### SECTION 1: Identification of the substance/mixture and of the company/undertaking

<table>
<thead>
<tr>
<th>1.1. Product identifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product form: Substance</td>
</tr>
<tr>
<td>Physical state: Liquid</td>
</tr>
<tr>
<td>Substance name: TETRAKIS(2-HYDROXYETHOXY)SILANE, tech 90</td>
</tr>
<tr>
<td>Product code: SIT7283.5</td>
</tr>
<tr>
<td>Formula: C₈H₂₀O₈Si</td>
</tr>
<tr>
<td>Synonyms: THES; SILICON TETRAHYDROXYETHOXIDE; TETRA(ETHYLENE GLYCOL) SILICATE; TETRAKIS(2-HYDROXYETHYL) ORTHOSILICATE</td>
</tr>
<tr>
<td>Chemical family: SILICATE ESTER</td>
</tr>
</tbody>
</table>

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of the substance/mixture:** Chemical intermediate

*For research and industrial use only*

#### 1.3. Details of the supplier of the safety data sheet

**GELEST, INC.**

11 East Steel Road  
Morrisville, PA 19067  
USA  
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST  
info@gelest.com - www.gelest.com

**1.4. Emergency telephone number**

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**GHS-US classification**

- Eye Irrit. 2B H320
- Repr. 1B H360
- STOT RE 2 H373

Full text of H-phrases: see section 16

#### 2.2. Label elements

**GHS-US labeling**

Hazard pictograms (GHS-US):

![GHS08]

- Signal word (GHS-US): Danger
- Hazard statements (GHS-US):
  - H320 - Causes eye irritation
  - H360 - May damage fertility or the unborn child
  - H373 - May cause damage to organs through prolonged or repeated exposure
- Precautionary statements (GHS-US):
  - P201 - Obtain special instructions before use
  - P202 - Do not handle until all safety precautions have been read and understood
  - P280 - Wear protective gloves/protective clothing/eye protection/face protection
  - P308+P313 - If exposed or concerned: Get medical advice/attention
  - P260 - Do not breathe vapors
  - P264 - Wash hands thoroughly after handling
  - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
  - P337+P313 - If eye irritation persists: Get medical advice/attention
  - P405 - Store locked up
  - P501 - Dispose of contents/container to licensed waste disposal facility.

#### 2.3. Other hazards

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

No data available
TETRAKIS(2-HYDROXYETHOXY)SILANE, tech 90
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SECTION 3: Composition/Information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Multi-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>TETRAKIS(2-HYDROXYETHOXY)SILANE, tech 90</td>
</tr>
<tr>
<td>CAS No</td>
<td>17622-94-5</td>
</tr>
<tr>
<td>EC no</td>
<td>241-598-5</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrakis(2-hydroxyethoxy)silane</td>
<td>(CAS No) 17622-94-5</td>
<td>90 - 100</td>
<td>Not classified</td>
</tr>
<tr>
<td>Ethylene Glycol</td>
<td>(CAS No) 107-21-1</td>
<td>0 - 10</td>
<td>Eye Irrit. 2B, H320 Repr. 1B, H360 STOT RE 2, H373</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries: May damage fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

Symptoms/injuries after inhalation: May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact: May cause skin irritation.

Symptoms/injuries after eye contact: Causes eye irritation.

Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Store locked up.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
Ethylene Glycol (107-21-1)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH Ceiling (mg/m³)</td>
<td>100 mg/m³</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (Ceiling) (ppm)</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

8.2. Exposure controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection: Neoprene or nitrile rubber gloves.
Eye protection: Chemical goggles. Contact lenses should not be worn.
Skin and body protection: Wear suitable protective clothing.
Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>272.33 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.454</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 200 °C @ 1 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
</tbody>
</table>
TETRAKIS(2-HYDROXYETHOXY)SILANE, tech 90
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Vapor pressure: < 1 mm Hg @ 25°C
Relative vapor density at 20 °C: > 4
Relative density: 1.23
VOC content: < 1 %
Solubility: Reacts with water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: 800 - 1200 cSt
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating ethylene glycol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified

<table>
<thead>
<tr>
<th>Ethylene Glycol (107-21-1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
</tr>
<tr>
<td>ATE US (oral)</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: May damage fertility or the unborn child.
Specific target organ toxicity (single exposure): Not classified
Specific target organ toxicity (repeated exposure): May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard: Not classified

Potential Adverse human health effects and symptoms
Material generates ethylene glycol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue. Note: The hydrolysis product of this product is ethylene glycol. If ingested or inhaled can cause general anesthesia, headache, cough, nausea, vomiting, pulmonary, kidney and liver changes. An experimental teratogen. Other experimental reproductive effects.

Symptoms/injuries after inhalation: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact: May cause skin irritation.
Symptoms/injuries after eye contact: Causes eye irritation.
Symptoms/injuries after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment
SECTION 12: Ecological information

12.1. Toxicity

<table>
<thead>
<tr>
<th>Ethylene Glycol (107-21-1)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>18500 mg/l</td>
</tr>
<tr>
<td>EC50 Daphnia 1</td>
<td>74000 mg/l</td>
</tr>
<tr>
<td>NOEC chronic fish</td>
<td>39140 mg/l</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Ethylene Glycol (107-21-1)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
<td>-1.36</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

| Sewage disposal recommendations | Do not dispose of waste into sewer. |
| Waste disposal recommendations | Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility. |
| Ecology - waste materials | Avoid release to the environment. |

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information

| Other information | : No supplementary information available. |

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>Tetrakis(2-hydroxyethoxy)silane (17622-94-5)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ethylene Glycol (107-21-1)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
<td></td>
</tr>
</tbody>
</table>

15.2. International regulations

<table>
<thead>
<tr>
<th>Tetrakis(2-hydroxyethoxy)silane (17622-94-5)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the Canadian NDSL (Non-Domestic Substances List)</td>
<td></td>
</tr>
<tr>
<td>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</td>
<td></td>
</tr>
</tbody>
</table>
### 15.3. US State regulations

<table>
<thead>
<tr>
<th>Substance</th>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>Non-significant risk level (NSRL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TETRAKIS(2-HYDROXYETHOXY)SILANE</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Ethylene Glycol</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

### Abbreviations and acronyms

- **Abbreviations**: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

### Full text of H- phrases:

<table>
<thead>
<tr>
<th>H-phrase</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H360</td>
<td>Causes eye irritation</td>
</tr>
<tr>
<td>H370</td>
<td>May damage fertility or the unborn child</td>
</tr>
<tr>
<td>H373</td>
<td>May cause damage to organs through prolonged or repeated exposure</td>
</tr>
</tbody>
</table>

### HMIS III Rating

- **Health**: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
- **Flammability**: 1 Slight Hazard
- **Physical**: 1 Slight Hazard

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Prepared by safety and environmental affairs.

Date of issue: 12/23/2015    Version: 1.0
TETRAKIS(2-HYDROXYETHOXY)SILANE, tech 90
Safety Data Sheet

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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