0	methyltris(methylethylketoximino)silane

Methyl-SiloxanylSilanes

3 or more Hydrolyzable Groups

Hydrolyzable Groups		Product Code	Product Name
2 silicon atom compounds			
chloro	SIT8572.6		
ethoxy	SIT7095.0		
acetoxo			
3 silicon atom compounds			
chloro			
methoxy			
ethoxy			
chloro			
oligomeric polysiloxanes			
chloro	SIM6560.2		
methoxy			
ethoxy			
amine/silazane			
silanol			
selected specialties			
	SID4236.0		



Pigments treated with hydrophobic silanes resist agglomeration in highly polar vehicle and film-forming compositions such as those used in nail polish.

Fumed silica treated with hexamethyldisilazane floats on water.



2 Hydrolyzable Groups

1 Hydrolyzable Group

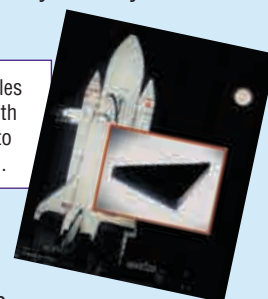
Product Code	Product Name	Product Code	Product Name
SID4120.0	dimethyldichlorosilane	SIT8510.0	trimethylchlorosilane
SID4123.0	dimethyldimethoxysilane	SIT8566.0	trimethylmethoxysilane
SID4121.0	dimethyldiethoxysilane	SIT8515.0	trimethylethoxysilane
		SIT8568.0	trimethyl-n-propoxysilane
SID4076.0	dimethyldiacetoxysilane	SIM6492.8	methoxypropoxytrimethylsilane
SIB1072.0	bis(dimethylamino)dimethylsilane	SIA0110.0	acetoxymethyltrimethylsilane
SIB1068.0	bis(diethylamino)dimethylsilane	SID3605.0	dimethylaminotrimethylsilane
SIH6102.0	hexamethylcyclotrisilazane	SID3398.0	diethylaminotrimethylsilane
		SIH6110.0	hexamethyldisilazane

2 Hydrolyzable Groups

1 Hydrolyzable Group

Product Code	Product Name	Product Code	Product Name
SID3372.0	dichlorotetramethyldisiloxane		
SIT7534.0	tetramethyldiethoxydisiloxane	SIP6717.0	pentamethylacetoxymethylsiloxane
SID3360.0	dichlorohexamethyltrisiloxane	SIB1843.0	bis(trimethylsiloxy)methylmethoxysilane
SID3394.0	1,5-diethoxyhexamethyltrisiloxane		
SIB1837.0	bis(trimethylsiloxy)dichlorosilane		
DMS-K05	chlorine terminated polydimethylsiloxane		
DMS-XM11	methoxy terminated polydimethylsiloxane		
DMS-XE11	ethoxy terminated polydimethylsiloxane		
DMS-N05	dimethylamine terminated polydimethylsiloxane		
DMS-S12	silanol terminated polydimethylsiloxane	SID4125.0	dimethylethoxysilane

Space Shuttle tiles are treated with dimethylethoxysilane to reduce water absorption.



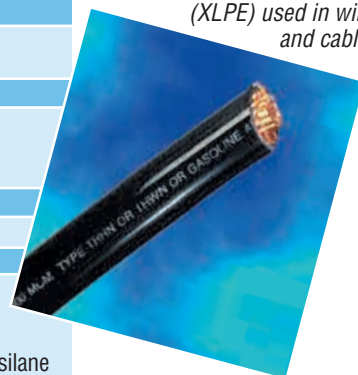
Hydrophobic Silane Selection Guide

Linear Alkyl-Silanes

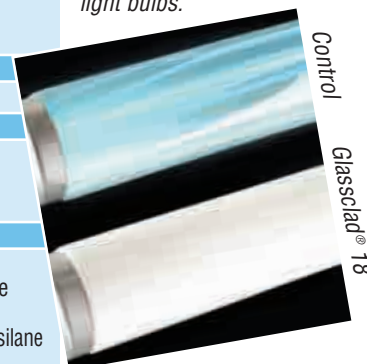
3 Hydrolyzable Groups			
	Hydrolyzable Groups	Product Code	Product Name
C₂	hydrophobic, treatment for microporous mineral powders used as fillers for plastics		
	chloro	SIE4901.0	ethyltrichlorosilane
	methoxy	SIE4901.4	ethyltrimethoxysilane
	ethoxy	SIE4901.2	ethyltriethoxysilane
	acetoxo	SIE4899.0	ethyltriacetoxysilane
C₃	hydrophobic, treatment for microporous mineral powders used as fillers for plastics		
	chloro	SIP6915.0	propyltrichlorosilane
	methoxy	SIP6918.0	propyltrimethoxysilane
	ethoxy	SIP6917.0	propyltriethoxysilane
	amine/silazane		
C₄	moderate hydrophobicity, penetrates microporous structures, minimal organic compatibility		
	chloro	SIB1982.0	n-butyltrichlorosilane
	methoxy	SIB1988.0	n-butyltrimethoxysilane
	ethoxy	SIB1986.0	n-butyltriethoxysilane
	amine/silazane		
C₅	moderate hydrophobicity with minimal organic compatibility		
	chloro	SIP6720.0	pentyltrichlorosilane
	ethoxy	SIP6720.2	pentyltriethoxysilane
C₆	moderate hydrophobicity with moderate organic compatibility		
	chloro	SIH6167.0	hexyltrichlorosilane
	methoxy	SIH6168.5	hexyltrimethoxysilane
	ethoxy	SIH6167.5	hexyltriethoxysilane
C₇	moderate hydrophobicity with moderate organic compatibility		
	chloro	SIH5846.0	heptyltrichlorosilane
C₈	hydrophobic with moderate organic compatibility - generally most economical		
	chloro	SIO6713.0	octyltrichlorosilane
	methoxy	SIO6715.5	octyltrimethoxysilane
	ethoxy	SIO6715.0	octyltriethoxysilane
	amine		
	silazane (NH)		
C₁₀	hydrophobic, concentrates on surface of microporous structures		
	chloro	SID2663.0	decyltrichlorosilane
	methoxy	SID2670.0	decyltrimethoxysilane
	ethoxy	SID2665.0	decyltriethoxysilane
C₁₁	hydrophobic, concentrates on surface of microporous structures, forms SAMs		
	chloro	SIU9050.0	undecyltrichlorosilane
C₁₂	hydrophobic, concentrates on surface of microporous structures, forms SAMs		
	chloro	SID4630.0	dodecyltrichlorosilane
	methoxy	SID4635.0	dodecyltrimethoxysilane
	ethoxy	SID4632.0	dodecyltriethoxysilane
C₁₄	hydrophobic, concentrates on surface of microporous structures, forms SAMs		
	chloro	SIT7093.0	tetradecyltrichlorosilane
C₁₆	forms hydrophobic and oleophilic coatings, liquid at room temperature, forms SAMs		
	chloro	SIH5920.0	hexadecyltrichlorosilane
	methoxy	SIH5925.0	hexadecyltrimethoxysilane
	ethoxy	SIH5922.0	hexadecyltriethoxysilane
C₁₈	forms hydrophobic and oleophilic coatings allowing full miscibility with paraffinic materials, forms SAMs		
	chloro	SIO6640.0	octadecyltrichlorosilane
	methoxy	SIO6645.0	octadecyltrimethoxysilane
	ethoxy	SIO6642.0	octadecyltriethoxysilane
	amine	SIO6648.0	octadecyltris(dimethylamino)silane
	proprietary	SIS6952.0/PPI-GC18	Siliclad®/Glassclad® 18
C₂₀	forms hydrophobic and oleophilic coatings, solid at room temperature		
	chloro	SIE4661.0	eicosyltrichlorosilane
C₂₀₋₂₄	forms hydrophobic and oleophilic coatings, solid at room temperature		
	chloro	SID4621.0	docosyltrichlorosilane blend
	ethoxy	SID4622.09	docosyltriethoxysilane blend
C_{26-C₃₄}	forms hydrophobic and oleophilic coatings, solid at room temperature		
	chloro	SIT8048.0	triacontyltrichlorosilane blend

2 Hydrolyzable Groups		1 Hydrolyzable Group	
Product Code	Product Name	Product Code	Product Name
SIE4896.0	ethylmethyldichlorosilane	SIE4892.0	ethyldimethylchlorosilane
SIP6912.0 SIP6914.0	propylmethyldichlorosilane propylmethyldimethoxysilane	SIP6910.0 SIP6911.0 SID4591.0	propyldimethylchlorosilane propyldimethylmethoxysilane dipropyltetramethyldisilazane
SIB1972.0	butylmethyldichlorosilane	SIB1934.0 SIB1937.0	n-butyldimethylchlorosilane n-butyldimethyl(dimethylamino)silane
SIP6719.9	pentylmethyldichlorosilane		
SIH6165.6	hexylmethyldichlorosilane		
SIH5845.0	heptylmethyldichlorosilane		
SIO6712.0 SIO6712.2	octylmethyldichlorosilane octylmethyldiethoxysilane	SIO6711.0 SIO6711.1 SIO6711.3 SID4404.0	octyldimethylchlorosilane octyldimethylmethoxysilane octyldimethyl(dimethylamino)silane dioctyltetramethyldisilazane
SID2662.0	decylmethyldichlorosilane	SID2660.0	decyldimethylchlorosilane
SID4628.0 SID4629.0	dodecylmethyldichlorosilane dodecylmethyldiethoxysilane	SID4627.0	dodecyldimethylchlorosilane
SIO6625.0 SIO6629.0 SIO6627.0	octadecylmethyldichlorosilane octadecylmethyldimethoxysilane octadecylmethyldiethoxysilane	SIO6615.0 SIO6618.0 SIO6617.0	octadecyldimethylchlorosilane octadecyldimethylmethoxysilane octadecyldimethyl(dimethylamino)silane
SID4620.0	docosylmethyldichlorosilane blend		
		SIT8045.0	triacontyldimethylchlorosilane blend

Long chain alkylsilanes are processing additives for crosslinked polyethylene (XLPE) used in wire and cable.



Surface conductivity of glass substrates is reduced by application of hydrophobic coatings. Surface arc-tracking is eliminated on fluorescent light bulbs.



Hydrophobic Silane Selection Guide

Branched and Cyclic Alkyl-Silanes

3 Hydrolyzable Groups

	Hydrolyzable Groups	Product Code	Product Name
C₃			
	chloro		
C₄			
	chloro	SII6453.0	isobutyltrichlorosilane
	methoxy	SII6453.7	isobutyltrimethoxysilane
	ethoxy	SII6453.5	isobutyltriethoxysilane
	chloro	SIB1985.0	t-butyltrichlorosilane
C₅			
	chloro	SIC2555.0	cyclopentyltrichlorosilane
	methoxy	SIC2557.0	cyclopentyltrimethoxysilane
C₆			
	chloro	SID4069.0	(3,3-dimethylbutyl)trichlorosilane
	ethoxy	SID4068.4	(3,3-dimethylbutyl)triethoxysilane
	chloro	SIT7906.6	hexyltrichlorosilane
	chloro	SIC2480.0	cyclohexyltrichlorosilane
	methoxy	SIC2482.0	cyclohexyltrimethoxysilane
C₇	norbornene		
	chloro	SIB0997.0	bicycloheptyltrichlorosilane
	chloro	SIC2470.0	(cyclohexylmethyl)trichlorosilane
C₈			
	chloro	SII6457.0	isooctyltrichlorosilane
	methoxy	SII6458.0	isooctyltrimethoxysilane
	ethoxy	SII6453.5	isooctyltriethoxysilane
	chloro	SIC2490.0	cyclooctyltrichlorosilane
C₁₀			
C₁₂			
		SIA0325.0	adamantylethyltrichlorosilane
C₁₆			
		SIT8162.4	7-(trichlorosilylmethyl)pentadecane
C₁₈	silahydrocarbon		
	chloro	SID4401.5	(di-n-octylmethylsilyl)ethyltrichlorosilane
C₂₄			
	chloro		
C₂₈			
	chloro	SIT8162.0	13-(trichlorosilylmethyl)heptacosane

2 Hydrolyzable Groups		1 Hydrolyzable Group	
Product Code	Product Name	Product Code	Product Name
SII6463.0	isopropylmethyldichlorosilane	SII6462.0	isopropyl dimethylchlorosilane
SII6452.8	isobutylmethyldimethoxysilane	SII6452.5	isobutyl dimethylchlorosilane
SIB1972.2	t-butylmethyldichlorosilane	SIB1935.0	t-butyl dimethylchlorosilane
SIC2468.0	cyclohexylmethyldichlorosilane	SID4065.0	(3,3-dimethylbutyl)dimethylchlorosilane
SIC2469.0	cyclohexylmethyldimethoxysilane	SIT7906.0	hexyl dimethylchlorosilane
		SIC2465.0	cyclohexyl dimethylchlorosilane
		SIB0994.0	bicycloheptyldimethylchlorosilane
		SII6456.6	isooctyldimethylchlorosilane
		SID4074.0	(dimethylchlorosilyl)methylpinane
		SID4401.0	(di-n-octylmethylsilyl)ethyl dimethylchlorosilane
		SIC2266.5	11-(chlorodimethylsilylmethyl)tricosane
		SIC2266.0	13-(chlorodimethylsilylmethyl)heptacosane

Isobutyltriethoxysilane solutions in ethanol are applied by spray to protect architecture.



Hydrophobic Silane Selection Guide

Phenyl- and Phenylalkyl-Silanes

3 Hydrolyzable Groups

	Hydrolyzable Groups	Product Code	Product Name
spacer atoms = 0	Moderate hydrophobicity, hydrolyzates stable to 325° C; UV, radiation resistant		
	chloro	SIP6810.0	phenyltrichlorosilane
	methoxy	SIP6822.0	phenyltrimethoxysilane
	ethoxy	SIP6821.0	phenyltriethoxysilane
	acetoxy	SIP6790.0	phenyltriacetoxysilane
	oxime/amine	SIP6826.5	phenyltris(methylethylketoximino)silane
spacer atoms = 1			
	chloro	SIB0970.0	benzyltrichlorosilane
	ethoxy	SIB0971.0	benzyltriethoxysilane
	chloro	SIP6813.0	1-phenyl-1-trichlorosilylbutane
spacer atoms = 2	More hydrophobic, acid resistant than phenyl		
	chloro	SIP6722.0	phenethyltrichlorosilane
	methoxy	SIP6722.6	phenethyltrimethoxysilane
	amine/silazane		
spacer atoms = 3			
	chloro	SIP6744.6	(3-phenylpropyl)trichlorosilane
spacer atoms = 4			
	chloro	SIP6724.9	4-phenylbutyltrichlorosilane
	methoxy	SIP6724.92	4-phenylbutyltrimethoxysilane
	chloro	SIP6723.3	phenoxypropyltrichlorosilane
spacer atoms > 4			
	chloro	SIP6736.4	phenoxyundecyltrichlorosilane
	chloro	SIP6723.4	phenylhexyltrichlorosilane
	chloro		

Substituted Phenyl- and Phenylalkyl-Silanes

spacer atoms = 0	More hydrophobic than phenyl, peroxide crosslinkable		
	chloro	SIT8040.0	p-tolyltrichlorosilane
	methoxy	SIT8042.0	p-tolyltrimethoxysilane
spacer atoms = 2	Greater compatibility with styrenics, acrylics		
	methyl/chloro		
	ethyl/chloro		
	ethyl/methoxy	SIE4897.5	ethylphenethyltrimethoxysilane
	t-butyl/chloro	SIB1973.0	p-(t-butyl)phenethyltrichlorosilane
spacer atoms = 3			
	chloro	SIM6492.5	3-(p-methoxyphenyl)propyltrichlorosilane

Naphthyl-Silanes

Forms high refractive index coatings

methoxy	SIN6597.0	1-naphthyltrimethoxysilane
chloro	SIN6596.0	(1-naphthylmethyl)trichlorosilane

Specialty Aromatic- Silanes

spacer atoms = 0		
	chloro	
spacer atoms = 4		
	chloro	

2 Hydrolyzable Groups		1 Hydrolyzable Group	
Product Code	Product Name	Product Code	Product Name
SIP6738.0	phenylmethyldichlorosilane	SIP6728.0	phenyldimethylchlorosilane
SIP6740.0	phenylmethyldimethoxysilane	SIP6728.4	phenyldimethylethoxysilane
SIP6739.0	phenylmethyldiethoxysilane		
SIP6736.8	phenylmethylbis(dimethylamino)silane		
SIP6738.5	1-phenyl-1-methyldichlorosilylbutane	SIB0962.0	benzyl dimethylchlorosilane
SIP6721.5	phenethylmethyldichlorosilane	SP6721.0	phenethyl dimethylchlorosilane
SIM6512.5	(2-methyl-2-phenethyl) methyldichlorosilane	SIP6721.2	phenethyl dimethyl(dimethylamino)silane
SIP6744.0	(3-phenylpropyl)methyldichlorosilane	SIP6743.0	(3-phenylpropyl)dimethylchlorosilane
SIP6724.8	4-phenylbutylmethyldichlorosilane	SIP6724.7	4-phenylbutyl dimethylchlorosilane
SIP6723.25	phenoxypropylmethyldichlorosilane	SIP6723.2	phenoxypropyl dimethylchlorosilane
		SIP6736.3	(6-phenylhexyl)dimethylchlorosilane
		SIP6729.5	(12-phenyldodecyl)dimethylchlorosilane
SIT8035.0	p-tolylmethyldichlorosilane	SIT8030.0	p-tolyldimethylchlorosilane
SIT8035.6	p-tolylmethyldimethoxysilane		
SIM6511.0	(p-methylphenethyl)methyldichlorosilane	SIE4897.2	m,p-ethylphenethyl dimethylchlorosilane
		SIB1972.5	p-(t-butyl)phenethyl dimethylchlorosilane
SIM6492.4	3-(p-methoxyphenyl)propylmethyldichlorosilane		
		SIP6723.0	m-phenoxyphenyl dimethylchlorosilane
		SIN6598.0	p-nonylphenoxypropyl dimethylchlorosilane

Hydrophobic Silane Selection Guide

Fluorinated Alkyl-Silanes - linear

		3 Hydrolyzable Groups	
	Hydrolyzable Groups	Product Code	Product Name
C₃	Moderately polar hydrophobic coating		
	chloro	SIT8371.0	(3,3,3-trifluoropropyl)trichlorosilane
	methoxy	SIT8372.0	(3,3,3-trifluoropropyl)trimethoxysilane
	amine/silazane		
C₆	Hydrophobic films		
	chloro	SIN6597.6	nonafluorohexyltrichlorosilane
	methoxy	SIN6597.7	nonafluorohexyltrimethoxysilane
	ethoxy	SIN6597.65	nonafluorohexyltriethoxysilane
	amino/silazane	SIN6597.4	nonafluorohexyltris(dimethylamino)silane
C₈	Hydrophobic, oleophobic films		
	chloro	SIT8174.0	(tridecafluoro-1,1,2,2-tetrahydrooctyl)trichlorosilane
	methoxy	SIT8176.0	(tridecafluoro-1,1,2,2-tetrahydrooctyl)trimethoxysilane
	ethoxy	SIT8175.0	(tridecafluoro-1,1,2,2-tetrahydrooctyl)triethoxysilane
C₁₀	Forms oleophobic films with extremely low surface energy		
	chloro	SIH5841.0	(heptadecafluoro-1,1,2,2-tetrahydrodecyl)trichlorosilane
	methoxy	SIH5841.5	(heptadecafluoro-1,1,2,2-tetrahydrodecyl)trimethoxysilane
	ethoxy	SIH5841.2	(heptadecafluoro-1,1,2,2-tetrahydrodecyl)triethoxysilane
C₁₂			
	chloro	SIH5840.25	heneicocyl-1,1,2,2-tetrahydrodecyltrichlorosilane

Fluorinated Alkyl-Silanes - branched

1 x 3 fluorinated carbons	chloro	SIH5842.0	heptafluoroisopropoxypropyltrichlorosilane
	methoxy	SIH5842.2	heptafluoroisopropoxypropyltrimethoxysilane
2 x 4 fluorinated carbons	chloro	SIB1706.0	bis(nonafluorohexyldimethylsiloxy)methyl-silylethyldimethylchlorosilane
2 x 6 fluorinated carbons	chloro	SIT8176.3	tridecafluoro-2-(tridecafluorohexyl)decyltrichlorosilane

DiAlkyl Silanes

		2 Hydrolyzable Groups	
Highest Carbon #	Next Carbon #	Hydrolyzable Groups	Product Name
C₂	C₂		
		chloro	SID3402.0
		ethoxy	SID3404.0
C₃	C₃		
		chloro	SID3537.0
		methoxy	SID3538.0
C₄	C₄		
		chloro	SID3203.0
		methoxy	SID3214.0
		methoxy	SID3530.0
		ethoxy	SID3528.0
C₄	C₃		
		methoxy	SIH6452.6
C₅	C₅		
		chloro	SID3390.0
		methoxy	SID3391.0
C₆	C₆		
		chloro	SID3510.0
		chloro	SID3382.0
C₈	C₈		
		chloro	SID4400.0
		methoxy	SID4400.4

<i>2 Hydrolyzable Groups</i>		<i>1 Hydrolyzable Group</i>	
Product Code	Product Name	Product Code	Product Name
SIT8369.0	(3,3,3-trifluoropropyl)methyldichlorosilane	SIT8364.0	(3,3,3-trifluoropropyl)dimethylchlorosilane
SIT8370.0	(3,3,3-trifluoropropyl)methyldimethoxysilane	SIB1828.4	bis(trifluoropropyl)tetramethyldisilazane
SIN6597.5	nonafluorohexylmethyldichlorosilane	SIN6597.3	nonafluorohexyldimethylchlorosilane
		SIN6597.4	
SIT8172.0	(tridecafluoro-1,1,2,2-tetrahydrooctyl)methyldichlorosilane	SIT8170.0	(tridecafluoro-1,1,2,2-tetrahydrooctyl)dimethylchlorosilane
SH5840.6	(heptadecafluoro-1,1,2,2-tetrahydrodecyl)methyldichlorosilane	SIH5840.4	(heptadecafluoro-1,1,2,2-tetrahydrodecyl)dimethylchlorosilane

Non-Functional Dipodal Silane Selection Guide

aliphatic

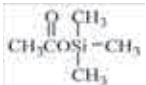

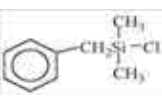
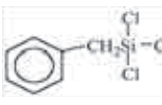
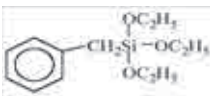



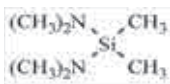

	<i>4 Hydrolyzeable Groups</i>	<i>5 Hydrolyzeable Groups</i>	<i>6 Hydrolyzeable Groups</i>
Spacer atoms	Product Code/Name	Product Code/Name	Product Code/Name
1	SIB1635.0 bis(methyldimethoxysilyl)methane		SIB1821.0 bis(triethoxysilyl)methane
2	SIB1615.0 bis(methyldiethoxysilyl)ethane	SIT8185.8 1-(triethoxysilyl)-2-(diethoxymethylsilyl)ethane	SIB1817.0 bis(triethoxysilyl)ethane
2	SIB1632.0 bis(methyldimethoxysilyl)ethane		SIB1830.0 bis(trimethoxysilyl)ethane
2			SIB1829.0 1,2-bis(trimethoxysilyl)decane
6			SIB1832.0 1,6-bis(trimethoxysilyl)hexane
6			SIB1829.7 1,6-bis(trimethoxysilyl)-2,5-dimethylhexane
8			SIB1824.0 1,8-bis(triethoxysilyl)octane
8			SIB1832.7 1,8-bis(trimethoxysilyl)octan

aromatic/heteroatom


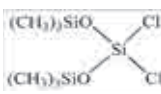
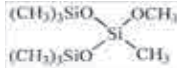
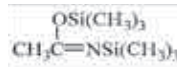
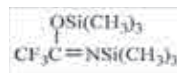


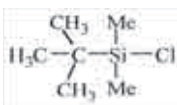

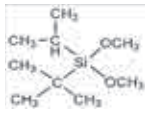
aromatic	SIB1831.0 bis(trimethoxysilylethyl)benzene
aromatic	SIB1816.6 bis(triethoxysilyl)benzene
aromatic	SIB1832.2 bis(trimethoxysilylmethyl)benzene
ethylene oxide	SIB1824.84 bis(triethoxysilylpropyl)poly(ethyleneoxide)
siloxane	SIB1820.2 bis(triethoxysilylethyl)tetramethyldisiloxane


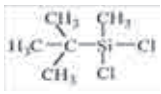
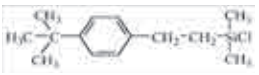
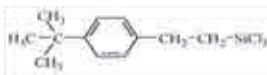
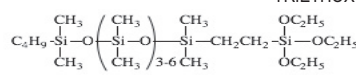

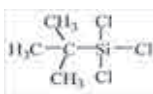


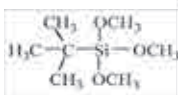

Hydrophobic Silane Properties


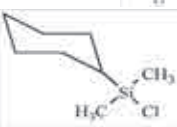
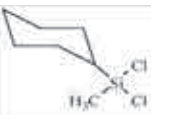
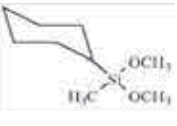

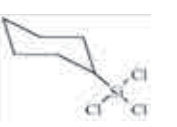
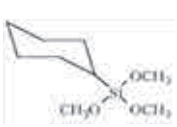

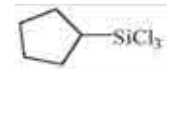
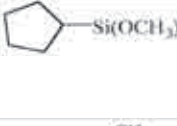
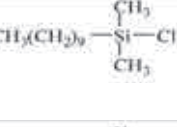
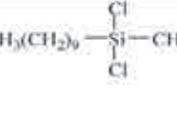
Conventional Surface Bonding


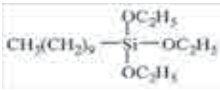
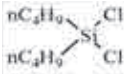
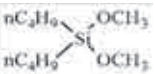
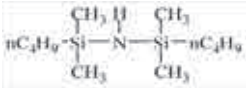
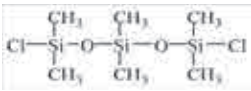
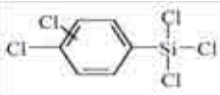
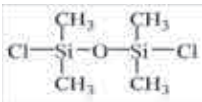

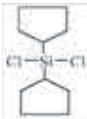

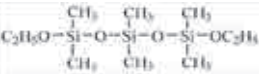
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIA0110.0 ACETOXYTRIMETHYLSILANE O-TRIMETHYLSILYL ACETATE C₅H₁₂O₂Si Vapor pressure, 30": 35 mm HYDROLYTIC SENSITIVITY: 4: no reaction with water under neutral conditions</p>	132.23	103-4 (-32)	0.891	1.3890
[2754-27-0] TSCA EC 220-404-2 HMIS: 3-4-1-X		25g 100g		2kg
 <p>SIA0325.0 ADAMANTYLETHYLTRICHLOROSILANE C₁₂H₁₉Cl₃Si Contains approximately 25% α-isomer Forms silica bonded phases for reverse phase chromatography.¹ 1. Yang, S. S. and Gilpin, R. K. <i>Anal. Chem.</i> 1988, 59, 2750. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	297.73	135 / 3 (36-7)	1.2204	1.5135
[37843-11-1] TSCA EC 253-687-6 HMIS: 3-1-1-X		5g 25g		
 <p>SIB0962.0 BENZYLTRIMETHYLCHLOROSILANE C₉H₁₃ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	184.74	75-6 / 15	0.949	1.5040
[1833-31-4] TSCA HMIS: 3-2-1-X		10g 50g		
 <p>SIB0970.0 BENZYLTRICHLOROSILANE C₇H₇Cl₃Si Dipole moment: 1.78 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	225.58	140-2 / 10	1.288	1.527
[770-10-5] TSCA EC 212-219-0 HMIS: 3-2-1-X		25g 100g		
 <p>SIB0971.0 BENZYLTRIETHOXSILANE C₁₃H₂₂O₃Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	254.40	148 / 26	0.986	1.4628 ²⁵
[2549-99-7] TSCA EC 219-841-1 HMIS: 2-1-0-X		10g 50g		
 <p>SIB0994.0 2-(BICYCLOHEPTYL)DIMETHYLCHLOROSILANE C₉H₁₇ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	188.77	52-5 / 1	0.99	
[117046-42-1] HMIS: 3-2-1-X		25g 100g		
 <p>SIB0997.0 2-(BICYCLOHEPTYL)TRICHLOROSILANE C₇H₁₁Cl₃Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	229.61	63-4 / 4.5	1.2678	1.4919
[18245-29-9] TSCA EC 242-121-3 HMIS: 3-2-1-X		10g 50g		
 <p>SIB1068.0 BIS(DIETHYLAMINO)DIMETHYLSILANE C₁₀H₂₆N₂Si Silylates diamines to cyclic diaminosilanes.¹ 1. Schwartz, E. et al. <i>J. Org. Chem.</i> 1981, 50, 5469. See also SID4040.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	202.42	192-5	0.826	1.435
[4669-59-4] TSCA EC 225-116-0 HMIS: 3-3-1-X		50g		
 <p>SIB1072.0 BIS(DIMETHYLAMINO)DIMETHYLSILANE C₆H₁₈N₂Si Couples silanol terminated siloxanes See also SIB1185.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	146.31	128-9 (-98)	0.810	1.4169 ²²
[3768-58-9] TSCA EC 223-200-1 HMIS: 3-4-1-X		25g 100g		
 <p>SIB1706.0 [BIS(NONAFLUOROHEXYLDIMETHYLSILOXY)METHYL]- SILYLETHYLDIMETHYLCHLOROSILANE, 95% C₂₇H₃₃ClF₁₈O₂Si₄ Forms self-cleaning surfaces HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	807.26	128 / 0.2	1.244 ²⁵	1.3705 ²⁵
HMIS: 3-1-1-X		5g		

COMMERCIAL

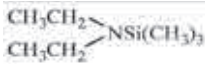
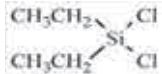
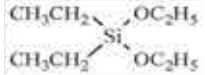
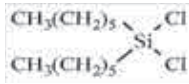

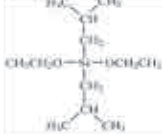
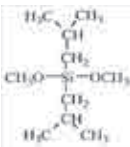
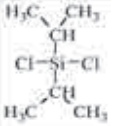
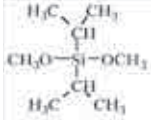

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIB1828.4 1,3-BIS(TRIFLUOROPROPYL)TETRAMETHYL- DISILAZANE, 95% C₁₀H₂₁F₉NSi₂ Fluorinated blocking agent HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	325.45	76-9 / 10 Flashpoint: 78°C (172°F)	1.11	1.386
[39482-87-6] TSCA EC 254-470-9 HMIS: 2-2-1-X		50g		
 <p>SIB1837.0 BIS(TRIMETHYLSILOXY)DICHLOROSILANE 3,3-DICHLOROHEXAMETHYLTRISILOXANE C₆H₁₈Cl₂O₂Si₃ Sterically hindered protecting group for diols HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	277.37	173 (-53) Vapor pressure, 57°: 12 mm	1.0017	1.3983
[2750-44-9] HMIS: 3-2-1-X		25g		
 <p>SIB1843.0 BIS(TRIMETHYLSILOXY)METHYLMETHOXYSILANE METHOXYHEPTAMETHYLTRISILOXANE C₈H₂₄O₃Si₃ HYDROLYTIC SENSITIVITY: 1: no significant reaction with aqueous systems</p>	252.53	82 / 47	0.862	1.3883 ²⁵
[7671-19-4] HMIS: 3-2-1-X		25g		
 <p>SIB1846.0 N,O-BIS(TRIMETHYLSILYL)ACETAMIDE BSA C₈H₂₁NOSi₂ Versatile blocking agent F&F: Vol. 13, p 34; Vol. 16, p 285; Vol. 20, p 50; Vol. 21, p 62. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	203.43	71-3 / 35 (-24) Flashpoint: 42°C (108°F) TOXICITY: oral rat, LD50: 1,580 mg/kg	0.832	1.418
[10416-59-8] TSCA EC 233-892-7 HMIS: 3-2-1-X		25g 100g		2kg
 <p>SIB1876.0 BIS(TRIMETHYLSILYL)TRIFLUOROACETAMIDE BSTFA C₈H₁₈F₃NOSi₂ Silylation reagent for preparing derivatives of amino acids.¹ 1. Stalling, D. et al. <i>Biochem. Biophys., Res. Comm.</i> 1968, 31, 616. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	257.40	45-50 / 15 (-10) Flashpoint: 24°C (75°F)	0.969	1.3840
[25561-30-2] TSCA EC 247-103-9 HMIS: 3-3-1-X		25g 100g		2kg
 <p>SIB1932.5 1-BUTYLDECAMETHYLPENTASILOXANYLETHYL- TRIETHOXYSILANE Contains isomers C₂₂H₅₈O₇Si₆ Phase collapse resistant bonded phase HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	603.21	140-2 / 1	0.921	
		10g		
 <p>SIB1934.0 n-BUTYLDIMETHYLCHLOROSILANE C₆H₁₅ClSi Forms bonded phases for HPLC HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	150.72	138 Flashpoint: 39°C (102°F)	0.8751	1.4205
[1000-50-6] TSCA HMIS: 3-2-1-X		25g 100g		
 <p>SIB1935.0 t-BUTYLDIMETHYLCHLOROSILANE C₆H₁₅ClSi Silylation reagent - derivatives resistant to Grignards, alkyl lithium compounds, etc. Blocking agent widely used in prostaglandin synthesis F&F: Vol. 4, p 57, p 176; Vol. 5, p 74; Vol. 6, p 78; Vol. 8, p 58; Vol. 9, p 77; Vol. 10, p 62; Vol. 11, p 88; Vol. 12, p 83. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	150.72	124-6 (87-90) Flashpoint: 22°C (72°F) Autoignition temperature: 405°C Vapor pressure, 100°: 476 mm	0.830	
[18162-48-6] TSCA EC 242-042-4 HMIS: 3-4-1-X		25g 100g		2kg
 <p>SIB1937.0 n-BUTYLDIMETHYL(DIMETHYLAMINO)SILANE C₈H₂₁NSi Highly reactive reagent for bonded phases without acidic byproduct HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	159.35	47-9 / 12 Flashpoint: 26°C (79°F)	0.772	1.422
[181231-67-4] TSCA HMIS: 3-3-1-X		10g 50g		
 <p>SIB1971.0 t-BUTYLISOPROPYLDIMETHOXYSILANE C₉H₂₂O₂Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	190.36	75 / 20	0.871	1.4189
[109144-59-4] HMIS: 3-2-1-X		1.0g		

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIB1972.0 n-BUTYLMETHYLDICHLOROSILANE C ₅ H ₁₂ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18147-23-4] TSCA EC 242-035-6 HMIS: 3-3-1-X	171.14 Flashpoint: 30°C (86°F)	148	1.0424	1.4312
	SIB1972.2 t-BUTYLMETHYLDICHLOROSILANE C ₅ H ₁₂ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18147-18-7] TSCA EC 242-034-0 HMIS: 3-3-1-X	171.14 Flashpoint: 26°C (79°F)	130-2 (88-90)		
	SIB1972.5 p-(t-BUTYL)PHENETHYLDIMETHYLCHLOROSILANE C ₁₄ H ₂₃ ClSi Contains ~5% meta isomer HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [93502-75-1] HMIS: 3-2-1-X	254.87	122-3 / 2	0.95	
	SIB1973.0 p-(t-BUTYL)PHENETHYLTRICHLOROSILANE C ₁₂ H ₁₇ Cl ₃ Si Mixed α,β isomers For bonded phase HPLC HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [211925-40-5] HMIS: 3-2-1-X	295.71 Flashpoint: 108°C (226°F)	124-9 / 2.5	1.16	
	SIB1974.2 ω-BUTYLPOLY(DIMETHYLSILOXANYL)ETHYL- TRIETHOXSILANE, tech-95 5-8 Me ₂ SiO groups, contains isomers HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-2-1-X	600-850		0.925	1.4124
	SIB1982.0 n-BUTYLTRICHLOROSILANE C ₄ H ₉ Cl ₃ Si Vapor pressure, 31°: 10 mm HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [7521-80-4] TSCA EC 231-381-3 HMIS: 3-2-1-X	191.56 Flashpoint: 45°C (113°F)	142-3	1.1608	1.4364
	SIB1985.0 t-BUTYLTRICHLOROSILANE C ₄ H ₉ Cl ₃ Si Forms silanetriol HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18171-74-9] TSCA EC 242-059-7 HMIS: 3-2-1-X	191.56 Flashpoint: 40°C (104°F)	142-3 (97-100)	1.1608	1.436
	SIB1986.0 n-BUTYLTRIETHOXSILANE C ₁₀ H ₂₄ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [4781-99-1] HMIS: 2-2-1-X	220.38	192-3	0.8883	1.4011
	SIB1988.0 n-BUTYLTRIMETHOXSILANE C ₇ H ₁₈ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1067-57-8] TSCA EC 213-936-1 HMIS: 3-2-1-X	178.30 Flashpoint: 49°C (120°F)	164-5	0.9312	1.3979
	SIB1989.0 t-BUTYLTRIMETHOXSILANE C ₇ H ₁₈ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [18395-29-4] HMIS: 3-2-1-X	178.30	140-1	0.903	1.3941
	SIC2266.0 13-(CHLORODIMETHYLSILYL METHYL)HEPTA- COSANE, 95% C ₃₀ H ₆₃ ClSi Forms hydrophobic bonded phases HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [194243-00-0] TSCA HMIS: 3-1-1-X	487.37	200-10 / 0.01	0.848 ²⁵	1.4542 ³⁰

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 SIC2266.5 11-(CHLORODIMETHYLSILYL)METHYLTRICOSANE C ₂₆ H ₅₅ ClSi tech-95, contains ~5% isomers Forms self-assembled oleophilic monolayers Employed as bonded phase in HPLC See also SID4401.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-1-1-X	431.27	170 / 0.075	0.887	1.4575 ²²
 SIC2465.0 CYCLOHEXYLDIMETHYLCHLOROSILANE C ₆ H ₁₇ ClSi Silane blocking agent with good resistance to Grignard reagents HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [71864-47-6] HMIS: 3-2-1-X	176.76	52-3 / 2 Flashpoint: 63°C (145°F)	0.956	1.4626
 SIC2468.0 CYCLOHEXYLMETHYLDICHLOROSILANE C ₇ H ₁₄ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [5578-42-7] TSCA EC 226-956-0 HMIS: 3-2-1-X	197.18	83 / 15 Flashpoint: 66°C (151°F)	1.095	1.4724
 SIC2469.0 CYCLOHEXYLMETHYLDIMETHOXY-SILANE C ₉ H ₂₀ O ₂ Si Vapor pressure, 20°: 12 mm Donor for polyolefin polymerization HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [17865-32-6] TSCA HMIS: 2-2-1-X	188.34	196 Flashpoint: 66°C (151°F) TOXICITY: oral rat, LD50: 3,000mg/kg	0.9472	1.4354
 SIC2470.0 (CYCLOHEXYLMETHYL)TRICHLOROSILANE C ₇ H ₁₃ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18388-16-4] TSCA EC 242-265-7 HMIS: 3-2-1-X	231.62	94-8 / 11		
 SIC2480.0 CYCLOHEXYLTRICHLOROSILANE C ₆ H ₁₁ Cl ₃ Si Intermediate for melt-processable silsesquioxane-siloxanes. ¹ Employed in solid-phase extraction columns. ² 1. Lichtenhan, J. et al. <i>Macromolecules</i> 1993 , 26, 2141. 2. Tippins, B. <i>Nature</i> 1988 , 334, 273. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [98-12-4] TSCA EC 202-639-2 HMIS: 3-2-1-X	217.60	90-1 / 10 Flashpoint: 91°C (196°F)	1.222	1.4774
 SIC2482.0 CYCLOHEXYLTRIMETHOXY-SILANE C ₉ H ₂₀ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [17865-54-2] HMIS: 2-3-1-X	204.34	207-9		
 SIC2490.0 CYCLOOCTYLTRICHLOROSILANE, 95% C ₈ H ₁₅ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18290-59-0] HMIS: 3-2-1-X	245.65	85-9 / 1.25	1.19	
 SIC2555.0 CYCLOPENTYLTRICHLOROSILANE C ₅ H ₉ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [14579-03-4] TSCA EC 238-621-6 HMIS: 3-2-1-X	203.57	178-9 Flashpoint: 77°C (171°F)	1.225	1.4713
 SIC2557.0 CYCLOPENTYLTRIMETHOXY-SILANE C ₈ H ₁₈ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [143487-47-2] HMIS: 3-2-1-X	190.31	75 / 10 Flashpoint: 54°C (129°F)	0.990 ²⁵	1.4240 ²⁵
 SID2660.0 n-DECYLDIMETHYLCHLOROSILANE C ₁₂ H ₂₇ ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [38051-57-9] TSCA EC 253-761-8 HMIS: 3-1-1-X	234.88	98 / 2 Flashpoint: 137°C (279°F)	0.866	1.441
 SID2662.0 n-DECYLMETHYLDICHLOROSILANE C ₁₁ H ₂₄ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18051-88-2] TSCA EC 241-962-3 HMIS: 3-1-1-X	255.31	111-4 / 3 Flashpoint: 120°C (248°F)	0.960	1.4490

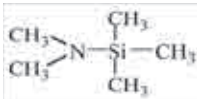
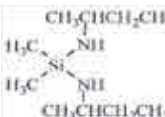
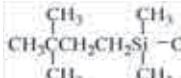

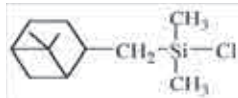
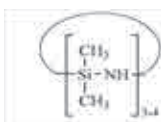
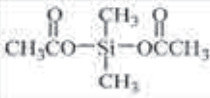
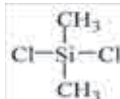
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SID2663.0 n-DECYLTRICHLOROSILANE C ₁₀ H ₂₁ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	275.72 Flashpoint: >110°C (>230°F)	133-7 / 5	1.0540	1.4528
	[13829-21-5] TSCA EC 237-540-3 HMIS: 3-1-1-X	25g	100g		
	SID2665.0 n-DECYLTRIETHOXYSILANE C ₁₆ H ₃₆ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	304.54	150 / 8	0.8790	1.4220
	[2943-73-9] EC 220-940-7 HMIS: 2-1-0-X	25g	100g		
	SID3203.0 DI-n-BUTYLDICHLOROSILANE C ₈ H ₁₈ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	213.22 Flashpoint: 64°C (147°F)	212	0.991	1.4448
	[3449-28-3] TSCA HMIS: 3-2-1-X	10g	50g		
	SID3214.0 DI-n-BUTYLDIMETHOXYSILANE C ₁₀ H ₂₄ O ₂ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	204.39 Flashpoint: 103°C (217°F)	125 / 50	0.861	
	[18132-63-3] TSCA HMIS: 3-1-1-X	25g			
	SID3349.0 1,3-DI-n-BUTYLTETRAMETHYLDISILAZANE C ₁₂ H ₃₁ NSi ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	245.55 Flashpoint: 86°C (187°F)	81 / 2	0.80	1.4353
	[82356-80-7] HMIS: 2-2-1-X	25g	100g		
	SID3360.0 1,5-DICHLOROHEXAMETHYLTRISILOXANE, tech-95 C ₆ H ₁₈ Cl ₂ O ₂ Si ₃ ΔHvap: 11.4 kcal/mole Vapor pressure, 50°: 1 mm HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	277.37 Flashpoint: 76°C (169°F)	184 (-53)	1.018	1.4071
	[3582-71-6] TSCA EC 222-707-5 HMIS: 3-2-1-X	25g	100g		
	SID3367.6 DICHLOROPHENYLTRICHLOROSILANE, 95% C ₆ H ₅ Cl ₃ Si Isomeric mixture Vapor pressure, 102°: 7 mm Monomer for high refractive index resins HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	280.44 Flashpoint: 150°C (302°F)	260-1	1.553	1.564
	[27137-85-5] TSCA EC 248-254-3 HMIS: 3-1-1-X	25g			
	SID3372.0 1,3-DICHLOROTETRAMETHYLDISILOXANE C ₄ H ₁₂ Cl ₂ O ₂ Si ₂ Vapor pressure, 25°: 8 mm Diol protection reagent HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	203.22 Flashpoint: 15°C (59°F)	138 (-37)	1.039	1.4054
	[2401-73-2] TSCA EC 219-278-1 HMIS: 3-4-1-X	25g	100g	2kg	
	SID3382.0 DICYCLOHEXYLDICHLOROSILANE C ₁₂ H ₂₂ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	265.30 Flashpoint: 149°C (300°F)	123 / 0.4	1.103	
	[18035-74-0] HMIS: 3-1-1-X	25g			
	SID3390.0 DICYCLOPENTYLDICHLOROSILANE C ₁₀ H ₁₈ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	237.24 Flashpoint: 84°C (183°F)	105-7 / 10	1.110	
	[139147-73-2] HMIS: 3-2-1-X	10g	50g		
	SID3391.0 DICYCLOPENTYLDIMETHOXYSILANE C ₁₂ H ₂₄ O ₂ Si Employed in propylene polymerization HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	228.40 Flashpoint: 102°C (216°F)	120 / 6	1.000	1.466
	[126990-35-0] TSCA HMIS: 3-1-1-X	10g	50g		
	SID3394.0 1,5-DIETHOXYHEXAMETHYLTRISILOXANE C ₁₀ H ₂₈ O ₄ Si ₃ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	296.59	51-2 / 0.8	0.912	1.389
	[17928-13-1] HMIS: 2-2-1-X	25g			

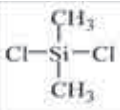
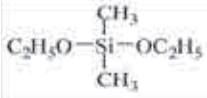
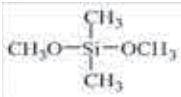
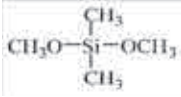
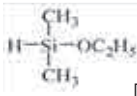
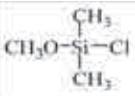
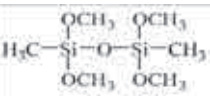
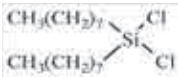
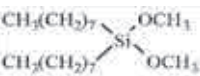

COMMERCIAL

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SID3398.0 (DIETHYLAMINO)TRIMETHYLSILANE TMSDEA C₇H₁₉NSi Silylation reagent F&F: Vol. 3, p 317; Vol. 4, p 544; Vol. 6, p 634; Vol. 18, p 382. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	145.32	126-7 (-10)	0.7627	1.4109
[996-50-9] TSCA EC 213-637-6 HMIS: 3-4-1-X	25g	100g	2kg	
 <p>SID3402.0 DIETHYLDICHLOROSILANE C₄H₁₀Cl₂Si Thermal conductivity: 0.134 W/m°C Dipole moment: 2.4 Surface tension: 30.3 mN/m HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	157.11	130 (-96.5)	1.0504	1.4309
[1719-53-5] TSCA EC 217-005-0 HMIS: 3-3-1-X	25g	100g		
 <p>SID3404.0 DIETHYLDIETHOXYLSILANE C₈H₂₀O₂Si Flashpoint: 43°C (109°F) Vapor pressure, 73°: 100 mm HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	176.33	157	0.8622	1.4022
[5021-93-2] TSCA EC 225-706-8 HMIS: 2-2-1-X	10g	50g		
 <p>SID3510.0 DI-n-HEXYLDICHLOROSILANE C₁₂H₂₆Cl₂Si Flashpoint: 88°C (190°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	269.33	111-3 / 6	0.962	1.4518
[18204-93-8] TSCA EC 242-093-2 HMIS: 3-2-1-X	10g	50g		
 <p>SID3526.0 DIISOBUTYLCHLOROSILANE C₈H₁₈ClSi Flashpoint: 42°C (108°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	178.78	166-7	0.995	1.4340
[18279-73-7] HMIS: 3-2-1-X	25g			
 <p>SID3528.0 DIISOBUTYLDIETHOXYLSILANE C₁₂H₂₆O₂Si Flashpoint: 102°C (216°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	232.44	221	0.845	1.418
[18297-14-8] HMIS: 2-2-1-X	10g			
 <p>SID3530.0 DIISOBUTYLDIMETHOXYLSILANE C₁₀H₂₀O₂Si Flashpoint: 102°C (216°F) Intermediate for diisobutylsilanediol, a liquid crystal Employed in polyolefin polymerization HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	204.39	120 / 6	0.87	1.4167
[17980-32-4] TSCA HMIS: 2-1-1-X	10g	50g		
 <p>SID3537.0 DIISOPROPYLDICHLOROSILANE C₈H₁₈Cl₂Si Flashpoint: 43°C (109°F) Forms bis(blocked) or tethered alcohols^{1,2} Used as tether in ring-closing-metathesis (RCM) reaction.³ 1. Bradford, C. et al. <i>Tetrahedron Lett.</i> 1995, 36, 4189. 2. Hutchinson, J. et al. <i>Tetrahedron Lett.</i> 1991, 32, 573. 3. Evans, P. A. et al. <i>J. Am. Chem. Soc.</i> 2003, 125, 14702. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	185.17	64-5 / 25	1.026	1.4450
[7751-38-4] HMIS: 3-2-1-X	10g	50g	2kg	
 <p>SID3538.0 DIISOPROPYLDIMETHOXYLSILANE C₈H₂₀O₂Si Flashpoint: 43°C (109°F) Cocatalyst for α-olefin polymerization.¹ 1. Lee, S. et al. U.S. Patent 5,223,466, 1993. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	176.33	85-7 / 50	0.875	1.4140
[18230-61-0] TSCA HMIS: 3-2-1-X	10g	50g	2kg	
 <p>SID3544.0 3,5-DIMETHOXYPHENYLTRIETHOXYLSILANE C₁₄H₂₄O₅Si Flashpoint: 43°C (109°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	300.43	136-8 / 0.6	1.050	
HMIS: 2-1-1-X	5g			



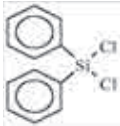
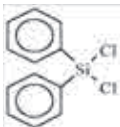
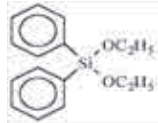
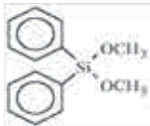
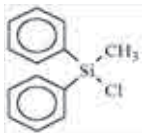
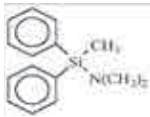
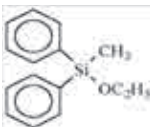
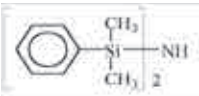
COMMERCIAL

COMMERCIAL

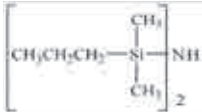
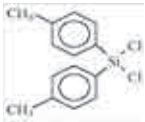
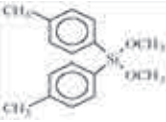
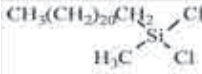
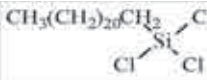
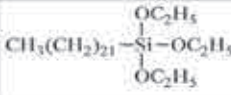
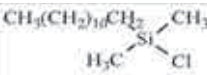
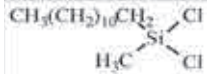
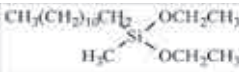


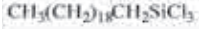
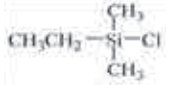
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SID3605.0 (N,N-DIMETHYLAMINO)TRIMETHYLSILANE TMSDMA, PENTAMETHYLSILANAMINE C ₅ H ₁₅ NSi Selectively silylates equatorial hydroxyl groups in prostaglandin synthesis. ¹ Stronger silylation reagent than HMDS; silylates amino acids. ² Dialkylaminotrimethylsilanes are used in the synthesis of pentamethinium salts. ³ 1. Yankee, E. et al. <i>J. Am. Chem. Soc.</i> 1972 , 94, 3651. 2. Rühlman, K. <i>Chem. Ber.</i> 1961 , 94, 1876. 3. Kořínek, M. et al. <i>Synthesis</i> 2009 , 1291. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	117.27	85-6	0.741	1.3970	COMMERCIAL
	[2083-91-2] TSCA EC 218-222-3 HMIS: 3-4-1-X		25g	100g	2kg	
	SID4040.0 DIMETHYLBIS(s-BUTYLAMINO)SILANE, 95% C ₁₀ H ₂₆ N ₂ Si Flashpoint: 40°C (104°F) TOXICITY: oral rat, LD50: 907 mg/kg Autoignition temperature: 225° Vapor pressure, 20°: 3 mm Chain extender for silicones HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	202.42	82 / 15 (<50)	0.810	1.4271	COMMERCIAL
	[93777-98-1] TSCA EC 298-130-8 HMIS: 3-3-1-X		25g	100g		
	SID4065.0 (3,3-DIMETHYLBUTYL)DIMETHYLCHLOROSILANE NEOHEXYLDIMETHYLCHLOROSILANE C ₈ H ₁₉ ClSi Blocking agent HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	178.78	167	0.849	1.4240	COMMERCIAL
	[96220-76-7] TSCA-L HMIS: 3-3-1-X		25g	100g		
	SID4069.0 (3,3-DIMETHYLBUTYL)TRICHLOROSILANE NEOHEXYLTRICHLOROSILANE C ₈ H ₁₃ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	219.61	183-4	1.1355	1.4479	COMMERCIAL
	[105732-02-3] HMIS: 3-3-1-X		25g			
	SID4074.0 (DIMETHYLCHLOROSILYL)METHYLPINANE C ₁₂ H ₂₂ ClSi 1°S,2°S,5°S [α] _D : -5.15; >95% optical purity Acetylenic derivative forms chiral polymer membrane that resolves amino acids. ¹ 1. Aoki, T. et al. <i>Makromol. Chem., Rapid Commun.</i> 1992 , 13, 565. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	230.85	93-4 / 2	0.957	1.478	COMMERCIAL
	[2182-66-3] TSCA EC 218-562-2 HMIS: 3-2-1-X		10g			
	SID4074.4 1,1-DIMETHYLCYCLOSILAZANES, 22-25% in hexane Primarily trimer and tetramer Hydrophobic surface treatment for silica HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water			0.69		COMMERCIAL
	TSCA HMIS: 2-4-1-X		100g	1.5kg		
	SID4076.0 DIMETHYLDIACETOXYSILANE C ₆ H ₁₂ O ₄ Si Reagent for the preparation of cis-diols and corticosteroids. ¹ 1. Kelley, R. J. <i>Chromatogr.</i> 1969 , 43, 229. F&F: Vol. 3, p. 113. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	176.24	164-6	1.054	1.4030	COMMERCIAL
	[2182-66-3] TSCA EC 218-562-2 HMIS: 2-3-1-X		100g	500g		
	SID4120.0 DIMETHYLDICHLOROSILANE C ₂ H ₆ Cl ₂ Si Viscosity: 0.47 cSt Surface tension: 20.1 mN/m ΔHvap: 8.0 kcal/mole ΔHcomb: -491 kcal/mole Vapor pressure, 17°: 100 mm Coefficient of thermal expansion: 1.3 x 10 ⁻³ AIR TRANSPORT FORBIDDEN Fundamental monomer for silicones Employed in the tethering of two olefins for the cross metathesis-coupling step in the synthesis of Attenol A. ¹ 1. Van de Weghe, P. et al. <i>Org. Lett.</i> 2002 , 4, 4105. F&F: Vol. 3, p 114; Vol. 4, p 183. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	129.06	70-1 (-76)	1.0637	1.4055	COMMERCIAL
	[75-78-5] TSCA EC 200-901-0 HMIS: 3-4-2-X		500g	2kg	18kg	
	* zDR-S-019 or zCYL-S-019 container required - not included					

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 SID4120.1 DIMETHYLDICHLOROSILANE, 99+% <chem>C2H6Cl2Si</chem> Redistilled AIR TRANSPORT FORBIDDEN HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [75-78-5] TSCA EC 200-901-0 HMIS: 3-4-2-X * zDR-S-019 or zCYL-S-019 container required - not included	129.06	70-1 (-76)	1.0637	1.4055
 SID4121.0 DIMETHYLDIETHOXSILANE <chem>C6H16O2Si</chem> Viscosity: 0.53 cSt Vapor pressure, 25°: 15 mm Dipole moment: 1.39 Coefficient of thermal expansion: 1.3 x 10 ⁻³ Hydrophobic surface treatment and release agent HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [78-62-6] TSCA EC 201-127-6 HMIS: 2-4-1-X	148.28	114-5 (-97)	0.8395	1.3805
 SID4123.0 DIMETHYLDIMETHOXSILANE, 96% <chem>C4H12O2Si</chem> Contains methanol Viscosity, 20°: 0.44 cSt Vapor pressure, 36°: 100 mm Coefficient of thermal expansion: 1.3 x 10 ⁻³ Dipole moment: 1.33 debye Provides hydrophobic surface treatments in vapor phase applications HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1112-39-6] TSCA EC 214-189-4 HMIS: 3-4-1-X	120.22	82 (-80)	0.8646	1.3708
 SID4123.1 DIMETHYLDIMETHOXSILANE, 99+% <chem>C4H12O2Si</chem> DMDMOS HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1112-39-6] TSCA EC 214-189-4 HMIS: 3-4-1-X	120.22	82 (-80)	0.8646	1.3708
 SID4125.0 DIMETHYLETHOXSILANE <chem>C4H12OSi</chem> Undergoes hydrosilylation reactions Waterproofing agent for space shuttle thermal tiles. ¹ 1. Hill, W. et al. <i>Polym. Mater. Sci. Eng.</i> 1990 , 62, 668. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [14857-34-2] TSCA EC 238-921-7 HMIS: 2-4-1-X	104.22	54-5	0.757	1.3683
 SID4210.0 DIMETHYLMETHOXYCHLOROSILANE, 90% <chem>C3H7ClOSi</chem> HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [1825-68-9] TSCA HMIS: 3-4-1-X	124.64	77	0.953 ²⁵	1.3865
 SID4236.0 1,3-DIMETHYLTETRAMETHOXYDISILOXANE, 95% <chem>C6H16O5Si2</chem> HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [18186-97-5] TSCA EC 242-072-8 HMIS: 3-3-1-X	226.38	165	1.010	1.3834
 SID4400.0 DI-n-OCTYLDICHLOROSILANE <chem>C16H34Cl2Si</chem> HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18416-07-4] HMIS: 3-2-1-X	325.44	145 / 0.2	0.940	
 SID4400.4 DI-n-OCTYLDIMETHOXSILANE <chem>C18H40O2Si</chem> Hydrophobic surface treatment HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [947155-81-9] HMIS: 3-2-1-X	316.60	132-4 / 0.2	0.854	1.4388
 SID4401.0 (DI-n-OCTYLMETHYLSILYL)ETHYLDIMETHYLCHLORO-SILANE <chem>C21H47ClSi2</chem> Forms bonded phases for reverse phase chromatography See also SIC2266.5 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [475213-03-7] HMIS: 3-2-1-X	391.23	165-6 / 0.1	0.859	



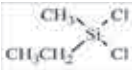
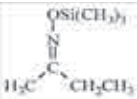
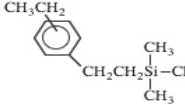

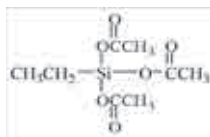
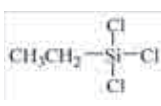
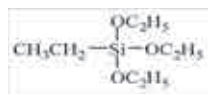
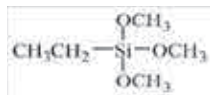
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SID4401.5 (DI-n-OCTYLMETHYLSILYL)ETHYLTRICHLOROSILANE C ₁₉ H ₄₁ Cl ₃ Si ₂ Forms bonded phases for reverse phase HPLC HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [475213-02-6] HMIS: 3-2-1-X 25g	432.06	166-8 / 0.1	0.966		
	SID4404.0 1,3-DI-n-OCTYLTETRAMETHYLDISILAZANE C ₂₀ H ₄₇ NSi ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [69519-51-3] HMIS: 2-1-0-X 10g	357.77	160-5 / 1 Flashpoint: >110°C (>230°F)	0.826	1.4500	
	SID4510.0 DIPHENYLDICHLOROSILANE, 95% C ₁₂ H ₁₀ Cl ₂ Si Viscosity, 25°: 4.1 cSt Dipole moment: 2.6 debye Coefficient of thermal expansion: 0.7 x 10 ⁻³ Silicone monomer Forms diol on contact with water See also SID4588.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [80-10-4] TSCA EC 201-251-0 HMIS: 3-1-1-X 100g 2kg 20kg	253.20	304-5 (-22) Flashpoint: 157°C (314°F) TOXICITY: ipr mouse, LD50: 383 mg/kg Vapor pressure: 125: 2mm ΔHvap: 15.0 kcal/mole Specific heat: 0.30 cal/g/°	1.2216	1.5819	COMMERCIAL
	SID4510.1 DIPHENYLDICHLOROSILANE, 99% C ₁₂ H ₁₀ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [80-10-4] TSCA EC 201-251-0 HMIS: 3-1-1-X 25g 100g 2kg	253.20	304-5 (-22) Flashpoint: 157°C (314°F) TOXICITY: ipr mouse, LD50: 383 mg/kg	1.2216	1.5819	COMMERCIAL
	SID4525.0 DIPHENYLDIETHOXSILANE C ₁₆ H ₂₀ O ₂ Si Vapor pressure, 125°: 2 mm Provides hydrophobic coatings with good thermal and UV resistance HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2553-19-7] TSCA EC 219-860-5 HMIS: 2-1-0-X 25g 100g 2kg	272.42	167 / 15 Flashpoint: 175°C (347°F)	1.0329	1.5269	COMMERCIAL
	SID4535.0 DIPHENYLDIMETHOXSILANE C ₁₄ H ₁₆ O ₂ Si Viscosity, 25°: 8.4 cSt Intermediate for high temperature silicone resins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [6843-66-9] TSCA EC 229-929-1 HMIS: 3-1-1-X 100g 2kg	244.36	161 / 15 Flashpoint: 121°C (250°F)	1.0771	1.5447	COMMERCIAL
	SID4552.0 DIPHENYLMETHYLCHLOROSILANE C ₁₃ H ₁₃ ClSi Viscosity: 5.3 cSt Surface tension: 40.0 mN/m α-silylates esters, lactones; precursors to silyl enolates. ¹ 1. Larson, G. et al. <i>J. Am. Chem. Soc.</i> 1981 , <i>103</i> , 2418. F&F: Vol. 10, p 91; Vol. 12, p 321; Vol. 13, p 74. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [144-79-6] TSCA EC 205-639-0 HMIS: 3-1-1-X 25g 100g 2.5kg	232.78	295 (-22) Flashpoint: 141°C (286°F) Vapor pressure, 125°: 3 mm ΔHvap: 149 kcal/mole Thermal conductivity: 0.112 W/m°C	1.128	1.5742	COMMERCIAL
	SID4552.5 DIPHENYLMETHYL(DIMETHYLAMINO)SILANE C ₁₅ H ₁₉ NSi HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [68733-63-1] TSCA HMIS: 3-3-1-X 25g 100g	241.41	98-9 / 0.25	1.011		
	SID4553.0 DIPHENYLMETHYLETHOXSILANE C ₁₅ H ₁₈ O ₂ Si Viscosity, 25°: 6.5 cSt HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1825-59-8] EC 217-368-5 HMIS: 2-0-0-X 10g 50g	242.39	100-2 / 0.3 (-27) Flashpoint: 165°C (329°F) Vapor pressure, 125°: 3 mm ΔHvap: 14.8 kcal/mole	1.018	1.5440 ²⁵	
	SID4586.0 1,3-DIPHENYLTETRAMETHYLDISILAZANE C ₁₆ H ₂₃ NSi ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [3449-26-1] TSCA EC 222-372-5 HMIS: 3-1-1-X 5g 25g	285.54	96-9 / 0.1 Flashpoint: 162°C (324°F)	0.985	1.5384	

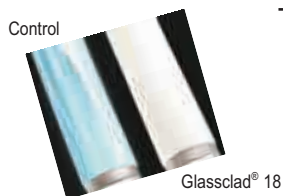
PLEASE INQUIRE ABOUT BULK QUANTITIES

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SID4591.0 1,3-DI-n-PROPYLTETRAMETHYLDISILAZANE C ₁₀ H ₂₇ NSi ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	217.51 Flashpoint: 65°C (149°F)	84 / 9	0.80	1.429
	[14579-90-9] HMIS: 3-2-1-X		25g		
	SID4598.0 DI(p-TOLYL)DICHLOROSILANE, tech-95 C ₁₄ H ₁₄ Cl ₂ Si Contains 4,4'-dimethylbiphenyl Forms polymers with liquid crystal behavior. ¹ 1. Lee, M. et al. <i>Polymer</i> 1993 , 34, 4882. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	281.26 Flashpoint: 172°C (342°F)	225-6 / 50	1.10	1.568
	[18414-38-5] HMIS: 3-2-1-X		10g	50g	
	SID4599.0 DI(p-TOLYL)DIMETHOXSILANE C ₁₆ H ₂₀ O ₂ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	272.42 Flashpoint: 172°C (342°F)	140 / 0.5	1.023	1.5353 ²⁵
	[92779-72-1] HMIS: 3-2-1-X		25g		
	SID4620.0 DOCOSYLMETHYLDICHLOROSILANE, blend C ₂₃ H ₄₆ Cl ₂ Si Contains C ₂₀ to C ₂₄ homologs HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	423.62 Flashpoint: 172°C (342°F)	218-20 / 0.5 (21-9)	0.93	
	[67892-56-2] TSCA EC 267-590-1 HMIS: 3-1-1-X		50g		
	SID4621.0 DOCOSYLTRICHLOROSILANE, blend C ₂₂ H ₄₅ Cl ₃ Si Contains C ₂₀ to C ₂₄ homologs HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	444.04 Flashpoint: 200°C (392°F)	210 / 0.2 (20-8)	0.94	
	[7325-84-0] TSCA EC 230-802-8 HMIS: 3-1-1-X		25g		
	SID4622.0 DOCOSYLTRIETHOXSILANE, blend C ₂₈ H ₆₀ O ₃ Si Contains C ₂₀ to C ₂₄ homologs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	472.87 Flashpoint: 172°C (342°F)	(18-22)	0.86	
	HMIS: 1-1-1-X		25g		
	SID4627.0 DODECYLDIMETHYLCHLOROSILANE C ₁₄ H ₃₁ ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	262.94 Flashpoint: 172°C (342°F)	291-3	0.865	1.445
	[66604-31-7] EC 266-421-9 HMIS: 3-2-1-X		25g		
	SID4628.0 DODECYLMETHYLDICHLOROSILANE C ₁₃ H ₂₈ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	283.36 Flashpoint: 143°C (289°F)	124-7 / 3	0.955	1.4581
	[18407-07-3] TSCA EC 242-286-1 HMIS: 3-1-1-X		25g		
	SID4629.0 DODECYLMETHYLDIETHOXSILANE C ₁₇ H ₃₈ O ₂ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	302.57 Flashpoint: 152°C (305°F)	140 / 0.5	0.845 ²⁵	
	[60317-40-0] TSCA EC 262-170-4 HMIS: 2-1-0-X		25g		
	SID4630.0 DODECYLTRICHLOROSILANE C ₁₂ H ₂₅ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	303.77 Flashpoint: 165°C (329°F)	120 / 3 (-30)	1.024	1.4581
	[4484-72-4] TSCA EC 224-769-9 HMIS: 3-1-1-X		25g	2kg	
	SID4632.0 DODECYLTRIETHOXSILANE C ₁₈ H ₄₀ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	332.60 Flashpoint: >110°C (>230°F)	152-3 / 3	0.884 ²⁵	1.4330 ²⁵
	[18536-91-9] TSCA EC 242-409-9 HMIS: 2-1-0-X		25g	100g	
	SIE4661.0 EICOSYLTRICHLOROSILANE, 95% C ₂₀ H ₄₁ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	415.90 Flashpoint: 230°C (446°F)	225-7 / 3	0.940	
	[18733-57-8] TSCA EC 242-545-9 HMIS: 3-0-1-X		25g		
	SIE4892.0 ETHYLDIMETHYLCHLOROSILANE C ₄ H ₁₁ ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	122.67 Flashpoint: -4°C (25°F)	91	0.8756	1.4050
	[6917-76-6] HMIS: 3-4-1-X		10g	50g	

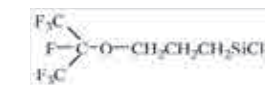
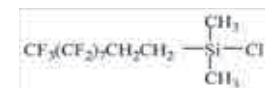
HYDROPHOBIC

COMMERCIAL

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIE4896.0 ETHYLMETHYLDICHLOROSILANE C ₃ H ₈ Cl ₂ Si Dipole moment: 2.32 debye HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	143.09 Flashpoint: 2°C (36°F)	100	1.0630	1.4197	
	[4525-44-4] TSCA EC 224-860-3 HMIS: 3-4-1-X		25g	100g		
	SIE4897.0 (ETHYLMETHYLBUTAN-2-ON-2-IMINO)TRIMETHYLSILANE, 95% O-(TRIMETHYLSILYL)OXIME-2-BUTANONE C ₇ H ₁₇ NOSi HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	159.30	65 / 75	0.826 ²⁵	1.4125 ²⁵	
	[37843-14-4] HMIS: 2-3-1-X		10g			
	SIE4897.2 m,p-ETHYLPHENETHYLDIMETHYLCHLOROSILANE C ₁₂ H ₁₉ ClSi tech-95 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	226.82	100 / 0.4	1.00	1.520	
	[253279-88-8] HMIS: 3-2-1-X		5g			
	SIE4897.5 m,p-ETHYLPHENETHYLTRIMETHOXYSILANE, tech-95 C ₁₃ H ₂₂ O ₃ Si Mixed isomers Component in optical hard coating resins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	254.40 Flashpoint: 102°C (216°F)	93-6 / 4	0.996	1.4776 ²⁵	
	[259818-29-6] TSCA HMIS: 3-2-1-X		25g			
	SIE4899.0 ETHYLTRIACETOXYSILANE C ₈ H ₁₆ O ₆ Si Liquid cross-linker for silicone RTVs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	243.28 Flashpoint: 106°C (223°F)	107-8 / 8 (7-9)	1.143	1.4123	COMMERCIAL
	[17689-77-9] TSCA EC 241-677-4 HMIS: 3-1-1-X		25g	2kg		
	SIE4901.0 ETHYLTRICHLOROSILANE C ₂ H ₅ Cl ₃ Si Viscosity: 0.48 cSt Dipole moment: 2.1 Coefficient of thermal expansion: 1.5 x 10 ⁻³ Vapor pressure, 20°: 26 mm Vapor pressure, 30.4°: 66 mm Employed in the cobalt-catalyzed Diels-Alder approach to 1,3-disubstituted and 1,2,3-trisubstituted benzenes. ¹ 1. Hilt, G.; Danz, M. <i>Synthesis</i> 2008 , 2257. F&F: Vol. 16, p 98. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	163.51 Flashpoint: 27°C (81°F) TOXICITY: oral rat, LD50: 1,330 mg/kg Critical temp: 287° ΔHcomb: -644 kcal/mole ΔHform: -20 kcal/mole ΔHvap: 9.0 kcal/mole ΔHfus: 7.0 kJ/mole	100-1 (-106)	1.237	1.4260	COMMERCIAL
	[115-21-9] TSCA EC 204-072-6 HMIS: 3-3-1-X		25g	500g	4kg	
	SIE4901.2 ETHYLTRIETHOXYSILANE C ₈ H ₂₀ O ₃ Si Viscosity: 0.70 cSt Vapor pressure, 50°: 10 mm Coefficient of thermal expansion: 1.5 x 10 ⁻³ Specific heat: 0.43 cal/g/° HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	192.33 Flashpoint: 40°C (104°F) TOXICITY: oral rat, LD50: 13,720 mg/kg Autoignition temperature: 235°C (455°F) Critical temperature: 314° ΔHvap: 7.8 kcal/mole yc of treated surfaces: 26.3 mN/m	158-9 (-78)	0.896	1.3955	
	[78-07-9] TSCA EC 201-080-1 HMIS: 3-2-1-X		100g	500g		
	SIE4901.4 ETHYLTRIMETHOXYSILANE C ₉ H ₁₈ O ₃ Si Viscosity: 0.5 cSt HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	150.25 Flashpoint: 27°C (81°F) ΔHcomb: 3,425 kcal/mole	124-5	0.9488	1.3838	COMMERCIAL
	[5314-55-6] TSCA EC 226-172-9 HMIS: 3-3-1-X		25g	2kg	17kg	



Surface conductivity of glass substrates is reduced by application of Glassclad® 18. Surface arc-tracking is eliminated on fluorescent light bulbs

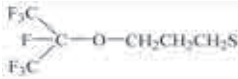



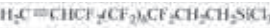
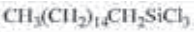


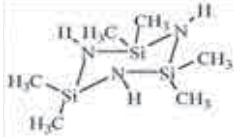


name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
PP1-GC18 GLASSCLAD® 18 OCTADECYL FUNCTIONAL SILANE, 20% in t-butanol/diacetone alcohol Hazy, amber liquid yc of treated glass surface: 31 mN/m Coefficient of friction of treated glass surface: 0.2 - 0.3 Surface resistivity of treated surface: 1.2 x 10 ¹³ ohms Water-dispersible hydrophobic surface treatment For application information see Gelest's <i>Performance Products Brochure</i> Reduces blood protein adsorption. ¹ 1. Arkles, B. et al. In <i>Silanes Surfaces & Interfaces</i> ; Leyden, D., Ed; Gordon & Breach: 1986; p 91. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water		Flashpoint: 10°C (50°F) Pour point: 4°C	0.88	
SIH5840.4 (HEPTADECYLFLUORO-1,1,2,2-TETRAHYDRODECYL)- DIMETHYLCHLOROSILANE PERFLUORODECYL-1H,1H,2H,2H-DIMETHYLCHLOROSILANE C ₁₂ H ₁₀ ClF ₁₇ Si Derivatizing agent for fluorous phase synthesis HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	540.72	197-8	1.51	1.3410
[74612-30-9]	HMIS: 3-2-1-X	5g	25g	
SIH5840.6 (HEPTADECYLFLUORO-1,1,2,2-TETRAHYDRODECYL)- METHYLDICHLOROSILANE C ₁₁ H ₇ Cl ₂ F ₁₇ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	561.14	205-7 (26-7)	1.630	1.345
[3102-79-2]	HMIS: 3-2-1-X	5g	25g	
SIH5841.0 (HEPTADECYLFLUORO-1,1,2,2-TETRAHYDRODECYL)- TRICHLOROSILANE PERFLUORODECYL-1H,1H,2H,2H-TRICHLOROSILANE C ₁₀ H ₆ Cl ₃ F ₁₇ Si yc of treated surfaces: 12 mN/m. ¹ 1. Brzoska, J. et al. <i>Langmuir</i> 1994 , 10, 4367. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	581.56	216-8	1.703	1.3490
[78560-44-8]	TSCA HMIS: 3-2-1-X	5g	25g	
SIH5841.2 (HEPTADECYLFLUORO-1,1,2,2-TETRAHYDRODECYL)- TRIETHOXSILANE C ₁₆ H ₁₉ F ₁₇ O ₃ Si Hydrolysis in combination with polydimethoxysiloxane gives hard hydrophobic coatings. ¹ 1. Oota, T. et al. Jpn. Kokai JP 06,293,782, 1993; <i>Chem. Abstr.</i> 1995 , 122: 136317d. See also SIP6720.3 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	610.38	103-6 / 3	1.407 ²⁵	1.3419
[101947-16-4]	HMIS: 3-2-1-X	5g	25g	
SIH5841.5 (HEPTADECYLFLUORO-1,1,2,2-TETRAHYDRODECYL)- TRIMETHOXSILANE C ₁₃ H ₁₃ F ₁₇ O ₃ Si Treated surface contact angle, water: 115° yc of treated surfaces: 12 mN/m Forms inorganic hybrids with photoinducible refractive index reduction. ¹ 1. Park, J.-U. et al. <i>J. Mater. Chem.</i> 2003 , 13, 738. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	568.30	247	1.54	1.331 ²⁵
[83048-65-1]	TSCA-S HMIS: 3-2-1-X	5g	25g	
SIH5842.0 (3-HEPTAFLUOROISOPROPOXY)PROPYLTRICHLORO- SILANE C ₆ H ₆ Cl ₃ F ₇ O ₃ Si Specific wetting surface area: 356 m ² /g HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	361.55	85-7 / 35	1.497	1.3710
[15538-93-9]	EC 239-589-6 HMIS: 3-3-1-X	5g		



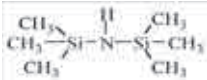
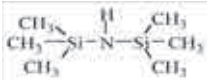
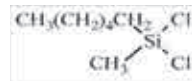
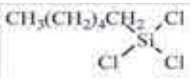



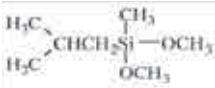

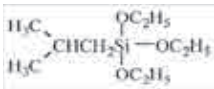
Water droplets on silicon wafer treated with SIH5841.5 exhibit high contact angle

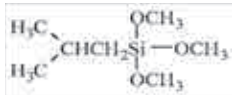

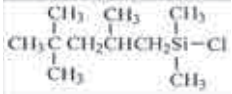
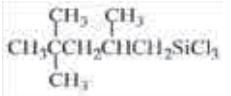
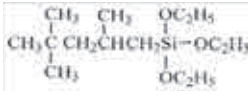
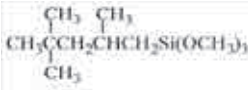
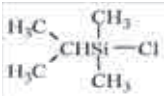


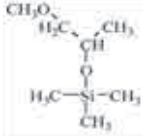

HYDROPHOBIC
COMMERCIAL

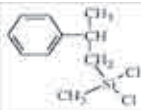
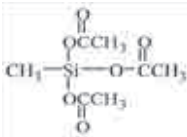
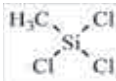
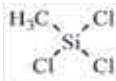
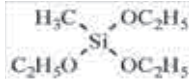
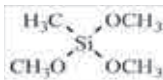
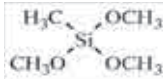
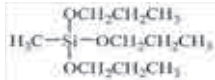
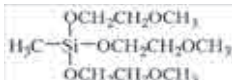
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIH5842.2 3-(HEPTAFLUOROISOPROPOXY)PROPYL- TRIMETHOXSILANE C ₉ H ₁₅ F ₇ O ₄ Si Branched fluoroalkylsilane with low surface energy Contact angle, water on treated glass surface: 109-112° Aligns liquid crystals. ¹ 1. Jap. Pat. 57177121, 1982 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	348.29	39 / 0.5		1.3841
	[19116-61-1] HMIS: 3-2-1-X 10g				
	SIH5845.0 n-HEPTYLMETHYLDICHLOROSILANE C ₈ H ₁₈ Cl ₂ Si Flashpoint: 66°C (151°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	213.22	207-8	0.978	1.4396 ²⁵
	[18395-93-2] TSCA EC 242-274-6 HMIS: 3-2-1-X 25g				
	SIH5846.0 n-HEPTYLTRICHLOROSILANE C ₇ H ₁₅ Cl ₃ Si Flashpoint: 64°C (147°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	233.64	211-2	1.087	1.4439 ²⁵
	[871-41-0] TSCA EC 212-807-7 HMIS: 3-2-1-X 25g				
	SIH5917.0 HEXACOSATRICHLOROSILANE, blend C ₂₆ H ₅₃ Cl ₃ Si Contains C ₂₄ -C ₃₀ homologs A distilled cut product with more reproducible deposition than triacontylsilanes HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	500.15	(35-55)		
	[60085-14-5] HMIS: 3-3-1-X 25g				
	SIH5918.0 HEXADECAFLUORODODEC-11-EN-1-YLTRICHLORO- SILANE C ₁₂ H ₇ Cl ₃ F ₁₆ Si Forms self-assembled monolayers; reagent for immobilization of DNA HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	589.61	94-6 / 0.6	1.626	1.3713
	HMIS: 3-1-1-X 1.0g				
	SIH5920.0 n-HEXADECYLTRICHLOROSILANE, 95% C ₁₆ H ₃₃ Cl ₃ Si Flashpoint: 154°C (309°F) yc of treated surfaces: 21 mN/m HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	359.88	202 / 10	0.98	1.4592
	[5894-60-0] TSCA EC 227-575-2 HMIS: 3-1-1-X 25g 100g				
	SIH5922.0 HEXADECYLTRIETHOXSILANE, 95% C ₂₂ H ₄₈ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	388.71	160-1 / 1 (-9)	0.888	1.4370
	[16415-13-7] TSCA EC 240-465-9 HMIS: 2-1-1-X 25g 100g				
	SIH5925.0 HEXADECYLTRIMETHOXSILANE, 95% C ₁₉ H ₄₂ O ₃ Si Flashpoint: 122°C (252°F) Autoignition temperature: 245°C Viscosity: 7 cSt Employed as rheology modifier for moisture crosslinkable HDPE Modifier for moisture crosslinkable polyethylene (XLPE) Water scavenger HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	346.63	155 / 0.2 (-1)	0.89	1.4356
	[16415-12-6] TSCA EC 240-464-3 HMIS: 2-2-1-X 25g 2kg 16kg				
	SIH6102.0 1,1,3,3,5,5-HEXAMETHYLCYCLOTROSILAZANE C ₆ H ₂₁ N ₃ Si ₃ Flashpoint: 61°C (142°F) ΔHform: 132 kcal/mole Dielectric constant, 1000Hz: 2.57 Viscosity, 20°: 1.7 cSt Dipole moment: 0.92 Modifies positive resists for O ₂ plasma resistance. ¹ Polymerizes to polydimethylsilazane oligomer in presence of Ru/H ₂ . ² Silylation reagent for diols. ³ 1. Babich, E. et al. <i>Microelectron. Eng.</i> 1990 , 11, 503. 2. Blum, Y. et al. US Patent 4,216,383, 1986; US Patent 4,788,309, 1988. 3. Birkofer, L. et al. <i>J. Organomet. Chem.</i> 1980 , 187, 21. See also SID4074.4 1,1-DIMETHYLCYCLOSILAZANES HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	219.51	186-8 (-10)	0.922	1.4448
	[1009-93-4] TSCA EC 213-773-6 HMIS: 2-2-1-X 25g 100g 2kg				


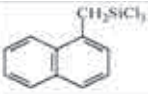
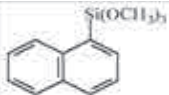

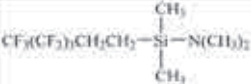
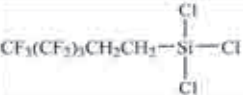

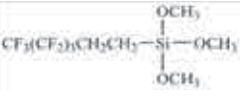
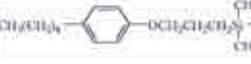

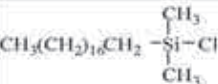
COMMERCIAL

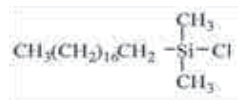
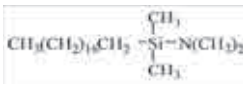
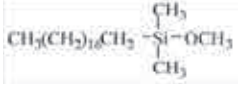


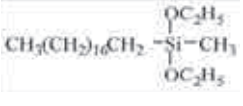
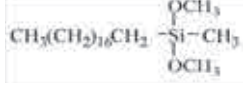
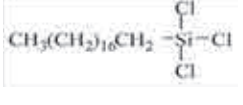
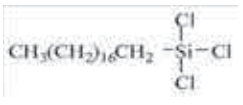
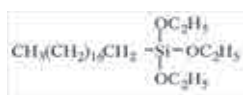
COMMERCIAL

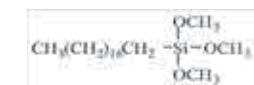
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
SIH6110.0 HEXAMETHYLDISILAZANE <i>HMDs, HMDZ</i> $C_6H_{15}NSi_2$ Vapor pressure, 50°: 50 mm Viscosity: 0.90 cSt Dielectric constant: 1000 Hz: 2.27 pKa: 7.55 Ea, reaction w/SiO ₂ surface: 17.6 kcal/mole Versatile silylation reagent; creates hydrophobic surfaces Converts acid chlorides and alcohols to amines in a three-component reaction. ¹ Reacts with formamide and ketones to form pyrimidines. ² 1. Li, H.-H. et al. <i>Eur. J. Org. Chem.</i> 2008 , 3623. 2. Tyagarajan, S. and Chakravarty, P. K. <i>Tetrahedron Lett.</i> 2005 , 46, 7889. F&F: Vol. 1, p 427; Vol. 2, p 159; Vol. 5, p 323; Vol. 6, p 273; Vol. 7, p 167; Vol. 8, p 29; Vol. 9, p 234; Vol. 11, p 38; Vol. 12, p 239; Vol. 13, p 141; Vol. 14, p 300. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	161.39	126-7	0.7742	1.4080
				
[999-97-3] TSCA EC 213-668-5 HMIS: 2-4-1-X		25g	1.5kg	14kg
SIH6110.1 HEXAMETHYLDISILAZANE, 99% <i>HMDs, HMDZ</i> $C_6H_{15}NSi_2$ <5ppm chloride Photoresist adhesion promoter HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	161.39	126-7	0.7742	1.4080
				
[999-97-3] TSCA EC 213-668-5 HMIS: 2-4-1-X		25g	1.5kg	
SIH6165.6 HEXYLMETHYLDICHLOROSILANE $C_7H_{16}Cl_2Si$ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	199.19	204-6	0.993	1.439
				
[14799-94-1] TSCA EC 238-864-8 HMIS: 3-2-1-X		25g		
SIH6167.0 HEXYLTRICHLOROSILANE $C_6H_{13}Cl_3Si$ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	219.61	191-2	1.107	1.3473
				
[928-65-4] TSCA EC 213-178-1 HMIS: 3-2-1-X		25g	100g	
SIH6167.5 HEXYLTRIETHOXYISILANE $C_{12}H_{28}O_3Si$ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	248.44	115 / 18	0.860	1.408 ²⁵
				
[18166-37-5] HMIS: 2-1-1-X		25g	100g	
SIH6168.5 HEXYLTRIMETHOXYISILANE $C_9H_{22}O_3Si$ Surface modification of TiO ₂ pigments improves dispersion HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	206.35	202-3	0.911 ²⁵	1.4070
				
[3069-19-0] TSCA EC 221-331-9 HMIS: 3-2-1-X		50g	2kg	
SIH6452.5 ISOBUTYLDIMETHYLCHLOROSILANE $C_6H_{15}ClSi$ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	150.72	131-3	0.863	1.4187 ²⁵
				
[27490-70-6] EC 248-493-3 HMIS: 3-4-1-X		10g		
SIH6452.8 ISOBUTYLMETHYLDIMETHOXYISILANE $C_7H_{18}O_2Si$ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	162.30	63 / 40	0.851	1.396
				
[18293-82-8] EC 242-171-6 HMIS: 2-2-1-X		25g		
SIH6453.0 ISOBUTYLTRICHLOROSILANE $C_6H_9Cl_3Si$ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	191.56	140	1.162	1.4335
				
[18169-57-8] TSCA EC 242-053-4 HMIS: 3-3-1-X		25g	100g	
SIH6453.5 ISOBUTYLTRIETHOXYISILANE $C_{10}H_{24}O_3Si$ Hydrophobic surface treatment for microporous minerals HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	220.38	190-1	0.9104	1.3908
				
[17980-47-1] TSCA EC 402-810-3 HMIS: 2-2-1-X		25g	2kg	16kg

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	II6453.7 ISOBUTYLTRIMETHOXYSILANE TRIMETHOXYSILYL-2-METHYLPROPANE C ₇ H ₁₈ O ₃ Si	178.30	154	0.933	1.3960	 Branched structure provides hydrophobic surface treatments for architectural coatings
	HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [18395-30-7] TSCA EC 242-272-5 HMIS: 3-2-1-X		50g	2kg	17kg	
	II6456.6 ISOOCYLDIMETHYLCHLOROSILANE C ₁₀ H ₂₃ ClSi	206.83	83-5 / 10	0.852		
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [79957-95-2] EC 279-358-7 HMIS: 3-3-1-X		25g			
	II6457.0 ISOOCYLTRICHLOROSILANE 1-TRICHLOROSILYL-2,4,4-TRIMETHYLPENTANE C ₈ H ₁₇ Cl ₃ Si	247.67	117 / 50	1.0684	1.4510	
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18379-25-4] TSCA EC 242-262-0 HMIS: 3-2-1-X		25g	100g		
	II6457.5 ISOOCYLTRIETHOXYSILANE C ₁₄ H ₃₂ O ₃ Si Viscosity: 2.1 cSt Vapor pressure, 112°: 10mm Architectural water-repellent Water scavenger for sealed lubricant systems	276.48	236 (<-80)	0.880	1.4160	COMMERCIAL
	HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [35435-21-3] TSCA EC 252-558-1 HMIS: 1-2-1-X		50g	2kg		
	II6458.0 ISOOCYLTRIMETHOXYSILANE C ₁₁ H ₂₆ O ₃ Si Viscosity: 2 cSt Component in Anti-Graffiti coatings	234.41	90 / 10	0.887	1.4176	COMMERCIAL
	HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [34396-03-7] TSCA EC 251-995-5 HMIS: 3-2-1-X		25g	100g	2kg	
	II6462.0 ISOPROPYLDIMETHYLCHLOROSILANE C ₆ H ₁₃ ClSi See also SID4065.0	136.69	114	0.873	1.4138	
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [3634-56-8] TSCA HMIS: 3-4-1-X		25g	100g		
	SIM6492.4 3-(p-METHOXYPHENYL)PROPYLMETHYLDICHLORO-SILANE C ₁₁ H ₁₆ Cl ₂ O ₂ Si	263.24	115-6 / 0.3	1.13		
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [134438-26-9] HMIS: 3-1-1-X store <5°C		25g			
	SIM6492.5 3-(p-METHOXYPHENYL)PROPYLTRICHLOROSILANE C ₁₀ H ₁₃ Cl ₃ O ₂ Si	283.66	128-9 / 1	1.226		
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [163155-57-5] HMIS: 3-1-1-X		25g			
	SIM6492.8 (1-METHOXY-2-PROPOXY)TRIMETHYLSILANE C ₇ H ₁₈ O ₂ Si Viscosity: 2 cSt Vapor pressure, 50°: 30 mm	162.30	132 (-40)	0.83	1.3965	
	HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [55816-62-1] HMIS: 3-4-1-X		25g			
	SIM6511.0 p-(METHYLPHENETHYL)METHYLDICHLOROSILANE, -95% (p-TOLYLETHYL)METHYLDICHLOROSILANE C ₁₀ H ₁₄ Cl ₂ Si Mixed o-, m-, p- isomers α:β ~ 40:60	233.21	103-5 / 2	1.10	1.5100 ²⁵	
	HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [718635-97-3]/[63126-87-4] TSCA-L HMIS: 3-1-1-X		50g			

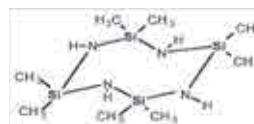
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIM6512.5 (2-METHYL-2-PHENYLETHYL)METHYLDICHLORO-SILANE METHYL(α-METHYLPHENETHYL)DICHLOROSILANE C₁₀H₁₄Cl₂Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [13617-28-2] TSCA EC 237-102-1 HMIS: 3-1-1-X 25g 100g</p>	233.21	104-5 / 9	1.1165	1.5152
 <p>SIM6519.0 METHYLTRIACETOXYSILANE, 95% C₇H₁₂O₆Si Most common cross-linker for condensation cure silicone RTVs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [4253-34-3] TSCA EC 224-221-9 HMIS: 3-2-1-X 50g 2kg 18kg</p>	220.25	87-8 / 3 (40) Flashpoint: 85°C (185°F) Vapor pressure, 94°: 9 mm	1.175	1.4083
 <p>SIM6520.0 METHYLTRICHLOROSILANE CH₃Cl₃Si Viscosity: 0.46 cSt Vapor pressure, 13.5°: 100 mm Surface tension: 20.3 mN/m Ionization potential: 11.36 eV Coefficient of thermal expansion: 1.3 x 10⁻³ Specific heat: 0.22 cal/g° HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [75-79-6] TSCA EC 200-902-6 HMIS: 3-4-2-X 25g 500g 20kg * does not include container. zDR-S-019 or zCYL-S-019 required</p>	149.48	66.4 (-78) Flashpoint: -15°C (5°F) TOXICITY: ihl rat, LDLo: 450 ppm/4H Autoignition temperature: 395° Critical temperature: 243° Critical pressure: 39 atm ΔHvap: 7.4 kcal/mole	1.275	1.4110
 <p>SIM6520.1 METHYLTRICHLOROSILANE, 99% CH₃Cl₃Si In combination with H₂ forms SiC by CVD.¹ 1. Josiek, A. et al. <i>Chem. Vap. Dep.</i> 1996, 2, 17. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [75-79-6] TSCA EC 200-902-6 HMIS: 3-4-2-X 25g 500g</p>	149.48	66.4 (-78)	1.275	1.4110
 <p>SIM6555.0 METHYLTRIETHOXY-SILANE C₇H₁₈O₃Si Viscosity: 0.6 cSt Vapor pressure, 25°: 6 mm Low cost hydrophobic surface treatment HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2031-67-6] TSCA EC 217-983-9 HMIS: 1-3-1-X 25g 2kg 15kg</p>	178.30	142 Flashpoint: 30°C (86°F) TOXICITY: oral rat, LD50: 12,500 mg/kg Autoignition temperature: 225°C (437°F) Dipole moment: 1.72 debye	0.8948	1.3832
 <p>SIM6560.0 METHYLTRIMETHOXY-SILANE C₄H₁₂O₃Si Viscosity: 0.50 cSt Dipole moment: 1.60 debye Intermediate for coating resins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1185-55-3] TSCA EC 214-685-0 HMIS: 3-4-1-X 25g 2kg 17kg</p>	136.22	102-3 (-78) Flashpoint: 8°C (46°F) TOXICITY: oral rat, LD50: 12,500 mg/kg Autoignition temperature: 255° ΔHcomb: 1,142 kcal/mole	0.955	1.3696
 <p>SIM6560.1 METHYLTRIMETHOXY-SILANE, 99% C₄H₁₂O₃Si Viscosity: 0.50 cSt Dipole moment: 1.60 debye Intermediate for coating resins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1185-55-3] TSCA EC 214-685-0 HMIS: 3-4-1-X 100g 500g</p>	136.22	102-3 (-78) Flashpoint: 8°C (46°F) TOXICITY: oral rat, LD50: 12,500 mg/kg Autoignition temperature: 255° ΔHcomb: 1,142 kcal/mole	0.955	1.3696
 <p>SIM6579.0 METHYLTRI-n-PROPOXY-SILANE C₁₀H₂₄O₃Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [5581-66-8] TSCA EC 226-978-0 HMIS: 2-2-1-X 25g</p>	220.38	83-4 / 13 Flashpoint: 60°C (140°F)	0.878	1.4085
 <p>SIM6585.0 METHYLTRIS(METHOXYETHOXY)-SILANE C₁₀H₂₄O₆Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [17980-64-2] TSCA EC 241-906-8 HMIS: 3-1-0-X 25g</p>	268.38	145 / 15	1.045	1.4178

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIM6590.0 METHYLTRIS(METHYLETHYLKETOXIMO)SILANE, tech-95 METHYLTRIS(2-BUTANONEOXIME)SILANE C ₁₃ H ₂₇ N ₃ O ₃ Si Neutral cross-linker for condensation cure silicones HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	301.46	110-1 / 2 (-22)	0.982	1.4548 ²⁵	COMMERCIAL
	[22984-54-9] TSCA EC 245-366-4 HMIS: 2-2-1-X		100g	2kg		
	SIN6596.0 (1-NAPHTHYLMETHYL)TRICHLOROSILANE C ₁₁ H ₉ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	275.64	150-1 / 7	1.3112	1.5974	COMMERCIAL
	[17998-59-3] HMIS: 3-2-1-X		10g			
	SIN6597.0 1-NAPHTHYLTRIMETHOXSILANE C ₁₃ H ₁₆ O ₃ Si Employed in high refractive index surface modification HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	248.35	150 / 2 (33-5)		1.5562	COMMERCIAL
	[18052-76-1] HMIS: 3-2-1-X		5g			
	SIN6597.3 NONAFLUOROHEXYLDIMETHYLCHLOROSILANE C ₈ H ₁₀ ClF ₉ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	340.69	162-4	1.3422		COMMERCIAL
	[119386-82-2] HMIS: 3-3-1-X		10g			
	SIN6597.4 NONAFLUOROHEXYLDIMETHYL(DIMETHYLAMINO)-SILANE C ₁₀ H ₁₆ F ₉ NSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	349.31	86-8 / 35	1.214		COMMERCIAL
	Flashpoint: 42°C (108°F) HMIS: 3-3-1-X		10g			
	SIN6597.6 NONAFLUOROHEXYLTRICHLOROSILANE C ₈ H ₆ Cl ₃ F ₉ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	381.53	70-2 / 15	1.542		COMMERCIAL
	[78560-47-1] TSCA-L HMIS: 3-2-1-X		10g	50g		
	SIN6597.65 NONAFLUOROHEXYLTRIETHOXSILANE C ₁₂ H ₁₉ F ₉ O ₃ Si Critical surface tension, treated surface: 23 mN/m Oleophobic, hydrophobic surface treatment HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	410.35	96 / 15	1.201	1.3502	COMMERCIAL
	[102390-98-7] TSCA-L HMIS: 2-2-1-X		25g	100g		
	SIN6597.7 NONAFLUOROHEXYLTRIMETHOXSILANE C ₉ H ₁₃ F ₉ O ₃ Si Improves hydrolytic stability of dental composites. ¹ 1. Nikei, S. et al. <i>J. Dent. Res.</i> 2002 , 81(7), 482. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	368.27	68-9 / 15	1.335	1.3376	COMMERCIAL
	[85877-79-8] TSCA-L HMIS: 3-2-1-X		10g	50g		
	SIN6598.0 p-NONYLPHENOXYPROPYLDIMETHYLCHLOROSILANE C ₂₀ H ₃₅ ClOSi tech-95 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	355.04	181 / 0.75	0.963	1.4925	COMMERCIAL
	HMIS: 3-1-1-X		10g			
	SIO6615.0 n-OCTADECYLDIMETHYLCHLOROSILANE DIMETHYL-n-OCTADECYLCHLOROSILANE C ₂₀ H ₄₃ ClSi Contains 5-10% C ₁₈ isomers Employed in bonded HPLC reverse phases. ¹ 1. Wise, S. et al. In <i>Silanes Surfaces & Interfaces</i> ; Leyden, D., Ed.; Gordon & Breach: 1986; p349. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	347.10	159 / 0.1 (28-30)	0.856 ²⁹	1.4498 ²⁹	COMMERCIAL
	[18643-08-8] TSCA EC 242-472-2 HMIS: 3-1-1-X		25g	2kg		
	SIO6615.1 n-OCTADECYLDIMETHYLCHLOROSILANE, 97% DIMETHYL-n-OCTADECYLCHLOROSILANE C ₂₀ H ₄₃ ClSi Contains 3-6% C ₁₈ isomers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	347.10	159 / 0.1 (28-30)	0.856 ²⁹	1.4998 ²⁹	COMMERCIAL
	[18643-08-8] TSCA EC 242-472-2 HMIS: 3-1-1-X		25g	100g		

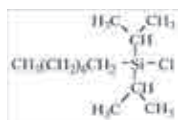
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIO6615.2 n-OCTADECYLDIMETHYLCHLOROSILANE 70% in toluene Contains 5-10% C₁₈ isomers C₂₀H₄₃ClSi Flashpoint: 5°C (41°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18643-08-8] TSCA EC 242-472-2 HMIS: 3-4-1-X 25g 2kg</p>	347.10	159 / 0.1	0.854	
 <p>SIO6617.0 n-OCTADECYLDIMETHYL(DIMETHYLAMINO)SILANE C₂₂H₄₉NSi Flashpoint: 5°C (41°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [76328-77-3] TSCA HMIS: 3-3-1-X 10g 50g</p>	355.72	160 / 0.1	0.818	1.4512
 <p>SIO6618.0 n-OCTADECYLDIMETHYLMETHOXY-SILANE C₂₁H₄₆OSi Flashpoint: 5°C (41°F) Contains 5-10% C₁₈ isomers Employed in SAM resist.¹ 1. Oh, T. et al. <i>Mol. Cryst. Liq. Cryst. Sci. Technol., Sect. A</i> 1999, 337, 7. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [71808-65-6] TSCA EC 276-039-4 HMIS: 2-1-0-X 25g 100g</p>	342.68	184-6 / 0.2	0.83 ²⁵	1.444
 <p>SIO6624.0 n-OCTADECYLMETHOXYDICHLOROSILANE, tech-95 C₁₉H₄₀Cl₂OSi Flashpoint: 5°C (41°F) Contains 5-10% C₁₈ isomers Maintains reactivity of octadecyltrichlorosilane, but with reduced HCl byproduct HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [211934-50-8] HMIS: 3-1-1-X 25g 100g</p>	383.51	144-7 / 1.5	0.94 ²⁵	1.452
 <p>SIO6625.0 n-OCTADECYLMETHYLDICHLOROSILANE C₁₉H₄₀Cl₂Si Flashpoint: 185°C (365°F) Contains 5-10% C₁₈ isomers Viscosity: 7 cSt TOXICITY: oral rat, LD50: 200-2,000 mg/kg Autoignition temperature: 230°C HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [5157-75-5] TSCA EC 225-931-1 HMIS: 3-1-1-X 25g 500g</p>	367.52	185 / 2.5 (24-6)	0.930	
 <p>SIO6627.0 n-OCTADECYLMETHYLDIETHOXY-SILANE C₂₃H₅₀O₂Si Flashpoint: >110°C (>230°F) Contains 5-10% C₁₈ isomers HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [67859-75-0] TSCA EC 267-423-2 HMIS: 2-1-0-X 25g</p>	386.73	197 / 2	0.852	1.4407
 <p>SIO6629.0 n-OCTADECYLMETHYLDIMETHOXY-SILANE C₂₁H₄₆O₂Si Flashpoint: >110°C (>230°F) Contains 5-10% C₁₈ isomers Autoignition temperature: 225°C HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [70851-50-2] TSCA EC 274-936-5 HMIS: 3-1-0-X 25g 100g</p>	358.68	190 / 3 (12-18)	0.85	1.4427
 <p>SIO6640.0 n-OCTADECYLTRICHLOROSILANE, 95% OTS Flashpoint: 189°C (372°F) Contains 5-10% C₁₈ isomers Provides lipophilic surface coatings Employed in patterning and printing of electroactive molecular films.^{1,2} Immobilizes physiologically active cell organelles.³ Treated substrates increase electron transport of pentacene films.⁴ 1. Huan, Z. et al. <i>Synth. Met.</i> 1997, 85, 1375. 2. Jeon, J. et al. <i>Langmuir</i> 1997, 13, 3382. 3. Arkles, B. et al. <i>J. Biol. Chem.</i> 1976, 250, 8856. 4. Skankar, K. et al. <i>J. Mater. Res.</i> 2004, 19, 2003. See also SIO6624.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [112-04-9] TSCA EC 203-930-7 HMIS: 3-1-1-X 25g 1kg 15kg</p>	387.93	160-2 / 3 (22)	0.950 ²²	1.4602
 <p>SIO6640.1 n-OCTADECYLTRICHLOROSILANE C₁₈H₃₇Cl₃Si Flashpoint: 189°C (372°F) Contains <3% C₁₈ isomers Highest concentration of terminal silane substitution HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [112-04-9] TSCA EC 203-930-7 HMIS: 3-1-1-X 25g 100g</p>	387.93	160-2 / 3 (22)	0.950 ²²	1.4602
 <p>SIO6642.0 n-OCTADECYLTRIETHOXY-SILANE, 95% C₂₄H₅₂O₃Si Flashpoint: >150°C (>302°F) Contains 5-10% C₁₈ isomers Forms hydrophobic, oleophilic coatings HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [7399-00-0] EC 230-995-9 HMIS: 2-1-0-X 25g 100g</p>	416.76	165-9 / 2 (10-12)	0.87	1.4386



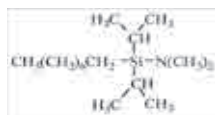
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
SIO6645.0 n-OCTADECYLTRIMETHOXYLANE, 95% C ₂₁ H ₄₆ O ₃ Si Contains 5-10% C ₁₈ isomers	374.68	170 / 0.1 (13-17)	0.885	1.439
Flashpoint: 140°C (284°F) TOXICITY: oral rat, LD50: >5,000 mg/kg				
Forms hydrophobic, oleophilic coatings Forms clear, ordered films w/ tetramethoxysilane. ¹ Undergoes oscillatory adsorption to form SAMs. ² 1. Shimjima, A. et al. <i>J. Am. Chem. Soc.</i> 1998 , 120, 4528. 2. Thomsen, L. et al. <i>Surf. & Interface Analysis</i> 2005 , 37, 472. See also SIS6952.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[3069-42-9]	TSCA	EC 221-339-2	HMIS: 2-1-1-X	25g 2kg



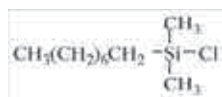
SIO6698.0 OCTAMETHYLCYCLOTETRASILAZANE OCTAMETHYLSILANETETRAMINE C ₈ H ₂₈ N ₄ Si ₄	292.68	225 (97)	0.950 ²²	1.458 ²⁵
Flashpoint: 66°C (151°F) ΔHform: 188 kcal/mole Forms α-Si ₃ N ₄ by ammonia thermal synthesis. ¹ 1. Schaible, S. et al. <i>Applied Organomet. Chem.</i> 1993 , 7, 53. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[1020-84-4]	TSCA	EC 213-817-4	HMIS: 2-2-1-X	25g 100g



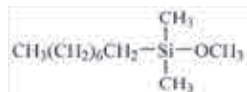
SIO6710.5 n-OCTYLDIISOPROPYLCHLOROSILANE C ₁₄ H ₃₁ ClSi	262.94	95-9 / 0.5	0.875	1.4550
Flashpoint: >110°C (>230°F) Reagent for preparation of HPLC stationary phases w/ high stability and efficiency. ¹ 1. Kirkland, J. et al. <i>J. Chromatogr. Sci.</i> 1994 , 32, 473. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[117559-37-2]		HMIS: 3-1-1-X		10g



SIO6710.7 n-OCTYLDIISOPROPYL(DIMETHYLAMINO)SILANE C ₁₆ H ₃₇ NSi	271.57	105 / 0.7	0.833	1.4560
HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[151613-25-1]	TSCA	HMIS: 3-2-1-X		25g



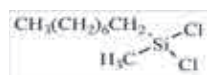
SIO6711.0 n-OCTYLDIMETHYLCHLOROSILANE C ₁₀ H ₂₃ ClSi	206.83	222-5	0.873	1.4328 ²⁵
Flashpoint: 97°C (207°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents				
[18162-84-0]	TSCA	EC 242-044-5	HMIS: 3-1-1-X	25g 100g



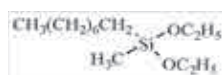
SIO6711.1 n-OCTYLDIMETHYLMETHOXYLANE C ₁₁ H ₂₆ O ₂ Si	202.42	221-223	0.813	1.4230
Flashpoint: 82°C (180°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[93804-29-6]		EC 298-404-7	HMIS: 3-2-1-X	25g



SIO6711.3 n-OCTYLDIMETHYL(DIMETHYLAMINO)SILANE C ₁₂ H ₂₉ NSi	215.45	94-6 / 10	0.80 ²⁵	1.4347
Flashpoint: 69°C (156°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[110348-62-4]		HMIS: 3-2-1-X		25g



SIO6712.0 n-OCTYLMETHYLDICHLOROSILANE C ₉ H ₂₀ Cl ₂ Si	227.25	94 / 6	0.9761	1.4440
Flashpoint: 98°C (208°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents				
[14799-93-0]	TSCA	EC 238-863-2	HMIS: 3-2-1-X	25g 500g



SIO6712.2 n-OCTYLMETHYLDIETHOXYLANE C ₁₃ H ₃₀ O ₂ Si	246.47	80-2 / 2	0.8478	1.4190
Flashpoint: >110°C (>230°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[2652-38-2]		HMIS: 2-1-0-X		25g 100g



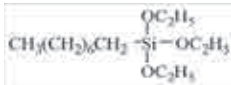
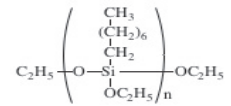
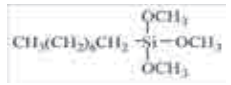
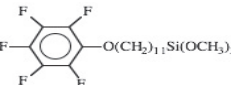


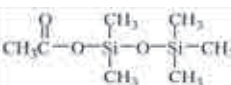
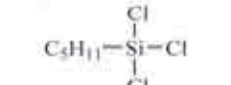
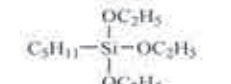
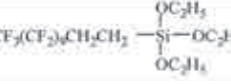
SIO6712.4 n-OCTYLMETHYLDIMETHOXYLANE C ₁₁ H ₂₆ O ₂ Si	218.42	87-9 / 5	0.858	1.4190
Flashpoint: 94°C (201°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water				
[85712-15-8]		EC 288-374-3	HMIS: 3-2-1-X	25g 100g



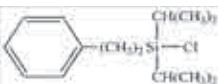
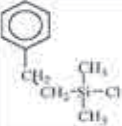
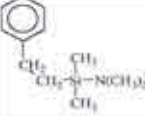
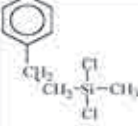
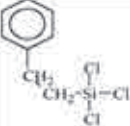
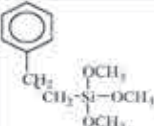
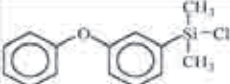


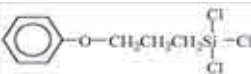


SIO6713.0 n-OCTYLTRICHLOROSILANE C ₈ H ₁₇ Cl ₃ Si	247.67	224-6 (<-50)	1.0744	1.4490
Flashpoint: 96°C (205°F) Vapor pressure, 125°: 1 mm HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents				
[5283-66-9]	TSCA	EC 226-112-1	HMIS: 3-1-1-X	25g 2kg

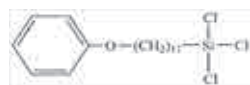
COMMERCIAL

COMMERCIAL

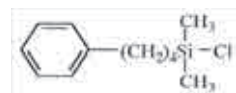
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
<div>  </div> <p> SIO6715.0 n-OCTYLTRIETHOXSILANE $C_{14}H_{32}O_3Si$ Viscosity: 1.9 cSt Widely used in architectural hydrophobation May be formulated to stable water emulsions.¹ 1. Depasquale, R. et al. US Patent 4,648,904, 1987. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2943-75-1] TSCA EC 220-941-2 HMIS: 2-1-0-X </p>	276.48	98-9 / 2 (<-40)	0.8750	1.4160
<div>  </div> <p> SIO6715.2 OCTYLTRIETHOXSILANE, oligomeric hydrolysate Viscosity: 400-600 cSt Reactive hydrophobic surface treatment with reduced volatile by-products HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-2-1-X </p>		100g	0.979	15kg
<div>  </div> <p> SIO6715.5 n-OCTYLTRIMETHOXSILANE $C_{11}H_{26}O_3Si$ Vapor pressure, 75°: 0.1 mm Treatment for particles used in non-aqueous liquid dispersions See also SIH6458.0 ISOCTYLTRIMETHOXSILANE HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [3069-40-7] TSCA EC 221-338-7 HMIS: 3-1-1-X </p>	234.41	191-2	0.907	1.417
<div>  </div> <p> SIP6716.0 PENTAFLUOROPHENOXYUNDECYLTRIMETHOXY-SILANE $C_{20}H_{31}F_5O_4Si$ For non-covalent immobilization of proteins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [944721-47-5] HMIS: 3-2-1-X </p>	458.54			5g
<div>  </div> <p> SIP6716.4 PENTAFLUOROPHENYLPROPYLTRICHLOROSILANE $C_9H_6Cl_3F_5Si$ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [78900-02-4] HMIS: 3-1-1-X </p>	343.58	99 / 0.75 (27-30)	1.495	1.4620
<div>  </div> <p> SIP6716.6 PENTAFLUOROPHENYLPROPYLTRIMETHOXSILANE $C_{12}H_{15}F_5O_3Si$ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [303191-26-6] HMIS: 2-1-1-X </p>	330.33	97 / 0.75	1.27	
<div>  </div> <p> SIP6717.0 1,1,1,3,3-PENTAMETHYL-3-ACETOXYDISILOXANE $C_7H_{18}O_3Si_2$ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [70693-47-9] TSCA EC 274-767-7 HMIS: 2-2-1-X </p>	206.39	149-50	0.90	1.3887 ²⁵
<div>  </div> <p> SIP6720.0 PENTYLTRICHLOROSILANE AMYLTRICHLOROSILANE $C_5H_{11}Cl_3Si$ Mixed isomers See also SIH6453.5 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [107-72-2] TSCA EC 203-515-0 HMIS: 3-3-1-X </p>	209.59	171-2	1.142	1.4456
<div>  </div> <p> SIP6720.2 PENTYLTRIETHOXSILANE AMYLTRIETHOXSILANE $C_{11}H_{26}O_3Si$ Mixed isomers Viscosity: 2.1 cSt HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2761-24-2] TSCA EC 220-429-9 HMIS: 2-2-1-X </p>	234.41	95-6 / 1.3	0.895	1.4059
<div>  </div> <p> SIP6720.5 PERFLUORODODECYL-1H,1H,2H,2H-TRIETHOXY-SILANE - PERFLUOROTETRADECYL-1H,1H,2H,2H-TRIETHOXSILANE MIXTURE, 80% $C_{18}H_{33}F_{19}O_3Si$ Contains ~ 5% SIH5841.2, balance higher homologs For the preparation of low surface energy substrates See also SIH5840.25 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-1-1-X </p>	710-810	157-198 / 1.5 (70-85)		5g

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIP6720.71 (PERFLUOROOCTYL)PHENYLTRIETHOXSILANE C ₂₆ H ₁₉ F ₁₇ O ₃ Si Thermally stable to >300° Contact angle treated glass surface, water: 115°. ¹ 1. Kondo, Y. <i>J. Oleoscience</i> , 2004 , 53, 143 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	658.50 Flashpoint: >110°C (>230°F)	101-3 / 1	1.448	
	HMIS: 3-1-1-X		1.0g		
	SIP6720.72 [PERFLUORO(POLYPROPYLENEOXY)]METHOXY- PROPYLTRIMETHOXSILANE, 20% in fluorinated hydrocarbon Contact angle, water: 112° HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	4,000-8,000		1.5	
	[870998-79-0] TSCA		10g		
	SIP6720.8 PHENETHYLDIISOPROPYLCHLOROSILANE C ₁₄ H ₂₃ ClSi Mixed α-, β-isomers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	254.86	105-9 / 0.3	0.970	
	[151613-24-0] TSCA		5g		
	SIP6721.0 PHENETHYLDIMETHYLCHLOROSILANE C ₁₀ H ₁₅ ClSi Contains α-, β-isomers See also SIP6724.7 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	198.77 Flashpoint: 70°C (158°F)	56 / 0.2	0.999	1.5185
	[17146-08-6] TSCA	EC 241-207-8	50g		
	SIP6721.2 PHENETHYLDIMETHYL(DIMETHYLAMINO)SILANE C ₁₂ H ₂₁ NSi Contains 10-15% α-isomer HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	207.39	109 / 2	0.890	1.4946
	[181231-68-5] TSCA		10g		
	SIP6721.5 PHENETHYLMETHYLDICHLOROSILANE METHYL(PHENETHYL)DICHLOROSILANE C ₉ H ₁₂ Cl ₂ Si Contains α-, β-isomers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	219.19 Flashpoint: 80°C (176°F)	99 / 6	1.127	1.5120
	[772-65-6] TSCA	EC 212-253-6	25g	100g	
	SIP6722.0 PHENETHYLTRICHLOROSILANE C ₈ H ₉ Cl ₃ Si Contains α-, β-isomers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	239.60 Flashpoint: 91°C (196°F) TOXICITY: oral rat, LD50: 2,830 mg/kg	93-6 / 3	1.240	1.5185
	[940-41-0] TSCA	EC 213-371-0	25g	100g	
	SIP6722.6 PHENETHYLTRIMETHOXSILANE C ₁₁ H ₁₈ O ₃ Si Contains α-, β-isomers Component in optical coating resins In combination with TEOS forms hybrid silicalite-1 molecular sieves. ¹ 1. Yeong, Y. et al. <i>Adv. Mater. Res.</i> 2008 , 47-50, 238. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	226.35 Flashpoint: 109°C (228°F)	95-6 / 2	1.037	1.4753
	[49539-88-0] TSCA	EC 256-363-2	25g	100g	2kg
	SIP6723.0 m-PHENOXYPHENYLDIMETHYLCHLOROSILANE, 95% C ₁₄ H ₁₅ ClOSi Contains other isomers End-capper for low-temperature lubricating fluids. ¹ 1. Gardos, M. <i>ASLE Transactions</i> 1972 , 18, 31. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	262.81	102-6 / 1	1.11 ²⁵	1.5603 ²⁵
	[41318-68-7]		5g		
	SIP6723.2 3-PHENOXYPROPYLDIMETHYLCHLOROSILANE C ₁₁ H ₁₇ ClOSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	228.78	90-2 / 0.25	1.034	1.5052
	[69733-73-9]		25g	100g	
	SIP6723.25 3-PHENOXYPROPYLMETHYLDICHLOROSILANE C ₁₀ H ₁₄ Cl ₂ OSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	249.21	110 / 1	1.158	1.5150
	[28229-56-3]		25g		
	SIP6723.3 3-PHENOXYPROPYLTRICHLOROSILANE C ₉ H ₁₇ Cl ₃ OSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	269.63 Flashpoint: >110°C (>230°F)	40 / 0.02	1.2574	1.5190
	[60333-76-8]		25g	100g	

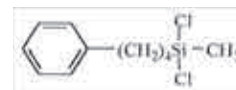
COMMERCIAL



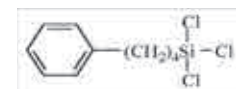
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
SIP6723.4 11-PHENOXYUNDECYLTRICHLOROSILANE C ₁₇ H ₂₇ Cl ₃ O-Si Forms SAMs that orient pentadecene HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	381.85	166-7 / 0.3	1.089 ²⁵	
[526204-46-6]	HMIS: 3-1-1-X	5g		



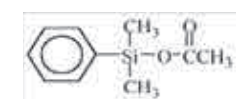
SIP6724.7 4-PHENYLBUTYLDIMETHYLCHLOROSILANE C ₁₂ H ₁₉ Cl-Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	226.83	85-7 / 0.6 Flashpoint: >110°C (>230°F)	0.964 ²⁵	1.4979 ²⁵
[32328-67-9]	HMIS: 3-1-1-X	25g		



SIP6724.8 4-PHENYLBUTYLMETHYLDICHLOROSILANE C ₁₁ H ₁₆ Cl ₂ -Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	247.24	105-9 / 1.5 Flashpoint: >110°C (>230°F)	1.09 ²⁵	
[17776-69-1]	HMIS: 3-1-1-X	25g		



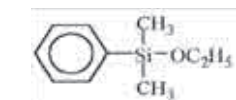
SIP6724.9 4-PHENYLBUTYLTRICHLOROSILANE C ₁₀ H ₁₃ Cl ₃ -Si Employed as bonded phase in HPLC separation of aromatics HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	267.66	82 / 0.4 Flashpoint: >110°C (>230°F)	1.192	1.512
[17886-88-3]	TSCA-L	HMIS: 3-1-1-X	25g	100g



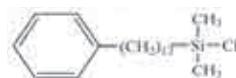
SIP6726.0 PHENYLDIMETHYLACETOXYSILANE C ₁₀ H ₁₄ O ₂ -Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	194.30	127-9 / 44 Flashpoint: 72°C (162°F)	1.006	1.4907
[17887-60-4]	TSCA	EC 241-836-8	HMIS: 2-2-1-X	25g



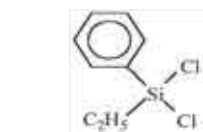
SIP6728.0 PHENYLDIMETHYLCHLOROSILANE C ₉ H ₁₁ Cl-Si Viscosity: 1.4 cSt Vapor pressure, 25°: 1 mm Forms cuprate. ¹ 1. Fleming, I. and Terrett, N. K. <i>Tetrahedron Lett.</i> 1984 , 25, 5103. F&F: Vol. 7, p 133; Vol. 8, p 196; Vol. 11, p 209; Vol. 12, p 210. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	170.71	192-3 Flashpoint: 61°C (142°F) ΔHvap: 11.4 kcal/mole	1.032	1.5082
[768-33-2]	TSCA	EC 212-193-0	HMIS: 3-2-1-X	25g



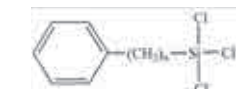
SIP6728.4 PHENYLDIMETHYLETHOXYLSILANE C ₁₀ H ₁₆ O-Si Viscosity: 1.3 cSt Dipole moment: 1.34 Antiepileptic activity in petit mal syndrome HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	180.32	93 / 25 Flashpoint: 61°C (142°F) TOXICITY: oral rat, LD50: 2,460 mg/kg	0.926	1.4799
[1825-58-7]	TSCA	EC 217-366-4	HMIS: 2-2-1-X	10g



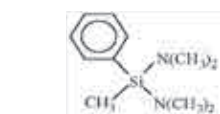
SIP6729.5 12-PHENYLDODECYLDIMETHYLCHLOROSILANE C ₂₀ H ₃₅ Cl-Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	339.03	172-4 / 0.25	0.921	1.487
	HMIS: 3-2-1-X	5g		



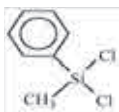
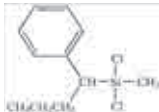
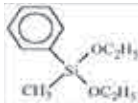
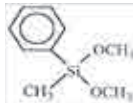
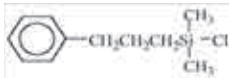

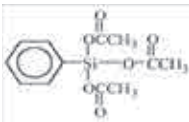
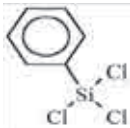

SIP6730.0 PHENYLETHYLDICHLOROSILANE C ₈ H ₁₀ Cl ₂ -Si Vapor pressure, 100°: 13 mm HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	205.16	225-6 Flashpoint: 92°C (198°F) ΔHvap: 11.9 kcal/mole	1.184	1.5321
[1125-27-5]	TSCA	EC 214-407-8	HMIS: 3-2-1-X	25g



SIP6736.4 6-PHENYLHEXYLTRICHLOROSILANE C ₁₂ H ₁₇ Cl ₃ -Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	295.71	95 / 0.1	1.144	1.5065
[18035-33-1]	HMIS: 3-1-1-X	5g		

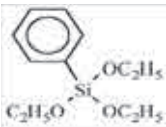
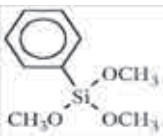
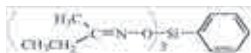
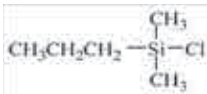
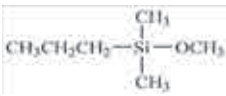
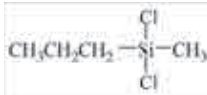
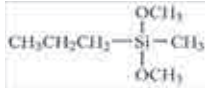
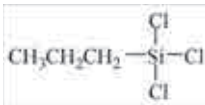
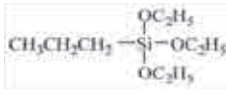


SIP6736.8 PHENYLMETHYLBIS(DIMETHYLAMINO)SILANE C ₁₁ H ₂₀ N ₂ -Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	208.38	108-9 / 11 Flashpoint: 78°C (172°F)		1.4982
[33567-83-8]	HMIS: 3-2-1-X	10g		

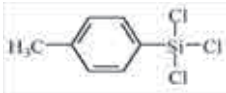
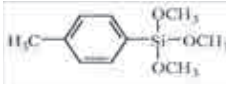
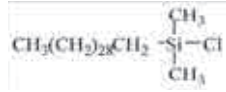
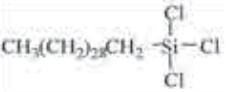
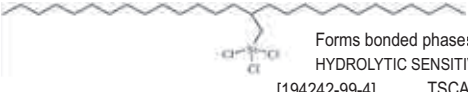
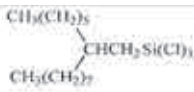



	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIP6738.0 PHENYLMETHYLDICHLOROSILANE C ₇ H ₆ Cl ₂ Si Vapor pressure, 82.5°: 13 mm ΔHvap: 11.5 kcal/mole F&F: Vol. 10, p 91; Vol. 11, p 247; Vol. 12, p 231. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	191.13	205-6 (-53)	1.187	1.5180
	[149-74-6] TSCA EC 205-746-2 HMIS: 3-2-1-X		25g 500g		
	SIP6738.5 1-PHENYL-1-(METHYLDICHLOROSILYL)BUTANE C ₁₁ H ₁₆ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	247.24	87-9 / 1	1.1	1.512
	HMIS: 3-2-1-X		25g		
	SIP6739.0 PHENYLMETHYLDIETHOXSILANE C ₁₁ H ₁₆ O ₂ Si Dipole moment: 1.32 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	210.35	117-8 / 31	0.963	1.4690
	[775-56-4] TSCA EC 212-275-6 HMIS: 2-2-1-X		25g 100g		
	SIP6740.0 PHENYLMETHYLDIMETHOXSILANE C ₉ H ₁₄ O ₂ Si Viscosity, 20°: 1.65 cSt Additive to coupling agent systems, increasing interface flexibility, UV stability HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	182.29	199-200	0.9934	1.4694
	[3027-21-2] TSCA EC 221-192-4 HMIS: 3-2-1-X		25g 250g		2kg
	SIP6743.0 (3-PHENYLPROPYL)DIMETHYLCHLOROSILANE C ₁₁ H ₁₇ ClSi See also SIP6724.7 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	212.78	75 / 0.5	0.963	
	[17146-09-7] TSCA EC 241-208-3 HMIS: 3-1-1-X		5g 50g		
	SIP6744.0 (3-PHENYLPROPYL)METHYLDICHLOROSILANE C ₁₀ H ₁₄ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	233.21	96-8 / 4	1.086 ²⁵	1.5090 ²⁵
	[17776-66-8] TSCA HMIS: 3-2-1-X		25g		
	SIP6790.0 PHENYLTRIACETOXSILANE, tech-95 C ₁₂ H ₁₄ O ₆ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	282.32	144-6 / 2 (36-7)	1.1939	1.4708
	[18042-54-1] TSCA EC 241-952-9 HMIS: 3-1-1-X		25g 100g		
	SIP6810.0 PHENYLTRICHLOROSILANE C ₆ H ₅ Cl ₃ Si Viscosity: 1.08 cSt Vapor pressure, 75°: 10 mm Dipole moment: 2.41 Surface tension: 27.9 mN/m HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	211.55	201 (-33)	1.324	1.5247
	[98-13-5] TSCA EC 202-640-8 HMIS: 3-2-1-X		25g 2kg		18kg
	SIP6813.0 1-PHENYL-1-TRICHLOROSILYLBUTANE C ₁₀ H ₁₃ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	267.65	78-80 / 0.8	1.201	1.518
	HMIS: 3-2-1-X		10g		

COMMERCIAL

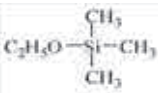
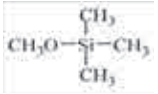
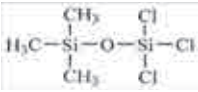
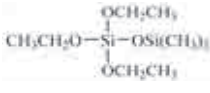
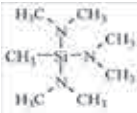
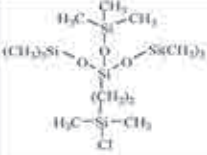

COMMERCIAL

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIP6821.0 PHENYLTRIETHOXSILANE C₁₂H₂₀O₃Si Viscosity, 25°: 1.7 cSt Vapor pressure, 75°: 1 mm Dipole moment: 1.85 debye Dielectric constant: 4.12 Electron donor component of polyolefin polymerization catalyst complexes Improves photoresist adhesion to silicon nitride Effective treatment for organic-grafted clays.¹ Phenylates allyl benzoates.² 1. Canrado, K. et al. <i>Chem. Mater.</i> 2001, 13, 3766. 2. Correia, R. and DeShong, P. <i>J. Org. Chem.</i> 2001, 66, 7159. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	240.37	112-3 / 10	0.996	1.4718
[780-69-8] TSCA EC 212-305-8 HMIS: 2-1-1-X		100g	2kg	17kg
 <p>SIP6822.0 PHENYLTRIMETHOXSILANE C₉H₁₄O₃Si Viscosity, 25°: 2.1 cSt Vapor pressure, 108°: 20 mm Dipole moment: 1.77 Intermediate for high temperature silicone resins Hydrophobic additive to other silanes with excellent thermal stability Cross couples with aryl halides.¹ Phenylates heteroaromatic carboxamides.² Directly couples w/ 1° alkyl bromides and iodides.³ 1. Mowery, M. E. and DeShong, P. <i>J. Org. Chem.</i> 1999, 64, 1684. 2. Lam, P. Y. S. et al. <i>Tetrahedron Lett.</i> 2001, 42, 2427. 3. Young, J.-Y. and Fu, G. C. <i>J. Am. Chem. Soc.</i> 2003, 125, 5616. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	198.29	211 (-25)	1.064	1.4734
[2996-92-1] TSCA EC 221-066-9 HMIS: 3-2-1-X		100g	2kg	18kg
 <p>SIP6826.5 PHENYLTRIS(METHYLETHYLKETOXIMINO)SILANE C₁₈H₂₈N₃O₃Si 95% Flashpoint: >61°C (>142°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	363.53	60-5 / 3	0.995	
[34036-80-1] TSCA HMIS: 3-2-1-X		50g	250g	
 <p>SIP6910.0 n-PROPYLDIMETHYLCHLOROSILANE C₅H₁₃ClSi Flashpoint: 10°C (50°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	136.70	113-4	0.8726	1.4138
[17477-29-1] TSCA EC 241-492-9 HMIS: 3-4-1-X		25g	100g	
 <p>SIP6911.0 n-PROPYLDIMETHYLMETHOXSILANE C₆H₁₆O₂Si Flashpoint: 10°C (50°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	132.28	94-6	0.787	1.3927 ²⁵
[18182-14-4] HMIS: 3-3-1-X		10g		
 <p>SIP6912.0 n-PROPYLMETHYLDICHLOROSILANE C₄H₁₀Cl₂Si Flashpoint: 27°C (81°F) Viscosity, 20°: 0.8 cSt HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	157.11	125	1.027	1.425
[4518-94-9] TSCA EC 224-843-0 HMIS: 3-3-1-X		25g	100g	
 <p>SIP6914.0 n-PROPYLMETHYLDIMETHOXSILANE C₆H₁₆O₂Si Flashpoint: 10°C (50°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	148.28	126	0.8689	1.3931
[18173-73-4] HMIS: 3-3-1-X		25g		
 <p>SIP6915.0 n-PROPYLTRICHLOROSILANE C₃H₇Cl₃Si Flashpoint: 35°C (95°F) ΔHvap: 8.7 kcal/mole HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	177.53	123-4	1.185	1.4290
[141-57-1] TSCA EC 205-489-6 HMIS: 3-3-1-X		25g	2.5kg	
 <p>SIP6917.0 n-PROPYLTRIETHOXSILANE C₉H₂₂O₃Si Flashpoint: 57°C (135°F) Architectural masonry water repellent HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	206.36	179-80	0.8916	1.3956
[2550-02-9] TSCA EC 219-842-7 HMIS: 2-2-1-X		25g	2kg	

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIP6917.2 PROPYLTRIETHOXSILANE, oligomeric hydrolysate Viscosity: 25-40 cSt Reactive hydrophobic surface treatment with reduced volatile by-products HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water			1.03	1.4243	
	[314270-00-3] TSCA HMIS: 2-2-1-X		100g			
	SIP6918.0 n-PROPYLTRIMETHOXSILANE C ₆ H ₁₆ O ₃ Si yc of treated surface: 28.5 mN/m Hydrophobic surface treatment HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	164.27	142	0.932 ²⁵	1.3880	COMMERCIAL
	[1067-25-0] TSCA EC 213-926-7 HMIS: 3-3-1-X		25g	2kg	16kg	
	SIS6952.0 SILICLAD® OCTADECYL FUNCTIONAL SILANE 20% in t-AMYL ALCOHOL and DIACETONE ALCOHOL Amber liquid Flashpoint: 25°C (77°F) Coefficient of friction of treated glass surface: 0.2 - 0.3 Surface resistivity of treated surface: 1.2 x 10 ¹³ ohms yc of treated glass surface: 31 mN/m For application information see Performance Products Brochure Reduces blood protein adsorption. ¹ Anti-stiction coating for polysilicon. ² 1. Arkles, B. et al. In <i>Silanes Surfaces & Interfaces</i> ; Leyden, D., Ed; Gordon & Breach: 1986; p 91. 2. Almanza-Workman, A. et al. <i>J. Electrochem. Soc.</i> 2002 , 149, H6. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water			0.88		COMMERCIAL
	[39443-39-5] TSCA HMIS: 2-3-1-X		100g	1.5kg	15kg	
	SIS6984.0 SODIUM METHYLSILICONATE, 30% in water CH ₃ NaO ₃ Si Viscosity: 10 cSt. Forms economical water-repellent coatings HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions	116.12		1.24		COMMERCIAL
	[16589-43-8] TSCA EC 240-648-3 HMIS: 3-0-0-X		500g	2kg	20kg	
	SIT7093.0 TETRADECYLTRICHLOROSILANE C ₁₄ H ₂₉ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	331.83	155-6 / 3	1.00	1.4575	
	[18402-22-7] TSCA HMIS: 3-1-1-X		25g			
	SIT7095.0 1,1,3,3-TETRAETHOXY-1,3-DIMETHYLDISILOXANE, 95% C ₁₀ H ₂₆ O ₅ Si ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	282.48	205	0.953	1.3912	
	[18001-60-0] EC 241-915-7 HMIS: 3-2-1-X		25g			
	SIT7534.0 1,1,3,3-TETRAMETHYL-1,3-DIETHOXYDISILOXANE C ₈ H ₂₂ O ₃ Si ₂ Viscosity: 1.0 cSt HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	222.43	161 (-134)	0.8788	1.3880	
	[18420-09-2] TSCA EC 242-298-7 HMIS: 2-2-0-X		25g	100g		
	SIT7753.0 1,1,3,3-TETRAPHENYLDIMETHYLDISILAZANE C ₂₆ H ₂₇ NSi ₂ Deactivates glass capillary columns by persilylation. ¹ 1. Grob, K. et al. <i>High Resol. Chrom. & Col Chrom.</i> 1980 , 3, 197. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	409.68	218-220 / 1.5 (91)			
	[7453-26-1] TSCA EC 231-227-5 HMIS: 2-1-0-X		5g	25g		
	SIT7906.0 THEXYLDIMETHYLCHLOROSILANE t-HEXYLDIMETHYLCHLOROSILANE C ₈ H ₁₉ ClSi F&F: Vol. 13, p 74. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	178.78	55-6 / 10 (14-15)	0.911	1.4490	
	[67373-56-2] HMIS: 3-2-1-X		25g	100g		
	SIT7906.6 THEXYLTRICHLOROSILANE C ₈ H ₁₃ Cl ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	219.61	70-2 / 15			
	[18151-53-6] HMIS: 3-3-1-X		10g			
	SIT8030.0 p-TOLYLDIMETHYLCHLOROSILANE C ₉ H ₁₃ ClSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	184.74	215-7	1.007 ²⁵	1.5055	
	[35239-30-6] TSCA EC 252-456-7 HMIS: 3-2-1-X		5g			
	SIT8035.0 p-TOLYLMETHYLDICHLOROSILANE C ₈ H ₁₀ Cl ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	205.16	161-5 / 7	1.1609	1.5330	
	[25898-37-7] TSCA HMIS: 3-2-1-X		25g			





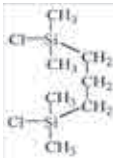




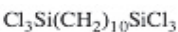
name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIT8040.0 p-TOLYLTRICHLOROSILANE C₇H₇Cl₃Si yc of treated surface: 34 mN/m HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	225.58 Flashpoint: 92°C (198°F)	218-20	1.28	1.5224 ²⁵
[701-35-9] TSCA EC 211-854-0 HMIS: 3-2-1-X		25g	100g	
 <p>SIT8042.0 p-TOLYLTRIMETHOXYOSILANE C₁₀H₁₆O₃Si yc of treated surface: 34 mN/m Charge control surface treatment for electrostatic copier particles.¹ 1. Yamazaki, H. Jpn. Kokai JP 06027719 A2, 1994. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	212.32 Flashpoint: 94°C (201°F)	75-8 / 8	1.033	1.4726 ²⁵
[17873-01-7] HMIS: 3-1-1-X		10g	50g	
 <p>SIT8045.0 TRIACONTYLDIMETHYLCHLOROSILANE, blend C₃₂H₆₇ClSi 80% C₃₀ and higher, 20% C₂₂-C₂₈ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	515.42	(60-82)		
[70851-52-4] TSCA EC 274-938-6 HMIS: 3-1-0-X		25g	100g	
 <p>SIT8048.0 TRIACONTYLTRICHLOROSILANE, blend C₃₀H₆₁Cl₃Si 80% C₃₀ and higher, 20% C₂₂-C₂₈ Employed in bonded phases for HPLC of carotenes See also SIH5917.0 HEXACOSYLTRICHLOROSILANE; SIT8162.0 13-(TRICHLOROSILYLMETHYL)HEPTACOSANE HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	556.26	(60-82)		
[70851-48-8] TSCA EC 274-933-9 HMIS: 3-1-1-X		25g	100g	
 <p>SIT8162.0 13-(TRICHLOROSILYLMETHYL)HEPTACOSANE, 95% 2-DODECYLHEXADECYLTRICHLOROSILANE C₂₈H₅₇Cl₃Si Contains isomers Forms bonded phases for HPLC applications HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	528.21	215 / 0.01 (20-35)	0.946	
[194242-99-4] TSCA-L HMIS: 3-1-1-X		10g		
 <p>SIT8162.4 7-(TRICHLOROSILYLMETHYL)PENTADECANE, tech-95 2-HEXYLDECYLTRICHLOROSILANE C₁₆H₃₃Cl₃Si Contains isomers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	359.88	146-152 / 0.2	0.985	
		10g		
 <p>SIT8170.0 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)- DIMETHYLCHLOROSILANE PERFLUOROOCYTL-1H,1H,2H,2H-DIMETHYLCHLOROSILANE C₁₀H₁₀ClF₁₃Si Packaged over copper powder Employed in column chromatography where low protein retentivity is required.¹ Employed in solid phase extraction of fluorous phases.² Modification of layered silicates yields film-forming compositions.³ 1. Xindu, G. et al. <i>J. Chromatogr.</i> 1983, 269, 96. 2. Curran, D. <i>J. Org. Chem.</i> 1997, 62, 6714. 3. Ogawa, M. et al. <i>Chem. Mater.</i> 1998, 10, 3787. For branched fluorinated alkylsilane see SIB1706.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	440.70 Flashpoint: 52°C (126°F)	189-91	1.473	1.3453
[102488-47-1] HMIS: 3-2-1-X		10g	50g	
 <p>SIT8172.0 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)- METHYLDICHLOROSILANE C₉H₇Cl₂F₁₃Si Packaged over copper powder Vapor pressure, 76°: 12 mm HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	461.12 Flashpoint: 51°C (124°F)	189-90	1.550 ²⁵	1.3500
[73609-36-6] EC 277-551-0 HMIS: 3-2-1-X		10g	50g	
 <p>SIT8174.0 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)- TRICHLOROSILANE C₈H₄Cl₃F₁₃Si Packaged over copper powder Lowers the coefficient of friction of silicon substrates.¹ 1. DePalma, V. et al. <i>Langmuir</i> 1989, 5, 868. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	481.55 Flashpoint: 54°C (129°F)	84-5 / 17	1.639	1.3521
[78560-45-9] TSCA EC 278-947-6 HMIS: 3-2-1-X		10g	50g	



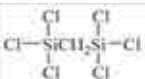



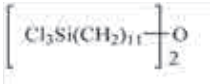

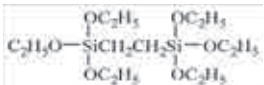
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIT8175.0 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)- TRIETHOXSILANE C ₁₄ H ₁₉ F ₁₃ O ₃ Si Automotive side windows are treated with fluoroalkylsilanes to provide self-cleaning properties HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	510.36 Flashpoint: 84°C (183°F) Viscosity: 3.5 cSt. ΔHvap: 66.1 kJ/mole γc of treated surface: 14 mN/m See also SIN6597.65	86 / 1.5 (<-38)	1.351	1.3436	COMMERCIAL
	[51851-37-7] TSCA EC 257-473-3 HMIS: 2-2-1-X		10g	50g		
	SIT8176.0 (TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)- TRIMETHOXSILANE C ₁₁ H ₁₃ F ₁₃ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	468.29	60-2 / 0.5	1.44	1.3322	
	[85857-16-5] TSCA-L EC 288-657-1 HMIS: 3-1-1-X		10g	50g		
	SIT8176.3 5,5,6,6,7,7,8,8,9,9,10,10-TRIDECAFLUORO-2- (TRIDECAFLUOROHEXYL)DECYLTRICHLOROSILANE, 95% C ₁₈ H ₇ Cl ₃ F ₂₆ Si Contains ~ 5% isomers Branched structure forms low surface tension SAMs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	827.63	110-4 / 0.8	1.709	1.338	
	HMIS: 3-1-1-X		1.0g			
	SIT8364.0 (3,3,3-TRIFLUOROPROPYL)DIMETHYLCHLOROSILANE C ₅ H ₁₀ ClF ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	190.67	118	1.113	1.3727	
	[1481-41-0] TSCA EC 216-039-3 HMIS: 3-4-1-X		5g	25g		
	SIT8369.0 (3,3,3-TRIFLUOROPROPYL)METHYLDICHLOROSILANE C ₄ H ₇ Cl ₂ F ₃ Si ΔHcomb: 2,788 kJ/mole HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	211.08 Flashpoint: 15°C (59°F) TOXICITY: ipr mouse, 254 mg/kg	121-2	1.2611	1.3850	
	[675-62-7] TSCA EC 211-623-4 HMIS: 3-4-1-X		10g	50g		
	SIT8371.0 (3,3,3-TRIFLUOROPROPYL)TRICHLOROSILANE C ₃ H ₄ Cl ₃ F ₃ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	231.50 Flashpoint: 15°C (59°F)	113-4	1.395	1.385	
	[592-09-6] TSCA EC 209-744-2 HMIS: 3-4-1-X		10g	50g		
	SIT8372.0 (3,3,3-TRIFLUOROPROPYL)TRIMETHOXSILANE C ₆ H ₁₃ F ₃ O ₃ Si γc of treated surface: 33.5 mN/m Forms catalytic gels for aerobic oxidation of alcohols in combination with tetrapropylammonium perrhenate. ¹ 1. Cirminna, R. et al. <i>Org. Biomol. Chem.</i> 2006 , 4, 2637. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	218.25 Flashpoint: 38°C (100°F)	144	1.137	1.3546	COMMERCIAL
	[429-60-7] TSCA EC 207-059-3 HMIS: 3-3-1-X		5g	25g	2.5kg	
	SIT8510.0 TRIMETHYLCHLOROSILANE TMCS C ₃ H ₉ ClSi Viscosity: 0.47 cSt Vapor pressure, 20°: 190 mm Vapor pressure, 50°: 591 mm Surface tension: 17.8 mN/m Dipole moment: 2.09 Specific heat: 0.42 cal/g° Coefficient of thermal expansion: 1.2 x 10 ⁻³ Most economical and broadly used silylation reagent Enhances Claisen rearrangement. ¹ Enhances the deprotection of tBOC-protected amino acids. ² Enhances ethylene glycol ketalization reaction. ³ Catalyzes the formation of chlorohydrin esters from diols. ⁴ Reviewed as water scavenger in reactions of carbonyl compounds. ⁵ 1. Snider, B. B. and Hawryluk, N. A. <i>Org. Synth.</i> 2000 , 2, 635. 2. Chen, B. C. et al. <i>J. Org. Chem.</i> 1999 , 64, 9294. 3. Chan, T. H. et al. <i>Synthesis</i> 1983 , 203. 4. Eras, J. et al. <i>J. Org. Chem.</i> 2002 , 1, 8631. 5. Volochnuk, D. M. et al. <i>Synthesis</i> 2009 , 3719. F&F: Vol. 1, p 1232; Vol. 2, p 435; Vol.3, p 310; Vol. 4, p 32, p 537; Vol.5, p 709; Vol. 6, p 25; Vol. 7, p 66; Vol. 8, p 107; Vol. 9, p 112; Vol. 10, p 96; Vol. 11, p 125; Vol. 12, p 126; Vol. 13, p 165; Vol. 14, p 175; Vol. 15, p 89; Vol. 16, p 85; Vol. 17, p 79; Vol. 19, p 374; Vol. 20, p 348, p 380, p 404; Vol.21, p 453. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	108.64 Flashpoint: -27°C (-17°F) TOXICITY: ihl mouse, LDLo: 500 mg/m ³ /10M Autoignition temperature: 395° Critical temperature: 224.6° Critical pressure: 31.6 atm ΔHcomb: -714 kcal/mole ΔHform: -84.5 kcal/mole ΔHvap: 6.6 kcal/mole	57.6 (-57.7)	0.8580	1.3885	COMMERCIAL
	[75-77-4] TSCA EC 200-900-5 HMIS: 3-4-2-X		25g	750g	3kg	

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
<div>  </div> <p>SIT8515.0 TRIMETHYLETHOXSILANE ETHOXYTRIMETHYLSILANE C₅H₁₄O_{Si} Vapor pressure, 25°: 111 mm Dipole moment: 1.2 Anti-structuring additive for silicone rubber HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	118.25	75-6 (-83)	0.7573	1.3742
[1825-62-3] TSCA EC 217-370-6 HMIS: 2-4-1-X		25g	1.5kg	14kg
<div>  </div> <p>SIT8566.0 TRIMETHYLMETHOXSILANE C₄H₁₂O_{Si} Dipole moment: 1.18 debye ΔHcomb: 908 kcal/mole Undergoes α-lithiation w/ tert-butyllithium.¹ 1. Bates, T.F. et al. <i>J. Organometal. Chem.</i> 2000, 595, 87. F&F: Vol. 14, p 119. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	104.22	57-8	0.7560	1.3678
[1825-61-2] TSCA EC 217-369-0 HMIS: 3-4-1-X		25g	100g	1.5kg
<div>  </div> <p>SIT8572.6 TRIMETHYLSILOXYTRICHLOROSILANE C₃H₆Cl₃O_{Si}₂ Flashpoint: 16°C (61°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	223.63	128	1.1405	1.4032
[2750-45-0] HMIS: 3-4-1-X		25g		
<div>  </div> <p>SIT8582.7 TRIMETHYLSILOXYTRIETHOXSILANE C₉H₂₄O₄Si₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	252.46	62 / 9	0.897	1.3866 ²⁵
[17861-35-7] HMIS: 2-2-1-X		25g		
<div>  </div> <p>SIT8712.0 TRIS(DIMETHYLAMINO)METHYLSILANE C₇H₂₁N₃Si Flashpoint: 30°C (86°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	175.35	55-6 / 17 (-11)	0.850 ²²	1.432 ²²
[3768-57-8] TSCA EC 223-199-8 HMIS: 3-3-1-X		10g	50g	
<div>  </div> <p>SIT8719.5 [TRIS(TRIMETHYLSILOXY)SILYLETHYL]DIMETHYL-CHLOROSILANE C₁₃H₃₇ClO₃Si₅ Forms highly hydrophobic monolayers Candidate for self-cleaning surfaces Water contact angle: advancing = receding = 104°.¹ 1. McCarthy, T. et al. <i>Langmuir</i> 1999, 15, 7328. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	417.32	85 / 0.6	0.9056	1.4135
[225794-57-0] HMIS: 3-2-1-X		10g		
<div>  </div> <p>SIU9050.0 UNDECYLTRICHLOROSILANE C₁₁H₂₃Cl₃Si Flashpoint: 107°C (225°F) Employed in SAMS as a spacer molecule for functionally tipped silanes HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	289.75	155-60 / 15	1.02	
[18052-07-8] HMIS: 3-1-1-X		25g		

Hydrophobic Dipodal Silanes

Dipodal Surface Bonding

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIB1030.0 BIS[2-(CHLORODIMETHYLSILYL)ETHYL]BENZENE C₁₄H₂₄Cl₂Si₂ Mixed isomers Flashpoint: 187°C (369°F) Intermediate for silahydrocarbon polymers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	319.42	116-7 / 0.2	1.02	
[74129-20-7] TSCA	HMIS: 3-1-1-X	50g		
 <p>SIB1042.0 1,2-BIS(CHLORODIMETHYLSILYL)ETHANE TETRAMETHYLDICHLORODISILETHYLENE C₆H₁₆Cl₂Si₂ Reagent for protection of primary amines, including amino acids.¹ 1. Djuric, S. et al. <i>Tetrahedron Lett.</i> 1981, 22, 1787. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	215.27	198-9 (36-9) Flashpoint: 40°C (104°F)		
[13528-93-3] TSCA	EC 236-871-0	HMIS: 3-2-1-X	25g	100g
 <p>SIB1046.0 1,6-BIS(CHLORODIMETHYLSILYL)HEXANE, 95% C₁₀H₂₄Cl₂Si₂ Flashpoint: 150°C (302°F) HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	271.38	113-6 / 3	0.961	1.4538
[14799-66-7]	HMIS: 3-1-1-X	25g		
 <p>SIB1048.0 1,8-BIS(CHLORODIMETHYLSILYL)OCTANE, 95% C₁₂H₂₆Cl₂Si₂ Flashpoint: 180°C (356°F) Intermediate for silahydrocarbon polymers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	299.43	106-7 / 0.4	0.946	1.4540
[5089-28-1]	EC 225-804-0	HMIS: 3-1-1-X	25g	100g
 <p>SIB1048.2 1,3-BIS(CHLORODIMETHYLSILYL)PROPANE C₇H₁₈Cl₂Si₂ Forms cyclic derivatives of polyalkyleneoxides suitable for anionic copolymerization.¹ 1. Zundel, T. et al. <i>Macromol.</i> 1998, 31, 2724. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	229.30	94/19	1.0244	1.4647
[2295-06-9]	HMIS: 3-2-1-X	5g		
 <p>SIB1614.0 1,2-BIS(METHYLDICHLOROSILYL)ETHANE 2,2,5,5-TETRACHLORO-2,5-DISILAHEXANE C₄H₁₀Cl₄Si₂ Dipodal coupling agent HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	256.11	208-210 (31-3) Flashpoint: 94°C (201°F)	1.2628	1.4760
[3353-69-3] TSCA	EC 222-123-0	HMIS: 3-2-1-X	25g	100g
 <p>SIB1615.0 1,2-BIS(METHYLDIETHOXSILYL)ETHANE C₁₂H₃₀O₄Si₂ Flashpoint: >65°C (>150°F) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	294.54	80 / 1.5	0.92	1.4170
[18043-74-8]	EC 241-953-4	HMIS: 2-2-1-X	25g	
 <p>SIB1630.0 1,2-BIS(METHYLDIFLUOROSILYL)ETHANE C₄H₁₀F₄Si₂ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	190.29	114	1.118	
[170381-99-4]	HMIS: 3-3-1-X	10g		
 <p>SIB1808.0 1,2-BIS(TRICHLOROSILYL)DECANE C₁₀H₂₀Cl₆Si₂ Bonded phase for HPLC stable over wide range of pH HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents</p>	409.16	114 / 1	1.2496	1.4754
[620987-03-3] TSCA-L	HMIS: 3-2-1-X	25g		
 <p>SIB1809.0 1,10-BIS(TRICHLOROSILYL)DECANE, tech-95 C₁₀H₂₀Cl₆Si₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water</p>	409.16	156-9 / 1		
[52217-62-6]	HMIS: 3-2-1-X	10g		

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 <p>SIB1811.5 1,8-BIS(TRICHLOROSILYLETHYL)HEXADECAFLUORO-OCTANE C₁₂H₆Cl₆F₁₆Si₂ Forms hydrolysis-resistant oleophobic coatings HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [445303-83-3] HMIS: 3-1-1-X 1.0g</p>	725.06	142-4 / 0.6 (69-70)		
 <p>SIB1812.0 1,6-BIS(TRICHLOROSILYL)HEXANE C₆H₁₂Cl₆Si₂ Forms mesoporous sol-gel structures HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [13083-94-8] TSCA EC 235-994-7 HMIS: 3-2-1-X 10g 50g</p>	353.05	148-50 / 10 Flashpoint: 75°C (167°F)	1.327	1.4759
 <p>SIB1813.0 BIS(TRICHLOROSILYL)METHANE CH₂Cl₆Si₂ Nucleus for star polymers and dendrimers HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [4142-85-2] TSCA-L HMIS: 3-2-1-X 5g 25g</p>	282.90	183	1.5567	1.4740
 <p>SIB1813.7 1,2-BIS(TRICHLOROSILYL)OCTADECANE C₁₈H₃₆Cl₆Si₂ Hydrolysis resistant dipodal bonded phase for high acidity aqueous HPLC HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents HMIS: 3-1-1-X 10g</p>	520.36	186-9 / 0.2	1.103	
 <p>SIB1814.0 1,8-BIS(TRICHLOROSILYL)OCTANE C₈H₁₆Cl₆Si₂ Forms mesoporous sol-gel structures HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [52217-53-5] EC 257-748-8 HMIS: 3-1-1-X 25g 100g</p>	381.10	140 / 1 Flashpoint: 115°C (239°F)	1.22	1.4757
 <p>SIB1815.0 1,3-BIS(TRICHLOROSILYL)PROPANE C₃H₆Cl₆Si₂ Forms mesoporous sol-gel structures HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18171-50-1] HMIS: 3-2-1-X 10g</p>	310.97	115-7 / 4 (29-30)	1.4394	1.4732
 <p>SIB1815.4 BIS(TRICHLOROSILYLUNDECYL) ETHER C₂₂H₄₄Cl₆O₂Si₂ HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents HMIS: 3-1-1-X 5g</p>	593.48			
 <p>SIB1816.6 1,4-BIS(TRIETHOXSILYL)BENZENE C₁₈H₃₄O₆Si₂ Forms phenylene-bridged silica with ordered pore walls.^{1,2} 1. Inagaki, S. et al. <i>Nature</i> 2002, 416, 304. 2. Wang, W. et al. <i>Chem. Mater.</i> 2003, 15, 4886. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2615-18-1] HMIS: 2-2-1-X 5g 25g</p>	402.64	130-2 / 0.4	1.015	1.4549
 <p>SIB1817.0 BIS(TRIETHOXSILYL)ETHANE HEXAETHOXYDISILETHYLENE, BSE C₁₄H₃₄O₆Si₂ Vapor pressure, 150°: 10mm Additive to silane coupling agents formulations that enhances hydrolytic stability Employed in corrosion resistant coatings/primers for steel and aluminum.^{1,2} Sol-gels of α,ω-bis(trimethoxysilyl)alkanes reported.³ Component in evaporation-induced self-assembly of mesoporous structures.⁴ Forms mesoporous, derivatizeable molecular sieves.^{5,6} 1. Van Ooij, W. et al. <i>J. Adhes. Sci. Tech.</i> 1997, 11, 29. 2. Van Ooij, W. et al. <i>Chemtech</i> 1999, 28, 3302. 3. Loy, D. A. et al. <i>J. Am. Chem. Soc.</i> 1999, 121, 5413. 4. Lu, Y. et al. <i>J. Am. Chem. Soc.</i> 2000, 122, 5258. 5. Molde, B. et al. <i>Chem. Mater.</i> 1999, 11, 3302. 6. Cho, E. et al. <i>Chem Mater.</i> 2004, 16, 270. See also SIB1821.0, SIB1815.8 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [16068-37-4] TSCA EC 240-212-2 HMIS: 3-1-1-X 25g 100g 2kg</p>	354.59	96 / 0.3 (-33) Flashpoint: 107°C (225°F) TOXICITY: oral rat, LD50: 161 mg/kg ΔHvap: 101.5 kJ/mole	0.957	1.4052

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
SIB1821.0 BIS(TRIETHOXSILYL)METHANE 4,4,6,6-TETRAETHOXY-3,7-DIOXA-4,6-DISILANONANE C ₁₃ H ₃₂ O ₆ Si ₂ Intermediate for sol-gel coatings, hybrid inorganic-organic polymers Forms methylene-bridged mesoporous structures. ¹ 1. Zhang, W. et al. <i>Chem. Mater.</i> 2005 , <i>17</i> , 6407. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	340.56	114-5 / 3.5	0.9741	1.4098
[18418-72-9] TSCA-L HMIS: 3-2-1-X 5g 25g				
SIB1824.0 1,8-BIS(TRIETHOXSILYL)OCTANE C ₂₀ H ₄₆ O ₆ Si ₂ Employed in sol-gel synthesis of mesoporous structures Sol-gels of α,ω-bis(trialkoxysilyl)alkanes reported. ¹ 1. Loy, D.A. et al. <i>J. Am. Chem. Soc.</i> 1999 , <i>121</i> , 5413. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	438.76	172-5 / 0.75	0.926	1.4240
[52217-60-4] TSCA HMIS: 2-1-1-X 25g 100g				
SIB1829.0 1,2-BIS(TRIMETHOXSILYL)DECANE C ₁₆ H ₃₈ O ₆ Si ₂ Pendant dipodal silane; employed in high pH HPLC HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	382.65	130-2 / 0.4	0.984	1.4303
[832079-33-1] TSCA-L HMIS: 3-2-1-X 25g 100g				
SIB1830.0 1,2-BIS(TRIMETHOXSILYL)ETHANE C ₆ H ₂₂ O ₆ Si ₂ CAUTION: INHALATION HAZARD AIR TRANSPORT FORBIDDEN Employed in fabrication of multilayer printed circuit boards. ¹ 1. Palladino, J. U.S. Patent 5,073,456, 1991. See also SIB1817.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	270.43	103-4 / 5 Flashpoint: 65°C (149°F) TOXICITY: inh rat, LC50: 2.4 ppm Vapor pressure, 20°: 0.08mm	1.068	1.4091
[18406-41-2] TSCA EC 242-285-6 HMIS: 4-2-1-X 25g 100g				
SIB1831.0 BIS(TRIMETHOXSILYLETHYL)BENZENE C ₁₆ H ₃₀ O ₆ Si ₂ Mixed isomers Forms high refractive index coatings HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	374.58	148-50 / 0.1 Flashpoint: 193°C (379°F)	1.08	1.4734
[58298-01-4] TSCA HMIS: 2-1-0-X 10g 50g				
SIB1832.0 1,6-BIS(TRIMETHOXSILYL)HEXANE C ₁₂ H ₃₀ O ₆ Si ₂ Sol-Gels of α,ω-bis(trimethoxysilyl)alkanes reported. ¹ 1. Loy, D.A. et al. <i>J. Am. Chem. Soc.</i> 1999 , <i>121</i> , 5413. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	326.54	161 / 2 Flashpoint: 95°C (203°F)	1.014	1.4213
[87135-01-1] HMIS: 3-2-1-X 10g 50g				
SIB1832.2 1,4-BIS(TRIMETHOXSILYLMETHYL)BENZENE C ₁₄ H ₂₆ O ₆ Si ₂ Forms adherent films on metal substrates HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	346.53	124-5 / 0.05	1.097	1.47 ²⁵
[193358-40-6] HMIS: 3-1-1-X 10g				
SIB1833.4 1,3-BIS(TRIMETHOXSILYL)BENZENE C ₁₈ H ₃₄ O ₆ Si ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	402.64			
[193358-40-6] HMIS: 3-2-1-X 5g				
SIC2265.5 (CHLORODIMETHYLSILYL)-6-[2-(CHLORODIMETHYL- SILYL)ETHYL]BICYCLOHEPTANE C ₁₃ H ₂₆ Cl ₂ Si ₂ Mixture of 1 and 2 regio isomers, exo and endo Forms polymers HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	309.43		1.03	1.4863
[220527-24-2] HMIS: 3-2-1-X 25g				
SIT8185.8 1-(TRIETHOXSILYL)-2-(DIETHOXYMETHYLSILYL)- ETHANE C ₁₃ H ₃₂ O ₅ Si Dipodal silane; forms abrasion-resistant sol-gel coatings Improves hydrolytic stability of silane adhesion promotion systems HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	324.56	100 / 0.5 Flashpoint: 102°C (216°F) TOXICITY: oral rat, LD50: >500 mg/kg	0.946	1.4112
[18418-54-7] TSCA HMIS: 3-1-1-X 25g 100g 2kg				

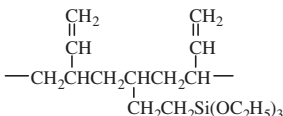
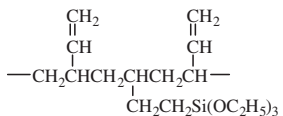
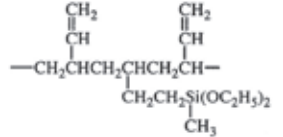
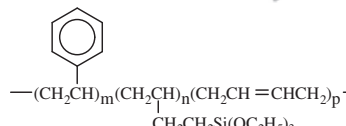
PLEASE INQUIRE ABOUT BULK QUANTITIES

COMMERCIAL

Polymeric Hydrophobic Silanes

Polymeric Surface Bonding

POLYMERIC HYDROPHOBIC

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	Polybutadiene				
	SSP-055				
	TRIETHOXSILYL MODIFIED POLY-1,2-BUTADIENE, 50% in toluene	3,500-4,500		0.90	
	Viscosity: 100-200 cSt Coupling agent for EPDM resins				
	[72905-90-9] TSCA	HMIS: 2-4-1-X	store <5°	100g	2kg
	SSP-056				
	TRIETHOXSILYL MODIFIED POLY-1,2-BUTADIENE, 50% in volatile silicone	3,500-4,500		0.93	
	Viscosity: 100-200 cSt Primer coating for silicone rubbers				
	[72905-90-9] TSCA	HMIS: 2-3-1-X	store <5°	100g	
	SSP-058				
	DIETHOXYMETHYLSILYL MODIFIED POLY-1,2-BUTADIENE, 50% in toluene	3,500-4,500		0.90	
	Viscosity: 75-150 cSt Water tree resistant additive for crosslinkable HDPE cable cladding				
	HMIS: 2-4-1-X	store <5°	100g		
	SSP-255				
	(30-35% TRIETHOXSILYLETHYL)ETHYLENE-(35-40% 1,4-BUTADIENE)-(25-30% STYRENE) terpolymer, 50% in toluene	4,500-5,500			
	Viscosity: 20-30 cSt				
	HMIS: 2-3-1-X		100g		

Reactive Polydimethylsiloxane Oligomers

Chlorine Terminated PolyDimethylsiloxanes

CAS: [67923-13-1] TSCA

Code	Viscosity	Molecular Weight	Specific Gravity	Price/100g	Price/1kg
DMS-K05	3 - 6	425-600	1.00		
DMS-K13	20-50	2000-4000	0.99		
DMS-K26	500-800	15,000-20,000	0.99		

Dimethylamino Terminated PolyDimethylsiloxanes

CAS: [67762-92-9] TSCA

Code	Viscosity	Molecular Weight	Specific Gravity	Price/100g
DMS-N05	3 - 8	450-600	0.93	

Ethoxy Terminated PolyDimethylsiloxanes

CAS: [70851-25-1] TSCA

Code	Viscosity	Molecular Weight	Specific Gravity	Price/100g	Price/1kg
DMS-XE11	5-10	800-900	0.94		

Methoxy Terminated PolyDimethylsiloxanes

CAS: [68951-97-3] TSCA

Code	Viscosity	Molecular Weight	Specific Gravity	Price/100g	Price/1kg
DMS-XM11	5-12	900-1000	0.94		







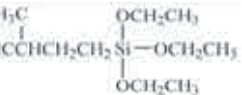
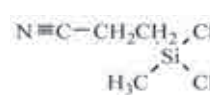

Silanol Terminated PolyDimethylsiloxanes

CAS: [70131-67-8] TSCA

Code	Viscosity	Molecular Weight	% (OH)	(OH) - Eq/kg	Specific Gravity	Refractive Index	Price/100g	Price/3kg	Price/16kg
DMS-S12	16-32	400-700	4.5-7.5	2.3-3.5	0.95	1.401			
DMS-S14	35-45	700-1500	3.0-4.0	1.7-2.3	0.96	1.402			
DMS-S15	45-85	2000-3500	0.9-1.2	0.53-0.70	0.96	1.402			

Hydrophilic Silane Properties





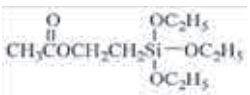
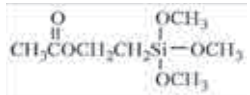
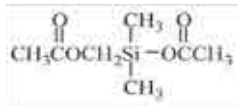
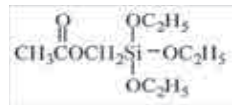
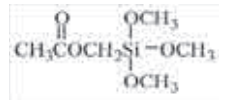

Polar - Non-hydrogen Bonding

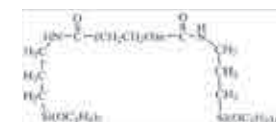
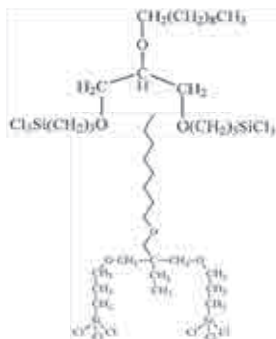
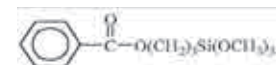
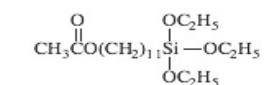
	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIB1660.0 BIS[(3-METHYLDIMETHOXSILYL)PROPYL]- POLYPROPYLENE OXIDE Hydrophilic dipodal silane W/tin catalyst forms moisture-cross-linkable resins HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	600-800 Flashpoint: >110°C (>230°F) Viscosity: 6,000-10,000 cSt.		1.00	1.452 ²⁵	COMMERCIAL
	[75009-88-0] TSCA HMIS: 3-1-1-X		100g	2kg		
	SIB1824.9 1,3-BIS(3-TRIETHOXSILYL)POLYETHYLENE- OXY-2-METHYLENEPROPANE C ₅₀ H ₁₀₄ O ₂₀ Si ₂ (av) Vinyl functional hydrophilic dipodal coupling agent for protein immobilization HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	1113.50				
	HMIS: 2-2-1-X		1.0g			
	SIC2436.0 (3-CYANOBTYL)DIMETHYLCHLOROSILANE C ₇ H ₁₄ ClNSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	175.73	80-4 / 1	0.993		
	HMIS: 3-2-1-X		25g	100g		
	SIC2437.0 (3-CYANOBTYL)METHYLDICHLOROSILANE C ₆ H ₁₁ Cl ₂ NSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	196.17	63 / 0.3	1.104		
	[71550-62-4] TSCA EC 275-613-1 HMIS: 3-2-1-X		25g	100g		
	SIC2437.5 (3-CYANOBTYL)METHYLDIMETHOXSILANE C ₈ H ₁₇ NO ₂ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	187.32 Flashpoint: 93°C (199°F)	77 / 1.5	0.947	1.4213 ²⁵	
	[793681-94-4] TSCA HMIS: 3-2-1-X		25g			
	SIC2438.0 (3-CYANOBTYL)TRICHLOROSILANE C ₅ H ₆ Cl ₃ NSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	216.57	61-3 / 2	1.22	1.469 ²⁵	COMMERCIAL
	[163155-56-4] HMIS: 3-2-1-X		25g	100g		
	SIC2439.0 3-CYANOBTYLTRIETHOXSILANE C ₁₁ H ₂₃ NO ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	245.39				
	HMIS: 2-2-1-X		25g			
	SIC2440.0 2-CYANOETHYLMETHYLDICHLOROSILANE C ₄ H ₇ Cl ₂ NSi Vapor pressure, 60°: 4 mm Monomer for polar silicones used in GC phases HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	168.10 Flashpoint: 60°C (140°F)	60-4 / 4	1.2015	1.4550 ²⁵	
	[1071-21-2] TSCA EC 213-985-9 HMIS: 3-2-1-X		25g			
	SIC2442.0 2-CYANOETHYLTRICHLOROSILANE C ₃ H ₄ Cl ₃ NSi Vapor pressure, 85°: 12 mm ΔHvap: 11.2 kcal/mole HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	188.52 TOXICITY: oral rat, LD50: 2,000 mg/kg	84-6 / 10 (32-3)	1.356	1.4615	
	[1071-22-3] TSCA EC 213-986-4 HMIS: 3-2-1-X		10g	50g		

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
<chem>N#C-CH2CH2CH2Si(OC2H5)3</chem> SIC2445.0 2-CYANOETHYLTRIETHOXSILANE C ₉ H ₁₉ NO ₃ Si Crosslinker for moisture-cure silicone RTVs - improves fuel resistance HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [919-31-3] TSCA EC 213-050-5 HMIS: 2-2-0-X	217.34	224-5	0.9792	1.4140
<chem>N#C-CH2CH2CH2Si(OC2H5)3</chem> SIC2446.0 2-CYANOETHYLTRIMETHOXSILANE C ₆ H ₁₃ NO ₃ Si yc of treated surfaces: 34 mN/m Crosslinker for moisture-cure silicones - improves solvent resistance HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [2526-62-7] TSCA EC 219-764-3 HMIS: 3-2-1-X	175.26	112 / 15	1.079	1.4126
<chem>N#C-CH2CH2CH2Si(CH2CH2CH2N(CH2CH2CH2)2)2</chem> SIC2451.0 3-CYANOPROPYLDIISOPROPYL(DIMETHYLAMINO)- SILANE 4-[DIMETHYLAMINOBIS(1-METHYLETHYL)SILYL]BUTANENITRILE C ₁₂ H ₂₆ N ₂ Si Stable cyanofunctional bonded phase HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [163794-91-0] TSCA HMIS: 3-2-1-X	226.44	96-8 / 0.2	0.89	
<chem>N#C-CH2CH2CH2Si(CH3)2Cl</chem> SIC2452.0 3-CYANOPROPYLDIMETHYLCHLOROSILANE 4-(CHLORODIMETHYLSILYL)BUTYRONITRILE C ₆ H ₁₂ ClNSi Coupling agent for antibodies. ¹ Allows formation of electrostatic gated nanopore electrodes. ² 1. Falipou, S. et al. <i>Bioconjugate Chem.</i> 1999 , 10, 36. 2. Wang, G. et al. <i>J. Am. Chem. Soc.</i> 2006 , 128, 7679. HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18156-15-5] TSCA EC 242-039-8 HMIS: 3-2-1-X	161.71	108-9 / 15	0.986	1.4460
<chem>N#C-CH2CH2CH2Si(CH3)2Cl</chem> SIC2453.0 3-CYANOPROPYLMETHYLDICHLOROSILANE C ₆ H ₉ Cl ₂ NSi Monomer for silicone films for microelectrodes permeable to polar molecules HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [1190-16-5] TSCA EC 214-717-3 HMIS: 3-2-1-X	182.12	79-82 / 1	1.145 ²⁵	1.4551 ²⁵
<chem>N#C-CH2CH2CH2Si(CH3)(OC2H5)2</chem> SIC2453.5 3-CYANOPROPYLMETHYLDIMETHOXSILANE C ₇ H ₁₅ NO ₂ Si See also SIC2437.5 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [153723-40-1] HMIS: 3-2-1-X	173.29	82-3 / 3	0.9970	1.4235
<chem>N#C-CH2CH2CH2Si(CH3)2Cl</chem> SIC2454.0 3-CYANOPROPYLTRICHLOROSILANE 4-(TRICHLOROSILYL)BUTYRONITRILE C ₄ H ₆ Cl ₃ NSi HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [1071-27-8] TSCA EC 213-990-6 HMIS: 3-2-1-X	202.54	93-4 / 8	1.302	1.465
<chem>N#C-CH2CH2CH2Si(OC2H5)3</chem> SIC2455.0 3-CYANOPROPYLTRIETHOXSILANE C ₁₀ H ₂₁ NO ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1067-47-6] TSCA EC 213-931-4 HMIS: 3-2-1-X	231.37	79-80 / 0.6	0.961	1.4174
<chem>N#C-CH2CH2CH2Si(OC2H5)3</chem> SIC2456.0 3-CYANOPROPYLTRIMETHOXSILANE C ₇ H ₁₅ NO ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [55453-24-2] TSCA EC 259-646-9 HMIS: 3-2-1-X	189.29	90-2 / 7	1.027	1.4416
<chem>NC(CH2)11SiCl3</chem> SIC2456.3 11-CYANOUNDECYLTRICHLOROSILANE C ₁₂ H ₂₂ Cl ₃ NSi Long chain organofunctional silane HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [724460-16-6] HMIS: 3-2-1-X	314.76	162-4 / 1	1.075	

Hydrophilic Silane Properties

Polar - Hydrogen Bonding

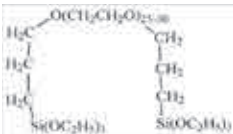




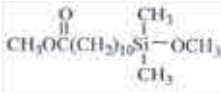
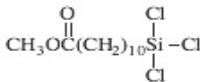



	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIA0006.0 ACETAMIDOPROPYLTRIMETHOXSILANE C ₈ H ₁₉ NO ₄ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [57757-66-1] HMIS: 3-2-1-X	221.33	162-5 / 2-3 10g		1.441
	SIA0010.0 ACETOXYETHYLDIMETHYLCHLOROSILANE C ₆ H ₁₃ ClO ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18306-45-1] HMIS: 3-2-1-X	180.71	108-9 / 50 Flashpoint: 63°C (145°F) 25g	1.031 ²⁵	1.4301 ²⁵
	SIA0015.0 ACETOXYETHYLMETHYLDICHLOROSILANE C ₅ H ₁₀ Cl ₂ O ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18163-34-3] TSCA EC 242-045-0 HMIS: 3-2-1-X	201.12	117 / 62 Flashpoint: 65°C (149°F) 25g	1.177 ²⁵	1.4390 ²⁵
	SIA0020.0 ACETOXYETHYLTRICHLOROSILANE C ₄ H ₇ Cl ₃ O ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [18204-80-3] TSCA EC 242-092-7 HMIS: 3-2-1-X	221.54	143 / 70 Flashpoint: 82°C (180°F) 25g	1.272 ²⁵	1.4427 ²⁵
	SIA0025.0 ACETOXYETHYLTRIETHOXSILANE C ₁₀ H ₂₂ O ₅ Si >280° rearranges to acetoxytriethoxysilane w/ extrusion of ethylene. ¹ 1. Ezbiansky, K. A. et al. <i>Chemical Processing of Dielectrics, Insulators & Electronic Ceramics</i> , MRS Proc. 2000 ; 606, 251. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [22538-45-0] HMIS: 2-2-1-X	250.37	60 / 0.2 25g	0.983	1.410
	SIA0030.0 ACETOXYETHYLTRIMETHOXSILANE, 95% C ₇ H ₁₆ O ₅ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [72878-29-6] TSCA HMIS: 3-3-1-X	208.29	108-9 / 27 25g	1.061	
	SIA0040.0 ACETOXYMETHYLDIMETHYLACETOXSILANE C ₇ H ₁₄ O ₄ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [5833-57-8] HMIS: 3-2-1-X	190.27	66-9 / 7 Flashpoint: 63°C (145°F) 25g	1.0420	1.4388
	SIA0050.0 ACETOXYMETHYLTRIETHOXSILANE C ₉ H ₂₀ O ₅ Si Hydrolyzes to form stable silanol solutions in neutral water HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [5630-83-1] HMIS: 2-2-1-X	236.34	106 / 15 25g	1.042 ²⁵	1.4092
	SIA0055.0 ACETOXYMETHYLTRIMETHOXSILANE, 95% C ₆ H ₁₄ O ₅ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [65625-39-0] TSCA-L HMIS: 3-2-1-X	194.26	190-1 Flashpoint: 56°C (133°F) 10g	1.085	1.4031
	SIA0078.0 2-[(ACETOXY)(POLYETHYLENEOXY)PROPYL]- TRIETHOXSILANE, 95% Viscosity: 50 cSt HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-1-1-X	500 - 700	25g	1.071	1.4527



name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
SIA0090.0 ACETOXYPROPYLMETHYLDICHLOROSILANE C ₆ H ₁₂ Cl ₂ O ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [5290-24-4] TSCA EC 226-126-8 HMIS: 3-2-1-X	215.15	142 / 73 Flashpoint: 85°C (185°F)	1.151 ²⁵	1.4434 ²⁵
SIA0100.0 ACETOXYPROPYLTRIMETHOXSILANE C ₈ H ₁₈ O ₅ Si yc of treated surfaces: 37.5 mN/m HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [59004-18-1] EC 261-552-8 HMIS: 3-1-1-X	222.31	92 / 2 Flashpoint: 93°C (199°F)	1.062	1.4146
SIA0114.0 11-ACETOXYUNDECYLTRICHLOROSILANE C ₁₃ H ₂₅ Cl ₃ O ₂ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [53605-77-9] HMIS: 3-1-1-X	347.78	147-9 / 1 Flashpoint: >110°C (>230°F)	1.084	
SIA0115.0 11-ACETOXYUNDECYLTRIETHOXSILANE C ₁₉ H ₄₀ O ₅ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [959053-85-1] HMIS: 2-2-1-X	376.61			
SIA0120.2 (N-ACETYLGLYCYL)-3-AMINOPROPYLTRIMETHOXY-SILANE, 5% in methanol C ₁₀ H ₂₂ N ₂ O ₅ Si Amino acid-tipped silane HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-4-1-X	278.38	(171-3) Flashpoint: 15°C (59°F)	0.80	
SIA0599.4 N-3-[(AMINO(POLYPROPYLENOXY)]AMINOPROPYL-TRIMETHOXSILANE, 60 - 65% 3-4 propylenoxy units Contains amine-terminated polypropylene oxide Coupling agent with film-forming capability. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-2-1-X	337-435		0.984	1.4508
SIB0959.0 BENZOYLOXYPROPYLTRIMETHOXSILANE C ₁₃ H ₂₀ O ₅ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [76241-02-6] TSCA HMIS: 3-2-1-X	284.38	145 / 0.2	1.104	1.4806
SIB1815.1 1,3-BIS(3-TRICHLOROSILYLPROPOXY)-2-DECYLOXY-PROPANE C ₁₉ H ₃₈ Cl ₆ O ₃ Si ₂ Dipodal C ₁₈ analog with embedded hydrophilicity HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [862912-02-5] HMIS: 3-1-1-X	583.40	190-200 / 0.4	1.158	
SIB1815.3 3,3-BIS(TRICHLOROSILYLPROPOXYMETHYL)-5-OXA-TRIDECANE, 95% C ₂₀ H ₄₀ Cl ₆ O ₃ Si ₂ Dipodal hydrophobic surface treatment with embedded hydrophobicity for chromatography HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [862911-99-7] HMIS: 3-1-1-X	597.42	220-2 / 0.9	1.135	
SIB1824.82 N,N'-BIS-[(3-TRITHOXSILYLPROPYL)AMINO-CARBONYL]POLYETHYLENE OXIDE (10-15 EO) UREASIL Dipodal hydrophilic silane Viscosity: 300-350 cSt In combination with sulfolane forms gel electrolyte for solar cells. ¹ Forms proton conducting hybrid organic-inorganic polymer electrode membranes. ² 1. Stathatos, E. et al. <i>Adv. Funct. Mater.</i> 2004 , 14, 45. 2. Honma, I. et al. <i>J. Membr. Sci.</i> 2001 , 185, 83. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [178884-91-8] TSCA HMIS: 1-1-1-X	1,000 - 1,200		1.088	1.4583 ²⁵

Antifog coatings can be formed from combinations of polyalkylene oxide functional silanes and film-forming hydrophilic silanes




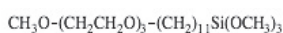
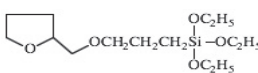


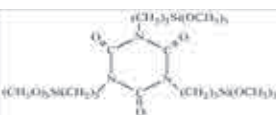


	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰	
	SIB1824.84 BIS(3-TRIETHOXYSILYL)PROPYL)POLYETHYLENE- OXIDE (25-30 EO) Hydrolytically stable hydrophilic silane See also SIB1860.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	1,400 - 1,600	(38-42)			
	HMIS: 2-1-1-X		25g			
	SIB1827.0 BIS[3-(TRIETHOXYSILYL)PROPYL]THIOUREA, 90% C ₁₉ H ₄₄ N ₂ O ₆ SSi ₂ Viscous yellow liquid Forms films on electrodes for determination of mercury. ¹ 1. Guo, Y. et al. <i>J. Pharm. Biol. Anal.</i> 1999 , 19 175. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	484.73 Flashpoint: >110°C (>230°F)		1.047	1.4696	
	[69952-89-2]	HMIS: 2-1-1-X	25g			
	SIB1828.0 BIS[3-(TRIETHOXYSILYL)PROPYL]UREA, 60% in ethanol C ₁₉ H ₄₄ N ₂ O ₇ Si ₂ See also SIB1835.5, SIU9055.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	468.73 Flashpoint: 24°C (75°F)		0.923		
	[69465-84-5]	HMIS: 2-1-1-X	25g	100g		
	SIB1835.5 BIS(TRIMETHOXYSILYL)PROPYL]UREA, 95% C ₁₃ H ₃₂ N ₂ O ₇ Si ₂ Amber liquid Viscosity: 100 - 250 cSt Adhesion promoter for 2-part condensation cure silicone RTVs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	384.58 Flashpoint: >110°C (>230°F)		1.10	1.449	
	[18418-53-6]	TSCA	HMIS: 3-2-1-X	25g	100g	2kg
	SIC2065.0 10-(CARBOMETHOXY)DECYLDIMETHYLCHLORO- SILANE C ₁₄ H ₂₉ ClO ₂ Si Long chain organofunctional silane HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	292.92 Flashpoint: 105°C (221°F)	133 / 0.3	0.950	1.4483 ²⁵	
	[53749-38-5]	HMIS: 3-1-1-X	10g	50g		
	SIC2067.0 10-(CARBOMETHOXY)DECYLDIMETHYLMETHOXY- SILANE C ₁₅ H ₃₂ O ₃ Si Long chain organofunctional silane HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	288.50	130 / 0.3	0.903	1.4399	
	HMIS: 2-1-1-X	10g	50g			
	SIC2067.6 10-(CARBOMETHOXY)DECYLTRICHLOROSILANE C ₁₂ H ₂₃ Cl ₃ O ₂ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	333.75	133-6 / 0.3	1.10		
	[4211-29-4]	HMIS: 3-2-1-X	10g			
	SIC2068.0 2-(CARBOMETHOXY)ETHYLMETHYLDICHLORO- SILANE, tech-96 C ₅ H ₁₀ Cl ₂ O ₂ Si Contains ~ 20% 1-(carbomethoxy)ethylmethyldichlorosilane isomer HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	201.12 Flashpoint: 52°C (126°F)	98-9 / 25	1.187 ²⁵	1.4439 ²⁵	
	[18163-42-3]	TSCA	HMIS: 3-2-1-X	25g		
	SIC2070.0 2-(CARBOMETHOXY)ETHYLTRICHLOROSILANE METHYL (3-TRICHLOROSILYL)PROPIONATE) C ₄ H ₇ Cl ₃ O ₂ Si tech-95 Contains ~ 20% 1-(carbomethoxy)ethyltrichlorosilane isomer HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	221.54 Flashpoint: >43°C (>110°F)	90-2 / 25	1.325	1.448	
	[18147-81-4]	TSCA	EC 242-036-1	HMIS: 3-3-1-X	25g	100g
	SIC2072.0 2-(CARBOMETHOXY)ETHYLTRIMETHOXY-SILANE METHYL (3-TRIMETHOXY-SILYL)PROPIONATE) C ₇ H ₁₆ O ₆ Si tech-95 Contains ~ 20% 1-(carbomethoxy)ethyltrimethoxysilane isomer HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	208.29 Flashpoint: >43°C (>110°F)	75 / 1.5	1.069	1.410	
	[76301-00-3]	HMIS: 3-3-1-X	10g			

COMMERCIAL

COMMERCIAL



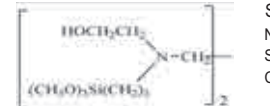



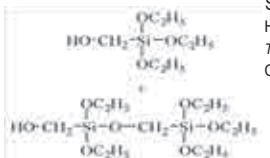




	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SID4465.0 N,N-DIOCTYL-N'-TRIETHOXSILYLPROPYLUREA C ₂₆ H ₅₆ N ₂ O ₄ Si Forms hydrophobic phases with embedded hydrophilicity Forms organic-inorganic vesicles (cerasomers). ¹ 1. Hashizume, M. et al. <i>J. Thin Solid Films</i> 2003 , 438, 20. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	488.83		0.924 ²⁵	1.4521 ²⁵
	[259727-10-1] HMIS: 2-2-1-X		25g		
	SID4472.0 4,7-DIOXAOCTADECYLTRICHLOROSILANE, 95% C ₁₆ H ₃₃ Cl ₃ O ₂ Si Forms C ₁₈ bonded phases with embedded hydrophilicity HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	391.88	165 / 0.7	1.028	
	[259727-10-1] HMIS: 3-1-1-X		10g		
	SIM6491.5 METHOXYETHOXYUNDECYLTRICHLOROSILANE C ₁₄ H ₂₉ Cl ₃ O ₂ Si Forms self-assembled monolayers with "hydrophilic tips" HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	363.83	145-9 / 1.25	1.07	
	[943349-49-3] HMIS: 3-2-1-X		5g		
	SIM6492.58 2-[METHOXPOLY(ETHYLENOXY) ₆₋₉ PROPYL]- DIMETHYLMETHOXSILANE CH ₃ O(C ₂ H ₄ O) ₆₋₉ (CH ₂) ₃ (CH ₃) ₂ Si(OCH ₃) ₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	427-559			
	[943349-49-3] HMIS: 2-2-1-X		5g		
	SIM6492.66 2-[METHOXY(POLYETHYLENOXY)PROPYL]- TRICHLOROSILANE, tech-90 CH ₃ O(C ₂ H ₄ O) ₆₋₉ (CH ₂) ₃ SiCl ₃ Forms hydrophilic surfaces Provides protein antifouling surface. ¹ 1. Cecchet, F. et al. <i>Langmuir</i> 2006 , 22, 1173 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	472-604		1.13	
	[36493-41-1] TSCA HMIS: 3-2-1-X		10g		
	SIM6492.7 2-[METHOXY(POLYETHYLENOXY)PROPYL]- TRIMETHOXSILANE, tech-90 CH ₃ (C ₂ H ₄ O) ₆₋₉ (CH ₂) ₃ OSi(OCH ₃) ₃ Reduces non-specific binding of proteins Forms charge neutral coatings on CdSe quantum dots which conjugate DNA. ¹ 1. Parak, W. et al. <i>Chem. Mater.</i> 2002 , 14, 2113. See also SIB1824.84, SIH6188.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	459-591 Flashpoint: 88°C (190°F) Viscosity: 29 cSt	(-8)	1.076	1.403
	[65994-07-2] TSCA HMIS: 2-2-1-X		25g	100g	
	SIM6492.72 2-[METHOXY(POLYETHYLENOXY)PROPYL]- TRIMETHOXSILANE, tech-90 CH ₃ (C ₂ H ₄ O) ₆₋₁₂ (CH ₂) ₃ OSi(OCH ₃) ₃ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	591-719 Flashpoint: 88°C (190°F)		1.071	1.451 ²⁵
	[65994-07-2] TSCA HMIS: 2-2-1-X		25g	100g	
	SIM6492.73 2-[METHOXY(POLYETHYLENOXY)PROPYL]- TRIMETHOXSILANE, tech-90 CH ₃ O(CH ₂ CH ₂ O) ₂₁₋₂₄ (CH ₂) ₃ Si(OCH ₃) ₃ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	900-1,200			
	[65994-07-2] HMIS: 2-2-1-X		1.0g		

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIM6493.0 3-METHOXYPROPYLTRIMETHOXYSILANE C ₇ H ₁₈ O ₄ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [33580-59-5] HMIS: 3-2-1-X	194.30 Flashpoint: 53°C (127°F)	98-9 / 40 25g	0.995	
	SIM6493.2 METHOXYTRIETHYLENEOXYPROPYLTRICHLORO-SILANE C ₁₀ H ₂₁ Cl ₃ O ₄ Si HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [228700-87-6] TSCA-L HMIS: 3-2-1-X	339.71	148 / 0.3 10g	1.034	
	SIM6493.4 METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXY-SILANE C ₁₃ H ₃₀ O ₇ Si Forms polymeric proton-conducting electrolytes. ¹ 1. Ritchie, J. et al. <i>Chem. Mater.</i> 2006 , 18,504. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [132388-45-5] HMIS: 3-2-1-X	326.46	140 / 0.2 10g	1.163	1.4321
	SIM6493.7 METHOXYTRIETHYLENEOXYUNDECYLTRIMETHOXY-SILANE PEG3C11 Silane C ₂₁ H ₄₆ O ₇ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-2-1-X	438.68	1.0g		
	SIT7122.6 TETRAHYDROFURFURYOXYPROPYL-TRIETHOXY-SILANE C ₁₄ H ₃₀ O ₅ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 1-2-1-X	306.47	130 / 0.3 10g	0.990	
	SIT8186.0 (2-TRIETHOXSILYLPROPOXY)ETHOXY-SULFOLANE C ₁₅ H ₃₂ O ₇ SSi 95% Forms hydrophilic surfaces HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [502925-40-8] HMIS: 2-2-1-X	384.56	190-4 / 0.4 10g	1.122	
	SIT8186.3 TRIETHOXSILYLPROPOXY(POLYETHYLENEOXY)-DODECANOATE (3 EO units) C ₂₇ H ₅₆ O ₈ Si Contact angle (treated surface), water: 61-2° Contact angle (treated surface), 2-ethylhexyl palmitate: <15° Provides embedded hydrophilicity with oleophilic compatibility Surface treatments stabilize particle dispersions. ¹ 1. Arkles, B. et al. in <i>Silanes and Other Coupling Agents</i> ; Mittal, K., Ed.; VSP (Brill), 2009, Vol. 5, p. 51. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [1041420-54-5] HMIS: 2-1-1-X	536.82		0.977	1.4479 ²⁵
	SIT8717.0 TRIS(3-TRIMETHOXSILYLPROPYL)ISOCYANURATE C ₂₁ H ₄₅ N ₃ O ₁₂ Si ₃ tech-95 Viscosity: 325-350 cSt. Adhesion promoter for hotmelt adhesives Coupling agent for polyimides to silicon metal Forms periodic mesoporous silicas. ¹ 1. Zhang, W. et al. <i>Chem. Mater.</i> 2007 , 19, 2663. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [26115-70-8] TSCA EC 247-465-8 HMIS: 2-1-1-X	615.86 Flashpoint: 102°C (216°F)		1.170	1.4610

COMMERCIAL

Hydrophilic Silane Properties

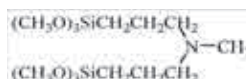
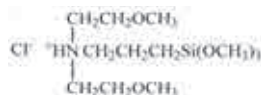
Hydroxylic

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
<div>  </div> <p>SIA0126.0 3-(N-ACETYL-4-HYDROXYPROPYL)PROPYL- TRIETHOXYSILANE, 25% in ethanol C₁₆H₃₁NO₇Si Hydrophilic reagent for biomimetic surface modification HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-3-0-X</p>	377.51		0.872	
<div>  </div> <p>SIB1140.0 BIS(2-HYDROXYETHYL)-3-AMINOPROPYLTRIETHOXY- SILANE, 62% in ethanol C₁₃H₃₁NO₅Si Contains 2-3% hydroxyethylaminopropyltriethoxysilane Urethane polymer coupling agent Employed in surface modification for preparation of oligonucleotide arrays.¹ 1. McGall, G. et al. <i>Proc. Natl. Acad. Sci.</i> 1996, 93, 1355. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water TSCA EC 231-408-9 HMIS: 3-4-0-X</p>	309.48	Flashpoint: 24°C (75°F) Specific wetting surface: 252 m ² /g	0.92	1.4090 ²⁵
<div>  </div> <p>SIB1142.0 N,N'-BIS(HYDROXYETHYL)-N,N'-BIS(TRIMETHOXY- SILYL)PROPYL ETHYLENEDIAMINE, 66-68% in methanol C₁₈H₄₄N₂O₈Si₂ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [214362-07-9] HMIS: 3-4-1-X</p>	472.73	Flashpoint: 11°C (52°F)	0.98	
<div>  </div> <p>SIB1824.2 BIS-[3-(TRIETHOXSILYLPROPOXY)-2-HYDROXY- PROPOXY]POLYETHYLENE OXIDE, 65% in ethanol C₂₄H₅₄O₁₇Si₂(C₂H₄O)₅₋₈ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-4-1-X</p>	800 - 900	Flashpoint: 24°C (75°F)	0.959	1.421
<div>  </div> <p>SIB1824.4 2,2-BIS(3-TRIETHOXSILYLPROPOXYMETHYL)- BUTANOL, 50% in ethanol C₂₄H₅₄O₉Si₂ For solid-state synthesis of oligonucleotides [862911-98-6] HMIS: 2-4-1-X</p>	542.86		0.899	
<div>  </div> <p>SIH6172.0 N-(HYDROXYETHYL)-N-METHYLAMINOPROPYL- TRIMETHOXSILANE, 75% in methanol C₉H₂₃NO₄Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [330457-46-0] HMIS: 3-4-1-X</p>	237.37	Flashpoint: 16°C (61°F)	0.99	1.417
<div>  </div> <p>SIH6175.0 HYDROXYMETHYLTRIETHOXYSILANE, 50% in ethanol TRIETHOXSILYL METHANOL C₇H₁₈O₄Si Contains equilibrium condensation oligomers Hydrolysis yields analogs of silica-hydroxymethylsilanetriol polymers.¹ 1. Arkles, B. US Patent 5,371,262, 1994. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [162781-73-9] HMIS: 2-4-0-X</p>	194.31		0.866	
<div>  </div> <p>SIH6188.0 [HYDROXY(POLYETHYLENEOXY)PROPYL]- TRIETHOXSILANE, (8-12 EO), 50% in ethanol HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 2-4-1-X</p>	575-750		0.889	1.401
<div>  </div> <p>SIT8189.0 N-(3-TRIETHOXSILYLPROPYL)GLUCONAMIDE C₁₅H₃₃NO₉Si 50% in ethanol Water soluble, hydrophilic silane HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents [104275-58-3] HMIS: 2-4-1-X</p>	399.51	Flashpoint: 8°C (46°F)	0.951	
<div>  </div> <p>SIT8189.5 N-(3-TRIETHOXSILYLPROPYL)-4-HYDROXY- BUTYRAMIDE C₁₃H₂₉NO₅Si Anchoring reagent for light directed synthesis of DNA on glass.¹ 1. McGall, G. et al. <i>J. Am. Chem. Soc.</i> 1997, 119, 5081. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [156214-80-1] HMIS: 2-2-1-X</p>	307.47		1.02	1.4533
<div>  </div> <p>SIT8192.0 N-(TRIETHOXSILYLPROPYL)-O-POLYETHYLENE - OXIDE URETHANE, 95% C₁₀H₂₂NO₄SiO(CH₂CH₂O)₄₋₆H Contains some bis(urethane) analog Viscosity: 75-125 cSt Hydrophilic surface modifier Forms PEGylated glass surfaces suitable for capillary electrophoresis.¹ 1. Razunguzwa, T. et al. <i>Anal. Chem.</i> 2006, 78, 4326. See also SIB1824.82 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [74695-91-3] TSCA HMIS: 2-1-1-X</p>	400-500		1.09	1.4540 ²⁵

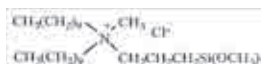
Hydrophilic Silane Properties

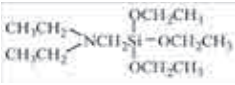


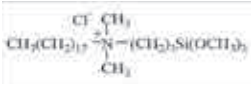

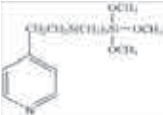
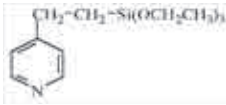
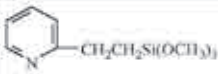

Ionic-Charge Inducible



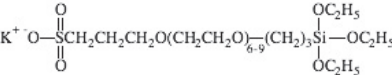


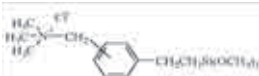
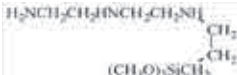

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
(2-N-BENZYLAMINOETHYL)-3-AMINOPROPYL-TRIMETHOXYSILANE hydrochloride, 90% C ₁₅ H ₂₈ N ₂ O ₃ Si·HCl 50% in methanol Amber liquid HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	348.95 Flashpoint: 9°C (48°F)		0.942	1.4104
[623938-90-9] TSCA HMIS: 3-3-1-X		25g 100g		
SIB1500.0 BIS(METHOXYETHYL)-3-TRIMETHOXYSILYLPROPYL-AMMONIUM CHLORIDE, 60% in methanol C ₁₂ H ₂₉ NO ₅ Si·HCl Hydrophilic ammonium salt; forms anti-fog surface films HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	331.91 Flashpoint: 11°C (52°F)			
HMIS: 3-4-1-X		25g		
SIB1835.0 BIS(3-TRIMETHOXYSILYLPROPYL)-N-METHYLAMINE C ₁₃ H ₃₃ NO ₅ Si ₂ See also SIB1828.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	355.58 Flashpoint: 106°C (223°F)	175 / 10	1.023	1.430
[31024-70-1] HMIS: 2-1-0-X		25g 100g		
SIC2263.0 CARBOXYETHYLSILANETRIOL, SODIUM SALT C ₃ H ₆ Na ₂ O ₅ Si 25% in water pH: 12 - 12.5 In combination w/ aminofunctional silanes forms amphoteric silicas. ¹ 1. Han, L. et al. <i>Chem. Mater.</i> 2007 , 19, 2860. HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions	196.14		1.170 ²⁵	
[18191-40-7] HMIS: 2-0-0-X		25g 100g		
SIC2415.0 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRICHLORO-SILANE, 50% in methylene chloride C ₈ H ₉ Cl ₄ O ₂ SSi Contains 30% free sulfonic acid and small amounts of silylsulfonic acid condensation products Employed in preparation of solid phase extraction columns HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	338.11		1.37	
[79793-00-3] TSCA EC 279-267-2 HMIS: 4-2-2-X		25g 100g		
SIC2415.4 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRICHLORO-SILANE, 50% in toluene C ₈ H ₉ Cl ₄ O ₂ SSi Contains 30% free sulfonic acid and small amounts of silylsulfonic acid condensation products See also SIB1811.7 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	338.11		1.08	
[79793-00-3] TSCA EC 279-267-2 HMIS: 4-4-2-X		25g 100g		
SIC2417.0 2-(4-CHLOROSULFONYLPHENYL)ETHYLTRIMETHOXY-SILANE, 50% in methylene chloride C ₁₁ H ₁₇ ClO ₅ SSi Amber color Contains free sulfonic acid Treated silica acts as etherification catalyst. ¹ Reagent for surface initiated ATRP. ² Employed in mesostructured fuel-cell membranes. ³ 1. Sow, B. et al. <i>Microporous and Mesoporous Mat'l's.</i> 2005 , 79, 129. 2. Fukuda, J. et al. <i>Macromolecules</i> 2000 , 33, 2870. 3. Pereira, F. et al. <i>Chem. Mater.</i> 2008 , 20, 1710. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	324.85		1.30 ²⁵	
[126519-89-9] HMIS: 3-2-1-X		25g 100g		
SID3392.0 N,N-DIDECYL-N-METHYL-N-(3-TRIMETHOXYSILYL-PROPYL)AMMONIUM CHLORIDE, 40-42% in methanol C ₂₇ H ₆₀ ClNO ₃ Si Contains 3-5% Cl(CH ₂) ₃ Si(OMe) ₃ In combination with TEOS forms high pore volume xerogels w/ adsorptive capacity. ¹ 1. Markovitz, M. et al. <i>Langmuir</i> 2001 , 17, 7085. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	510.32 Flashpoint: 13°C (55°F)		0.863	1.4085
[68959-20-6] TSCA EC 273-403-4 HMIS: 3-4-0-X		25g		



Solid Phase Extraction (SPE) columns with benzenesulfonic acid functionalized silica are utilized to analyze urine samples for amino acids and drugs of abuse.


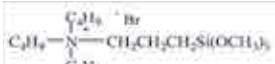





	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SID3395.4 (DIETHYLAMINOMETHYL)TRIETHOXY-SILANE C ₁₁ H ₂₇ NO ₃ Si Catalyst for neutral cure 1-part RTVs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	249.43	74-6 / 3	0.9336 ²⁵	1.4142 ²⁵
	[15180-47-9] TSCA-L HMIS: 2-2-1-X 25g				
	SID3395.6 (N,N-DIETHYLAMINOMETHYL)TRIMETHOXY-SILANE C ₈ H ₂₁ NO ₃ Si Charge control agent for toner particles Crosslinker for moisture-cure silicone RTVs HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	207.40			
	[67475-66-5] TSCA-L HMIS: 3-2-1-X 25g				
	SID3396.0 (N,N-DIETHYL-3-AMINOPROPYL)TRIMETHOXY-SILANE C ₁₀ H ₂₃ NO ₃ Si Provides silica-supported catalyst for 1,4-addition reactions. ¹ 1. Mutukura, K. et al. <i>Chem.-Eur. J.</i> 2009 , 15, 10871. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	235.40	120 / 20 Flashpoint: 100°C (212°F)	0.934	1.425
	[41051-80-3] TSCA EC 255-192-0 HMIS: 2-1-1-X 25g 100g				
	SIO6620.0 OCTADECYLDIMETHYL(3-TRIMETHOXY-SILYL-PROPYL)AMMONIUM CHLORIDE, 60% in methanol C ₂₆ H ₅₃ ClNO ₃ Si Contains 3-5% Cl(CH ₂) ₃ Si(OMe) ₃ Orients liquid crystals Employed as a glass lubricant Provides an antistatic surface coating Dispersion/coupling agent for high density magnetic recording media. ¹ Application as immobilizable antimicrobial reported. ² 1. Vincent, H. In <i>Chemically Modified Oxide Surfaces</i> ; D. Leyden, D., Ed.; Gordon & Breach: 1990; p.305. 2. White, W. et al. In <i>Silanes, Surfaces & Interfaces</i> ; Leyden, D., Ed.; Gordon & Breach: 1986; p.107. See also SID3392.0, SIO6606.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	496.29		0.89	
	[27668-52-6] TSCA EC 248-595-8 HMIS: 3-4-0-X 25g 2kg				
	SIP6926.2 2-(2-PYRIDYLETHYL)THIOPROPYLTRIMETHOXY-SILANE C ₁₃ H ₂₃ NO ₃ SSi HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	301.48	156-7 / 0.25	1.089	1.498
	[29098-72-4] HMIS: 3-2-1-X 10g				
	SIP6926.4 2-(4-PYRIDYLETHYL)THIOPROPYLTRIMETHOXY-SILANE C ₁₃ H ₂₃ NO ₃ SSi pKa: 4.8 Immobilizable ligand for immunoglobulin IgG separation using hydrophobic charge induction chromatography (HCIC) HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	301.48	160-2 / 0.2	1.09	1.5037
	[198567-47-4] HMIS: 3-2-1-X 10g				
	SIP6928.0 2-(4-PYRIDYLETHYL)TRIETHOXY-SILANE C ₁₃ H ₂₃ NO ₃ Si Amber liquid Forms self-assembled layers which can be "nano-shaved" by scanning AFM. ¹ 1. Rosa, L. et al. <i>Mater. Lett.</i> 2009 , 63, 961. See also SIP6930.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	269.43	105 / 0.9	1.00	1.4624 ²⁴
	[98299-74-2] HMIS: 3-2-1-X 10g				
	SIP6930.0 2-(2-PYRIDYLETHYL)TRIMETHOXY-SILANE 2-(TRIMETHOXY-SILYLETHYL)PYRIDINE C ₁₀ H ₁₇ NO ₃ Si See also SIP6928.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	227.33	105 / 0.3 Flashpoint: >110°C (>230°F)	1.06	1.4755
	[27326-65-4] HMIS: 3-1-1-X 10g 50g				
	SIT8157.0 2-[2-(TRICHLOROSILYL)ETHYL]PYRIDINE C ₇ H ₈ Cl ₃ NSi Fuming solid, moisture sensitive See also SIP6930.0 HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	240.59	280-decomposes (207)		
	[17082-69-8] TSCA EC 241-137-8 HMIS: 3-2-1-X 25g				

	name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SIT8158.0 4-[2-(TRICHLOROSILYL)ETHYL]PYRIDINE C ₇ H ₈ Cl ₃ NSi 15-20% in toluene Hazy liquid; extremely moisture sensitive Employed in polypyridine self-assembled monolayers. ¹ 1. Paulson, S. et al. <i>J. Chem. Soc., Chem. Commun.</i> 1992 , 21, 1615. See also SIP6930.0.0 2-(TRIMETHOXYSILYLETHYL)PYRIDINE HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents	240.59 Flashpoint: 4°C (39°F)		0.93	
	SIT8187.5 N-(3-(TRIETHOXYSILYL)PROPYL)-4,5-DIHYDRO- IMIDAZOLE 3-(2-IMIDAZOLIN-1-YL)PROPYLTRIETHOXYSILANE, IMEO C ₁₂ H ₂₆ N ₂ O ₃ Si Viscosity: 5 cSt. Coupling agent for elevated temperature-cure epoxies Utilized in HPLC of metal chelates. ¹ Forms proton vacancy conducting polymers w/sulfonamides by sol-gel. ² Ligand for molecular imprinting of silica with chymotrypsin transition state analog. ³ 1. Suzuki, T. et al. <i>Chem. Lett.</i> 1994 , 881. 2. De Zea Bermudez, V. et al. <i>Sol-Gel Optics II, SPIE Proc.</i> 1992 , 1728, 180. 3. Markowitz, M. et al. <i>Langmuir</i> 2000 , 16, 1759. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	274.43 Flashpoint: >110°C (>230°F)	134 / 2	1.005	1.452
	SIT8192.2 TRIETHOXYSILYLPROPYL(POLYETHYLENE- OXY)PROPYLPOTASSIUM SULFATE, 50% in ethanol C ₃₂ H ₆₇ KO ₁₇ SSi HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	823.01			
	SIT8378.3 3-(TRIHYDROXYSILYL)-1-PROPANESULFONIC ACID C ₃ H ₁₀ O ₆ SSi pH: <1 Employed in preparation of nanoscale ionic silicas. ¹ 1. Giannelis, E. et al. <i>Appl. Organomet. Chem.</i> 2010 , 24, 581. HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions	202.26 30-35% in water		1.12	
	SIT8378.5 3-(TRIHYDROXYSILYL)PROPYLMETHYLPHOSPHATE, - SODIUM SALT, 42% in water C ₄ H ₁₂ NaO ₆ PSi Contains 4-5% methanol, sodium methylphosphonate HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions	238.18 Flashpoint: 79°C (174°F)		1.25	
	SIT8395.0 N-(TRIMETHOXYSILYLETHYL)BENZYL-N,N,N- TRIMETHYLAMMONIUM CHLORIDE, 60% in methanol C ₁₅ H ₂₈ ClNO ₃ Si Candidate for exchange resins and extraction phases HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	333.93 Flashpoint: 25°C (77°F)		0.966	
	SIT8398.0 (3-TRIMETHOXYSILYL)PROPYL)DIETHYLENE- TRIAMINE, 95% C ₁₀ H ₂₇ N ₃ O ₃ Si yc of treated surface: 37.5 mN/m Hardener, coupling agent for epoxies HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	265.43 Flashpoint: 137°C (279°F) TOXICITY: oral rat, LD50: >2,000 mg/kg	114-8 / 2	1.030	1.4590
	SIT8402.0 N-(TRIMETHOXYSILYL)PROPYL)ETHYLENEDIAMINE, - TRIACETIC ACID, TRISODIUM SALT, 35% in water C ₁₄ H ₂₈ N ₂ Na ₃ O ₅ Si Essentially silanetriol, contains NaCl Chelates metal ions HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions	462.42		1.26	

COMMERCIAL

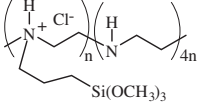
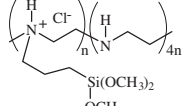
COMMERCIAL

	SIT8405.0 N-(TRIMETHOXSILYLPROPYL)ISOTHIURONIUM - CHLORIDE, 50% in water TRIHYDROXYPROPYLCARBAMIDOTHIOIC ACID HYDROCHLORIDE C ₇ H ₁₉ ClN ₂ O ₃ Si Antimicrobial activity reported Essentially silanetriol HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions [84682-36-0] TSCA EC 283-599-3 HMIS: 2-0-0-X 25g	274.84	1.190	1.441
		pH: 6		
	SIT8412.0 N-TRIMETHOXSILYLPROPYL-N,N,N-TRI-n-BUTYL- AMMONIUM BROMIDE, 50% in methanol C ₁₈ H ₄₂ BrNO ₃ Si Immobilizable phase transfer catalyst HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-4-1-X 25g	428.52 Flashpoint: 11°C (52°F)	0.92	
	SIT8414.0 N-TRIMETHOXSILYLPROPYL-N,N,N-TRI-n-BUTYL- AMMONIUM CHLORIDE, 50% in methanol C ₁₈ H ₄₂ ClNO ₃ Si Contains 3-5% chloropropyltrimethoxysilane and Bu ₃ NH ⁺ Cl ⁻ HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-4-1-X 25g	384.08 Flashpoint: 11°C (52°F)	0.88	
	SIT8415.0 N-TRIMETHOXSILYLPROPYL-N,N,N-TRIMETHYL- AMMONIUM CHLORIDE, 50% in methanol N,N,N-TRIMETHYL-3-(TRIMETHOXSILYL)-1-PROPANAMINIUM CHLORIDE C ₉ H ₂₄ ClNO ₃ Si Employed for bonded chromatographic phases Anti-static agent Used to treat glass substrates employed in electroblotting Prevents contact electrification. ¹ 1. Thomas, S. et al. <i>J. Am. Chem. Soc.</i> 2009 , 131, 8746. See also SIT8395.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water [35141-36-7] TSCA EC 252-393-5 HMIS: 2-4-1-X 25g 2kg	257.83 Flashpoint: 16°C (61°F)	0.927	1.3966
	SIT8422.0 N-TRIMETHOXSILYLUNDECYL-N,N,N-TRI-n-BUTYL- AMMONIUM BROMIDE, 25% in dimethylformamide C ₂₈ H ₅₈ BrNO ₃ Si Immobilizable phase transfer catalyst HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water HMIS: 3-4-1-X 25g	540.74 Flashpoint: 59°C (138°F)	0.965 ²⁵	1.443

COMMERCIAL

Polymeric Hydrophilic Silanes

Polymeric Amine

Name	MW	bp °C/mm (mp)	D ₄ ²⁰	n _D ²⁰
	SSP-060 TRIMETHOXSILYLPROPYL MODIFIED - (POLYETHYLENIMINE), 50% in isopropanol Viscosity: 125-175 cSt ~20% of nitrogens substituted Employed as a coupling agent for polyamides. ¹ In combination with glutaraldehyde immobilizes enzymes. ² 1. Arkles, B. et al. SPI 42nd Composite Inst. Proc., 21-C, 1987 2. Cramer, S. et al. <i>Biotechnol. Bioeng.</i> 1989 , 33(3), 344.	1,500-1,800	0.92	
	[136856-91-2] TSCA	HMIS: 2-4-1-X	100g	2kg
	SSP-065 DIMETHOXSILYLMETHYLPROPYL MODIFIED - (POLYETHYLENIMINE), 50% in isopropanol Viscosity: 100-200 cSt ~20% of nitrogens substituted Primer for brass	1,500-1,800	0.92	
	[125441-88-5] TSCA	HMIS: 2-4-1-X	100g	2kg

COMMERCIAL

COMMERCIAL

Water-borne Aminoalkyl Silsesquioxane Oligomers

TSCA




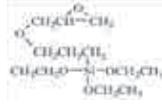
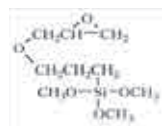

Code	Functional Group	Mole %	Molecular Weight	Weight % in solution	Specific Gravity	Viscosity	pH	Price/100g	3kg
WSA-7011	Aminopropyl	65-75	250-500	25-28	1.10	5-15	10-10.5		
WSA-991*	Aminopropyl	100	270-550	22-25	1.06	5-15	10-10.5		
WSA-7021	Aminoethylaminopropyl	65-75	370-650	25-28	1.10	5-10	10-11		
WSAV-6511**	Aminopropyl, vinyl	60-65	250-500	25-28	1.11	3-10	10-11		

*CAS [29159-37-3] **[207308-27-8]

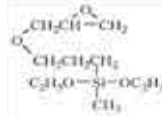

Aqueous exposure of treated surfaces
converts Epoxy-Silanes to Hydrophilic-Diols

Epoxy Functional Silanes

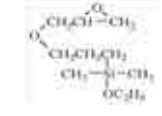
Epoxy Functional Silanes - Trialkoxy

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
 SIE4668.0 2-(3,4-EPOXYCyclohexyl)ETHYLTRIETHOXSILANE C ₁₄ H ₂₈ O ₄ Si Adhesion promoter for water-borne coatings on alkaline substrates HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	288.46	114-7 / 0.4 Flashpoint: 104°C (219°F)	1.015	1.4455
[10217-34-2] TSCA	HMIS: 2-1-1-X	25g	100g	2kg
 SIE4670.0 2-(3,4-EPOXYCyclohexyl)ETHYLTRIMETHOXY-SILANE C ₁₁ H ₂₂ O ₄ Si Viscosity: 5.2 cSt Coefficient of thermal expansion: 0.8 x 10 ⁻³ Vapor pressure, 152°: 10 mm Ring epoxide more reactive than glycidoxypopyl systems UV initiated polymerization of epoxy group with weak acid donors Forms UV-curable coating resins by controlled hydrolysis. ¹ Used to make epoxy-organosilica particles w/ high positive Zeta potential. ² 1. Just, O. et al. <i>Mater. Res. Soc. Symp. Proc.</i> 1996 , 415, 111. 2. Nakamura, M. and Ishimura, K. <i>Langmuir</i> 2008 , 24, 12228. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	246.38	95-7 / 0.25 Flashpoint: 146°C (295°F) TOXICITY: oral rat, LD50: 12,300 mg/kg yc of treated surfaces: 39.5 mN/m Specific wetting surface: 317 m ² /g	1.065	1.4490
[3388-04-3] TSCA	EC 222-217-1	HMIS: 3-1-1-X	100g	2kg
 SIE4675.0 5,6-EPOXYHEXYLTRIETHOXSILANE C ₁₂ H ₂₆ O ₄ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	262.42	115-9 / 1.5 Flashpoint: 99°C (210°F)	0.960 ²⁵	1.4254 ²⁵
[86138-01-4]	HMIS: 3-2-1-X	10g		
 SIG5839.0 (3-GLYCIDOXYPROPYL)TRIETHOXSILANE C ₁₂ H ₂₆ O ₃ Si Coupling agent for latex polymers HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	278.42	124 / 3 Flashpoint: 144°C (291°F)	1.00	1.425
[2602-34-8] TSCA	EC 220-011-6	HMIS: 3-1-1-X	25g	100g
 SIG5840.0 (3-GLYCIDOXYPROPYL)TRIMETHOXSILANE 3-(2,3-EPOXYPROPOXY)PROPYLTRIMETHOXSILANE GLYMO, GPTMS, A-187 C ₉ H ₂₀ O ₃ Si Viscosity: 3.2 cSt Component in abrasion resistant coatings for plastic optics Coupling agent for epoxy composites employed in electronic "chip" encapsulation Component in aluminum metal bonding adhesives Used to prepare epoxy-containing hybrid organic-inorganic materials. ¹ 1. Innocenzi, P. et al. <i>Chem. Mater.</i> 1999 , 11, 1672. HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	236.34	120 / 2 (<-70) Flashpoint: 135°C (276°F) TOXICITY: oral rat, LD50: 8,400 mg/kg Surface tension: 38.5 mN/m Specific wetting surface: 331 m ² /g	1.070	1.4290
[2530-83-8] TSCA	EC 219-784-2	HMIS: 3-1-1-X	100g	2kg
 SIG5840.1 (3-GLYCIDOXYPROPYL)TRIMETHOXSILANE 99+% C ₉ H ₂₀ O ₃ Si Low fluorescence grade for high-throughput screening HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	236.34	120 / 2 (<-70) Flashpoint: 135°C (276°F)	1.070	1.4290
[2530-83-8] TSCA	EC 219-784-2	HMIS: 3-1-1-X	25g	in fluoropolymer bottle

Epoxy Functional Silanes - Dialkoxy

 SIG5832.0 (3-GLYCIDOXYPROPYL)METHYLDIETHOXSILANE C ₁₁ H ₂₄ O ₄ Si Viscosity: 3.0 cSt Employed in scratch resistant coatings for eye glasses Coupling agent for latex systems with reduced tendency to gel compared to SIG5840.0 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	248.39	122-6 / 5 Flashpoint: 122°C (252°F) TOXICITY: oral rat, LD50: >2,000 mg/kg	0.978 ²⁵	1.431
[2897-60-1] TSCA	EC 220-780-8	HMIS: 2-1-1-X	25g	100g
 SIG5836.0 (3-GLYCIDOXYPROPYL)METHYLDIMETHOXSILANE C ₉ H ₂₀ O ₄ Si Relative hydrolysis rate vs. SIG5840.0: 7.5:1 HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	220.34	100 / 4 Flashpoint: 105°C (221°F)	1.02	1.431 ²⁵
[65799-47-5] TSCA	EC 265-929-8	HMIS: 3-1-1-X	25g	100g

Epoxy Functional Silanes - Monoalkoxy

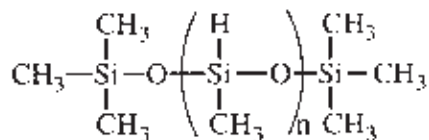
 SIG5825.0 (3-GLYCIDOXYPROPYL)DIMETHYLETHOXSILANE C ₁₀ H ₂₂ O ₃ Si HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water	218.37	100 / 3 Flashpoint: 87°C (189°F)	0.950	1.4337 ²⁵
[17963-04-1] TSCA	EC 241-889-7	HMIS: 3-2-1-X	10g	50g

Silyl Hydrides

Silyl Hydrides are a distinct class of silanes that behave and react very differently than conventional silane coupling agents. Their application is limited to deposition on metals (see discussion on p. 17). They liberate hydrogen on reaction and should be handled with appropriate caution.

name	MW	bp/mm (mp)	D ₄ ²⁰	n _D ²⁰
<div>SID4629.6</div> <div>DODECYLSILANE</div> <div> $\text{CH}_3(\text{CH}_2)_{10}\text{CH}_2\text{SiH}_3$ $\text{C}_{12}\text{H}_{26}\text{Si}$ </div> <div>Forms SAMs on gold and titanium surfaces</div> <div>HYDROLYTIC SENSITIVITY: 4: no reaction with water under neutral conditions</div> <div>[872-19-5] HMIS: 2-2-1-X 10g</div>	200.44	80 / 7	0.7753	1.4380 ²⁵
<div>SIO6635.0</div> <div>n-OCTADECYLSILANE</div> <div> $\text{CH}_3(\text{CH}_2)_{16}\text{CH}_2\text{SiH}_3$ $\text{C}_{18}\text{H}_{40}\text{Si}$ </div> <div>Contains 4-6% C₁₈ isomers</div> <div>Flashpoint: >110°C (>230°F)</div> <div>Forms self-assembled monolayers on titanium.¹</div> <div>Reacts onto a gold surface to form monolayers of long alkyl chains.²</div> <div>1. Fadea, A. et al. <i>J. Am. Chem. Soc.</i> 1989, 121, 12184.</div> <div>2. Owens, T. M. et al. <i>J. Am. Chem. Soc.</i> 2002, 124, 6800.</div> <div>HYDROLYTIC SENSITIVITY: 3: reacts with aqueous base</div> <div>[18623-11-5] TSCA EC 242-453-9 HMIS: 2-1-1-X 25g 100g</div>	284.60	195 / 15 (29)	0.794	
<div>SIT8173.0</div> <div>TRIDECAFLUORO-1,1,2,2-TETRAHYDROOCTYL)SILANE</div> <div> $\text{CF}_3(\text{CF}_2)_3\text{CH}_2\text{CH}_2\text{SiH}_3$ $\text{C}_8\text{H}_7\text{F}_{13}\text{Si}$ </div> <div>Provides vapor-phase hydrophobic surfaces on titanium, gold, silicon</div> <div>HYDROLYTIC SENSITIVITY: 3: reacts with aqueous base</div> <div>[469904-32-3] HMIS: 3-3-1-X 10g</div>	378.21	75 / 25	1.446	1.318
<div>SIU9048.0</div> <div>10-UNDECENYLSILANE</div> <div> $\text{H}_2\text{C}=\text{CH}(\text{CH}_2)_8\text{CH}_2\text{SiH}_3$ $\text{C}_{11}\text{H}_{24}\text{Si}$ </div> <div>Forms self-assembled monolayers on gold</div> <div>HYDROLYTIC SENSITIVITY: 3: reacts with aqueous base</div> <div>HMIS: 2-3-1-X 2.5g</div>	184.40		0.768 ²⁵	1.4415 ²⁵

MethylHydrosiloxane homopolymers are used as water-proofing agents, reducing agents and as components in some foamed silicone systems.

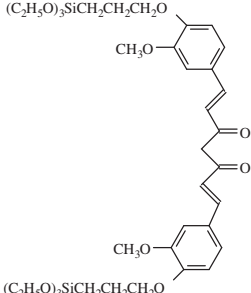
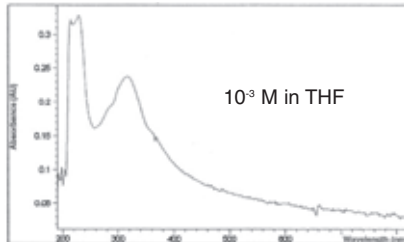
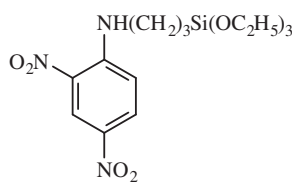
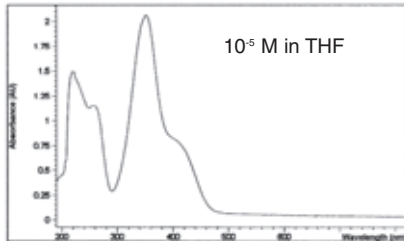
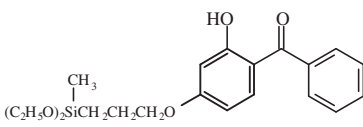
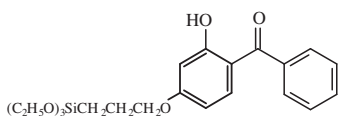
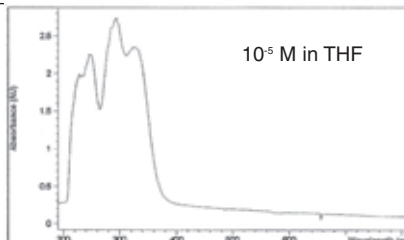
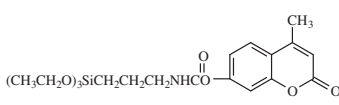
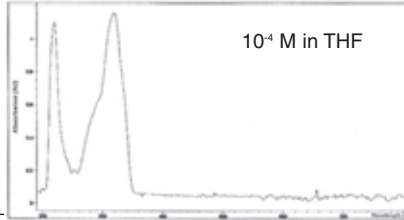
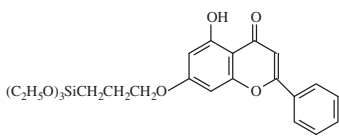
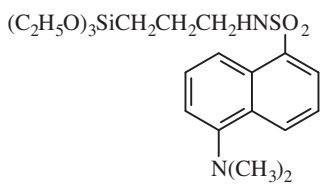
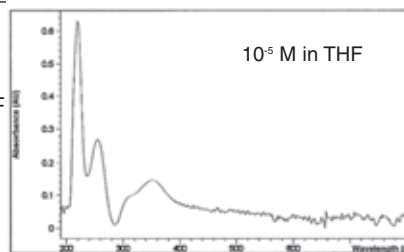
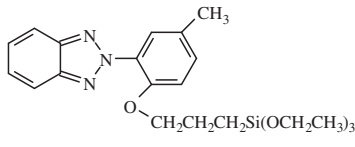


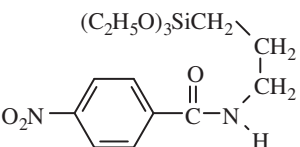
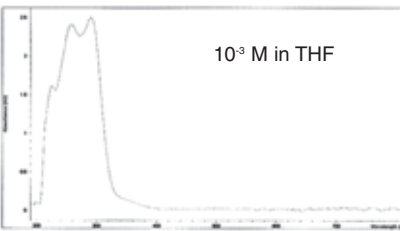
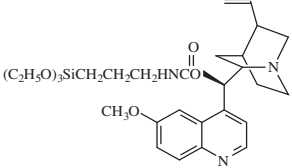
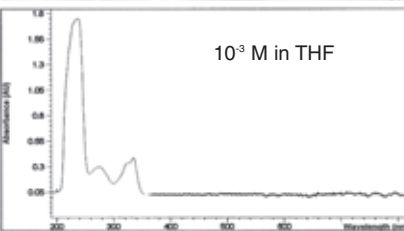
polyMethylHydrosiloxanes, Trimethylsiloxy terminated Tg: -119° V.T.C: 0.50 CAS: [63148-57-2] TSCA

Code	Viscosity	Molecular Weight	Mole % (MeHSiO)	Equivalent Weight	Specific Gravity	Refractive Index	Price/100g	Price/3 kg
HMS-991	15-25	1400-1800	100	67	0.98	1.395		
HMS-992	25-35	1800-2100	100	65	0.99	1.396		
HMS-993	35-45	2100-2400	100	64	0.99	1.396		

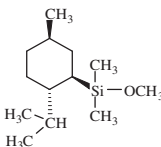
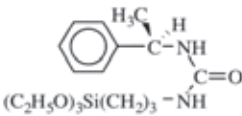
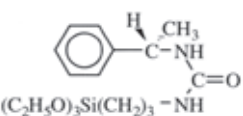
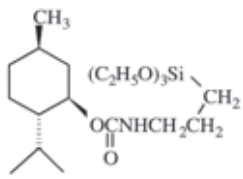
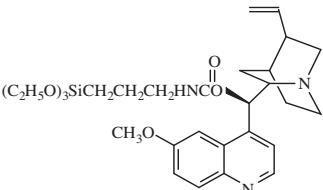
COMMERCIAL

UV Active and Fluorescent Silanes

	<p>name</p> <p>SIB1824.8 BIS(4-TRIETHOXYSILYLPROPYL-3-METHOXY-PHENYL)-1,6-HEPTANE-3,5-DIONE tech-90 C₃₉H₆₀O₁₂Si₂ UV: 220, 232(max), 354(broad) metal chelating chromophore HMIS: 2-1-1-X</p>	<p>MW</p> <p>777.07</p>	<p>bp/mm (mp)</p> <p>500mg</p>	<p>n_D²⁰</p> <p></p>	
	<p>SID4352.0 3-(2,4-DINITROPHENYLAMINO)PROPYL-TRIETHOXYSILANE, 95% N-[3-(TRIETHOXYSILYL)PROPYL]-2,4-DINITROPHENYLAMINE C₁₅H₂₅N₃O₇Si viscous liquid or solid UV: 222, 258, 350(max), 410 forms χ^2 non-linear optical sol-gel materials by corona poling^{1,2}. 1. E. Toussaere et al, Non-Linear Optics, 2, 37, 1992 2. B. Lebeau et al, J. Mater. Chem., 4, 1855, 1994 [71783-41-0] HMIS: 2-1-0-X</p>	<p>387.46</p> <p>(27-30°)mp</p> <p>1.5665</p> <p>flashpoint: >110°C (230°F)</p>	<p>100g</p>	<p></p>	
	<p>SIH6198.0 2-HYDROXY-4-(3-METHYLDIETHOXYSILYL-PROPOXY)DIPHENYLKETONE, 95% C₂₁H₂₈O₅Si monomer for UV opaque fluids HMIS: 2-1-1-X</p>	<p>388.54</p> <p>viscosity, 25°: 100-125 cSt.</p>	<p>25g</p>	<p></p>	
	<p>SIH6200.0 2-HYDROXY-4-(3-TRIETHOXYSILYLPROPOXY)-DIPHENYLKETONE, 95% C₂₂H₃₀O₆Si density: 1.12 strong UV blocking agent for optically clear coatings, absorbs from 210-420nm UV blocking agent¹. B. Anthony, US Pat. 4,495,360, 1985 [79876-59-8] TSCA HMIS: 2-1-1-X</p>	<p>418.56</p> <p>viscosity, 25°: 125-150 cSt.</p> <p>UV: 230, 248, 296(max), 336</p>	<p>100g</p>	<p>1.545²⁵</p>	
	<p>SIM6502.0 O-4-METHYLCOUMARINYL-N-[3-(TRIETHOXY-SILYL)PROPYL]CARBAMATE C₂₀H₂₉NO₇Si immobilizeable fluorescent compound¹. 1. B. Arkles, US Pat. 4,918,200, 1990 [129119-78-4] HMIS: 2-2-1-X</p>	<p>423.54</p> <p>(88-90°)mp</p> <p>UV: 223, 281, 319.5(max)</p> <p>soluble: THF</p>	<p>10g</p>	<p></p>	
	<p>SIT8186.2 7-TRIETHOXYSILYLPROPOXY-5-HYDROXY-FLAVONE C₂₄H₃₀O₇Si HMIS: 2-1-1-X</p>	<p>458.58</p> <p>UV: 350nm (max)</p>	<p>5.0g</p>	<p>1.0g</p>	
	<p>SIT8187.0 N-(TRIETHOXYSILYLPROPYL)DANSYLAMIDE 5-DIMETHYLAMINO-N-(3-TRIETHOXYSILYLPROPYL)-NAPHTHALENE-1-SULFONAMIDE C₂₁H₃₄N₂O₅Si density: 1.12 fluorescent- employed as a tracer in UV cure composites fluorescence probe for crosslinking in silicones¹. 1. P. Leezenberg et al, Chem. Mat., 7, 1784, 1995 [70880-05-6] TSCA HMIS: 2-1-1-X</p>	<p>454.66</p> <p>115-9°/0.1</p> <p>1.5421</p> <p>viscous liquid - soluble in toluene THF</p> <p>UV: 222(max), 256, 354</p>	<p>1.0g</p>	<p></p>	
	<p>SIT8188.8 2-(2-TRIETHOXYSILYLPROPOXY-5-METHYL-PHENYL)BENZOTRIAZOLE C₂₂H₃₁N₃O₄Si UV blocking agent/stabilizer HMIS: 2-1-1-X</p>	<p>429.59</p> <p>UV: 300, 330(max)</p>	<p>10g</p>	<p></p>	

	name	MW	bp/mm (mp)	n_D^{20}
	SIT8191.0 3-(TRIETHOXSILYLPROPYL)-p-NITRO-BENZAMIDE $C_{16}H_{26}N_2O_6Si$ UV max: 224, 260, 292(s) used to prepare diazotizable supports for enzyme immobilization ¹ . H. Weetall, US Pat., 3,652,761 [60871-86-5] TSCA HMIS: 2-1-1-X	370.48	(54-5°)mp	
	25g			
	SIT8192.4 N-TRIETHOXSILYLPROPYL-O-QUININE-URETHANE, 95% $C_{30}H_{45}N_3O_6Si$ UV max: 236(s), 274, 324, 334 fluorescent, optically active silane HMIS: 2-1-1-X	571.79	(82-4°)mp soluble: warm toluene	
	5.0g			

Chiral Silanes

	name	MW	bp/mm (mp)	D_4^{20}	n_D^{20}
	SIM6472.6 (-)-MENTHYLDIMETHYLMETHOXSILANE $C_{13}H_{28}OSi$ reagent for chiral separations HMIS: 3-2-1-X	228.45			
	5.0g				
	SIP6731.5 (R)-N-1-PHENYLETHYL-N'-TRIETHOXSILYL-PROPYLUREA $C_{18}H_{32}N_2O_4Si$ optically active silane; treated surfaces resolve enantiomers [68959-21-7] TSCA HMIS: 2-1-0-X	368.55	flashpoint: > 110°C(>230°F)	1.05 ²⁵	
	25g				
	SIP6731.6 (S)-N-1-PHENYLETHYL-N'-TRIETHOXSILYL-PROPYLUREA $C_{18}H_{32}N_2O_4Si$ optically active silane; treated surfaces resolve enantiomers [68959-21-7] TSCA HMIS: 2-1-0-X	368.55	flashpoint: > 110°C(>230°F)	1.05 ²⁵	
	25g				
	SIT8190.0 (S)-N-TRIETHOXSILYLPROPYL-O-MENTHO-CARBAMATE $C_{20}H_{41}NO_5Si$ optically active [68479-61-8] TSCA HMIS: 2-1-1-X	406.63	flashpoint: > 110°C(>230°F)	0.985 ²⁵	1.4526
	10g				
	SIT8192.4 N-TRIETHOXSILYLPROPYL-O-QUININE-URETHANE, 95% $C_{30}H_{45}N_3O_6Si$ fluorescent, optically active silane HYDROLYTIC SENSITIVITY: 7 Si-OR reacts slowly with moisture/water HMIS: 2-1-1-X	571.79	(82-4°)mp soluble: warm toluene		
	5.0g				

Surface Modification with Silanes: What's not covered in "Hydrophobicity, Hydrophilicity and Silane Surface Modification"?

Silanes which are expected to form covalent bonds after deposition onto surfaces are discussed in the Gelest brochure entitled "**Silane Coupling Agents: Connecting Across Boundaries**" Aminosilanes which are important in some hydrophilic surface treatments are covered in detail.

Further Reading

Silane Coupling Agents - General References and Proceedings

1. B. Arkles, Tailoring Surfaces with Silanes, CHEMTECH, 7, 766-778, 1977.
2. E. Plueddemann, "Silane Coupling Agents," Plenum, 2nd edition, 1990.
3. K. Mittal, "Silanes and Other Coupling Agents," VSP, 1992.
4. D. Leyden and W. Collins, "Silylated Surfaces," Gordon & Breach, 1980.
5. D. E. Leyden, "Silanes, Surfaces and Interfaces," Gordon & Breach 1985.
6. J. Steinmetz and H. Mottola, "Chemically Modified Surfaces," Elsevier, 1992.
7. J. Blitz and C. Little, "Fundamental & Applied Aspects of Chemically Modified Surfaces," Royal Society of Chemistry, 1999.

Substrate Chemistry - General References and Proceedings

8. R. Iler, "The Chemistry of Silica," Wiley, 1979.
9. S. Pantelides, G. Lucovsky, "SiO₂ and Its Interfaces," MRS Proc. 105, 1988.

Hydrophobicity & Hydrophilicity

10. C. Tanford, "The Hydrophobic Effect," Wiley, 1973.
11. H. Butt, K. Graf, M. Kappl, "Physics and Chemistry of Interfaces," Wiley, 2003.
12. A. Adamson, "Physical Chemistry of Surfaces," Wiley, 1976.
13. F. Fowkes, "Contact Angle, Wettability and Adhesion," American Chemical Society, 1964.
14. D. Quere "Non-sticking Drops" Rep. Prog. Phys. 68, 2495, 2005.
15. McCarthy, T. A Perfectly Hydrophobic Surface, J. Am. Chem. Soc., 128, 9052, 2006.
16. B. Arkles, Y. Pan, Y. Kim., The Role of Polarity on the Substitution of Silanes Employed in Surface Modification, in "Silanes and Other Coupling Agents Vol 5, K. Mittal Ed. p.51 VSP (Brill) 2009.



picture courtesy of D. Teff.

Additional Product Information on Silanes & Silicones

For Material Science:

Hydrophobicity, Hydrophilicity and Silane Surface Modification

Organosilanes are used extensively for modification of surface properties. This 80-page brochure describes silane surface modification with an emphasis on making surfaces hydrophobic or hydrophilic.



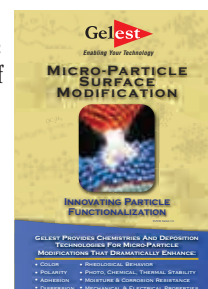
Silane Coupling Agents

Silane coupling agents enhance adhesion, increase mechanical properties of composites, improve dispersion of pigments and fillers and immobilize catalysts and biomaterials. This 48 page brochure describes chemistry, techniques, applications and physical properties of silane coupling agents.



Micro-Particle Surface Modification

The surface properties of micro-particles can be altered to match the requirements of various applications. Surface treatment services provided on a custom basis at Gelest are described. This brochure reviews deposition technologies and silane chemistries provided by Gelest that allow end-users to modify their micro-particles to achieve optimum surface properties for composite, separation, dispersion and other applications.



Silicone Fluids-Stable, Inert Media

Design and Engineering properties for conventional silicone fluids as well as thermal, fluorosilicone, hydrophilic and low temperature grades are presented in a 24 page selection guide. The brochure provides data on thermal, rheological, electrical, mechanical and optical properties for silicones. Silicone fluids are available in viscosities ranging from 0.65 to 2,500,000 cSt.



Reactive Silicones - Forging New Polymer Links

The 48 page brochure describes reactive silicones that can be formulated into coatings, membranes, cured rubbers and adhesives for mechanical, optical, electronic and ceramic applications. Information on reactions and cures of silicones as well as physical properties shortens product development time for chemists and engineers.



Silicon Compounds: Silanes and Silicones

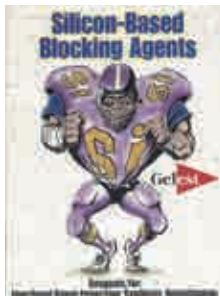
Detailed chemical properties and reference articles for over 1600 compounds. The 590 page catalog of silane and silicone chemistry includes scholarly reviews as well as detailed information on various applications.



For Synthesis:

Silicon-Based Blocking Agents

These silicon reagents are used for functional group protection, synthesis and derivatization. The 28 page brochure presents detailed application information on silylation reagents for pharmaceutical synthesis and analysis. Detailed descriptions are presented on selectivity for reactions, resistance to chemical transformations and selective deblocking conditions. Over 300 references are provided.



Silicon-Based Reducing Agents

These silicon-based reagents are employed in the reduction of various organic and inorganic systems. The 24 page brochure presents information complete with literature references for a variety of reductions using organosilanes.



Silicon-Based Cross-Coupling Reagents

A variety of organosilanes have been shown to enter into cross-coupling protocols. This 36 page brochure with 105 references reviews selected approaches and some of the key aspects of the organosilane approach to cross-coupling chemistry. An emphasis is placed on the more practical reactions.



Cover
background photo:
*Fluoroalkylsilane treated
multi-color red granite is both
hydrophobic and
oleophobic.*

*The Stenocara beetle,
an African desert species,
harvests water that adsorbs on
superhydrophilic bumps on its back,
then transfers droplets into
superhydrophobic channels
that lead to its mouth.*



Gelest Inc.
11 East Steel Road
Morrisville, PA 19067
Phone (215) 547-1015
Fax: (215) 547-2484
www.gelest.com