



**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Product form : Substance  
 Physical state : Liquid  
 Substance name : 1,5-DICHLOROHEXAMETHYLTRISILOXANE, tech-95  
 Product code : SID3360.0  
 Formula : C6H18Cl2O2Si3  
 Synonyms : HEXAMETHYLDICHLOROTRISILOXANE; 1,5-DICHLORO-1,1,3,3,5,5-HEXAMETHYLTRISILOXANE  
 Chemical family : CHLOROSILOXANE

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Use of the substance/mixture : Chemical intermediate  
 For research and industrial use only

**1.3. Details of the supplier of the safety data sheet**

**GELEST, INC.**  
 11 East Steel Road  
 Morrisville, PA 19067  
**USA**  
 T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST  
[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification (GHS-US)**

Flam. Liq. 4 H227  
 Skin Corr. 1B H314  
 Eye Dam. 1 H318  
 Full text of H-phrases: see section 16

**2.2. Label elements**

**GHS-US labeling**

Hazard pictograms (GHS-US) :



GHS05

Signal word (GHS-US) : Danger  
 Hazard statements (GHS-US) : H227 - Combustible liquid  
 H314 - Causes severe skin burns and eye damage  
 Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection  
 P210 - Keep away from heat, open flames, sparks. - No smoking  
 P260 - Do not breathe vapors  
 P264 - Wash hands thoroughly after handling  
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P310 - Immediately call a doctor  
 P321 - Specific treatment (see first aid instructions on this label)  
 P363 - Wash contaminated clothing before reuse  
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish  
 P403+P235 - Keep in a cool place  
 P405 - Store locked up  
 P501 - Dispose of contents/container to licensed waste disposal facility.

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### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

No data available

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Substance type : Multi-constituent  
Name : 1,5-DICHLOROHEXAMETHYLTRISILOXANE, tech-95  
CAS No : 3582-71-6  
EC no : 222-707-5

Name	Product identifier	%	Classification (GHS-US)
1,5-Dichloro-1,1,3,3,5,5-hexamethyltrisiloxane	(CAS No) 3582-71-6	> 90	Flam. Liq. 4, H227 Skin Corr. 1B, H314 Eye Dam. 1, H318
1,3-Dichlorotetramethyldisiloxane	(CAS No) 2401-73-2	< 5	Flam. Liq. 2, H225 Skin Corr. 1B, H314 Eye Dam. 1, H318
Hydrochloric acid	(CAS No) 7647-01-0		Skin Corr. 1A, H314 Eye Dam. 1, H318

### 3.2. Mixture

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : Causes severe skin burns and eye damage.

Symptoms/injuries after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.

Symptoms/injuries after skin contact : Causes (severe) skin burns.

Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : May be harmful if swallowed.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Water.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Combustible liquid. Irritating fumes of hydrochloric acid and organic acid vapors may develop when material is exposed to water or open flame.

### 5.3. Advice for firefighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

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### 6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.  
Emergency procedures : Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.  
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Containers must be properly grounded before beginning transfer. Use only non-sparking tools.  
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.  
Storage conditions : Keep container tightly closed. Store locked up.  
Incompatible materials : Alcohols. Amines. Oxidizing agent.  
Storage area : Store in a well-ventilated place. Store away from heat.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Hydrochloric acid (7647-01-0)		
USA ACGIH	ACGIH Ceiling (ppm)	2 ppm
USA NIOSH	NIOSH REL (ceiling) (mg/m <sup>3</sup> )	7 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (ceiling) (ppm)	5 ppm
USA OSHA	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	7 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (Ceiling) (ppm)	5 ppm
USA IDLH	US IDLH (ppm)	50 ppm

### 8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.  
Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.  
Hand protection : Neoprene or nitrile rubber gloves.  
Eye protection : Chemical goggles or face shield. Contact lenses should not be worn.  
Skin and body protection : Wear suitable protective clothing.  
Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid  
Appearance : Liquid.

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Molecular mass	: 277.37 g/mol
Color	: Straw. Amber.
Odor	: Acrid.
Odor threshold	: No data available
Refractive index	: 1.4071
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -53 °C
Boiling point	: 184 °C
Flash point	: 76 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: No data available
Vapor pressure at 50 °C	: 1 mm Hg
Relative vapor density at 20 °C	: < 1
Relative density	: 1.018
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating hydrogen chloride.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Alcohols. Amines. Oxidizing agent.

### 10.6. Hazardous decomposition products

Hydrogen chloride. Organic acid vapors. Silicon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Hydrochloric acid (7647-01-0)	
LD50 oral rat	238 - 277 mg/kg
LD50 dermal rabbit	> 5010 mg/kg
LC50 inhalation rat (mg/l)	1.68 mg/l (Exposure time: 1 h)
ATE US (oral)	238.000 mg/kg body weight
ATE US (vapors)	1.680 mg/l/4h
ATE US (dust, mist)	1.680 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns and eye damage.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified

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Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

### Hydrochloric acid (7647-01-0)

IARC group	3 - Not classifiable
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Reproductive toxicity : Not classified  
Specific target organ toxicity (single exposure) : Not classified  
Specific target organ toxicity (repeated exposure) : Not classified  
Aspiration hazard : Not classified  
Symptoms/injuries after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.  
Symptoms/injuries after skin contact : Causes (severe) skin burns.  
Symptoms/injuries after eye contact : Causes serious eye damage.  
Symptoms/injuries after ingestion : May be harmful if swallowed.  
Reason for classification : Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.  
Effect on ozone layer : No additional information available  
Effect on the global warming : No known ecological damage caused by this product.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.  
Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

UN-No.(DOT) : 2987  
DOT NA no. : UN2987

### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Chlorosilanes, corrosive, n.o.s.  
(1,5-DICHLOROHEXAMETHYLTRISILOXANE)  
Department of Transportation (DOT) Hazard Classes : 8 - Class 8 - Corrosive material 49 CFR 173.136  
Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : II - Medium Danger  
DOT Packaging Exceptions (49 CFR 173.xxx) : None  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 206  
DOT Packaging Bulk (49 CFR 173.xxx) : 242

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### 14.3. Additional information

Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : C - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel.  
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden  
(49 CFR 173.27)  
DOT Quantity Limitations Cargo aircraft only (49 : 30 L  
CFR 175.75)

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Hydrochloric acid (7647-01-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Listed on the United States SARA Section 302  
Listed on United States SARA Section 313

SARA Section 302 Threshold Planning Quantity (TPQ)	500 (gas only)
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SARA Section 313 - Emission Reporting	1.0 % (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)
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#### 1,5-Dichloro-1,1,3,3,5,5-hexamethyltrisiloxane (3582-71-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 1,3-Dichlorotetramethyldisiloxane (2401-73-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### Hydrochloric acid (7647-01-0)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on the Canadian DSL (Domestic Substances List)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Japanese Poisonous and Deleterious Substances Control Law  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican national Inventory of Chemical Substances)  
Listed on Turkish inventory of chemical

#### 1,5-Dichloro-1,1,3,3,5,5-hexamethyltrisiloxane (3582-71-6)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on the Canadian NDSL (Non-Domestic Substances List)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

#### 1,3-Dichlorotetramethyldisiloxane (2401-73-2)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on the Canadian NDSL (Non-Domestic Substances List)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 15.3. US State regulations

#### 1,5-DICHLOROHEXAMETHYLTRISILOXANE, tech-95(3582-71-6)

U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive	No

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1,5-DICHLOROHEXAMETHYLTRISILOXANE, tech-95(3582-71-6)				
Toxicity - Male				
Hydrochloric acid (7647-01-0)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
1,5-Dichloro-1,1,3,3,5,5-hexamethyltrisiloxane (3582-71-6)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
1,3-Dichlorotetramethyldisiloxane (2401-73-2)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	

### SECTION 16: Other information

Abbreviations and acronyms : Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 2	Flammable liquids Category 2
Flam. Liq. 4	Flammable liquids Category 4
Skin Corr. 1A	Skin corrosion/irritation Category 1A
Skin Corr. 1B	Skin corrosion/irritation Category 1B
H225	Highly flammable liquid and vapor
H227	Combustible liquid
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

### HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given  
Flammability : 2 Moderate Hazard  
Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

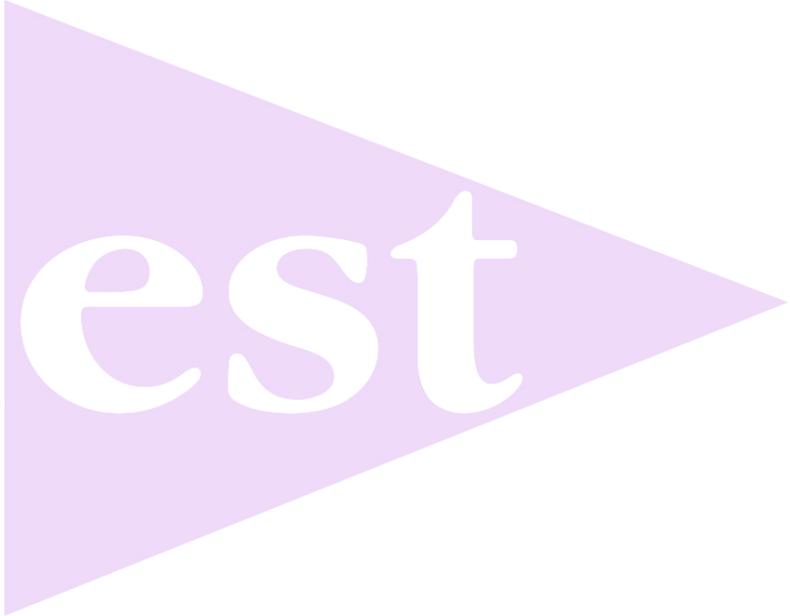
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

*The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.*

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Safety Data Sheet

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The logo for Gelest features the word "Gelest" in a serif font. The "Ge" is in a light gray color, and the "lest" is in white. The "lest" is positioned over a light purple, right-pointing triangle that serves as a background for that portion of the text.

Gelest