SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance
Physical state : Liquid
Substance name : TETRAETHOXYSILANE, 98%
Product code : SIT7110.0
Formula : C8H20O4Si
Synonyms : TETRAETHYLORTHOSILICATE; TEOS; SILICON TETRAETHOXIDE; TETRAETHYL SILICATE; ETHYL SILICATE
Chemical family : ORGANOETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate
For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)
Flam. Liq. 3 H226
Eye Irrit. 2A H319
STOT SE 3 H335
Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling
Hazard pictograms (GHS-US) :

Signal word (GHS-US) : Warning
Hazard statements (GHS-US) : H226 - Flammable liquid and vapor
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation

Precautionary statements (GHS-US) :
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P210 - Keep away from heat, open flames, sparks. - No smoking
P240 - Ground/bond container and receiving equipment
P271 - Use only outdoors or in a well-ventilated area
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention
P312 - Call a doctor if you feel unwell
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to
TETRAETHOXYSILANE, 98%

Safety Data Sheet

08/31/2015 EN (English US) SDS ID: SIT7110.0

2.3. Other hazards

Other hazards not contributing to the classification: Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000 ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Mono-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>TETRAETHOXYSILANE, 98%</td>
</tr>
<tr>
<td>CAS No</td>
<td>78-10-4</td>
</tr>
<tr>
<td>EC no</td>
<td>201-083-8</td>
</tr>
<tr>
<td>EC index no</td>
<td>014-005-00-0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl silicate</td>
<td>(CAS No) 78-10-4</td>
<td>95 - 100</td>
<td>Flam. Liq. 3, H226 Eye Irrit. 2A, H319 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: May cause respiratory irritation. May be harmful if inhaled.

Symptoms/injuries after skin contact: May cause skin irritation.

Symptoms/injuries after eye contact: Causes serious eye irritation.

Symptoms/injuries after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking tools.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
Storage conditions: Keep container tightly closed. Keep in a cool place. Store locked up.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th></th>
<th>ACGIH TWA (ppm)</th>
<th>NIOSH REL (TWA) (mg/m³)</th>
<th>NIOSH REL (TWA) (ppm)</th>
<th>OSHA PEL (TWA) (mg/m³)</th>
<th>OSHA PEL (TWA) (ppm)</th>
<th>US IDLH (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACIGIH</td>
<td>10 ppm</td>
<td>85 mg/m³</td>
<td>10 ppm</td>
<td>850 mg/m³</td>
<td>100 ppm</td>
<td>700 ppm</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection: Neoprene or nitrile rubber gloves.
Eye protection: Chemical goggles. Contact lenses should not be worn.
Skin and body protection: Wear suitable protective clothing.
TETRAETHOXYSILANE, 98%
Safety Data Sheet

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>208.33 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.3818</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>&lt; -85 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>169 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>46 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>260 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Flammable liquid and vapor</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>200 mm Hg @ 108°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>7.2</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.9335</td>
</tr>
<tr>
<td>VOC content</td>
<td>100 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water. Solubility parameter: 7.87.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>0.8 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>1.33 - 9.75 vol % (lower; upper)</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials


10.6. Hazardous decomposition products


SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

TETRAETHOXYSILANE, 98% (78-10-4)

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Toxicity</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>9280 mg/kg</td>
<td></td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>9280.000 mg/kg body weight</td>
<td></td>
</tr>
</tbody>
</table>
**Ethyl silicate (78-10-4)**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>6270 mg/kg</td>
</tr>
<tr>
<td>LDLo inhalation rat</td>
<td>1000 ppm/4h</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>6270.000 mg/kg body weight</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**: Not classified

**Serious eye damage/irritation**: Causes serious eye irritation. Eye Irritation: eye-hmn, 3000 ppm: severe Irritant

**Respiratory or skin sensitization**: Not classified

**Germ cell mutagenicity**: Not classified

**Carcinogenicity**: Not classified

**Reproductive toxicity**: Not classified

**Specific target organ toxicity (single exposure)**: May cause respiratory irritation.

**Specific target organ toxicity (repeated exposure)**: Not classified

**Aspiration hazard**: Not classified

**Symptoms/injuries after inhalation**: May cause respiratory irritation. May be harmful if inhaled.

**Symptoms/injuries after skin contact**: May cause skin irritation.

**Symptoms/injuries after eye contact**: Causes serious eye irritation.

**Symptoms/injuries after ingestion**: May be harmful if swallowed.

**Chronic symptoms**: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

**Reason for classification**: Expert judgment

### SECTION 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Other adverse effects: This substance may be hazardous to the environment.

Effect on ozone layer: No additional information available

Effect on the global warming: No known ecological damage caused by this product.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

- Sewage disposal recommendations: Do not dispose of waste into sewer.
- Waste disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
- Additional information: Handle empty containers with care because residual vapors are flammable.
- Ecology - waste materials: Avoid release to the environment.

### SECTION 14: Transport information

#### 14.1. UN number

- UN-No.(DOT): 1292
- DOT NA no.: UN1292

#### 14.2. UN proper shipping name

- Proper Shipping Name (DOT): Tetraethyl silicate
- Department of Transportation (DOT) Hazard Classes: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
**TETRAETHOXYSILANE, 98%**

**Safety Data Sheet**

<table>
<thead>
<tr>
<th>Hazard labels (DOT)</th>
<th>3 - Flammable liquid</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Packing group (DOT)</th>
<th>III - Minor Danger</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT Packaging Exceptions (49 CFR 173.xxx)</td>
<td>150</td>
</tr>
<tr>
<td>DOT Packaging Non Bulk (49 CFR 173.xxx)</td>
<td>203</td>
</tr>
<tr>
<td>DOT Packaging Bulk (49 CFR 173.xxx)</td>
<td>242</td>
</tr>
</tbody>
</table>

### 14.3. Additional information

Other information: No supplementary information available.

### Transport by sea

<table>
<thead>
<tr>
<th>DOT Vessel Stowage Location</th>
<th>A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.</th>
</tr>
</thead>
</table>

### Air transport

<table>
<thead>
<tr>
<th>DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)</th>
<th>60 L</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)</td>
<td>220 L</td>
</tr>
</tbody>
</table>

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

**Ethyl silicate (78-10-4)**

- Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

**Ethyl silicate (78-10-4)**

- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on the Canadian DSL (Domestic Substances List)
- Listed on the IECS (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
- Listed on the Japanese ISHL (Industrial Safety and Health Law)
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Listed on the Canadian IDL (Ingredient Disclosure List)
- Listed on INSQ (Mexican national Inventory of Chemical Substances)
- Listed on Turkish inventory of chemical

#### 15.3. US State regulations

<table>
<thead>
<tr>
<th>TETRAETHOXYSILANE, 98%(78-10-4)</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Carcinogens List</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Developmental Toxicity</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ethyl silicate (78-10-4)</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Carcinogens List</td>
</tr>
<tr>
<td>No</td>
</tr>
</tbody>
</table>
Abbreviations and acronyms:

- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases:

- **Eye Irrit. 2A**: Serious eye damage/eye irritation Category 2A
- **Flam. Liq. 3**: Flammable liquids Category 3
- **STOT SE 3**: Specific target organ toxicity (single exposure) Category 3
- **H226**: Flammable liquid and vapor
- **H319**: Causes serious eye irritation
- **H335**: May cause respiratory irritation

HMIS III Rating:

- **Health**: 2 Moderate Hazard - Temporary or minor injury may occur
- **Flammability**: 2 Moderate Hazard
- **Physical**: 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/09/2015
Revision date: 08/31/2015
Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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