

Safety Data Sheet ENEP3400 Date of issue: 10/21/2015 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Product form : Substance Physical state : Liquid Substance name : 1-PENTENE : ENEP3400 Product code Formula : C5H10

AMYLENE; PENT-1-ENE; PROPYLETHYLENE; 1-PENTYLENE; α-n-AMYLENE; 1-METHYL-Synonyms

3-BUTENE

: HYDROCARBON Chemical family

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate

For research and industrial use only

Details of the supplier of the safety data sheet 1.3.

GELEST, INC.

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USA

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Emergency telephone number

: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) **Emergency number**

SECTION 2: Hazards identification

Classification of the substance or mixture 2.1.

GHS-US classification

Flam. Liq. 1 H224 Asp. Tox. 1 H304

Full text of H-phrases: see section 16

2.2. **Label elements**

GHS-US labeling

Hazard pictograms (GHS-US)





GHS02

GHS08

Signal word (GHS-US)

Hazard statements (GHS-US) H224 - Extremely flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

Precautionary statements (GHS-US) P280 - Wear protective gloves/protective clothing/eye protection/face protection

P210 - Keep away from heat, open flames, sparks. - No smoking

P233 - Keep container tightly closed

P240 - Ground/bond container and receiving equipment P241 - Use explosion-proof electrical equipment

P242 - Use only non-sparking tools

P243 - Take precautionary measures against static discharge

P331 - Do NOT induce vomiting

P301+P310 - If swallowed: Immediately call a doctor

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse

skin with water/shower

P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to

extinguish

P403+P235 - Keep in a cool place

P405 - Store locked up

P501 - Dispose of contents/container to licensed waste disposal facility.

Other hazards

No additional information available

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2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Substance type : Mono-constituent
Name : 1-PENTENE
CAS No : 109-67-1
EC no : 203-694-5

Name	Product identifier	%	GHS-US classification
1-Pentene	(CAS No) 109-67-1	95 - 100	Flam. Liq. 1, H224 Asp. Tox. 1, H304

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

 Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation

 Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact

: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact

: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion

: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries

May be fatal if swallowed and enters airways.

Symptoms/injuries after inhalation

: May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact

May cause mild skin irritation.May cause mild eye irritation.

Symptoms/injuries after eye contact Symptoms/injuries after ingestion

: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media

: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard

: Extremely flammable liquid and vapor. Irritating fumes and organic acid vapors may develop

when material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Advice for firefighters

Firefighting instructions

: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed

containers.

Protection during firefighting

: Do not enter fire area without proper protective equipment, including respiratory protection.

Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment

: Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment

: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams

Methods for cleaning up

: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

: Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling

: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking

Hygiene measures

: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

: Keep containe

Incompatible materials

: Keep container tightly closed. Keep in a cool place. Store locked up.

Oxidizing agent.

Storage area

Storage conditions

Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

: Provide local exhaust or general room ventilation.

Personal protective equipment

: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Eye protection

: Chemical goggles. Contact lenses should not be worn.

Skin and body protection

: Wear suitable protective clothing.

: Neoprene or nitrile rubber gloves.

Respiratory protection

Hand protection

: Where exposure through inhalation may occur from use, respiratory protection equipment is

recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 70.13 g/mol
Color : No data available

Odor : Mild.

Odor threshold : No data available

Refractive index : 1.3715

pH : No data available

Relative evaporation rate (butyl acetate=1) : > 1

Melting point : No data available

Freezing point : -138 °C

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Boiling point : 30 °C : -51 °C Flash point Auto-ignition temperature : 265 °C

Decomposition temperature : No data available

Flammability (solid, gas) Extremely flammable liquid and vapor

: 530 mm Hg @ 20°C Vapor pressure

Relative vapor density at 20 °C : 2.4 Relative density : 0.64 VOC content : 100 %

Solubility : Insoluble in water. Log Pow : No data available : No data available Log Kow

: 0.202 cSt Viscosity, kinematic

: No data available Viscosity, dynamic Explosive properties : No data available Oxidizing properties : No data available

Explosion limits : 1.4 - 9 vol % (lower; upper)

Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. **Chemical stability**

Stable.

Possibility of hazardous reactions 10.3.

No additional information available

10.4. **Conditions to avoid**

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

Hazardous decomposition products 10.6.

Organic acid vapors.

SECTION 11: Toxicological information

Information on toxicological effects 11.1.

: Not classified Acute toxicity

1-Pentene (109-67-1)		
LD50 oral rat	> 2000 mg/kg	
LC50 inhalation rat	175000 mg/m³ 4H	
Skin corrosion/irritation	· Not classified	

Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitization : Not classified Germ cell mutagenicity Carcinogenicity : Not classified Reproductive toxicity : Not classified Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified exposure)

Aspiration hazard : May be fatal if swallowed and enters airways. Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact : May cause mild skin irritation. Symptoms/injuries after eye contact : May cause mild eye irritation. Symptoms/injuries after ingestion : May be harmful if swallowed.

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SECTION 12: Ecological information

12.1. Toxicity

1-Pentene ((109-67-1)
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ErC50 (other aquatic plants) > 100 mg/l Dapnia magna (static)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on ozone layer : No additional information available

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Waste disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1108 DOT NA no. UN1108

14.2. UN proper shipping name

Proper Shipping Name (DOT) : 1-Pentene (n-amylene)

Transport hazard class(es) (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : I - Great Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Packaging Non Bulk (49 CFR 173.xxx) : 201
DOT Packaging Bulk (49 CFR 173.xxx) : 243

14.3. Additional information

Emergency Response Guide (ERG) Number : 3L

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : E - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length, but is prohibited from carriage on passenger vessels in which the limiting number of passengers is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 1 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 30 L

CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

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1-Pentene (109-67-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

1-Pentene (109-67-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican national Inventory of Chemical Substances)

15.3. US State regulations

1-PENTENE(109-67-1)	
U.S California - Proposition 65 - Carcinogens List	No
U.S California - Proposition 65 - Developmental Toxicity	No
U.S California - Proposition 65 - Reproductive Toxicity - Female	No
U.S California - Proposition 65 - Reproductive Toxicity - Male	No No

1-Pentene (109-67-1)

U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

SECTION 16: Other information

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Asp. Tox. 1	Aspiration hazard Category 1
Flam. Liq. 1	Flammable liquids Category 1
H224	Extremely flammable liquid and vapor
H304	May be fatal if swallowed and enters airways

HMIS III Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 4 Severe Hazard
Physical : 0 Minimal Hazard

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

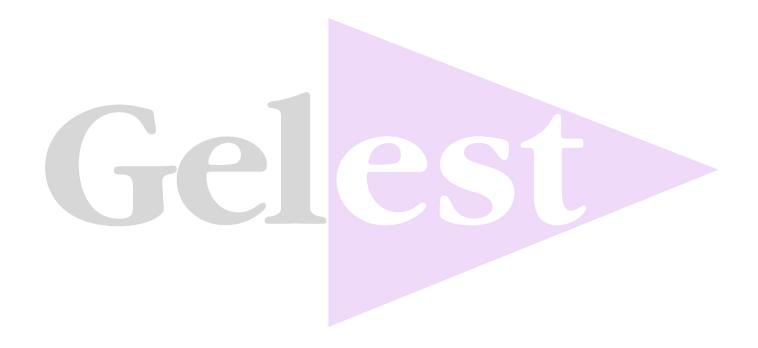
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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