SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Substance name</th>
<th>Product code</th>
<th>Formula</th>
<th>Synonyms</th>
<th>Chemical family</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid</td>
<td>DODECAMETHYLCYCLOHEXASILOXANE</td>
<td>SID4625.0</td>
<td>C12H36O6Si6</td>
<td>CYCLIC HEXAMER; D6; CYCLOHEXASILOXANE</td>
<td>ORGANOSILOXANE</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

- Use of the substance/mixture: Chemical intermediate
- For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)
Flam. Liq. 4 H227

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

<table>
<thead>
<tr>
<th>Signal word (GHS-US)</th>
<th>Hazard statements (GHS-US)</th>
<th>Precautionary statements (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Warning</td>
<td>H227 - Combustible liquid</td>
<td>P280 - Wear protective gloves/protective clothing/eye protection/face protection</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P210 - Keep away from heat, open flames, sparks. - No smoking</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P403+P235 - Store in a well-ventilated place. Keep cool</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P501 - Dispose of contents/container to licensed waste disposal facility.</td>
</tr>
</tbody>
</table>

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS No</th>
<th>EC no</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multi-constituent</td>
<td>DODECAMETHYLCYCLOHEXASILOXANE</td>
<td>540-97-6</td>
<td>208-762-8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dodecamethylcyclohexasiloxane</td>
<td>(CAS No) 540-97-6</td>
<td>&gt; 95</td>
<td>Flam. Liq. 4, H227</td>
</tr>
<tr>
<td>Decamethylcyclopentasiloxane</td>
<td>(CAS No) 541-02-6</td>
<td>&lt; 5</td>
<td>Flam. Liq. 4, H227</td>
</tr>
</tbody>
</table>

3.2. Mixture

Not applicable
SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: May be harmful if inhaled. May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact: May cause skin irritation.

Symptoms/injuries after eye contact: May cause eye irritation.

Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. Liquid generates strong static charge when poured.

5.3. Advice for firefighters

Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Keep away from heat, open flames, sparks. - No smoking.

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Ground/bond container and receiving equipment.

Storage conditions: Keep container tightly closed.


Storage area: Store in a well-ventilated place. Store away from heat.
DODECAMETHYLCYCLOHEXASILOXANE
Safety Data Sheet

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls
Appropriate engineering controls : Provide local exhaust or general room ventilation.
Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection : Neoprene or nitrile rubber gloves.
Eye protection : Chemical goggles. Contact lenses should not be worn.
Skin and body protection : Wear suitable protective clothing.
Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 445.93 g/mol
Color : No data available
Odor : Odorless.
Odor threshold : No data available
Refractive index : 1.4015
pH : No data available
Relative evaporation rate (butyl acetate=1) : < 1
Melting point : -3 °C
Freezing point : No data available
Boiling point : 210 °C
Flash point : > 76 °C
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Combustible liquid
Vapor pressure : 0.03 mm Hg @ 25°C
Relative vapor density at 20 °C : > 1
Relative density : 0.9672
VOC content : 100 %
Solubility : Insoluble in water.
Water: 0.00513 mg/l @ 23°C
Log Pow : No data available
Log Kow : 6.3
Viscosity, kinematic : 6.6 cSt @ 25°C
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosive limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Bases can cause non-hazardous polymerization.
10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent. Peroxides.

10.6. Hazardous decomposition products
Formaldehyde. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Substance</th>
<th>LD50 oral rat</th>
<th>LD50 dermal rabbit</th>
<th>LC50 inhalation rat</th>
<th>Toxicity information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Decamethylcyclopentasiloxane (541-02-6)</td>
<td>&gt; 24134 mg/kg</td>
<td>&gt; 16 ml/kg</td>
<td>(lethal concentration)</td>
<td>&gt; 2700 mg/m³ (lethal concentration: inhalation, rat)</td>
</tr>
<tr>
<td>Dodecamethylcyclohexasiloxane (540-97-6)</td>
<td>&gt; 1000 mg/kg</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

11.2. Information on ecotoxicological effects
No additional information available

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
Decamethylcyclopentasiloxane (541-02-6)
Log Kow 5.5

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Waste disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
DOT NA no. NA1993
14.2. UN proper shipping name

Proper Shipping Name (DOT) : Combustible liquid, n.o.s.
(DODECAMETHYLCYCLOHEXASILOXANE)

Department of Transportation (DOT) Hazard Classes : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

Packing group (DOT) : III - Minor Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Decamethylcyclopentasiloxane (541-02-6)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Dodecamethylcyclohexasiloxane (540-97-6)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Decamethylcyclopentasiloxane (541-02-6)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian DSL (Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Dodecamethylcyclohexasiloxane (540-97-6)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian DSL (Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

DODECAMETHYLCYCLOHEXASILOXANE(540-97-6)

U.S. - California - Proposition 65 - Carcinogens List : No
U.S. - California - Proposition 65 - Developmental Toxicity : No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female : No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male : No

Decamethylcyclopentasiloxane (541-02-6)

U.S. - California - Proposition 65 - Reproductive Toxicity - Female : No

No significance risk level (NSRL)
## Decamethylcyclopentasiloxane (541-02-6)

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

## Dodecamethylcyclohexasiloxane (540-97-6)

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

## Decamethylcyclopentasiloxane (541-02-6)

<table>
<thead>
<tr>
<th>U.S. - Maine - Chemicals of High Concern</th>
<th>U.S. - Minnesota - Chemicals of High Concern</th>
<th>U.S. - Minnesota - Chemicals of High Concern - Persistent Bioaccumulative Toxins</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

## Dodecamethylcyclohexasiloxane (540-97-6)

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

### SECTION 16: Other information

**Abbreviations and acronyms**

- **Abbreviations:** ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

**Full text of H-phrases:**

- **Flam. Liq. 4**
  - Flammable liquids Category 4
- **H227**
  - Combustible liquid

### HMIS III Rating

- **Health:** 1 Slight Hazard - Irritation or minor reversible injury possible
- **Flammability:** 2 Moderate Hazard
- **Physical:** 0 Minimal Hazard

Prepared by safety and environmental affairs.

**Date of issue:** 10/29/2014  
**Version:** 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2014 Gelest Inc. Morrisville, PA 19067