

Safety Data Sheet SIM6519.2 Date of issue: 12/11/2014 Version: 1.0

SECTION 1: Identification of the su	bstance/mixture and of the company/undertaking
1.1. Product identifier	
Product form	: Mixture
Physical state	: Liquid
Product name	: METHYLTRIACETOXYSILANE-ETHYLTRIACETOXYSILANE 80:20 Blend
Product code	: SIM6519.2
Formula	: C7H12O6Si-C8H14O6Si
Synonyms	: TRIACETOXYMETHYLSILANE-TRIACETOXYETHYLSILANE MIXTURE
Chemical family	: ORGANOSILANE
1.2. Relevant identified uses of the sul	ostance or mixture and uses advised against
Use of the substance/mixture	: Chemical intermediate
	For research and industrial use only
1.3. Details of the supplier of the safet	y data sheet
GELEST, INC.	
11 East Steel Road	
Morrisville, PA 19067 USA	
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 info@gelest.com - www.gelest.com	0 AM - 5:30 PM EST
1.4. Emergency telephone number	
Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
SECTION 2: Hazards identification	
2.1. Classification of the substance or	mixture
Classification (GHS-US)	
Skin Corr. 1C H314 Eye Dam. 1 H318	
Full text of H-phrases: see section 16	
2.2. Label elements	
GHS-US labeling	
Hazard pictograms (GHS-US)	
	GHS05
Signal word (GHS-US)	: Danger
Hazard statements (GHS-US)	: H314 - Causes severe skin burns and eye damage H318 - Causes serious eye damage
Precautionary statements (GHS-US)	: P280 - Wear protective gloves/protective clothing/eye protection/face protection
	P260 - Do not breathe dust, mist
	P264 - Wash hands thoroughly after handling P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
	P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse
	skin with water/shower
	P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing
	P310 - Immediately call a doctor
	P363 - Wash contaminated clothing before reuse P405 - Store locked up
	P501 - Dispose of contents/container to licensed waste disposal facility.
2.3. Other hazards	
Other hazards not contributing to the	: Material may form a siloxane polymer on the skin, eyes or in the lungs. Acetic acid is liberated
classification	on contact with moisture and living tissue.
2.4. Unknown acute toxicity (GHS-US)	
No data available	

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SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable 3.2. Mixture

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Name	Product identifier	%	Classification (GHS-US)		
Methyltriacetoxysilane	(CAS No) 4253-34-3	78 - 82	Skin Corr. 1C, H314 Eye Dam. 1, H318		
Ethyltriacetoxysilane	(CAS No) 17689-77-9	18 - 22	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Eye Dam. 1, H318		

SECTION 4: First aid measures					
4.1. Description of first aid measures					
First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.				
First-aid measures after inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.				
First-aid measures after skin contact	: Wash with plenty of soap and water. Get immediate medical advice/attention.				
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.				
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.				
4.2. Most important symptoms and effe	cts, both acute and delayed				
Symptoms/injuries	: Causes severe skin burns and eye damage.				
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract.				
Symptoms/injuries after skin contact	: Causes burns.				
Symptoms/injuries after eye contact	: Causes serious eye damage.				
Symptoms/injuries after ingestion	: May be harmful if swallowed.				
4.3. Indication of any immediate medica	Il attention and special treatment needed				
No additional information available					
SECTION 5: Firefighting measures					
5.1. Extinguishing media					
Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide. Dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.					
Unsuitable extinguishing media	: Water.				
5.2. Special hazards arising from the su	bstance or mixture				
Fire hazard	: Irritating fumes of acetic acid may develop when material is exposed to water or open flame.				
5.3. Advice for firefighters					
Firefighting instructions	: Exercise caution when fighting any chemical fire.				
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. Do not breathe dust.				
SECTION 6: Accidental release mea	sures				
6.1. Personal precautions, protective ec	uipment and emergency procedures				
6.1.1. For non-emergency personnel					
Emergency procedures	: Evacuate unnecessary personnel.				
6.1.2. For emergency responders					
Protective equipment	: Equip cleanup crew with proper protection.				
6.2. Environmental precautions					
	y authorities if liquid enters sewers or public waters.				
6.3. Methods and material for containme	ent and cleaning up				
Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.				
6.4. Reference to other sections					
See Heading 8 Exposure controls and personal	protection				

See Heading 8. Exposure controls and personal protection.

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SECTION 7: Handling and	storage	
7.1. Precautions for safe ha	andling	
Precautions for safe handling	local exhaust or general roo	act and do not breathe vapor and mist. Do not breathe dust. Provide om ventilation to minimize exposure to dust.
Hygiene measures		osed areas with mild soap and water before eating, drinking or work. Wash contaminated clothing before reuse.
7.2. Conditions for safe sto	rage, including any incompatibilities	
Storage conditions	: Keep container tightly close	d.
Incompatible materials	: Alcohols. Alkalis. Oxidizing	agent.
Storage area	: Store in a well-ventilated pla	ace. Store away from heat.
7.3. Specific end use(s)		
No additional information available	4	
SECTION 8: Exposure cor	ntrols/personal protection	
8.1. Control parameters		
Methyltriacetoxysilane (4253-34	4-3)	
	DSHA PEL (TWA) (ppm)	10 ppm (acetic acid)
Ethyltriacetoxysilane (17689-77		
	DSHA PEL (TWA) (ppm)	10 ppm (acetic acid)
8.2. Exposure controls		
Appropriate engineering controls	: Provide local exhaust or ger	neral room ventilation.
Personal protective equipment		sure. Emergency eye wash fountains and safety showers should be
	available in the immediate v	vicinity of any potential exposure.
		laure
Hand protection	: Neoprene or nitrile rubber g	
Eye protection Skin and body protection	: Wear suitable protective clo	hield. Contact lenses should not be worn.
Respiratory protection		n organic vapor/acid gas (yellow cartridge) respirator.
SECTION 9: Physical and	chemical properties	
	hysical and chemical properties	
Physical state	: Liquid	
Appearance	: Liquid or crystalline solid.	
Color	: Off-white.	
Odor	: Acrid. Acetic acid. Vinegar-I	ike.
Odor threshold	: No data available	
Refractive index	: No data available	
pH	: No data available	
Relative evaporation rate (butyl ac		
Melting point	: 18 - 25 °C	
Freezing point	: No data available	- n
Boiling point	: 87 - 88 °C @ 3 mm Hg (initi	aı)
Flash point	: 85 °C	
Auto-ignition temperature	: No data available	
Decomposition temperature	: No data available	
Flammability (solid, gas)	: No data available	
Vapor pressure	: 9 mm Hg @ 94°C	
Relative vapor density at 20 °C	: > 1	
Relative density VOC content	: 1.17 : >25 %	
Solubility	: >25 % : Reacts with water.	
Log Pow	: No data available	
Log Kow	: No data available	
Viscosity, kinematic	: No data available	
Viscosity, dynamic	: No data available	
Explosive properties	: No data available	

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Oxidizing properties	: No data available
Explosive limits	: No data available
9.2. Other information	
No additional information available	
SECTION 10: Stability and reactivity 10.1. Reactivity	
10.1. Reactivity No additional information available	
10.2. Chemical stability Stable in sealed containers stored under a dry in	ert atmosphere
10.3. Possibility of hazardous reactions Reacts with water and moisture in air liberating a	cetic acid
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10.4. Conditions to avoid	
Heat. Open flame. Sparks.	
10.5. Incompatible materials	
Alcohols. Alkalis. Oxidizing agent.	
10.6. Hazardous decomposition products	
Acetic acid. Acetic anhydride. Organic acid vapo	
SECTION 11: Toxicological information	on
11.1. Information on toxicological effects	
Acute toxicity	: Not classified
Methyltriacetoxysilane (4253-34-3)	
LD50 oral rat	2060 mg/kg
ATE US (oral)	2060.000 mg/kg body weight
Ethyltriacetoxysilane (17689-77-9)	1462 mg/kg
ATE US (oral)	1462.000 mg/kg body weight
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated	: Not classified
exposure)	
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact	: Causes burns.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment
SECTION 12: Ecological information	
12.1. Toxicity	
No additional information available	
12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
No additional information available	
12.4. Mobility in soil	
No additional information available	

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12.5. Other adverse effects	
Other adverse effects	: This substance may be hazardous to the environment.
Effect on ozone layer	: No additional information available
Effect on the global warming	: No known ecological damage caused by this product.
SECTION 13: Disposal consideration	IS
13.1. Waste treatment methods	
Waste disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	
14.1. UN number	
UN-No.(DOT)	: 1760
DOT NA no.	UN1760
14.2. UN proper shipping name	
Proper Shipping Name (DOT)	: Corrosive liquids, n.o.s.
	(METHYLTRIACETOXYSILANE-ETHYLTRIACETOXYSILANE)
Department of Transportation (DOT) Hazard Classes	: 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT)	: 8 - Corrosive
DOT Symbols	: G - Identifies PSN requiring a technical name
Packing group (DOT)	: III - Minor Danger
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
14.3. Additional information	
Other information	: No supplementary information available.
Transport by sea	
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
Air transport	
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
SECTION 15: Regulatory information	h
15.1. US Federal regulations	
Methyltriacetoxysilane (4253-34-3)	
Listed on the United States TSCA (Toxic Subst	ances Control Act) inventory
Ethyltriacetoxysilane (17689-77-9)	
Listed on the United States TSCA (Toxic Subst	ances Control Act) inventory
4E.2. International regulations	

15.2. International regulations

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Methyltriacetoxysilane (4253-34-3)	
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on the Canadian DSL (Domestic Sustances List) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Japanese ISHL (Industrial Safety and Health Law) Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)	
Ethyltriacetoxysilane (17689-77-9)	
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on the Canadian DSL (Domestic Sustances List) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals)	

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

METHYLTRIACETOXY	SILANE-ETHYLTRIACETOXYS	ILAN	E 80:20 Blend(4253-34-3)		
U.S California - Propo	sition 65 - Carcinogens List	No				
U.S California - Propo Toxicity	sition 65 - Developmental	No				
U.S California - Propo Toxicity - Female	sition 65 - Reproductive	No				
U.S California - Proposition 65 - Reproductive Toxicity - Male						
Methyltriacetoxysilane	e (4253-34-3)					
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	P R	.S California - roposition 65 - eproductive Toxicity - emale	Propositi	alifornia - ion 65 - ictive Toxicity -	No significance risk level (NSRL)
No	No	N	0	No		
Ethyltriacetoxysilane (17689-77-9)			•		

U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)			
No	No	No	No				
Methyltriacetoxysilane (4253-34-3)							
U.S Texas - Effects Screening Levels - Long Term U.S Texas - Effects Screening Levels - Short Term							
Ethyltriacetoxysilane (17689-77-9)							
U.S Texas - Effects Screening Levels - Long Term U.S Texas - Effects Screening Levels - Short Term							

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

0/44/00	N4.4	SDS ID: SIMEEAD 2	0/7
	H302	Harmful if swallowed	
	Skin Corr. 1C	Skin corrosion/irritation Category 1C	
	Eye Dam. 1	Serious eye damage/eye irritation Category 1	
	Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4	

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H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

HMIS III Rating	
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Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability Physical

- : 2 Moderate Hazard: 1 Slight Hazard
- Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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