SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
</tbody>
</table>

Substance name: POTASSIUM t-BUTOXIDE

Product code: AKP630

Formula: C4H9KO

Synonyms: 2-METHYL-2-PROpanol, POTASSIUM SALT; POTASSIUM tert- BUTYlate

Chemical family: METAL ALCOHOLATE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate

For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

<table>
<thead>
<tr>
<th>Flam. Sol.</th>
<th>Skin Corr.</th>
<th>Eye Dam.</th>
<th>STOT SE</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1B</td>
<td>1</td>
<td>3</td>
</tr>
</tbody>
</table>

Hazard statements (GHS-US)

H228 - Flammable solid
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H335 - May cause respiratory irritation

Precautionary statements (GHS-US)

P280 - Wear protective gloves/protective clothing/eye protection/face protection
P260 - Do not breathe dust
P264 - Wash hands thoroughly after handling
P210 - Keep away from heat, open flames, sparks. - No smoking
P240 - Ground/bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P271 - Use only outdoors or in a well-ventilated area
P301 + P330 + P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303 + P361 + P353 - If on skin (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower
P304 + P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P363 - Wash contaminated clothing before reuse
P370 + P378 - In case of fire: Use dry chemical, dry soda ash, or dry sodium chloride to
POTASSIUM t-BUTOXIDE
Safety Data Sheet
02/23/2015  EN (English US)  SDS ID: AKP630  2/7

extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards
No additional information available

2.4. Unknown acute toxicity (GHS-US)
No data available

SECTION 3: Composition/information on ingredients

3.1. Substance
Substance type: Mono-constituent
Name: POTASSIUM t-BUTOXIDE
CAS No: 865-47-4
EC no: 212-740-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium t-butoxide</td>
<td>(CAS No) 865-47-4</td>
<td>&gt; 95</td>
<td>Flam. Sol. 2, H228</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Corr. 1B, H314</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1, H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H335</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries: Causes severe skin burns and eye damage.
Symptoms/injuries after inhalation: May cause respiratory irritation. Inhalation will cause sneezing, irritation and burns.
Symptoms/injuries after skin contact: Causes (severe) skin burns.
Symptoms/injuries after eye contact: Causes serious eye damage.
Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media: Dry chemical. Dry soda ash. Dry sodium chloride.
Unsuitable extinguishing media: Water. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture
Fire hazard: Flammable solid. Irritating fumes and caustic vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Protect against caustic dust, smoke and water. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Wear pressure demand self-contained breathing apparatus with full facepiece and full protective clothing. Avoid contact with skin and eyes. Do not breathe dust.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.
### 6.1.1. For non-emergency personnel

**Emergency procedures**: Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

**Protective equipment**: Equip cleanup crew with proper protection.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up**: Ventilate area. Scoop material into a dry metal container and cover loosely. Take to a chemical disposal area, then flush with a copious amount of water, collecting all caustic wastewater for proper disposal.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Precautions for safe handling**: Avoid contact with skin and eyes. Do not breathe dust. Provide local exhaust or general room ventilation to minimize exposure to dust. Take precautionary measures against static discharge. Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Containers must be properly grounded before beginning transfer.

**Hygiene measures**: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Technical measures**: Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed.

**Storage conditions**: Keep container tightly closed. Store under dry nitrogen or argon in sealed containers.


**Storage area**: Store in a well-ventilated place. Store away from heat.

#### 7.3. Specific end use(s)

No additional information available.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available.

#### 8.2. Exposure controls

**Appropriate engineering controls**: Provide local exhaust or general room ventilation.

**Personal protective equipment**: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection**: Neoprene or nitrile rubber gloves.

**Eye protection**: Chemical goggles or face shield. Contact lenses should not be worn.

**Skin and body protection**: Wear suitable protective clothing.

**Respiratory protection**: Wear appropriate mask. NIOSH-certified dust and mist (orange cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Solid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>112.21 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>White, Off-white</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>220 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>275 °C decomposes</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
</tbody>
</table>
POTASSIUM t-BUTOXIDE
Safety Data Sheet

Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): Flammable solid
Vapor pressure: 1 mm Hg @ 220°C
Relative vapor density at 20 °C: No data available
Relative density: 1.02
Solubility: Reacts with water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosive limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable under nitrogen or argon in sealed containers.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air and rapidly in contact with water, possibly igniting.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
Skin corrosion/irritation: Causes severe skin burns and eye damage.
Serious eye damage/irritation: Causes serious eye damage.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity (single exposure): May cause respiratory irritation.
Specific target organ toxicity (repeated exposure): Not classified
Aspiration hazard: Not classified
Symptoms/injuries after inhalation: May cause respiratory irritation. Inhalation will cause sneezing, irritation and burns.
Symptoms/injuries after skin contact: Causes (severe) skin burns.
Symptoms/injuries after eye contact: Causes serious eye damage.
Symptoms/injuries after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available
12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Waste disposal recommendations : Treat quantities of 500 grams or less by flooding with water. Water solution will be caustic. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT) : 2925
DOT NA no. : UN2925

14.2. UN proper shipping name
Proper Shipping Name (DOT) : Flammable solids, corrosive, organic, n.o.s. (POTASSIUM t-BUTOXIDE)
Department of Transportation (DOT) Hazard Classes : 4.1 - Class 4.1 - Flammable Solid 49 CFR 173.124
Hazard labels (DOT) : 4.1 - Flammable solid 8 - Corrosive

DOT Symbols : G - Identifies PSN requiring a technical name
Packing group (DOT) : II - Medium Danger
DOT Packaging Exceptions (49 CFR 173.xxx) : None
DOT Packaging Non Bulk (49 CFR 173.xxx) : 212
DOT Packaging Bulk (49 CFR 173.xxx) : 242

14.3. Additional information
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : D - The material must be stowed “on deck only” on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.

DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 15 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 50 kg

SECTION 15: Regulatory information

15.1. US Federal regulations
Potassium t-butoxide (865-47-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
Potassium t-butoxide (865-47-4)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian DSL (Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

POTASSIUM t-BUTOXIDE (865-47-4)

<table>
<thead>
<tr>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Developmental Toxicity</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
<td>No</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
<td>No</td>
</tr>
</tbody>
</table>

Potassium t-butoxide (865-47-4)

<table>
<thead>
<tr>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>No significance risk level (NSRL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Abbreviations and acronyms:

| Eye Dam. 1 | Serious eye damage/eye irritation Category 1 |
| Flam. Sol. 2 | Flammable solids Category 2 |
| Skin Corr. 1B | Skin corrosion/irritation Category 1B |
| STOT SE 3 | Specific target organ toxicity (single exposure) Category 3 |
| H228 | Flammable solid |
| H314 | Causes severe skin burns and eye damage |
| H318 | Causes serious eye damage |
| H335 | May cause respiratory irritation |

HMIS III Rating

Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability: 3 Serious Hazard
Physical: 2 Moderate Hazard

Prepared by safety and environmental affairs.

Date of issue: 02/23/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations