

# **TRIMETHOXYSILANE, 95%**Safety Data Sheet SIT8392.0Date of issue: 11/17/2014Revision date: 0

Revision date: 08/31/2015

Version: 2.0

SECTION 4. Identification of the out			
SECTION 1: Identification of the sul	ostance/mixture and or	the company/undertaking	
1.1. Product identifier	0.1.7		
Product form	: Substance		
Physical state	: Liquid		
Substance name	: TRIMETHOXYSILANE, 9	%	
Product code	: SIT8392.0		
Formula	: C3H10O3Si		
Synonyms	: TRIMETHOXYSILYL HYDRIDE : ORGANOMETHOXYSILANE		
Chemical family			
1.2. Relevant identified uses of the sub		dvised against	
Use of the substance/mixture	: Chemical intermediate For research and industria	l use only	
1.3. Details of the supplier of the safety	data sheet		
GELEST, INC. 11 East Steel Road Morrisville, PA 19067 USA T 215-547-1015 - F 215-547-2484 - (M-F): 8:00	AM - 5:30 PM EST		
info@gelest.com     www.gelest.com       1.4.     Emergency telephone number			
Emergency number	: CHEMTREC: 1-800-424-9	300 (USA); +1 703-527-3887 (International)	
SECTION 2: Hazards identification			
2.1. Classification of the substance or	mixture		
Classification (GHS-US)			
Flam. Liq. 2H225Acute Tox. 1 (Inhalation:vapour)H330Skin Irrit. 2H315Eye Dam. 1H318STOT SE 3H335Full text of H-phrases: see section 16			
2.2. Label elements			
GHS-US labeling			
Hazard pictograms (GHS-US)			
	GHS02 GHS0	5 GHS06 GHS07	
Signal word (GHS-US)	: Danger		
Hazard statements (GHS-US)	: H225 - Highly flammable I H315 - Causes skin irritati H318 - Causes serious ey H330 - Fatal if inhaled H335 - May cause respira	on e damage	
Precautionary statements (GHS-US)	P210 - Keep away from he P233 - Keep container tig P240 - Ground/bond conta P241 - Use explosion-prov P242 - Use only non-spar P243 - Take precautionan P260 - Do not breathe var P264 - Wash hands thoro P271 - Use only outdoors P284 - [In case of inadeq P302+P352 - If on skin: W	ainer and receiving equipment of electrical equipment king tools v measures against static discharge bors ughly after handling or in a well-ventilated area uate ventilation] wear respiratory protection	
	skin with water/shower		
08/31/2015	EN (English US)	SDS ID: SIT8392.0	Page 1

	<ul> <li>P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing</li> <li>P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing</li> <li>P310 - Immediately call a doctor</li> <li>P332+P313 - If skin irritation occurs: Get medical advice/attention</li> <li>P362 - Take off contaminated clothing and wash before reuse</li> <li>P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish</li> <li>P403+P233 - Store in a well-ventilated place. Keep container tightly closed</li> <li>P403+P235 - Keep in a cool place</li> <li>P405 - Store locked up</li> <li>P501 - Dispose of contents/container to licensed waste disposal facility.</li> </ul>
2.3. Other hazards	
Other hazards not contributing to the classification	: Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.
2.4. Unknown acute toxicity (GHS US)	
No data available	
SECTION 3: Composition/information	on on ingredients
3.1. Substance	

Substance type	:	Multi-constituent
Name	:	TRIMETHOXYSILANE, 95%
CAS No	:	2487-90-3
EC no	:	219-637-2

Name	Product identifier	%	Classification (GHS-US)
Trimethoxysilane	(CAS No) 2487-90-3	95 - 100	Flam. Liq. 2, H225 Acute Tox. 1 (Inhalation:vapour), H330 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Tetramethoxysilane	(CAS No) 681-84-5	1-5	Flam. Liq. 2, H225 Acute Tox. 1 (Inhalation:vapour), H330 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Methoxychlorosilanes	(CAS No) Not found	1 - 5	Skin Corr. 1C, H314 Eye Dam. 1, H318

#### Mixture 3.2.

Not applicable

SECTION 4: First aid measures		
4.1. Description of first aid measures		
First-aid measures general	e c <mark>ontaminated</mark> clothing and shoes. In case of ac I advice immediately (show the label where possi le show packaging or label.	
First-aid measures after inhalation	e victim to fresh air and keep at rest in a position oison center or doctor/physician.	comfortable for breathing. Immediately
First-aid measures after skin contact	vith plenty of soap and water. Get medical advice	/attention.
First-aid measures after eye contact	ately flush eyes thoroughly with water for at least and easy to do. Continue rinsing. Get immediate	
First-aid measures after ingestion	yive anything by mouth to an unconscious person obysician.	<ol> <li>Immediately call a poison center or</li> </ol>
4.2. Most important symptoms and effe	ute and delayed	
Symptoms/injuries after inhalation	inhaled. May cause respiratory irritation.	
Symptoms/injuries after skin contact	skin irritation.	
Symptoms/injuries after eye contact	s serious eye damage. Even mild exposures can g. Initial symptoms of exposure may include a "so oxysilane causes severe eye injuries, as well as as long after exposure has ceased. These destruc- tion blindness is possible from exposure.	cratchy" feeling in the eyes. necrosis of corneal cells, which can
Symptoms/injuries after ingestion	harmful if swallowed.	
Chronic symptoms	tact with water this compound liberates methanol n the central nervous system.	which is known to have a chronic

Safety Data Sheet

#### 4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media	: Water fog. Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Water.
5.2. Special hazards arising from the su	bstance or mixture
Fire hazard	: Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. Vapors of trimethoxysilane cause corneal injury and blindness on even short exposures.
Explosion hazard	: May form flammable/explosive vapor-air mixture.
5.3. Advice for firefighters	
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Avoid exposure of eyes to vapors. Fire fighters must wear positive pressure self-contained breathing apparatus.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.
<b>SECTION 6: Accidental release mea</b>	sures

6.1. Personal precautions, protective equi	pment and emergency procedures
General measures	Eliminate every possible source of ignition. Use special care to avoid static electric charges.
6.1.1. For non-emergency personnel	
Emergency procedures	Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment :	Equip cleanup crew with proper protection.
6.2. Environmental precautions	
Prevent entry to sewers and public waters. Notify a	authorities if liquid enters sewers or public waters.
6.3. Methods and material for containment	t and cleaning up
Methods for cleaning up	Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

#### **Reference to other sections** 6.4.

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Additional hazards when processed	: Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Check containers for pressure build-up, by periodically venting and then inerting with dry nitrogen.
Hygiene measures	: Wash hands thoroughly after handling. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage, includ	ing any incompatibilities
Technical measures	: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.
Storage conditions	: Keep container tightly closed.
Incompatible materials	: Oxidizing agent.
Storage area	: Store in a well-ventilated place. Store away from heat.
7.3. Specific end use(s)	
No additional information available	

<b>SECTION 8: Exposur</b>	e controls/personal protection		
8.1. Control paramet	ers		
Tetramethoxysilane (681	-84-5)		
USA ACGIH	ACGIH TWA (ppm)	1 ppm	
08/31/2015	EN (English LIS)	SDS ID: SIT8392 0	3/8

Safety Data Sheet

Tetramethoxysilane (681-84-	5)		
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )		6 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm) 1 ppm		1 ppm
8.2. Exposure controls			
Appropriate engineering controls	: Provide l	ocal exhaust or general room	n ventilation.
Personal protective equipment		unnecessary exposure. Eme in the immediate vicinity of a	ergency eye wash fountains and safety showers should be any potential exposure.
Hand protection	: Neoprene	e or nitrile rubber gloves.	
Eye protection		worker's goggles must be w enses should not be worn.	orn. Safety glasses are not adequate eye protection.
Skin and body protection	: Wear sui	table protective clothing.	
Respiratory protection	: Wear res	piratory protection. NIOSH-c	ertified organic vapor (black cartridge) respirator.
<b>SECTION 9: Physical an</b>	d chemical properties		
9.1. Information on basic	physical and chemical pro	perties	
Physical state	: Liquid		
Appearance	: Clear liqu	iid.	
Molecular mass	: 122.2 g/r	nol	
Color	: No data a	available	
Odor	: Characte	ristic. Slight. Antiseptic. Flora	al.
Odor threshold	: No data a	available	
Refractive index	: 1.3687		
рН	: No data a	available	
Relative evaporation rate (butyl a	acetate=1) : > 1		
Melting point	: -114 °C		
Freezing point	: No data a	available	
Boiling point	: 86 - 87 °C		
Flash point	: -24 °C		
Auto-ignition temperature	: No data a	available	
Decomposition temperature	: No data a	available	
Flammability (solid, gas)	: Highly fla	mmable liquid and vapor	
Vapor pressure	: > 25 mm	Hg	
Relative vapor density at 20 °C	: >4		
Relative density	: 0.86		
VOC content	: 100 %		
Solubility	: Reacts w	ith water.	
Log Pow	: No data a	available	
Log Kow	: No data a	available	
Viscosity, kinematic	: No data a	available	
Viscosity, dynamic	: No data a	available	
Explosive properties	: No data a	available	
Oxidizing properties	: No data a	available	
Explosion limits	: No data a		
9.2. Other information			
No additional information availab	ble		
SECTION 10: Stability an	nd reactivity		

No additional information available

10.2. Chemical stability

Stable.

## 10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating methanol. Strong bases including amines can cause disproportion of this material to pyrophoric products. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas in the presence of moisture.

# TRIMETHOXYSILANE, 95% Safety Data Sheet

10.5. Incompatible materials	
Oxidizing agent.	
10.6. Hazardous decomposition products	
Methanol. Organic acid vapors. Silicon dioxide.	5
SECTION 11: Toxicological information	
11.1. Information on toxicological effects	
Acute toxicity	: Inhalation:vapour: Fatal if inhaled.
TRIMETHOXYSILANE, 95% (2487-90-3)	
LD50 oral rat	1560 µl/kg
ATE US (vapors)	0.055 mg/l/4h
Tetramethoxysilane (681-84-5)	
LD50 dermal rabbit	17 ml/kg
LC50 inhalation rat (mg/l)	0.393 mg/l/4h
LDLo oral rat	700 mg/kg
LCLo inhalaion rat LCLo inhalation mouse	250 ppm/4h 1000 mg/m <sup>3</sup> /10M
ATE US (vapors)	0.393 mg/l/4h
ATE US (vapors) ATE US (dust, mist)	0.393 mg/l/4h
Trimethoxysilane (2487-90-3)	
LD50 oral rat	8024 mg/kg
LD50 dermal rat	6300 µl/kg
LC50 inhalation rat (ppm)	42 ppm/4h
ATE US (oral)	8024.000 mg/kg body weight
ATE US (gases)	42.000 ppmV/4h
ATE US (vapors)	0.050 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation.
	Skin Irritation - rabbit: 500 mg open: mild irritant effect
Serious eye damage/irritation	: Causes serious eye damage.
	Eye Irritation - rabbit: 20 mg/24H: moderate irritation effect
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.
	Under experimental conditions, the kidney was found to be the target organ. Overexposure can cause lung damage - pulmonary toxin.
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
· Potential Adverse human health effects and symptoms	: The hydrolysis product of this compound is methanol.
Symptoms/injuries after inhalation	: Fatal if inhaled. May cause respiratory irritation.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye damage. Even mild exposures can cause conjunctivitis and corneal scarring. Initial symptoms of exposure may include a "scratchy" feeling in the eyes. Trimethoxysilane causes severe eye injuries, as well as necrosis of corneal cells, which can progress long after exposure has ceased. These destructive effects resist treatment and permanent blindness is possible from exposure.
Symptoms/injuries after ingestion	: May be harmful if swallowed.
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.
Reason for classification	: RTECS Number: VV6750000

No additional information available

# TRIMETHOXYSILANE, 95% Safety Data Sheet

12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
No additional information available	
12.4. Mobility in soil	
No additional information available	
12.5. Other adverse effects	
Effect on ozone layer	: No additional information available
Effect on the global warming	: No known ecological damage caused by this product.
SECTION 13: Disposal consideratio	ns
13.1. Waste treatment methods	· Dispose in a safe manner in accordance with local/patienal regulations. Dispose of
Waste disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	
14.1. UN number	
DOT NA no.	NA9269
14.2.         UN proper shipping name           Proper Shipping Name (DOT)	: Trimethoxysilane
Department of Transportation (DOT) Hazard	: 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132
Classes	. 0.1 - 0.133 0.1 - 1 0.501003 materials 43 01 K 173.132
Hazard labels (DOT)	: 6.1 - Poison
	3 - Flammable liquid
	6 3
DOT Symbols	: D - Proper shipping name for domestic use only, or to and from Canada
Packing group (DOT)	: I - Great Danger
DOT Packaging Exceptions (49 CFR 173.xxx) DOT Packaging Non Bulk (49 CFR 173.xxx)	: None : 227
DOT Packaging Bulk (49 CFR 173.xxx)	: 244
	. 211
14.3. Additional information Other information	: Domestic (US) Shipping Instructions Only.
	. Domestic (OS) Shipping instructions Only.
Trenenert by see	
Transport by sea DOT Vessel Stowage Location	: E - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a
DOT Vessel Slowage Location	passenger vessel carrying a number of passengers limited to not more than the larger of 25
	passengers, or one passenger per each 3 m of overall vessel length, but is prohibited from
DOT Vessel Stowage Other	carriage on passenger vessels in which the limiting number of passengers is exceeded. : 40 - Stow "clear of living quarters"
Der vesser etemage ether	
Air transport	····
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	E Forbidden
DOT Quantity Limitations Cargo aircraft only (49	9 : Forbidden
CFR 175.75)	
SECTION 15: Regulatory informatio	n
15.1. US Federal regulations	
-	
Tetramethoxysilane (681-84-5) Listed on the United States TSCA (Toxic Subs	stances Control Act) inventory
· · ·	
Trimethoxysilane (2487-90-3) Listed on the United States TSCA (Toxic Subs	stances Control Act) inventory
15.2. International regulations	
00/21/2015	

Safety Data Sheet

Tetramethoxysilane (681-84-5)	
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on the Canadian DSL (Domestic Sustances List) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Japanese Poisonous and Deleterious Substances Control Law Listed on the Canadian IDL (Ingredient Disclosure List) Listed on INSQ (Mexican national Inventory of Chemical Substances)	
Trimethoxysilane (2487-90-3)	
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on the Canadian NDSL (Non-Domestic Substances List) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List)	

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican national Inventory of Chemical Substances)

### 15.3. US State regulations

TRIMETHOXYSILANE, 95%(2487-90-3)			
U.S California - Proposition 65 - Carcinogens List	No		
U.S California - Proposition 65 - Developmental Toxicity	No		
U.S California - Proposition 65 - Reproductive Toxicity - Female	No		
U.S California - Proposition 65 - Reproductive Toxicity - Male	No		

### Tetramethoxysilane (681-84-5)

	•••,			
U.S California -	U.S California -	U.S California -	U.S California -	No significance risk level
Proposition 65 -	Proposition 65 -	Proposition 65 -	Proposition 65 -	(NSRL)
Carcinogens List	Developmental Toxicity	Reproductive Toxicity -	Reproductive Toxicity -	
		Female	Male	
No	No	No	No	

## Trimethoxysilane (2487-90-3)

Trimetnoxysliane (248	(7-90-3)			
U.S California -	U.S California -	U.S California -	U.S California -	No significance risk level
Proposition 65 -	Proposition 65 -	Proposition 65 -	Proposition 65 -	(NSRL)
Carcinogens List	Developmental Toxicity	Reproductive Toxicity -	Reproductive Toxicity -	
		Female	Male	
No	No	No	No	
Methoxychlorosilanes	(Not found)			
U.S California -	U.S California -	U.S California -	U.S California -	No significance risk level
Proposition 65 -	Proposition 65 -	Proposition 65 -	Proposition 65 -	(NSRL)
Carcinogens List	Developmental Toxicity	Reproductive Toxicity -	Reproductive Toxicity -	, ,
Ū		Female	Male	
No	No	No	No	
Trim oth our rollows (240	=			

## Trimethoxysilane (2487-90-3)

## SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

#### Full text of H-phrases::

	Acute Tox. 1 (Inhalation:vapour)		Acute toxicity (inhalation:vapor) Category 1	
	Eye Dam. 1		Serious eye damage/eye irritation Category 1	
08/31/20	015	EN (English US)	SDS ID: <b>SIT8392.0</b>	7/8

Safety Data Sheet

Flam. Liq. 2	Flammable liquids Category 2
Skin Corr. 1C	Skin corrosion/irritation Category 1C
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H330	Fatal if inhaled
H335	May cause respiratory irritation

### **HMIS III Rating**

Health

: 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures

Flammability	: 4 Severe Hazard
Physical	: 2 Moderate Hazard

Prepared by safety and environmental affairs.

Date of issue: 11/17/2014 Revision date: 08/31/2015

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Version: 2.0

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