

Safety Data Sheet SIT7880.0 Date of issue: 01/13/2015 Version: 1.0

| SECTION 1: Identification of the s | | |
|---|---|--|
| 1.1. Product identifier | | |
| Product form | : Substance | |
| Physical state | : Liquid | |
| Substance name | : n-TETRASILANE | |
| Product code | : SIT7880.0 | |
| Formula | : H10Si4 | |
| Synonyms | : DECAHYDRIDOTETRASILANE | |
| Chemical family | : SILANE | |
| I.2. Relevant identified uses of the s | substance or mixture and uses advised against | |
| Jse of the substance/mixture | : Chemical intermediate For research use only | |
| 1.3. Details of the supplier of the safe | ety data sheet | |
| GELEST, INC. 11 East Steel Road Morrisville, PA 19067 USA T 215-547-1015 - F 215-547-2484 - (M-F): 8: info@gelest.com - <u>www.gelest.com</u> | :00 AM - 5:30 PM EST | |
| 1.4. Emergency telephone number | | |
| Emergency number | : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) | |
| SECTION 2: Hazards identification | n | |
| 2.1. Classification of the substance of | or mixture | |
| Classification (GHS-US) | | |
| Skin Corr. 1A H314 | | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 | | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 2.2. Label elements | | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 2.2. Label elements GHS-US labeling | | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 2.2. Label elements GHS-US labeling Hazard pictograms (GHS-US) | | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 2.2. Label elements GHS-US labeling Hazard pictograms (GHS-US) Signal word (GHS-US) | : Danger | |
| Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335 Full text of H-phrases: see section 16 2.2. Label elements GHS-US labeling Hazard pictograms (GHS-US) | | |

| | | ventilated area |
|--|---|---|
| 2.3. Other hazards | | |
| No additional information available | | |
| 2.4. Unknown acute toxicity (GHS-U No data available | JS) | |
| | | |
| SECTION 3: Composition/inform | lation on ingredients | |
| 3.1. Substance Substance type | : Multi-constituent | |
| Name | : n-TETRASILANE | |
| CAS No | : 7783-29-1 | |
| Name | Product identifier | % Classification (GHS-US) |
| n-Tetrasilane | (CAS No) 7783-29-1 | 75 - 90 Flam. Lig. 2, H225 |
| | | Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335 |
| Isotetrasilane | (CAS No) 13597-87-0 | 10 - 25 Flam. Liq. 2, H225 Pyr. Liq. 1, H250 Skin Corr. 1A, H314 |
| | | Eye Dam. 1, H318 STOT SE 3, H335 |
| | | |
| 3.2. Mixture | | |
| Not applicable | | |
| SECTION 4: First aid measures | | |
| 4.1. Description of first aid measure | es | |
| First-aid measures general | | shoes. In case of accident or if you feel unwell, seek e label where possible). If possible show this sheet; if |
| First-aid measures after inhalation | : Remove victim to fresh air and keep a call a poison center or doctor/physicia | at rest in a position comfortable for breathing. Immedia an. |
| First-aid measures after skin contact | immediate medical advice/attention. | andages. Wash with plenty of soap and water. Get |
| First-aid measures after eye contact | present and easy to do. Continue rins | th water for at least 15 minutes. Remove contact lense sing. Get immediate medical advice/attention. |
| First-aid measures after ingestion | : Never give anything by mouth to an u doctor/physician. | inconscious person. Immediately call a poison center |
| | effects, both acute and delayed | |
| Symptoms/injuries | : Causes severe skin burns and eye da | 5 |
| Symptoms/injuries after inhalation Symptoms/injuries after skin contact | May cause respiratory irritation. Over Causes (severe) skin burns. | exposure may cause: Severe. Tissue damage. |
| Symptoms/injuries after eye contact | : Causes serious eye damage. At level | Is below the flammability limit, silane is expected to aff n of silicon dioxide, causing severe irritation and possi |
| Symptoms/injuries after ingestion | : May be harmful if swallowed. | |
| 4.3. Indication of any immediate me | edical attention and special treatment neede | ed |
| No additional information available | | |
| SECTION 5: Firefighting measure | es | |
| 5.1. Extinguishing media | | |
| Suitable extinguishing media | Secondary fires may be extinguished Use of high expansion foam (100:1) i | etrasilane should be allowed to burn until consumed. with alcohol resistant foam, carbon dioxide, dry chem s recommended to cover flames. |
| Unsuitable extinguishing media | : Water. | |
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| 5.2. Special hazards arising from the su | Special hazards arising from the substance or mixture | | | |
|---|--|--|--|--|
| Fire hazard | : Catches fire spontaneously if exposed to air. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame. | | | |
| 5.3. Advice for firefighters | | | | |
| Firefighting instructions | : Tetraasilane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance. Exercise caution when fighting any chemical fire. In case of fire: Stop leak if safe to do so. | | | |
| Protection during firefighting | : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. | | | |
| SECTION 6: Accidental release mea | sures | | | |
| 6.1. Personal precautions, protective ed | quipment and emergency procedures | | | |
| 6.1.1. For non-emergency personnel | | | | |
| Emergency procedures | : Evacuate unnecessary personnel. | | | |
| 6.1.2. For emergency responders | | | | |
| Protective equipment | : Equip cleanup crew with proper protection. | | | |
| Emergency procedures | : Stop leak if safe to do so. | | | |
| 6.2. Environmental precautions | | | | |
| Prevent entry to sewers and public waters. Noti | y authorities if liquid enters sewers or public waters. | | | |
| 6.3. Methods and material for containm | ent and cleaning up | | | |
| Methods for cleaning up | : Stop flow of gas if possible. Evacuate area. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse. Ventilate area. | | | |
| 6.4. Reference to other sections | | | | |
| See Heading 8. Exposure controls and persona | I protection. | | | |
| SECTION 7: Handling and storage | | | | |
| 7.1. Precautions for safe handling | | | | |
| Additional hazards when processed | : Handle empty containers with care because residual vapors are flammable. Catches fire spontaneously if exposed to air. | | | |
| Precautions for safe handling | : Containers must be properly grounded before beginning transfer. Handle only in sealed purged systems. Prevent reverse flow. Provide good ventilation in process area to prevent accumulation of vapors. Do not allow contact with air. Do not breathe vapors. Systems utilizing silane that do not involve complete consumption of silane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'l, 1993. | | | |
| Hygiene measures | : Wash hands thoroughly after handling. Wash contaminated clothing before reuse. | | | |
| 7.2. Conditions for safe storage, includ | ing any incompatibilities | | | |
| Technical measures | : Store contents under dry inert atmosphere. | | | |
| Storage conditions | : Keep container tightly closed. Store in sealed cylinders in isolated area. | | | |
| Incompatible materials | : Acids. Alcohols. Oxidizing agent. Water. | | | |
| Storage area | : Store in a well-ventilated place. Store away from heat. | | | |
| 7.3. Specific end use(s) | | | | |
| No additional information available | | | | |
| SECTION 8: Exposure controls/pers | sonal protection | | | |

8.1. Control parameters

| Isotetrasilane (13597-87-0) | | | |
|---|--|--|--|
| USA ACGIH | ACGIH TWA (ppm) | 5 ppm (silane) | |
| 8.2. Exposure controls | | | |
| Appropriate engineering controls : Provide local exhaust or general room ventilation. | | | |
| Personal protective equipment | | sure. Emergency eye wash fountains and safety showers should be vicinity of any potential exposure. | |
| Hand protection | : Neoprene or nitrile rubber g | loves. | |
| Eye protection : Chemical goggles or face shi | | hield. Contact lenses should not be worn. | |
| Skin and body protection : Wear suitable protective clothing. | | thing. | |
| Respiratory protection | : Where exposure through in recommended. | : Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. | |

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| Information on basic physical and chemical properties | | |
|---|--|--|
| Physical state | : Liquid | |
| Appearance | : Clear. Pyrophoric liquid. | |
| Molecular mass | : 122.42 g/mol | |
| Color | : Colorless. | |
| Odor | : Unpleasant. | |
| Odor threshold | : No data available | |
| Refractive index | : No data available | |
| pH | : No data available | |
| Relative evaporation rate (butyl acetate=1) | : No data available | |
| Melting point | : -8595 °C | |
| Freezing point | : No data available | |
| Boiling point | : 107 °C | |
| Flash point | : <-40 °C | |
| Auto-ignition temperature | : < 50 °C | |
| Decomposition temperature | : No data available | |
| Flammability (solid, gas) | : Catches fire spontaneously if exposed to air | |
| Vapor pressure | : ~ 25 mm Hg @ 20°C | |
| Relative vapor density at 20 °C | : ≥ 5 g/liter | |
| Relative density | : 0.825 | |
| VOC content | : 100 % | |
| Solubility | : Insoluble in water. Reacts with water. | |
| Log Pow | : No data available | |
| Log Kow | : No data available | |
| Viscosity, kinematic | : No data available | |
| Viscosity, dynamic | : No data available | |
| Explosive properties | : No data available | |
| Oxidizing properties | : No data available | |
| Explosive limits | : < 2 vol % (LEL) | |

9.2. Other information No additional information available

| SECT | FION 10: Stability and reactivity | |
|----------|--|---|
| 10.1. | Reactivity | |
| No add | litional information available | |
| 10.2. | Chemical stability | |
| Stable i | in sealed cylinders stored under a dry inert atmosphere. | |
| 10.3. | Possibility of hazardous reactions | |
| Catche | es fire spontaneously if exposed to air. Reacts with oxygen ir | air, igniting spontaneously. Mixtures with mercury explode when shaken in the |

presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

10.4. Conditions to avoid

Open flame. Heat. Sparks. Do not allow contact with air.

10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent. Water.

10.6. Hazardous decomposition products

Silicon dioxide.

| SECTION 11: Toxicological information | | | |
|--|--|--|--|
| 11.1. Information on toxicological effects | | | |
| Acute toxicity : Not classified | | | |
| Skin corrosion/irritation | : Causes severe skin burns and eye damage. | | |
| Serious eye damage/irritation | : Causes serious eye damage. | | |
| Respiratory or skin sensitization | : Not classified | | |
| Germ cell mutagenicity | : Not classified | | |
| Carcinogenicity | : Not classified | | |

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| Reproductive toxicity | Not classified | |
|--|---|------|
| Specific target organ toxicity (single exposure) | May cause respiratory irritation. | |
| Specific target organ toxicity (repeated exposure) | Not classified | |
| Aspiration hazard | Not classified | |
| Symptoms/injuries after inhalation | May cause respiratory irritation. Overexposure may cause: Severe. Tissue dam | age. |
| Symptoms/injuries after skin contact | Causes (severe) skin burns. | |
| Symptoms/injuries after eye contact | Causes serious eye damage. At levels below the flammability limit, silane is exp the eyes by absorption and deposition of silicon dioxide, causing severe irritatio corneal damage. | |
| Symptoms/injuries after ingestion | May be harmful if swallowed. | |
| SECTION 12: Ecological information | | |
| 12.1. Toxicity | | |
| | | |
| No additional information available | | |
| No additional information available | | |
| 12.2. Persistence and degradability | | |
| | | |
| 12.2. Persistence and degradability | | |
| 12.2. Persistence and degradability No additional information available | | |
| 12.2. Persistence and degradability No additional information available 12.3. Bioaccumulative potential No additional information available | | |
| 12.2. Persistence and degradability No additional information available 12.3. Bioaccumulative potential | | |
| 12.2. Persistence and degradability No additional information available 12.3. Bioaccumulative potential No additional information available 12.4. Mobility in soil | | |
| 12.2. Persistence and degradability No additional information available 12.3. Bioaccumulative potential No additional information available 12.4. Mobility in soil No additional information available 12.4. | No additional information available | |

| SECTION 13: Disposal considerations | | | |
|-------------------------------------|--|--|--|
| 13.1. Waste treatment methods | | | |
| Waste disposal recommendations | : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility. | | |
| Additional information | : Handle empty containers with care because residual vapors are flammable. | | |
| Ecology - waste materials | : Avoid release to the environment. | | |

| SECTION 14: Transport information | |
|--|---|
| 14.1. UN number | |
| UN-No.(DOT) | : 3194 |
| DOT NA no. | UN3194 |
| 14.2. UN proper shipping name | |
| Proper Shipping Name (DOT) | : PYROPHORIC LIQUID, INORGANIC, N.O.S. (n-TETRASILANE) |
| Department of Transportation (DOT) Hazard Classes | : 4.2 - Class 4.2 - Spontaneously combustible material 49 CFR 173.124 |
| Hazard labels (DOT) | : 4.2 - Spontaneously combustible |
| DOT Symbols | : G - Identifies PSN requiring a technical name |
| Packing group (DOT) | : I - Great Danger |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : None |
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 181 |
| DOT Packaging Bulk (49 CFR 173.xxx) | : 244 |
| 14.3. Additional information | |
| Other information | . No supplementary information systems |

Other information

: No supplementary information available.

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| Transport by sea | | |
|--|---|---|
| DOT Vessel Stowage Location | : | D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded. |
| DOT Vessel Stowage Other | : | 78 - Stow "separated longitudinally by an intervening complete compartment or hold from" explosives |
| Air transport | | |
| DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) | : | Forbidden |
| DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) | : | Forbidden |

| SECTION 15: Regulatory inform | nation |
|--|---|
| 15.1. US Federal regulations | |
| n-TETRASILANE (7783-29-1) | |
| TSCA Exemption/Exclusion | CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States. |
| n-Tetrasilane (7783-29-1) | |
| Not listed on the United States TSCA (| Toxic Substances Control Act) inventory |

Isotetrasilane (13597-87-0)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Isotetrasilane (13597-87-0)

15.3. US State regulations

| n-TETRASILANE(7783-29-1) | | | |
|---|----|--|--|
| U.S California - Proposition 65 - Carcinogens List | No | | |
| U.S California - Proposition 65 - Developmental Toxicity | No | | |
| U.S California - Proposition 65 - Reproductive Toxicity - Female | No | | |
| U.S California - Proposition 65 - Reproductive Toxicity - Male | No | | |

n-Tetrasilane (7783-29-1)

| n-retrasliane (7763-29-1) | | | | |
|--|--|---|---|--------------------------------------|
| U.S California - Proposition 65 - Carcinogens List | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Reproductive Toxicity - Female | U.S California - Proposition 65 - Reproductive Toxicity - Male | No significance risk level (NSRL) |
| No | No | No | No | |
| Isotetrasilane (13597-87-0) | | | | |
| U.S California - Proposition 65 - Carcinogens List | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Reproductive Toxicity - Female | U.S California - Proposition 65 - Reproductive Toxicity - Male | No significance risk level (NSRL) |
| No | No | No | No | |

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

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| Full text of H-phrases:: | |
|--------------------------|---|
| Eye Dam. 1 | Serious eye damage/eye irritation Category 1 |
| Flam. Liq. 2 | Flammable liquids Category 2 |
| Pyr. Liq. 1 | Pyrophoric liquids Category 1 |
| Skin Corr. 1A | Skin corrosion/irritation Category 1A |
| STOT SE 3 | Specific target organ toxicity (single exposure) Category 3 |
| H225 | Highly flammable liquid and vapor |
| H250 | Catches fire spontaneously if exposed to air |
| H314 | Causes severe skin burns and eye damage |
| H318 | Causes serious eye damage |
| H335 | May cause respiratory irritation |

HMIS III Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability Physical

- : 4 Severe Hazard : 3 Serious Hazard
- Prepared by safety and environmental affairs.

Date of issue: 01/13/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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