

#### 2-[METHOXY(POLYETHYLENEOXY)6-9PROPYL]TRICHLOROSILANE, tech-90 Safety Data Sheet SIM6492.66 Date of issue: 11/24/2014 Version: 1.0

SECTION 1: Identification of the subs	stance/mixture and of the company/undertaking		
1.1. Product identifier			
Product form	: Substance		
Physical state	: Liquid		
Substance name	2-[METHOXY(POLYETHYLENEOXY)6-9PROPYL]TRICHLOROSILANE, tech-90		
Product code	SIM6492.66		
Formula	CH3O(C2H4O)6-9(CH2)3Cl3Si		
Synonyms	: a-(TRICHLOROSILYLPROPYL)-w-METHYLPOLYETHYLENEOXIDE		
Chemical family	: ORGANOCHLOROSILANE		
•	ance or mixture and uses advised against		
Use of the substance/mixture	: Chemical intermediate		
	For research and industrial use only		
1.3. Details of the supplier of the safety d	ata sheet		
GELEST, INC.			
11 East Steel Road			
Morrisville, PA 19067			
USA T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 A	M - 5:30 PM EST		
info@gelest.com - www.gelest.com			
1.4. Emergency telephone number			
Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)		
SECTION 2: Hazards identification			
2.1. Classification of the substance or mi	vénue		
	xture		
Classification (GHS-US)			
Skin Corr. 1B H314			
Eye Dam. 1 H318			
Full text of H-phrases: see section 16			
2.2. Label elements			
GHS-US labeling			
Hazard pictograms (GHS-US)			
	PG		
Circul word (CUC UC)	GHS05		
Signal word (GHS-US)	: Danger		
Hazard statements (GHS-US)	: H314 - Causes severe skin burns and eye damage H318 - Causes serious eye damage		
Precautionary statements (GHS-US)	: P280 - Wear protective gloves/protective clothing/eye protection/face protection		
- , , ,	P260 - Do not breathe vapors		
	P264 - Wash hands thoroughly after handling P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting		
	P301+P330+P331 - If swallowed: finse mouth. Do NOT induce vomiting P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse		
	skin with water/shower		
	P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing		
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing		
	P310 - Immediately call a doctor		
	P363 - Wash contaminated clothing before reuse		
	P405 - Store locked up P501 - Dispass of contents/container to licensed waste dispased facility		
2.2 Other hererde	P501 - Dispose of contents/container to licensed waste disposal facility.		
2.3. Other hazards No additional information available			
2.4. Unknown acute toxicity (GHS-US)			
2.4. Onknown acute toxicity (GH3-03)			

No data available

Safety Data Sheet

: Mono-constituent			
: 2-[METHOXY(POLYETHYLENEOXY)6-9PROPYL]TRICHLOROSILANE, tech-90			
: 36493-41-1			
Product identifier	%	Classification (GHS-US)	
(CAS No) 36493-41-1	> 95	Skin Corr. 1B, H314 Eye Dam. 1, H318	
(CAS No) 7647-01-0		Skin Corr. 1A, H314 Eye Dam. 1, H318	
		Eye Dam. 1, H318	
	: 2-[METHOXY(POLYETHYLENEOXY)6 : 36493-41-1 Product identifier (CAS No) 36493-41-1	Product identifier         %           (CAS No) 36493-41-1         > 95	

4.1. Description of first aid measure	is a second s
First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get immediate medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.
4.2. Most important symptoms and	effects, both acute and delayed
Symptoms/injuries	: Causes severe skin burns and eye damage.
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/injuries after skin contact	: Causes (severe) skin burns.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: May be harmful if swallowed.
4.3. Indication of any immediate me	dical attention and special treatment needed
No additional information available	
<b>SECTION 5: Firefighting measure</b>	es
5.1. Extinguishing media	
Suitable extinguishing media	: Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Water.
5.2. Special hazards arising from th	e substance or mixture
Fire hazard	: Irritating fumes of hydrochloric acid and organic acid vapors may develop when material is exposed to water or open flame.
5.3. Advice for firefighters	
Firefighting instructions	: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.
SECTION 6: Accidental release n	neasures
6.1. Personal precautions, protectiv	e equipment and emergency procedures
6.1.1. For non-emergency personnel	
Emergency procedures	: Evacuate unnecessary personnel.

: Equip cleanup crew with proper protection.

#### 6.1.2. For emergency responders Protective equipment

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and mater			01	
Methods for cleaning up	:		any spills as soon as possib Ils into appropriate containe	e, using an absorbent material to collect it. Sweep or or for disposal.
6.4. Reference to other s	sections			
See Heading 8. Exposure conti	rols and personal pro	otection.		
SECTION 7: Handling a	nd storage			
7.1. Precautions for safe	e handling			
Precautions for safe handling	:	Avoid all e	ye and skin contact and do	not breathe vapor and mist. Provide good ventilation in
			ea to prevent accumulation	•
Hygiene measures	:			s with mild soap and water before eating, drinking or sh contaminated clothing before reuse.
7.2. Conditions for safe	storage, including	any incom	patibilities	
Storage conditions	:	Keep cont	ainer tightly closed.	
Incompatible materials	:	Acids. Alco	phols. Oxidizing agent.	
Storage area	:	Store in a	well-ventilated place. Store	away from heat.
7.3. Specific end use(s)				
No additional information availa	able			
SECTION 8: Exposure of	controls/person	al protec	ction	
8.1. Control parameters				
Hydrogen chloride (7647-01		<u>```</u>		
USA ACGIH	ACGIH Ceiling (pp			2 ppm
USA NIOSH	NIOSH REL (ceili	ng) (mg/m³)		7 mg/m³
USA NIOSH	NIOSH REL (ceili	ng) (ppm)		5 ppm
USA OSHA	OSHA PEL (Ceilir	ng) (mg/m³)		7 mg/m³
USA OSHA	OSHA PEL (Ceilir	ng) (ppm)		5 ppm
USA IDLH	US IDLH (ppm)	<b>3</b> / (11 /		50 ppm
8.2. Exposure controls				
Appropriate engineering contro	le .	Provide lo	cal exhaust or general room	ventilation
Personal protective equipment		Avoid all u	J. J	ergency eye wash fountains and safety showers should b
Hand protection		Noopropo	or pitrilo rubbor alovos	
Eve protection		·	or nitrile rubber gloves.	tact lenses should not be worn.
Skin and body protection			able protective clothing.	
Respiratory protection				vapor/acid gas (yellow cartridge) respirator.
			ranea combination organio	vapor aola gas (yellow bartinage) respirator.
SECTION 9: Physical a	nd chemical pro	operties		
9.1. Information on basi	c physical and che	mical prop	erties	
Physical state	:	Liquid		
Appearance	:	Clear liqui	d.	
Volecular mass	:	472 - 604	g/mol	
Color : Straw.				
Odor : Acrid. Simil		ilar to hydrogen chloride.		
Odor threshold : No data ava		vailable		
Refractive index : No data av		vailable		
H	:	No data av	vailable	
	acetate=1) :	No data av	vailable	
Relative evaporation rate (butyl		No data av	/ailable	
	:			
Melting point		< 20 °C		
Melting point Freezing point	:			
Relative evaporation rate (butyl Melting point Freezing point Boiling point Flash point	:	< 20 °C		
Melting point Freezing point Boiling point	: : :	< 20 °C > 200 °C	<i>v</i> ailable	

Flammability (solid, gas)	: No data available
Vapor pressure	: < 0.1 mm Hg @ 25°C
Relative vapor density at 20 °C	: No data available
Relative density	: 1.13
Solubility	: Insoluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosive limits	: No data available
9.2. Other information	
No additional information available	
<b>SECTION 10: Stability and reactivity</b>	
10.1. Reactivity	
No additional information available	
10.2. Chemical stability	
Stable in sealed containers stored under a dry in	ert atmosphere
·	sit autoophoto.
10.3. Possibility of hazardous reactions	
Reacts with water and moisture in air, liberating h	iyarogen chionae.
10.4. Conditions to avoid	
Heat. Open flame. Sparks.	
10.5. Incompatible materials	
Acids. Alcohols. Oxidizing agent.	
10.6. Hazardous decomposition products	
Hydrogen chloride. Organic acid vapors.	
SECTION 11: Toxicological informati	ion
11.1. Information on toxicological effects	
Acute toxicity	: Not classified
Hydrogen chloride (7647-01-0)	
LD50 oral rat	238 - 277 mg/kg
LD50 dermal rabbit	> 5010 mg/kg
LC50 inhalation rat (mg/l)	1.68 mg/l (Exposure time: 1 h)
ATE US (oral)	238.000 mg/kg body weight
ATE US (vapors)	1.680 mg/l/4h
ATE US (dust, mist)	1.680 mg/l/4h
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified : Not classified
Carcinogenicity	
Hydrogen chloride (7647-01-0)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/injuries after skin contact	: Causes (severe) skin burns.
Symptoms/injuries after eye contact	: Causes serious eye damage.
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Symptoms/injuries after ingestion Reason for classification	<ul><li>May be harmful if swallowed.</li><li>Expert judgment</li></ul>
SECTION 12: Ecological information	
12.1. Toxicity	
No additional information available	
12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
No additional information available	
12.4. Mobility in soil	
No additional information available	
12.5. Other adverse effects	
Other adverse effects	: This substance may be hazardous to the environment.
Effect on ozone layer	: No additional information available
Effect on the global warming	: No known ecological damage caused by this product.
<b>SECTION 13: Disposal consideration</b>	S
13.1. Waste treatment methods	
Waste disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	Dispose of contents/container to licensed waste disposal facility. : Avoid release to the environment.
	. Avoid release to the environment.
SECTION 14: Transport information	
14.1. UN number	
UN-No.(DOT)	: 2987
DOT NA no.	UN2987
14.2. UN proper shipping name	
Proper Shipping Name (DOT)	: Chlorosilanes, corrosive, n.o.s. (2-[METHOXY(POLYETHYLENEOXY)6-9PROPYL]TRICHLOROSILANE)
Department of Transportation (DOT) Hazard Classes	: 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT)	: 8 - Corrosive
	8
Packing group (DOT)	: II - Medium Danger
DOT Packaging Exceptions (49 CFR 173.xxx)	: None
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 206
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
14.3. Additional information	
Other information	: No supplementary information available.
Transport by sea	
DOT Vessel Stowage Location	: C - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
Air transport	
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 30 L
SECTION 15: Regulatory information	
SECTION 15: Regulatory information 15.1. US Federal regulations	

Hydrogon chlorido (76	47_01_0)				
Hydrogen chloride (76 Listed on the United Sta	ates TSCA (Toxic Substan	ces Con	ntrol Act) inventory		
Listed on the United Sta Listed on United States	ates SARA Section 302				
SARA Section 302 Thre Quantity (TPQ)	eshold Planning	500 (ga	jas only)		
SARA Section 313 - Em	nission Reporting	1.0 % particle		s, vapors, gas, fog, and other a	irborne forms of any
2-[Methoxy(polyethyle	neoxy)6-9propyl]trichlor	osilane	e (36493-41-1)		
Listed on the United Sta	ates TSCA (Toxic Substan	ces Con	ntrol Act) inventory		
5.2. International regul	ations				
Hydrogen chloride (76	<b>47-01-0)</b>				
Listed on the Canadian Listed on IECSC (Inven- Listed on the EEC inven- Listed on the Japanese Listed on the Korean EC Listed on NZIOC (New Z Listed on PICCS (Philip Japanese Poisonous an		List) Substan nventory nemical t) icals) als and Control	nces Produced or Imported in y of Existing Commercial Che Substances) inventory Chemical Substances)		
	neoxy)6-9propyl]trichlor	,	(36493-41-1)		
	NDSL (Non-Domestic Sub				
5.3. US State regulatio	ns				
			LOROSILANE, tech-90(3649	3-41-1)	
	ition 65 - Carcinogens List		10		
U.S California - Proposition 65 - Developmental No Toxicity					
J.S California - Propos Foxicity - Female		N	No Contraction		
J.S California - Propos Foxicity - Male	ition 65 - Reproductive	N	10		
Hydrogen chloride (764	/				
J.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxic	ity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk leve (NSRL)
No	No		No	No	
	eoxy)6-9propyl]trichloro	silane (			
J.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxic	ity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk leve (NSRL)
No	No		No	No	
Hydrogen chloride (764	7-01-0)				
U.S California - SCAQN U.S California - Toxic A U.S Connecticut - Haza U.S Connecticut - Haza U.S Delaware - Accider U.S Delaware - Accider	MD - Toxic Air Contaminar MD - Toxic Air Contaminar air Contaminant List (AB 18 ardous Air Pollutants - HLV ardous Air Pollutants - HLV ntal Release Prevention R ntal Release Prevention R ntal Release Prevention R	ts - Nor 807, AB s (30 m s (8 hr) egulatio	n-Cancer Chronic 2728) hin) ons - Sufficient Quantities ons - Threshold Quantities		

- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities
- U.S. Florida Essential Chemicals List
- U.S. Idaho Non-Carcinogenic Toxic Air Pollutants Acceptable Ambient Concentrations
- U.S. Idaho Non-Carcinogenic Toxic Air Pollutants Emission Levels (ELs)
- U.S. Idaho Occupational Exposure Limits Ceilings
- U.S. Illinois Toxic Air Contaminants
- U.S. Louisiana Reportable Quantity List for Pollutants
- U.S. Maine Air Pollutants Hazardous Air Pollutants
- U.S. Massachusetts Allowable Ambient Limits (AALs)

Safety Data Sheet

Hydrogen chloride (7647-01-0)
U.S Massachusetts - Allowable Threshold Concentrations (ATCs)
U.S Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
U.S Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
U.S Massachusetts - Oil & Hazardous Material List - Reportable Quantity
U.S Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
U.S Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
U.S Massachusetts - Right To Know List
U.S Massachusetts - Threshold Effects Exposure Limits (TELs)
U.S Massachusetts - Toxics Use Reduction Act
U.S Michigan - Occupational Exposure Limits - Ceilings
U.S Michigan - Polluting Materials List
U.S Michigan - Process Safety Management Highly Hazardous Chemicals
U.S Minnesota - Chemicals of High Concern
U.S Minnesota - Hazardous Substance List
U.S Minnesota - Permissible Exposure Limits - Ceilings
U.S New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S New Jersey - Discharge Prevention - List of Hazardous Substances
U.S New Jersey - Environmental Hazardous Substances List
U.S New Jersey - Right to Know Hazardous Substance List
U.S New Jersey - Special Health Hazards Substances List
U.S New Jersey - TCPA - Extraordinarily Hazardous Substances (EHS)
U.S New York - Occupational Exposure Limits - Ceilings
U.S New York - Reporting of Releases Part 597 - List of Hazardous Substances
U.S North Carolina - Control of Toxic Air Pollutants
U.S North Dakota - Air Pollutants - Guideline Concentrations - 1-Hour
U.S Ohio - Accidental Release Prevention - Threshold Quantities
U.S Ohio - Extremely Hazardous Substances - Threshold Quantities
U.S Oregon - Permissible Exposure Limits - Ceilings
U.S Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S Pennsylvania - RTK (Right to Know) List
U.S Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour
U.S Rhode Island - Air Toxics - Acceptable Ambient Levels - Annual
U.S South Carolina - Toxic Air Pollutants - Maximum Allowable Concentrations
U.S South Carolina - Toxic Air Pollutants - Pollutant Categories
U.S Tennessee - Occupational Exposure Limits - Ceilings
U.S Texas - Effects Screening Levels - Long Term
U.S Texas - Effects Screening Levels - Short Term
U.S Vermont - Permissible Exposure Limits - Ceilings
U.S Washington - Permissible Exposure Limits - Ceilings
U.S Washington - Fernissible Exposure Enniss - Cenings U.S Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet
U.S Wyoming - Process Safety Management - Highly Hazardous Chemicals

#### **SECTION 16: Other information**

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

#### Full text of H-phrases::

	Eye Dam. 1	Serious eye damage/eye irritation Category 1			
	Skin Corr. 1A	Skin corrosion/irritation Category 1A			
	Skin Corr. 1B	Skin corrosion/irritation Category 1B			
	H314	Causes severe skin burns and eye damage			
	H318	Causes serious eye damage			

#### HMIS III Rating Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Safety Data Sheet

Flammability	: 2 Moderate Hazard
Physical	: 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 11/24/2014 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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