

N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE, tech-95

Safety Data Sheet SIA0591.0 Date of issue: 01/07/2015 Version: 1.0

| SECTION 1: Identification of the sub | stance/mixture and of the company/undertaking |
|---|--|
| 1.1. Product identifier | |
| Product form | : Substance |
| Physical state | : Liquid |
| • | |
| Substance name | : N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE, tech-95 |
| Product code | : SIA0591.0 |
| Formula | : C8H22N2O3Si |
| Synonyms | : DAMO; N-(3-(TRIMETHOXYSILYL)PROPYL)ETHYLENEDIAMINE; 3-(2- AMINOETHYLAMINO)PROPYLTRIMETHOXYSILANE |
| Chemical family | : ORGANOMETHOXYSILANE |
| | tance or mixture and uses advised against |
| Use of the substance/mixture | : Chemical intermediate |
| | For research and industrial use only |
| 1.3. Details of the supplier of the safety of | data sheet |
| GELEST, INC. | |
| 11 East Steel Road Morrisville, PA 19067 | |
| USA | |
| T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 A info@gelest.com - www.gelest.com | AM - 5:30 PM EST |
| 1.4. Emergency telephone number | |
| Emergency number | : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) |
| SECTION 2: Hazards identification | |
| 2.1. Classification of the substance or m | ixture |
| | |
| Classification (GHS-US) | |
| Acute Tox. 3 (Inhalation:vapour) H331 Skin Irrit. 2 H315 | |
| Eye Dam. 1 H318 | |
| Skin Sens. 1 H317 | |
| STOT SE 3 H335 | |
| Aquatic Acute 2 H401 | |
| Full text of H-phrases: see section 16 | |
| 2.2. Label elements | |
| | |
| GHS-US labeling | |
| Hazard pictograms (GHS-US) | |
| | No and a second se |
| | |
| | |
| | GHS05 GHS06 GHS07 |
| Signal word (GHS-US) | : Danger |
| Hazard statements (GHS-US) | : H315 - Causes skin irritation |
| | H317 - May cause an allergic skin reaction |
| | H318 - Causes serious eye damage |
| | H331 - Toxic if inhaled H335 - May cause respiratory irritation |
| | H401 - Toxic to aquatic life |
| Precautionary statements (GHS-US) | : P280 - Wear protective gloves/protective clothing/eye protection/face protection |
| | P261 - Avoid breathing mist, vapors |
| | P264 - Wash hands thoroughly after handling |
| | P271 - Use only outdoors or in a well-ventilated area |
| | P272 - Contaminated work clothing must not be allowed out of the workplace P273 - Avoid release to the environment |
| | P273 - Avoid Telease to the environment P333+P313 - If skin irritation or rash occurs: Get medical advice/attention |
| | P302+P352 - If on skin: Wash with plenty of water |
| | P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing |
| | P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove |
| | contact lenses, if present and easy to do. Continue rinsing |
| 01/07/2015 | EN (English US) SDS ID: SIA0591.0 Page 1 |

N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE, tech-95

Safety Data Sheet

| | | P362 P403 P405 | Immediately call a doctor Take off contaminated clothing and P233 - Store in a well-ventilated pla Store locked up Dispose of contents/container to lid | ice. Keep containe | r tightly closed |
|---------|--|----------------------|---|--------------------|---|
| 2.3. | Other hazards | | | | |
| No add | itional information available | | | | |
| 2.4. | Unknown acute toxicity (GHS-US) | | | | |
| No data | a available | | | | |
| SECT | ION 3: Composition/informatio | n on in | gredients | | |
| 3.1. | Substance | | | | |
| Substa | nce type | : Multi- | constituent | | |
| Name | | : N-(2- | AMINOETHYL)-3-AMINOPROPYLTI | RIMETHOXYSILAN | NE, tech-95 |
| CAS No |) | : 1760- | 24-3 | | |
| EC no | | : 217-1 | 64-6 | | |
| Name | 1 | | Product identifier | % | Classification (GHS-US) |
| N-(2-A | minoethyl)-3-aminopropyltrimethoxysilane | | (CAS No) 1760-24-3 | > 95 | Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335 Aquatic Acute 2, H401 |
| N,N'-B | is[(3-trimethoxysilyl)propyl]ethylenediamine | | (CAS No) 68845-16-9 | 2 - 3 | Skin Irrit. 2, H315 Eye Dam. 1, H318 |

3.2. Mixture

Not applicable

| Not applicable | | |
|--|---|----------------|
| SECTION 4: First aid measures | | |
| 4.1. Description of first aid measures | | |
| First-aid measures general | Remove contaminated clothing and shoes. In case of accident or if you feel unwell, medical advice immediately (show the label where possible). If possible show this s available show packaging or label. | |
| First-aid measures after inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. unwell, seek medical advice. | lf you feel |
| First-aid measures after skin contact | Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. | |
| First-aid measures after eye contact | Immediately flush eyes thoroughly with water for at least 15 minutes. Remove conta present and easy to do. Continue rinsing. Get medical advice/attention. | act lenses, if |
| First-aid measures after ingestion | Never give anything by mouth to an unconscious person. Get medical advice/attent | tion. |
| 4.2. Most important symptoms and eff | , both acute and delayed | |
| Symptoms/injuries after inhalation | Toxic if inhaled. May cause respiratory irritation. Overexposure may cause: Coughi Headache. Nausea. | ng. |
| Symptoms/injuries after skin contact | Causes skin irritation. May cause an allergic skin reaction. | |
| Symptoms/injuries after eye contact | Causes serious eye damage. | |
| Symptoms/injuries after ingestion | May be harmful if swallowed. | |
| Chronic symptoms | On contact with water this compound liberates methanol which is known to have a effect on the central nervous system. Methanol may effect the central nervous system in persistent or recurring headaches or impaired vision. | |

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

| SECT | ON 5: Firefighting measures | |
|------------------------------|-----------------------------|--|
| 5.1. | Extinguishing media | |
| Suitable extinguishing media | | : Water spray. Foam. Carbon dioxide. Dry chemical. |

Skin Sens. 1B, H317 STOT SE 3, H335

| Findpring instructions Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical file. Do not enter file area without proper protective supported induing inspiratory protection. Avoid all eye and skin contact and do not treative sport and mist. SECTION 5: Accildential reloase measures Evacuate unnecessary personnel. For energinacy protective support in the interview with proper protection. Evacuate unnecessary personnel. For energinacy responders For energinacy responders Protective equipment : E Equip cleanup crew with proper protection. Section and material for containment and cleaning up | SECTIO 9.1. Physical s Appearan Molecular Color Odor Odor thre | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce r mass | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. 222.36 g/mol Straw. Mild. Amine. Ammonia-like. No data available |
|--|---|--|--|
| temporistures or open flame. inergening for the server of | SECTIO 9.1. Physical s Appearan Molecular Color Odor Odor thre | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce r mass | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. 222.36 g/mol Straw. Mild. Amine. Ammonia-like. No data available |
| temporatures or open flame. | SECTION 9.1. Physical s Appearan Molecular Color Odor | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce r mass | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. 222.36 g/mol Straw. Mild. Amine. Ammonia-like. |
| temparatures or open Tame. | SECTIO 9.1. Physical s Appearan Molecular Color | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. 222.36 g/mol Straw. |
| a. Advice for firefighters : Use water spray to cool exposed surfaces. Exercise cauton when fighting any chemical fire. Prediction during firefighting : Use water spray to cool exposed surfaces. Exercise cauton when fighting any chemical fire. Prediction during firefighting : De not enter fire area without proper protective equipment, including respiratory protection. SECTION 6: Accidential release measures : Derivations protective equipment and emergency procedures S1.1. For emergency procedures : Equip cleanup crew with proper protection. S1.2. For emergency presenters : Equip cleanup crew with proper protection. S1.3. Methods and material for containment and cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or showed spills into appropriate container for disposal. S2. Generations for safe handling ? Avoid all eye and skin contact and do not breatte vapor and mist. Provide good ventilation in process are to provent accumulation of vapors. Use only in well ventilated areas. S2. Generations for safe handling ? Avoid all eye and skin contact and do not breatte vapor and mist. Provide good ventilation in process are to provent accumulation of vapors. Use only in well ventilated areas. S2. Generations for safe handling ? Avoid all eye and skin contact and do not breatte vapor and mist. P | SECTIO 9.1. Physical s Appearan Molecular | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. 222.36 g/mol |
| temperatures or open flame. | SECTIO 9.1. Physical s Appearan | body protection ory protection DN 9: Physical and chemical Information on basic physical and state nce | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties I chemical properties Liquid Clear liquid. |
| targentiques interpretatures or open flame. 5.3. Advice for firefighters :: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. 5.3. Advice for firefighting :: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures Section of the sections. | SECTIO 9.1. | body protection bry protection DN 9: Physical and chemical Information on basic physical and | NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. I properties Chemical properties Liquid |
| temperatures or open flame. 5.3. Advice for firelighters irrighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Preterion during firelighting : Do not enter fire area without proper protective equipment, including respiratory protection. SECTION 6: Accidental release measures | SECTIO | body protection bry protection DN 9: Physical and chemical | : NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. |
| constructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. constructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. SECTION 6: Accidental release measures : State grant processitions, protective equipment and emergency procedures : Stat. For non-emergency presponders Protective equipment : Evaluate unnecessary personnel. Stat. For emergency responders : Protective equipment : Equip cleanup crew with proper protection. Stat. Reference to other sections : Reference to other sections : : Section 7: Handling and storage : : Precautions for safe handling : : : <td></td> <td>body protection ory protection</td> <td>: NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.</td> | | body protection ory protection | : NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator. |
| temperatures or open flame. 5.3. Advice for firefighters *:::::::::::::::::::::::::::::::::::: | reopilato | body protection | |
| temperatures or open flame. 5.3. Advice for firefighters i:effighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical flex. Protection during firefighting : Do not enter fire area without proper protective equipment. including respiratory protection. SECTION 6: Accidental release measures | Resourato | body protection | |
| 5.3. Advice for firefighters temperatures or open flame. 5.3. Advice for firefighters : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. *Tedepting firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | |
| temperatures or open flame. 5.3. Advice for firefighters :::::::::::::::::::::::::::::::::::: | | | : Unemical goggles. Contact lenses should not be worn. |
| temperatures or open flame. 5.3. Advice for firefighters Fredetion during firefighting : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting :: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures .: 5.1. Porton-emergency prosonnel Emergency procedures : Evacuate unnecessary personnel. 5.1.1. For one-emergency responders Protective equipment : Equip cleanup crew with proper protection. 5.2. Environmental precautions Prevent entry to severs and public waters. Notify authorities if liquid enters severs or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up Vertent entry to severs and public waters. Notify authorities if liquid enters severs or public waters. Avoid release to the environment. 5.4. Reference to other sections Bee Heading & Exposure controls and personal protection. Secterion 7: Handling and storage Methods for cleaning up : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapor. Use only in well ventilated areas. <td></td> <td></td> <td></td> | | | |
| temperatures or open flame. 5.3. Advice for firefighters Freifighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures St.1. Personal proceutions, protective equipment and emergency procedures St.1. For emergency responders *Otective equipment : Equip cleanup crew with proper protection. S.2. Environmental proceutions Protective equipment : Equip cleanup crew with proper protection. S.3. Methods and material for containment and cleaning up * Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shoved spills into appropriate container for disposal. S.4. Reference to other sections See Heading 8. Exposure controls and personal protection. Sectrol when indivende areas. Proceautions for safe handling * Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Use only in well ventileted areas. Yepsine measures : Wash hands and other expored areas with mild soap and water b | | | available in the immediate vicinity of any potential exposure. |
| S3. Advice for firefighters Frefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | |
| S3. Advice for firefighters Frefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | · Provide local exhaust or general room ventilation |
| S3. Advice for firefighters Frefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical filter Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | |
| temperatures or open flame. 5.3. Advice for firefighters Friefighting instructions 1 Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECCTION 6: Accidental release measures 5.1. 5.1. For non-emergency personnel Emergency procedures Evacuate unnecessary personnel. 5.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. 5.2. Environmental precautions Prevent enty to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up Velentods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. 5.4. Reference to other sections See Heading 8. Exposure controls and personal protection. SECTION 7: Handling and storage C.1. Proceutions for safe handling Preceutions for safe handling : Avoid all eye and skin contact and do | - | | |
| temperatures or open flame. 5.3. Advice for firefighters "irefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. "retection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures S.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. S.1.1. For emergency responders Protective equipment : Equip cleanup orew with proper protection. S.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. S.3. Methods and material for containment and cleaning up Wethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections See Heading 8. Exposure controls and personal protection. Sections for safe handling Preceutions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilating in process area to prevent accumulation | | • | sonal protection |
| temperatures or open flame. 5.3. Advice for firefighters "irefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. "rotection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | 7.3. | | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | Storage a | area | : Store in a well-ventilated place. Store away from heat. |
| itemperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures . 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. S.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. S.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. S.3. Methods and material for containment and cleaning up Vethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections See Heading 8. Exposure controls and personal protection. : SECTION 7: Handling and storage : Avoid all eye and skin contact and do not bre | | | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. S.1. Personal precautions, protective equipment and emergency procedures S.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. S.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. S.2. Environmental precautions Prevent entry to severs and public waters. Notify authorities if liquid enters severs or public waters. Avoid release to the environment. S.3. Methods and material for containment and cleaning up Wethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections See Heading 8. Exposure controls and personal protection. : SECTION 7: Handling and storage : Avoid all eye and skin contact and do not b | - | | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. 5.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. 5.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up Wethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. 5.4. Reference to other sections See Heading 8. Exposure controls and personal protection. SECTION 7: Handling and storage 7.1. Precautions for safe handling : | 7.2. | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel : Evacuate unnecessary personnel. Emergency procedures : Evacuate unnecessary personnel. S.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. S.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. S.3. Methods and material for containment and cleaning up Wethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections. SECTION 7: Handling and storage : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Use only in well ventilated areas. | | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures 6.1. S.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. Sch1. For emergency responders Protective equipment : Equip cleanup crew with proper protection. S.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. S.3. Methods and material for containment and cleaning up Velethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections See Heading 8. Exposure controls and personal protection. SEECTION 7: Handling and storage Y1. Precautions for safe handling Precautions for safe h | , | | smoking and when leaving work. Contaminated work clothing should not be allowed out of the |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | -lygiene r | measures | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | recautio | ons for safe handling | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. 5.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. 5.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up Wethods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. 6.4. Reference to other sections Beending 8. Exposure controls and personal protection. | 7.1. | Precautions for safe handling | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. S.1. Personal precautions, protective equipment and emergency procedures 5.1. S.1. For non-emergency personnel Emergency procedures S.1.2. For emergency responders : Evacuate unnecessary personnel. S.1.2. For emergency responders : Equip cleanup crew with proper protection. S.2. Environmental precautions : Equip cleanup crew with proper protection. S.3. Methods and material for containment and cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. | SECTIO | ON 7: Handling and storage | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. S.1. Personal precautions, protective equipment and emergency procedures 5.1. S.1. For non-emergency personnel Emergency procedures S.1.2. For emergency responders : Evacuate unnecessary personnel. S.1.2. For emergency responders : Equip cleanup crew with proper protection. S.2. Environmental precautions : Equip cleanup crew with proper protection. S.3. Methods and material for containment and cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. S.4. Reference to other sections : Clean up any spills into appropriate container for disposal. | See Head | ding 8. Exposure controls and persona | al protection. |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel Emergency responders Protective equipment : Evacuate unnecessary personnel. 5.1.2. For emergency responders Protective equipment Protective equipment : Equip cleanup crew with proper protection. 5.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or | 6.4. | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Environmental precautions Emergency procedures : Evacuate unnecessary personnel. 6.1.2. For emergency responders : Equip cleanup crew with proper protection. 6.2. Environmental precautions Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. 5.3. Methods and material for containment and cleaning up Methods and material for containment and cleaning up | | v-r | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Emergency procedures Finefighting : Evacuate unnecessary personnel. 6.1.2. For emergency responders : Equip cleanup crew with proper protection. 6.2. Environmental precautions : Equip cleanup crew with proper protection. 8.2. Environmental precautions : Equip cleanup crew with proper protection. 8.2. Environmental precautions : Equip cleanup crew with proper protection. | | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. 6.1.2. For emergency responders Protective equipment : Equip cleanup crew with proper protection. 6.2. Environmental precautions | | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel : Evacuate unnecessary personnel. SI.1.2. For emergency responders : Equip cleanup crew with proper protection. | | | tify authorities if liquid enters sewers or public waters. Avoid release to the environment |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. 6.1.2. For emergency responders | | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Emergency procedures : Evacuate unnecessary personnel. | | | . Equip cleanup crew with proper protection |
| Advice for firefighters 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 5.1. Personal precautions, protective equipment and emergency procedures 5.1.1. For non-emergency personnel | 0 | | · _ · · · · · · · · · · · · · · · · · · |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures | | | : Evacuate unnecessary personnel. |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. SECTION 6: Accidental release measures | | | |
| 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. | 6.1. | | |
| temperatures or open flame. 5.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. | SECTIO | ON 6: Accidental release me | asures |
| S.3. Advice for firefighters Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. | Protection | n during firefighting | |
| temperatures or open flame. 5.3. Advice for firefighters | - | • | |
| | 5.3. | • | |
| Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated | | | temperatures or open flame. |
| | ire haza | rd | |

| | N. 1 | | |
|---|--|--|--|
| рН | : No data available | | |
| Relative evaporation rate (butyl acetate=1) | : <1 | | |
| Melting point | : No data available | | |
| Freezing point | : <-20 °C | | |
| Boiling point | : 140 °C @ 15 mm Hg | | |
| Flash point | : 150 °C | | |
| Auto-ignition temperature | : 300 °C | | |
| Decomposition temperature | : No data available | | |
| Flammability (solid, gas) | : No data available | | |
| Vapor pressure | : <1 mm Hg @ 25° C | | |
| Relative vapor density at 20 °C | : >1 | | |
| Relative density | : 1.019 | | |
| VOC content | : <5% | | |
| Solubility | : Reacts with water. Dissolves. | | |
| - | : No data available | | |
| Log Pow | | | |
| Log Kow | : No data available | | |
| Viscosity, kinematic | : 6.5 cSt | | |
| Viscosity, dynamic | : No data available | | |
| Explosive properties | : No data available | | |
| Oxidizing properties | : No data available | | |
| Explosive limits | : No data available | | |
| 9.2. Other information | | | |
| No additional information available | | | |
| SECTION 10: Stability and reactivity | | | |
| 10.1. Reactivity | | | |
| No additional information available | | | |
| | | | |
| 10.2. Chemical stability | | | |
| Stable in sealed containers. | | | |
| 10.3. Possibility of hazardous reactions | | | |
| Reacts with water and moisture in air, liberating m | nethanol. | | |
| 10.4. Conditions to avoid | | | |
| Heat. Open flame. Sparks. | | | |
| 10.5. Incompatible materials | | | |
| Acids. Alcohols. Moisture. Oxidizing agent. Peroxides. Water. | | | |
| | des. Water. | | |
| 10.6. Hazardous decomposition products | | | |
| Methanol. Organic acid vapors. | | | |
| SECTION 11: Toxicological informati | on | | |
| 11.1. Information on toxicological effects | | | |
| Acute toxicity : Inhalation:vapour: Toxic if inhaled. | | | |
| N-(2-Aminoethyl)-3-aminopropyltrimethoxysilane (1760-24-3) | | | |
| LD50 oral rat | 2413 mg/kg | | |
| LD50 dermal rat | > 2009 mg/kg | | |
| LD50 dermal rabbit | 16 ml/kg | | |
| LD50 intravenous mouse | 180 mg/kg | | |
| LC50 inhalation rat (mg/l) | 1.49 - 2.44 | | |
| ATE US (oral) | 2413.000 mg/kg body weight | | |
| ATE US (vapors) | 1.490 mg/l/4h | | |
| ATE US (dust, mist) | 1.490 mg/l/4h | | |
| Skin corrosion/irritation | : Causes skin irritation. | | |
| Serious eye damage/irritation | : Causes serious eye damage. | | |
| Respiratory or skin sensitization | : May cause an allergic skin reaction. | | |
| Germ cell mutagenicity | | | |
| Carcinogenicity | : Not classified | | |
| | | | |
| Reproductive toxicity | : Not classified | | |
| | | | |

| Specific target organ toxicity (single exposure) | : May cause respiratory irritation. |
|--|---|
| Specific target organ toxicity (repeated exposure) | : Not classified |
| Aspiration hazard | : Not classified |
| Symptoms/injuries after inhalation | : Toxic if inhaled. May cause respiratory irritation. Overexposure may cause: Coughing. Headache. Nausea. |
| Symptoms/injuries after skin contact | : Causes skin irritation. May cause an allergic skin reaction. |
| Symptoms/injuries after eye contact | : Causes serious eye damage. |
| Symptoms/injuries after ingestion | : May be harmful if swallowed. |
| Chronic symptoms | : On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision. |
| Reason for classification | : Expert judgment |
| SECTION 12: Ecological information | |
| 12.1. Toxicity | |
| Ecology - water | : Harmful to aquatic life with long lasting effects. |
| N-(2-Aminoethyl)-3-aminopropyltrimethoxys | silane (1760-24-3) |
| LC50 fish 1 | > 100 mg/l |
| EC50 Daphnia 1 | 90 mg/l |
| ErC50 (algae) | 8.8 mg/l |
| NOEC chronic crustacea | < 63 mg/l |
| NOEC chronic algae | 1.6 mg/l |
| 12.2. Persistence and degradability | |
| No additional information available | |
| 12.3. Bioaccumulative potential | |
| No additional information available | |
| 12.4. Mobility in soil | |
| No additional information available | |
| 12.5. Other adverse effects | |
| Other adverse effects | : This substance may be hazardous to the environment. |
| Effect on ozone layer | : No additional information available |
| Effect on the global warming | : No known ecological damage caused by this product. |
| SECTION 13: Disposal consideration | าร |
| 13.1. Waste treatment methods | |
| Waste disposal recommendations | : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility. |
| Ecology - waste materials | : Avoid release to the environment. |
| SECTION 14: Transport information | |
| 14.1. UN number | |
| UN-No.(DOT) | : 3082 |
| DOT NA no. | UN3082 |
| 14.2. UN proper shipping name | |
| Proper Shipping Name (DOT) | : Environmentally hazardous substances, liquid, n.o.s. (N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE) |
| Department of Transportation (DOT) Hazard Classes | : 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140 |
| Hazard labels (DOT) | : 9 - Class 9 (Miscellaneous dangerous materials) |
| DOT Symbols | : G - Identifies PSN requiring a technical name |
| Packing group (DOT) | : G - Identifies PSN requiring a technical name : III - Minor Danger |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : 155 |

| DOT Packaging Non Bulk (4 DOT Packaging Bulk (49 CF | , | | | |
|--|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|
| 14.3. Additional informati | , | 1 | | |
| Other information | | supplementary information availa | ble. | |
| | | | | |
| Transport by sea | | | | |
| DOT Vessel Stowage Location | on : A - | The material may be stowed "on | deck" or "under deck" on a card | o vessel and on a |
| j | | ssenger vessel. | | |
| Air transport | | | | |
| DOT Quantity Limitations Pa (49 CFR 173.27) | ssenger aircraft/rail : No | limit | | |
| DOT Quantity Limitations Ca CFR 175.75) | rgo aircraft only (49 : No | limit | | |
| SECTION 15: Regulat | ory information | | | |
| 15.1. US Federal regulation | | | | |
| N-(2-Aminoethyl)-3-amino | | (1760-24-3) | | |
| Listed on the United States | | | | |
| N,N'-Bis[(3-trimethoxysil) | , | , . | | |
| Listed on the United States | | | | |
| 15.2. International regulation | ons | | | |
| N-(2-Aminoethyl)-3-amino | onronyltrimethoxysilane | (1760-24-3) | | |
| Listed on the AICS (Austral | | | | |
| Listed on the Canadian DS | L (Domestic Sustances Lis | t) | | |
| | | stances Produced or Imported in C | | |
| Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory | | | | |
| Listed on the Japanese ISHL (Industrial Safety and Health Law) | | | | |
| Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) | | | | |
| Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) | | | | |
| N,N'-Bis[(3-trimethoxysilyl)propyl]ethylenediamine (68845-16-9) | | | | |
| Listed on the AICS (Austral Listed on the Canadian ND | | | | |
| | | stances Produced or Imported in C | China) | |
| Listed on the EEC inventor | y EINECS (European Inver | ntory of Existing Commercial Cher | | |
| Listed on the Japanese EN Listed on NZIoC (New Zea | | | | |
| Listed on PICCS (Philippine | | | | |
| | | | | |
| 15.3. US State regulations | | | | |
| | | SILANE, tech-95(1760-24-3) | | |
| U.S California - Proposition | = | No | | |
| U.S California - Proposition Toxicity | | No | | |
| U.S California - Proposition Toxicity - Female | · | No | | |
| U.S California - Proposition Toxicity - Male | n 65 - Reproductive | No | | |
| N-(2-Aminoethyl)-3-aminop | | | | 1 |
| U.S California - Proposition 65 - | U.S California - Proposition 65 - | U.S California - Proposition 65 - | U.S California - Proposition 65 - | No significance risk level (NSRL) |
| Carcinogens List | Developmental Toxicity | Reproductive Toxicity - Female | Reproductive Toxicity - Male | |
| No | No | No | No | |
| N,N'-Bis[(3-trimethoxysilyl) | - | - | | l |
| U.S California - | U.S California - | U.S California - | U.S California - | No significance risk level |
| Proposition 65 - | Proposition 65 - | Proposition 65 - | Proposition 65 - | (NSRL) |
| Carcinogens List | Developmental Toxicity | Reproductive Toxicity - Female | Reproductive Toxicity - Male | |

No

No

No

No

N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE, tech-95

Safety Data Sheet

| U.S Texas - Effects Screening Levels | - Long Term | |
|--|---|---|
| U.S Texas - Effects Screening Levels | | |
| N,N'-Bis[(3-trimethoxysilyl)propyl]eth | nylenediamine (68845-16-9) | |
| U.S Texas - Effects Screening Levels | - Long Term | |
| U.S Texas - Effects Screening Levels | - Short Term | |
| | | |
| SECTION 16: Other information | on | |
| Abbreviations and acronyms | : Abbreviations: ND: Concentration; ATE millimeters Hg, torr; threshold limit value Health; IARC: Interr Program; HMIS: Ha Registration Numbe | Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: PEL: permissible exposure level; TWA: time weighted average; TLV: a; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and national Agency for Research on Cancer; NTP: National Toxicology azardous Material Information System; CAS No.: Chemcial Abstract Service er; EC No.: European Commission Registration Number; EC Index No.: sion Index Number; OECD: The Organisation for Economic Co-operation |
| Full text of H-phrases:: | <u>,</u> | |
| Acute Tox. 3 (Inhalation:vapou | r) | Acute toxicity (inhalation:vapor) Category 3 Hazardous to the aquatic environment - Acute Hazard Category 2 |
| Aquatic Acute 2 Eye Dam. 1 | | Serious eye damage/eye irritation Category 1 |
| Skin Irrit. 2 | | Sendus eye damage/eye initiation Category 1 Skin corrosion/irritation Category 2 |
| Skin Sens. 1 | | Skin sensitization Category 1 |
| Skin Sens. 1B | | Skin sensitization Category 1B |
| STOT SE 3 | | Specific target organ toxicity (single exposure) Category 3 |
| H315 | | Causes skin irritation |
| H317 | | May cause an allergic skin reaction |
| H318 | | Causes serious eye damage |
| H331 | | Toxic if inhaled |
| H335 | | May cause respiratory irritation |
| - H401 | | Toxic to aquatic life |
| HMIS III Rating | | |
| Health | | Major injury likely unless prompt action is taken and medical treatment |
| | given | |

Flammability Physical : 1 Slight Hazard

: 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/07/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2014 Gelest Inc. Morrisville, PA 19067