

Safety Data Sheet SID4123.0 Date of issue: 05/27/2014 Revision Revision date: 01/06/2015

Version: 1.1

.1. Product identifier			
Product form	: Substance		
Physical state	: Liquid		
Substance name	: DIMETHYLDIMETHOXYSILANE, 96%		
Product code	: SID4123.0		
Formula	: C4H12O2Si		
Synonyms	: DMDMOS; DIMETHOXYDIMETHYLSILANE		
Chemical family	: ORGANOMETHOXYSILANE		
.2. Relevant identified uses of the su	ubstance or mixture and uses advised against		
Jse of the substance/mixture	: For research and industrial use only Chemical intermediate		
.3. Details of the supplier of the safe	ety data sheet		
GELEST, INC. 1 East Steel Road Aorrisville, PA 19067 JSA [°] 215-547-1015 - F 215-547-2484 - (M-F): 8: nfo@gelest.com	:00 AM - 5:30 PM EST		
.4. Emergency telephone number			
Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)		
SECTION 2: Hazards identification	n		
2.1. Classification of the substance of	or mixture		
Classification (GHS-US)			
Full text of H-phrases: see section 16			
GHS-US labeling			
łazard pictograms (GHS-US)	HS02 GHS02 GHS07		
Signal word (GHS-US)	: Danger		
lazard statements (GHS-US)	: H225 - Highly flammable liquid and vapor H319 - Causes serious eve irritation		
Precautionary statements (GHS-US)	 P280 - Wear protective gloves/protective clothing/eye protection/face protection P264 - Wash hands thoroughly after handling P210 - Keep away from heat, open flames, sparks No smoking P233 - Keep container tightly closed P240 - Ground/bond container and receiving equipment P241 - Use explosion-proof electrical equipment P242 - Use only non-sparking tools P243 - Take precautionary measures against static discharge P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337+P313 - If eye irritation persists: Get medical advice/attention P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower P403+P235 - Keep in a cool place P501 - Dispose of contents/container to licensed waste disposal facility. 		
2.3. Other hazards			
2.3. Other hazards Dther hazards not contributing to the	: Classification (GHS-UN). Acute toxicity (oral) Category 5.		

Safety Data Sheet

classification			
2.4. Unknown acute toxicity (GHS-US)			
No data available			
SECTION 3: Composition/information of	on ingredients		
3.1. Substance			
Substance type :	Multi-constituent		
	DIMETHYLDIMETHOXYSILANE, 96%		
CAS No :	1112-39-6		
EC no :	214-189-4		
Name	Product identifier	%	Classification (GHS-US)
Dimethyldimethoxysilane	(CAS No) 1112-39-6	> 95	Flam. Liq. 2, H225 Eye Irrit. 2A, H319
Methanol	(CAS No) 67-56-1	< 0.5	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 1, H370 STOT SE 3, H336

3.2. Mixture

Not applicable

SECTION 4: First aid measures	
4.1. Description of first aid measures	s
First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. Call a POISON CENTER or doctor/physician.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, it present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.
4.2. Most important symptoms and e	ffects, both acute and delayed
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye irritation.
Symptoms/injuries after ingestion	May be harmful if swallowed. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.
Chronic symptoms	On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.
4.2 Indication of any immediate med	lical attention and special treatment people

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECT	ION 5: Firefighting measures			
5.1.	Extinguishing media			
Suitable	e extinguishing media	: Water spray. Water fog. Fo	am. Carbon dioxide. Dry chemical.	
5.2.	Special hazards arising from the s	substance or mixture		
Fire haz	zard		I vapor. Irritating fumes and organic acid vapors may ated temperatures or open flame.	develop when
5.3.	Advice for firefighters			
Firefight	ting instructions	: Use water spray or fog for chemical fire.	cooling exposed containers. Exercise caution when fig	hting any
Protecti	on during firefighting		ut proper protective equipment, including respiratory pact and do not breathe vapor and mist.	protection.
01/06/20	15	EN (English US)	SDS ID: SID4123.0	2/9

Safety Data Sheet

SECTION 6: Accidental release			
3.1. Personal precautions, protective equipment and emergency procedures			
General measures	: Remove ignition sources. Use special care to avoid static electric charges.		
6.1.1. For non-emergency personnel			
Emergency procedures	: Evacuate unnecessary personnel.		
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6.1.2. For emergency responders	E w 's also and the second state of the Association of the state of the second state o		
Protective equipment	: Equip cleanup crew with proper protection. Avoid breathing vapors.		
6.2. Environmental precautions			
Prevent entry to sewers and public waters.	Notify authorities if liquid enters sewers or public waters.		
6.3. Methods and material for conta	ainment and cleaning up		
Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.		
6.4. Reference to other sections			
See Heading 8. Exposure controls and per	sonal protection.		
SECTION 7: Handling and storage	ge		
7.1. Precautions for safe handling			
Additional hazards when processed	: Handle empty containers with care because residual vapors are flammable.		
Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Take precautionary measures against static discharge. Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. Do not breathe vapors.		
Hygiene measures	: Wash contaminated clothing before reuse. Wash hands thoroughly after handling.		
7.2. Conditions for safe storage, including any incompatibilities			
Technical measures	: Proper grounding procedures to avoid static electricity should be followed. Ground/bond		
Storage conditions	container and receiving equipment. Use explosion-proof electrical equipment.		
Storage conditions Incompatible materials	 Keep container tightly closed. Keep in fireproof place. Oxidizing agent. Moisture. Water. 		
Storage area	: Store in a well-ventilated place. Store away from heat.		
	. Otore in a wei-ventilateu place. Store away nom neat.		
7.3. Specific end use(s)			
No additional information available			

SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**

Methanol (67-56-1)		
USA ACGIH	ACGIH TWA (ppm)	200 ppm
USA ACGIH	ACGIH STEL (ppm)	250 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	260 mg/m ³
USA NIOSH	NIOSH REL (TWA) (ppm)	200 ppm
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	325 mg/m ³
USA NIOSH	NIOSH REL (STEL) (ppm)	250 ppm
USA OSHA	OSHA PEL (TWA) (mg/m³)	260 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	200 ppm
USA IDLH	US IDLH (ppm)	6000 ppm
8.2. Exposure controls		
Appropriate engineering controls : Provide local exhaust or general room ventilation.		

, appropriate engineering controle
Personal protective equipment

: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Hand protection : Neoprene or nitrile rubber gloves.

- : Chemical goggles. Contact lenses should not be worn.
- : Wear suitable protective clothing.
 - : NIOSH-certified organic vapor (black cartridge) respirator.

Eye protection

Skin and body protection

Respiratory protection

DIMETHYLDIMETHOXYSILANE, 96% Safety Data Sheet

SECTION 9: Physical and chemical pr	· · · · · · · · · · · · · · · · · · ·		
9.1. Information on basic physical and ch			
-	: Liquid		
	: Clear liquid.		
	: 120.22 g/mol		
Color	: Colorless.		
Odor	: Characteristic.		
Odor threshold	: No data available		
	: 1.3708		
рН	: No data available		
Relative evaporation rate (butyl acetate=1)	: >1		
Melting point	: -80 °C		
Freezing point	: No data available		
Boiling point	: 82 °C		
Flash point	: -8 °C		
Auto-ignition temperature	: 325 °C		
Decomposition temperature	: No data available		
Flammability (solid, gas)	: Highly flammable liquid and vapor		
	: 100 mm Hg @ 36°C		
	: ~7.5		
	: 0.8646		
,	: 100 %		
Solubility	: Insoluble in water. Reacts with water.		
Log Pow	: No data available		
Log Kow	: No data available		
-	: 0.44 cSt @ 20°C		
Viscosity, kinematic			
Viscosity, dynamic	: No data available		
Explosive properties	: No data available		
Oxidizing properties	: No data available		
Explosive limits	: No data available		
9.2. Other information			
No additional information available			
SECTION 10: Stability and reactivity			
10.1. Reactivity			
No additional information available			
10.2. Chemical stability			
Stable.			
10.3. Possibility of hazardous reactions			
Material decomposes slowly in contact with moist	air or with water liberating methanol		
10.4. Conditions to avoid			
Heat. Open flame. Sparks.			
10.5. Incompatible materials			
Oxidizing agent. Moisture. Water.			
10.6. Hazardous decomposition products			
Methanol. Organic acid vapors. Silicon dioxide.			
SECTION 11: Toxicological information			
11.1. Information on toxicological effects			
Acute toxicity	: Not classified		
Dimethyldimethoxysilane (1112-39-6)			
LD50 oral rat	> 2000 mg/kg		
Methanol (67-56-1)			
LD50 oral rat	6200 mg/kg		
	6200 mg/kg 20 g/kg 22500 ppm (Exposure time: 8 h)		

DIMETHYLDIMETHOXYSILANE, 96% Safety Data Sheet

Dimethyldimethoxysilane (1112-39-6)			
ATE US (oral)	100.000 mg/kg body weight		
ATE US (dermal)	300.000 mg/kg body weight		
ATE US (vapors)	3.000 mg/l/4h		
Skin corrosion/irritation	: Not classified		
Serious eye damage/irritation	: Causes serious eye irritation.		
Respiratory or skin sensitization	: Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: Not classified		
Reproductive toxicity	: Not classified		
Specific target organ toxicity (single exposure)	: Not classified		
specific target organ toxicity (single exposure)			
	The hydrolysis product of dimethyldimethoxysilane is methanol. Overexposure to methanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness).		
Specific target organ toxicity (repeated exposure)	: Not classified		
Aspiration hazard	: Not classified		
Symptoms/injuries after inhalation	: May cause irritation to the respiratory tract.		
Symptoms/injuries after skin contact	: May cause skin irritation.		
Symptoms/injuries after eye contact	: Causes serious eye irritation.		
Symptoms/injuries after ingestion	: May be harmful if swallowed. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.		
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.		
SECTION 12: Ecological information			
2.1. Toxicity			
Methanol (67-56-1)			
LC50 fish 1 LC50 fish 2	28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])		
	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])		
2.2. Persistence and degradability			
lo additional information available			
2.3. Bioaccumulative potential			
Methanol (67-56-1)			
BCF fish 1	< 10		
Log Pow	-0.77		
2.4. Mobility in soil			
No additional information available			
2.5. Other adverse effects			
Effect on ozone layer	: No additional information available		
ffect on the global warming	: No known ecological damage caused by this product.		
CECTION 42. Diseased sourcides the			
SECTION 13: Disposal consideration			
3.1. Waste treatment methods			
Vaste disposal recommendations	 Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose o contents/container to licensed waste disposal facility. Handle empty containers with care because residual years are flammable. 		
Additional information	: Handle empty containers with care because residual vapors are flammable.		
Ecology - waste materials	: Avoid release to the environment.		
SECTION 14: Transport information			
4.1. UN number			
JN-No.(DOT)	: 1993		
DOT NA no.	UN1993		
4.2. UN proper shipping name			
Proper Shipping Name (DOT)	: FLAMMABLE LIQUIDS, N.O.S. (DIMETHYLDIMETHOXYSILANE)		

(DIMETHYLDIMETHOXYSILANE)

Safety Data Sheet

Department of Transportation (DOT) Hazard Classes	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Hazard labels (DOT)	: 3 - Flammable liquid
	3
DOT Symbols Packing group (DOT)	: G - Identifies PSN requiring a technical name : II - Medium Danger
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
14.3. Additional information	
Other information	: No supplementary information available.
Transport by sea	
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25
	passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on
	passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Air transport	
DOT Quantity Limitations Passenger aircraft/rail	: 5L
(49 CFR 173.27)	
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
SECTION 15: Regulatory information	1
15.1. US Federal regulations	
Dimethyldimethoxysilane (1112-39-6) Listed on the United States TSCA (Toxic Subs	rances Control Act) inventory
Methanol (67-56-1)	
Listed on the United States TSCA (Toxic Subs	ances Control Act) inventory
Listed on United States SARA Section 313 SARA Section 313 - Emission Reporting	1.0 %
15.2. International regulations	1.0 /0
Dimethyldimethoxysilane (1112-39-6) Listed on the AICS (Australian Inventory of Chu	emical Substances)
Listed on the Canadian NDSL (Non-Domestic	Substances List)
Listed on IECSC (Inventory of Existing Chemic Listed on the EEC inventory EINECS (Europea	al Substances Produced or Imported in China) In Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New	Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals Listed on NZIoC (New Zealand Inventory of Ch	
Listed on PICCS (Philippines Inventory of Cher	
Methanol (67-56-1)	
Listed on the AICS (Australian Inventory of Chu Listed on the Canadian DSL (Domestic Sustan	
Listed on IECSC (Inventory of Existing Chemic	
Listed on the Japanese ENCS (Existing & New	n Inventory of Existing Commercial Chemical Substances) Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals Listed on NZIoC (New Zealand Inventory of Ch	
Listed on NZIOC (New Zealand Inventory of Cher Listed on PICCS (Philippines Inventory of Cher	
Japanese Poisonous and Deleterious Substand Listed on the Canadian IDL (Ingredient Disclos	ces Control Law
15.3. US State regulations	
DIMETHYLDIMETHOXYSILANE, 96%(1112-39	

DIMETHYLDIMETHOXYSILANE, 96%(1112-39-6) U.S. - California - Proposition 65 - Carcinogens List No U.S. - California - Proposition 65 - Developmental Toxicity

Safety Data Sheet

DIMETHYLDIMETHOXYSIL	ANE. 96%(1112-39-6)			
U.S California - Propositio		No		
Toxicity - Female				
U.S California - Propositio Toxicity - Male	n 65 - Reproductive	No		
Dimethyldimethoxysilane	(1112-39-6)			
U.S California -	U.S California -	U.S California -	U.S California -	No significance risk level
Proposition 65 - Carcinogens List	Proposition 65 - Developmental Toxicity	Proposition 65 - Reproductive Toxicity -	Proposition 65 - Reproductive Toxicity -	(NSRL)
Carcinogens List	Developmental Toxicity	Female	Male	
No	No	No	No	
Methanol (67-56-1)		1		
U.S California - Proposition 65 -	U.S California - Proposition 65 -	U.S California - Proposition 65 -	U.S California - Proposition 65 -	No significance risk level (NSRL)
Carcinogens List	Developmental Toxicity	Reproductive Toxicity -	Reproductive Toxicity -	
		Female	Male	
No	Yes	No	No	
Dimethyldimethoxysilane	(1112-39-6)			
U.S Texas - Effects Scree				
U.S Texas - Effects Scree	ning Levels - Short Term			
Methanol (67-56-1)	05 M 1 1	D		
U.S California - Propositio U.S California - SCAQMD				
U.S California - SCAQMD				
U.S California - Toxic Air (Contaminant List (AB 1807,	AB 2728)		
			on Species, Container and Spill R	esidues
U.S Connecticut - Hazardo				
U.S Connecticut - Hazardo U.S Connecticut - Volatile				
U.S Delaware - Pollutant I		Reportable Quantities		
		cceptable Ambient Concentra	ations	
U.S Idaho - Non-Carcinog		Emission Levels (ELs)		
U.S Idaho - Occupational				
U.S Illinois - Toxic Air Con U.S Louisiana - Reportabl		e		
U.S Maine - Air Pollutants		3		
U.S Maine - Chemicals of	High Concern			
U.S Massachusetts - Allow				
U.S Massachusetts - Allow			centration - Reporting Category 1	
			centration - Reporting Category 1	
U.S Massachusetts - Oil 8			contration reporting category 2	
U.S Massachusetts - Oil 8	Hazardous Material List - S	Soil Reportable Concentration		
		Soil Reportable Concentration	n - Reporting Category 2	
U.S Massachusetts - Righ U.S Massachusetts - Thre		hite (TEL c)		
U.S Massachusetts - Toxi				
U.S Michigan - Occupation		Designations		
U.S Michigan - Occupation				
U.S Michigan - Occupation U.S Michigan - Polluting M		5		
U.S Minnesota - Chemical				
U.S Minnesota - Groundw				
U.S Minnesota - Hazardou				
U.S Minnesota - Permissik	•	5		
U.S Minnesota - Permissil U.S Minnesota - Permissil	•			
		, - Ambient Air Levels (AALs) -	24-Hour	
U.S New Hampshire - Reg	gulated Toxic Air Pollutants	- Ambient Air Levels (AALs) -		
U.S New Jersey - Dischar	-			
U.S New Jersey - Environ U.S New Jersey - Right to				
U.S New Jersey - Special				
U.S New Jersey - Water G				
U.S New Jersey - Water G	Quality - Practical Quantitation	on Levels (PQLs)		
U.S New York - Occupation				
U.S New York - Occupation				
U.S New York - Reporting of Releases Part 597 - List of Hazardous Substances U.S North Dakota - Air Pollutants - Guideline Concentrations - 1-Hour				
U.S North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour				
			cation Species, Container and Sp	ill Residues
01/06/2015		English US)	SDS ID: SID4123.0	7/9

Safety Data Sheet

Dimethyldimethoxysilane (1112-39-6)

- U.S. Oregon Permissible Exposure Limits TWAs U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour U.S. - South Carolina - Toxic Air Pollutants - Maximum Allowable Concentrations U.S. - South Carolina - Toxic Air Pollutants - Pollutant Categories U.S. - Tennessee - Occupational Exposure Limits - Skin Designations U.S. - Tennessee - Occupational Exposure Limits - STELs U.S. - Tennessee - Occupational Exposure Limits - TWAs U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Vermont - Permissible Exposure Limits - STELs
- U.S. Vermont Permissible Exposure Limits TWAs
- U.S. Washington Dangerous Waste Discarded Chemical Products List U.S. - Washington - Permissible Exposure Limits - Skin Designations
- U.S. Washington Permissible Exposure Limits Skin Designatic U.S. - Washington - Permissible Exposure Limits - STELs
- U.S. Washington Permissible Exposure Limits TWAs

SECTION 16: Other information

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation

and Development.

Full text of H-phrases::

Acute Tox. 3 (Dermal)	Acute toxicity (dermal) Category 3
Acute Tox. 3 (Inhalation:vapour)	Acute toxicity (inhalation:vapor) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral) Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 2	Flammable liquids Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 1	Specific target organ toxicity (single exposure) Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H301	Toxic if swallowed
H311	Toxic in contact with skin
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H331	Toxic if inhaled
H336	May cause drowsiness or dizziness
H370	Causes damage to organs

HMIS III Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

		9
Flammability	:	4 Severe Hazard
Physical	:	1 Slight Hazard

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Safety Data Sheet

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