SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Liquid
Substance name: ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)
Product code: ENEA0360
Synonyms: ALYL ALCOHOL ETHOXYLATE, METHYL ETHER
Chemical family: POLYETHER

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate
For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)
Acute Tox. 4 (Oral) H302
Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling
Hazard pictograms (GHS-US):

Signal word (GHS-US): Warning
Hazard statements (GHS-US): H302 - Harmful if swallowed
Precautionary statements (GHS-US): P264 - Wash hands thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P330 - Rinse mouth
P301+P312 - If swallowed: Call a doctor if you feel unwell
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Substance type: Multi-constituent
Name: ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)
CAS No: 27252-80-8
EC no: 608-068-9

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allyloxy(polyethylene oxide), methyl ether</td>
<td>(CAS No) 27252-80-8</td>
<td>&gt; 97</td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
</tbody>
</table>
3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries after inhalation: No information available.

Symptoms/injuries after skin contact: May cause skin irritation.

Symptoms/injuries after eye contact: May cause eye irritation.

Symptoms/injuries after ingestion: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed. May freeze if stored <15°C.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

### Allyl alcohol (107-18-6)

<table>
<thead>
<tr>
<th>Agency</th>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH TWA (ppm)</td>
<td>0.5 ppm</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA) (ppm)</td>
<td>2 ppm</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (STEL) (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (STEL) (ppm)</td>
<td>4 ppm</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA) (ppm)</td>
<td>2 ppm</td>
</tr>
<tr>
<td>USA IDLH</td>
<td>US IDLH (ppm)</td>
<td>20 ppm</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves.

Eye protection: Chemical goggles. Contact lenses should not be worn.

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>~ 350 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow.</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.452</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>-3 - 5 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>136 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.01 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.03</td>
</tr>
</tbody>
</table>
ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)

Safety Data Sheet

VOC content : < 3 %
Solubility : Insoluble in water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : 200 - 300 cSt
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosive limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Oral: Harmful if swallowed.

| **ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO) (27252-80-8)** |
|-------------------------|-----------------|
| ATE US (oral) | 515.464 mg/kg body weight |

| **Allyloxy(polyethylene oxide), methyl ether (27252-80-8)** |
|-------------------------|-----------------|
| ATE US (oral) | 500.000 mg/kg body weight |

| **Allyl alcohol (107-18-6)** |
|-------------------------|-----------------|
| LD50 oral rat | 64 mg/kg |
| LD50 dermal rabbit | 89 mg/kg |
| LC50 inhalation rat (mg/l) | 0.391 mg/l/4h |
| ATE US (oral) | 64.000 mg/kg body weight |
| ATE US (dermal) | 89.000 mg/kg body weight |
| ATE US (vapors) | 0.391 mg/l/4h |
| ATE US (dust, mist) | 0.391 mg/l/4h |

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : Not classified
Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified
Symptoms/injuries after inhalation : No information available.
Symptoms/injuries after skin contact : May cause skin irritation.
Symptoms/injuries after eye contact : May cause eye irritation.
Symptoms/injuries after ingestion : Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.
SECTION 12: Ecological information

12.1. Toxicity

**Allyl alcohol (107-18-6)**

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>0.28 - 0.37 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 2</td>
<td>0.32 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

**Allyl alcohol (107-18-6)**

<table>
<thead>
<tr>
<th>Log Pow</th>
<th>0.17</th>
</tr>
</thead>
</table>

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Allyl alcohol (107-18-6)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on United States SARA Section 302

Listed on United States SARA Section 313

<table>
<thead>
<tr>
<th>SARA Section 302 Threshold Planning Quantity (TPQ)</th>
<th>1000</th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA Section 313 - Emission Reporting</td>
<td>1.0 %</td>
</tr>
</tbody>
</table>

15.2. International regulations

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)

Safety Data Sheet

**Allyl alcohol (107-18-6)**

- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on the Canadian DSL (Domestic Substances List)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Japanese Poisonous and Deleterious Substances Control Law
- Japanese Pollutant Release and Transfer Register Law (PRTR Law)
- Listed on the Canadian IDL (Ingredient Disclosure List)

**15.3. US State regulations**

<table>
<thead>
<tr>
<th>ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)(27252-80-8)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Carcinogens List</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Developmental Toxicity</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
<td>No</td>
</tr>
</tbody>
</table>

**Allyl alcohol (107-18-6)**

<table>
<thead>
<tr>
<th>ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)(27252-80-8)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Carcinogens List</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Developmental Toxicity</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
<td>No</td>
</tr>
</tbody>
</table>

**Allyl alcohol (107-18-6)**

- U.S. - California - Hazardous Wastes - Discarded Chemical Products, Off-Specification Species, Container and Spill Residues
- U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
- U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
- U.S. - Delaware - Accidental Release Prevention Regulations - Threshold Quantities
- U.S. - Delaware - Accidental Release Prevention Regulations - Toxic Endpoints
- U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities
- U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations
- U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)
- U.S. - Idaho - Occupational Exposure Limits - TWAs
- U.S. - Idaho - Reportable Quantity List for Pollutants
- U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
- U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
- U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
- U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
- U.S. - Massachusetts - Right To Know List
- U.S. - Massachusetts - Toxics Use Reduction Act
- U.S. - Michigan - Occupational Exposure Limits - Skin Designations
- U.S. - Michigan - Occupational Exposure Limits - STELs
- U.S. - Michigan - Occupational Exposure Limits - TWAs
- U.S. - Michigan - Pollutants Materials List
- U.S. - Minnesota - Chemicals of High Concern
- U.S. - Minnesota - Hazardous Substance List
- U.S. - Minnesota - Permissible Exposure Limits - Skin Designations
- U.S. - Minnesota - Permissible Exposure Limits - STELs
- U.S. - Minnesota - Permissible Exposure Limits - TWAs
- U.S. - Nebraska - "P" Listed Hazardous Wastes
- U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
- U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
- U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
- U.S. - New Jersey - Environmental Hazardous Substances List
- U.S. - New Jersey - Right to Know Hazardous Substance List
- U.S. - New Jersey - Special Health Hazards Substances List
- U.S. - New Jersey - TCPA - Extraordinarily Hazardous Substances (EHS)
- U.S. - New York - Occupational Exposure Limits - Skin Designations
ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)
Safety Data Sheet

<table>
<thead>
<tr>
<th>Phrases</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox. 1 (inhalation:vapour)</td>
<td>Acute toxicity (inhalation:vapor) Category 1</td>
</tr>
<tr>
<td>Acute Tox. 2 (dermal)</td>
<td>Acute toxicity (dermal) Category 2</td>
</tr>
<tr>
<td>Acute Tox. 3 (oral)</td>
<td>Acute toxicity (oral) Category 3</td>
</tr>
<tr>
<td>Acute Tox. 4 (oral)</td>
<td>Acute toxicity (oral) Category 4</td>
</tr>
<tr>
<td>Aquatic Acute 1</td>
<td>Hazardous to the aquatic environment - Acute Hazard Category 1</td>
</tr>
<tr>
<td>Eye Irrit. 2A</td>
<td>Serious eye damage/eye irritation Category 2A</td>
</tr>
<tr>
<td>Flam. Liq. 2</td>
<td>Flammable liquids Category 2</td>
</tr>
<tr>
<td>Skin Irrit. 2</td>
<td>Skin corrosion/irritation Category 2</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity (single exposure) Category 3</td>
</tr>
<tr>
<td>H225</td>
<td>Highly flammable liquid and vapor</td>
</tr>
<tr>
<td>H301</td>
<td>Toxic if swallowed</td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
</tr>
<tr>
<td>H310</td>
<td>Fatal in contact with skin</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
<tr>
<td>H330</td>
<td>Fatal if inhaled</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
<tr>
<td>H400</td>
<td>Very toxic to aquatic life</td>
</tr>
</tbody>
</table>

**SECTION 16: Other information**

**Abbreviations and acronyms**:
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

**Full text of H-phrases:**

- Acute Tox. 1 (inhalation:vapour): Acute toxicity (inhalation:vapor) Category 1
- Acute Tox. 2 (dermal): Acute toxicity (dermal) Category 2
- Acute Tox. 3 (oral): Acute toxicity (oral) Category 3
- Acute Tox. 4 (oral): Acute toxicity (oral) Category 4
- Aquatic Acute 1: Hazardous to the aquatic environment - Acute Hazard Category 1
- Eye Irrit. 2A: Serious eye damage/eye irritation Category 2A
- Flam. Liq. 2: Flammable liquids Category 2
- Skin Irrit. 2: Skin corrosion/irritation Category 2
- STOT SE 3: Specific target organ toxicity (single exposure) Category 3
- H225: Highly flammable liquid and vapor
- H301: Toxic if swallowed
- H302: Harmful if swallowed
- H310: Fatal in contact with skin
- H315: Causes skin irritation
- H319: Causes serious eye irritation
- H330: Fatal if inhaled
- H335: May cause respiratory irritation
- H400: Very toxic to aquatic life

**HMIS III Rating**
- Health: 2 Moderate Hazard - Temporary or minor injury may occur
- Flammability: 1 Slight Hazard
- Physical: 0 Minimal Hazard
ALLYLOXY(POLYETHYLENE OXIDE), METHYL ETHER (6-8 EO)
Safety Data Sheet

Prepared by safety and environmental affairs.

Date of issue: 12/09/2014 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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