

**TRIETHOXYSilANE****Safety Data Sheet SIT8185.0**

Date of issue: 01/13/2015

Revision date: 02/06/2015

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form	: Substance
Physical state	: Liquid
Substance name	: TRIETHOXYSilANE
Product code	: SIT8185.0
Formula	: C ₆ H ₁₆ O ₃ Si
Synonyms	: SILICON TRIETHOXIDE; TRIETHOXYSilYLHYDRIDE
Chemical family	: ORGANOETHOXYSilANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Chemical intermediate For research and industrial use only
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1.3. Details of the supplier of the safety data sheet**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification (GHS-US)**

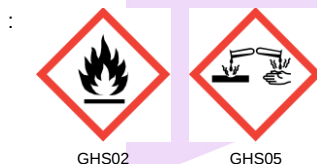
Flam. Liq. 3 H226

Eye Dam. 1 H318

Full text of H-phrases: see section 16

2.2. Label elements**GHS-US labeling**

Hazard pictograms (GHS-US)



GHS02

GHS05

Signal word (GHS-US)

: Danger

Hazard statements (GHS-US)

: H226 - Flammable liquid and vapor
H318 - Causes serious eye damage

Precautionary statements (GHS-US)

: P280 - Wear protective gloves/protective clothing/eye protection/face protection
P210 - Keep away from heat, open flames, sparks. - No smoking
P233 - Keep container tightly closed
P240 - Ground/bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools
P243 - Take precautionary measures against static discharge
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.**2.3. Other hazards**

Other hazards not contributing to the classification

: The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness).

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This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Substance type : Mono-constituent
Name : TRIETHOXSILANE
CAS No : 998-30-1
EC no : 213-650-7

Name	Product identifier	%	Classification (GHS-US)
Triethoxysilane	(CAS No) 998-30-1	> 95	Flam. Liq. 3, H226 Eye Dam. 1, H318
Ethanol	(CAS No) 64-17-5		Flam. Liq. 2, H225 Carc. 1A, H350 STOT SE 3, H335

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact : May cause skin irritation.

Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Provide ventilation system and use necessary personal protective equipment as described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION". Take up liquid spill into inert absorbent material, e.g.: sand/earth. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Handle in an enclosing hood with exhaust ventilation. Open carefully. Avoid all eye and skin contact and do not breathe vapor and mist. Take precautionary measures against static discharge. Containers and transfer lines require grounding during use. Nitrogen or inerting atmosphere required. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Keep container tightly closed. Containers may build pressure during storage, vent with caution.

Incompatible materials : Moist air. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethanol (64-17-5)		
USA ACGIH	ACGIH STEL (ppm)	1000 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1900 mg/m ³
USA NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1900 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
USA IDLH	US IDLH (ppm)	3300 ppm (10% LEL)

8.2. Exposure controls

Appropriate engineering controls : Handle in an enclosing hood with exhaust ventilation. Local exhaust is needed at source of vapors.

Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical worker's goggles must be worn. Safety glasses are not adequate eye protection. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. NIOSH-certified full-face supplied air respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 164.28 g/mol

Color : No data available

Odor : Characteristic. Pleasant. Fruity.

Odor threshold : No data available

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Refractive index	: 1.3767
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -170 °C
Boiling point	: 131 - 132 °C
Flash point	: 26 °C
Critical temperature	: 244 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable liquid and vapor
Vapor pressure	: 20.2 mm Hg @ 20°C
Relative vapor density at 20 °C	: > 1
Relative density	: 0.8753
VOC content	: 100 %
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 0.6 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol. Strong bases including amines can cause disproportion of this material to pyrophoric products. Platinum, platinum and iron salts, titanate esters and other Lewis acids can potentially cause generation of flammable hydrogen gas in the presence of moisture or, on prolonged storage or heating, pyrophoric compounds including silane.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Moist air. Water.

10.6. Hazardous decomposition products

Ethanol. Hydrogen. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Ethanol (64-17-5)	
LC50 inhalation rat (mg/l)	124.7 mg/l/4h
Triethoxysilane (998-30-1)	
LD50 oral rat	male: 5400 mg/kg; female: <2000 mg/kg
LD50 intravenous mouse	180 mg/kg
LC50 inhalation rat (mg/l)	500 mg/m ³ (Exposure time: 2 h)
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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Ethanol (64-17-5)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Even mild exposures can cause conjunctivitis and corneal scarring. Initial symptoms of exposure may include a "scratchy" feeling in the eyes. Triethoxysilane causes severe eye injuries, as well as necrosis of corneal cells, which can progress after exposure has ceased. These destructive effects resist treatment and permanent blindness is possible from exposure.
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: May be harmful if swallowed.
Chronic symptoms	: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ethanol (64-17-5)	
LC50 fish 1	12.0 - 16.0 ml/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
EC50 Daphnia 1	9268 - 14221 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	2 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethanol (64-17-5)	
Log Pow	-0.32

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on ozone layer	: No additional information available
Effect on the global warming	: No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 3384
DOT NA no.	UN3384

14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Toxic by inhalation liquid, flammable, n.o.s. with an LC50 lower than or equal to 200 ml/m3 and saturated vapor concentration greater than or equal to 10 LC50
Department of Transportation (DOT) Hazard Classes	: 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132

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Hazard labels (DOT) : 6.1 - Poison inhalation hazard
3 - Flammable liquid



DOT Symbols : G - Identifies PSN requiring a technical name
Packing group (DOT) : I - Great Danger
DOT Packaging Exceptions (49 CFR 173.xxx) : None
DOT Packaging Non Bulk (49 CFR 173.xxx) : 227
DOT Packaging Bulk (49 CFR 173.xxx) : 244

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : Forbidden
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Ethanol (64-17-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Triethoxysilane (998-30-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on the United States SARA Section 302

SARA Section 302 Threshold Planning Quantity (TPQ)	500
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15.2. International regulations

Ethanol (64-17-5)

Listed on IARC (International Agency for Research on Cancer)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian DSL (Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)

Triethoxysilane (998-30-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian NDSL (Non-Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

TRIETHOXYSilANE(998-30-1)

U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive	No

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TRIETHOXYSILANE(998-30-1)				
Toxicity - Female				
U.S. - California - Proposition 65 - Reproductive Toxicity - Male		No		
Ethanol (64-17-5)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
Yes	Yes	No	No	
Triethoxysilane (998-30-1)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
Ethanol (64-17-5)				
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr) U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S. - Idaho - Occupational Exposure Limits - TWAs U.S. - Maine - Chemicals of High Concern U.S. - Massachusetts - Allowable Ambient Limits (AALs) U.S. - Massachusetts - Allowable Threshold Concentrations (ATCs) U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1 U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2 U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1 U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2 U.S. - Massachusetts - Right To Know List U.S. - Massachusetts - Threshold Effects Exposure Limits (TELS) U.S. - Michigan - Occupational Exposure Limits - TWAs U.S. - Minnesota - Chemicals of High Concern U.S. - Minnesota - Hazardous Substance List U.S. - Minnesota - Permissible Exposure Limits - TWAs U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New Jersey - Special Health Hazards Substances List U.S. - New York - Occupational Exposure Limits - TWAs U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 1-Hour U.S. - Oregon - Permissible Exposure Limits - TWAs U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Tennessee - Occupational Exposure Limits - TWAs U.S. - Texas - City of Austin - Aerosol Paint and Glue Restrictions U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Vermont - Permissible Exposure Limits - TWAs U.S. - Washington - Permissible Exposure Limits - STELS U.S. - Washington - Permissible Exposure Limits - TWAs				
Triethoxysilane (998-30-1)				
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1 U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2 U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1 U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2 U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances U.S. - New Jersey - Environmental Hazardous Substances List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New Jersey - Special Health Hazards Substances List U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances U.S. - Ohio - Extremely Hazardous Substances - Threshold Quantities U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term				

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SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Carc. 1A	Carcinogenicity Category 1A
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 2	Flammable liquids Category 2
Flam. Liq. 3	Flammable liquids Category 3
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H318	Causes serious eye damage
H335	May cause respiratory irritation
H350	May cause cancer

HMIS III Rating

Health : 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures

Flammability : 3 Serious Hazard

Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/13/2015 Revision date: 02/06/2015 Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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