

**HAFNIUM n-BUTOXIDE**

Safety Data Sheet AKH325.1

Date of issue: 08/24/2015

Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form	: Mixture
Physical state	: Liquid
Product name	: HAFNIUM n-BUTOXIDE
Product code	: AKH325.1
Formula	: C ₁₆ H ₃₆ HfO ₄
Synonyms	: HAFNIUM TETRABUTOXIDE; HAFNIUM TETRA-N-BUTOXIDE; HAFNIUM BUTYLATE; TETRA-N-BUTOXYHAFNIUM
Chemical family	: METAL ALKOXIDE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Chemical intermediate For research use only
------------------------------	--

1.3. Details of the supplier of the safety data sheet**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
------------------	---

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification (GHS-US)**

Flam. Liq. 2	H225
Skin Irrit. 2	H315
Eye Irrit. 2A	H319
Repr. 2	H361
STOT SE 3	H336
STOT RE 2	H373
Aquatic Acute 2	H401

Full text of H-phrases: see section 16

2.2. Label elements**GHS-US labeling**

Hazard pictograms (GHS-US)



Signal word (GHS-US)

: Danger

Hazard statements (GHS-US)

: H225 - Highly flammable liquid and vapor
 H315 - Causes skin irritation
 H319 - Causes serious eye irritation
 H336 - May cause drowsiness or dizziness
 H361 - Suspected of damaging fertility or the unborn child
 H373 - May cause damage to organs through prolonged or repeated exposure
 H401 - Toxic to aquatic life

Precautionary statements (GHS-US)

: P201 - Obtain special instructions before use
 P202 - Do not handle until all safety precautions have been read and understood
 P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P210 - Keep away from heat, open flames, sparks. - No smoking
 P240 - Ground/bond container and receiving equipment
 P241 - Use explosion-proof electrical equipment
 P242 - Use only non-sparking tools
 P243 - Take precautionary measures against static discharge
 P260 - Do not breathe vapors

HAFNIUM n-BUTOXIDE

Safety Data Sheet

P264 - Wash hands thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P273 - Avoid release to the environment
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P332+P313 - If skin irritation occurs: Get medical advice/attention
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention
P308+P313 - If exposed or concerned: Get medical advice/attention
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P403+P235 - Keep in a cool place
P405 - Store locked up
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Hexane	(CAS No) 110-54-3	< 60	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401
Hafnium-tetra-n-butoxide	(CAS No) 22411-22-9	> 40	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. Call a POISON CENTER or doctor/physician.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Causes damage to organs through prolonged or repeated exposure. Suspected of damaging fertility or the unborn child.
Symptoms/injuries after inhalation	: May cause drowsiness or dizziness. May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye irritation.
Symptoms/injuries after ingestion	: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Do not use straight streams.

HAFNIUM n-BUTOXIDE

Safety Data Sheet

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
- Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Advice for firefighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.
- Incompatible materials : Air. Water.
- Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Hexane (110-54-3)		
USA ACGIH	ACGIH TWA (ppm)	50 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m³)	180 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm)	50 ppm
USA OSHA	OSHA PEL (TWA) (mg/m³)	1800 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	500 ppm
USA IDLH	US IDLH (ppm)	1100 ppm (10% LEL)

HAFNIUM n-BUTOXIDE

Safety Data Sheet

8.2. Exposure controls

Appropriate engineering controls	: Provide local exhaust or general room ventilation.
Personal protective equipment	: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection	: Neoprene or nitrile rubber gloves.
Eye protection	: Chemical goggles. Contact lenses should not be worn.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Molecular mass	: 470.95 g/mol
Color	: Straw.
Odor	: Characteristic.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < 20 °C
Freezing point	: No data available
Boiling point	: 280 - 285 °C @ 0.01 mm Hg (neat)
Flash point	: -23 °C
Auto-ignition temperature	: 223 °C (hexane)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: 0.01 mm Hg @ 25°C (neat)
Relative vapor density at 20 °C	: > 1
Relative density	: 0.87
VOC content	: < 45 %
Solubility	: Insoluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 1.2 - 7.5 vol % (lower; upper: hexane)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with air by reaction with water.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Air. Water.

10.6. Hazardous decomposition products

Hafnium oxide fumes. Organic acid vapors.

HAFNIUM n-BUTOXIDE

Safety Data Sheet

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Hexane (110-54-3)	
LD50 oral rat	25 g/kg
LD50 dermal rabbit	3000 mg/kg
LC50 inhalation rat (ppm)	48000 ppm/4h
ATE US (oral)	25000.000 mg/kg body weight
ATE US (dermal)	3000.000 mg/kg body weight
ATE US (gases)	48000.000 ppmV/4h

Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Specific target organ toxicity (single exposure) : May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure) : May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms : The most toxic of the hexane metabolites is 2,5-hexanedione, which is potentiated by methylethylketone, causes neurological effects including neuropathy.

Symptoms/injuries after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact : Causes skin irritation.

Symptoms/injuries after eye contact : Causes serious eye irritation.

Symptoms/injuries after ingestion : May be harmful if swallowed.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life.

Hexane (110-54-3)	
LC50 fish 1	2.1 - 2.98 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on ozone layer : No additional information available

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1993

DOT NA no. UN1993

HAFNIUM n-BUTOXIDE

Safety Data Sheet

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Flammable liquids, n.o.s.
(HAFNIUM n-BUTOXIDE, 45% in hexane)

Department of Transportation (DOT) Hazard Classes : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



DOT Symbols : G - Identifies PSN requiring a technical name

Packing group (DOT) : II - Medium Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202

DOT Packaging Bulk (49 CFR 173.xxx) : 242

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

HAFNIUM n-BUTOXIDE (22411-22-9)

TSCA Exemption/Exclusion	CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.
--------------------------	---

Hafnium-tetra-n-butoxide (22411-22-9)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Hexane (110-54-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on United States SARA Section 313

SARA Section 313 - Emission Reporting	1.0 %
---------------------------------------	-------

15.2. International regulations

Hafnium-tetra-n-butoxide (22411-22-9)

Listed on ELINCS (European List of Notified Chemical Substances)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Hexane (110-54-3)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Pollutant Release and Transfer Register Law (PRTR Law)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican national Inventory of Chemical Substances)

Listed on Turkish inventory of chemical

HAFNIUM n-BUTOXIDE

Safety Data Sheet

15.3. US State regulations

HAFNIUM n-BUTOXIDE(22411-22-9)				
U.S. - California - Proposition 65 - Carcinogens List		No		
U.S. - California - Proposition 65 - Developmental Toxicity		No		
U.S. - California - Proposition 65 - Reproductive Toxicity - Female		No		
U.S. - California - Proposition 65 - Reproductive Toxicity - Male		No		
Hafnium-tetra-n-butoxide (22411-22-9)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
Hexane (110-54-3)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Asp. Tox. 1	Aspiration hazard Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 2	Flammable liquids Category 2
Repr. 2	Reproductive toxicity Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life

HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability : 4 Severe Hazard
Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

HAFNIUM n-BUTOXIDE

Safety Data Sheet

Date of issue: 08/24/2015

Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2015 Gelest Inc. Morrisville, PA 19067

