

Safety Data Sheet SIN6597.07 Date of issue: 01/13/2015 Revision date: 04/17/2017

Version: 2.0

A.A. Desideret islamititi			
1.1. Product identifier			
Product name	: NEOPENTASILANE		
Product code	: SIN6597.07		
Product form	: Substance		
Physical state	: Liquid		
Formula	: H12Si5		
Synonyms	: TETRASILYLSILANE		
	2,2-DISILYLTRISILANE		
Chemical family	: SILANE		
1.2. Recommended use of the chem	nical and restrictions on use		
Recommended use	: Chemical intermediate For research use only		
1.3. Details of the supplier of the sa	afety data sheet		
GELEST, INC. 11 East Steel Road Morrisville, PA 19067 USA T 215-547-1015 - F 215-547-2484 - (M-F): 8 info@gelest.com	8:00 AM - 5:30 PM EST		
1.4. Emergency telephone number			
Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)		
SECTION 2: Hazard(s) identificat	tion		
2.1. Classification of the substance			
GHS-US classification			
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A	H225 H250 H314		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu	H250 H314 / 1 H318		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu Full text of H statements : see section 16	H250 H314 / 1 H318		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu Full text of H statements : see section 16 2.2. Label elements	H250 H314 / 1 H318		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu Full text of H statements : see section 16 2.2. Label elements GHS-US labeling	H250 H314 H318 H335		
GHS-US labeling Hazard pictograms (GHS-US)	$\begin{array}{c} H250\\ H314\\ H318\\ H335\\ H335\\$		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu Full text of H statements : see section 16 2.2. Label elements GHS-US labeling	H250 H314 H318 H335		
Pyrophoric liquids Category 1 Skin corrosion/irritation Category 1A Serious eye damage/eye irritation Category Specific target organ toxicity (single exposu Full text of H statements : see section 16 2.2. Label elements GHS-US labeling Hazard pictograms (GHS-US) Signal word (GHS-US)	H250 H314 H318 H325		

	<ul> <li>P302+P334 - If on skin: Immerse in cool v</li> <li>P303+P361+P353 - If on skin (or hair): ta skin with water/shower</li> <li>P304+P340 - If inhaled: Remove person t</li> <li>P305+P351+P338 - IF IN EYES: Rinse ca contact lenses, if present and easy to do.</li> <li>P363 - Wash contaminated clothing befor</li> <li>P233 - Keep container tightly closed</li> <li>P271 - Use only outdoors or in a well-ven</li> <li>P403+P235 - Keep in a cool place</li> <li>P405 - Store locked up</li> <li>P422 - Store contents under dry inert atm</li> <li>P501 - Dispose of contents/container to li</li> <li>P321 - Specific treatment (see first aid ins</li> <li>P312 - Call a doctor if you feel unwell</li> </ul>	ke off immediately to fresh air and ke autiously with wate Continue rinsing re reuse tilated area nosphere icensed waste disp	r all contaminated clothing. rinse ep comfortable for breathing er for several minutes. Remove bosal facility.
2.3. Hazards not otherwise classified	(HNOC)		
No additional information available			
2.4. Unknown acute toxicity (GHS US	<b>;</b> )		
No data available			
SECTION 3: Composition/Informa	tion on ingredients		
3.1. Substances			
Substance type	: Multi-constituent		
Name	: NEOPENTASILANE		
CAS-No.	: 15947-57-6		
Name	Product identifier	%	GHS-US classification
Neopentasilane	(CAS-No.) 15947-57-6	98 - 100	Flam. Liq. 2, H225 Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335
			Flam. Liq. 2, H225
Isotetrasilane	(CAS-No.) 13597-87-0	0-2	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335
Full text of hazard classes and H-statements		0-2	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318
		0-2	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318
Full text of hazard classes and H-statements		0-2	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318
Full text of hazard classes and H-statements 3.2. Mixtures	: see section 16	0-2	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318
Full text of hazard classes and H-statements 3.2. Mixtures Not applicable	: see section 16	s. In case of accide	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335
Full text of hazard classes and H-statements 3.2. Mixtures Not applicable 4.1. Description of first aid measures	<ul> <li>: see section 16</li> <li>: Remove contaminated clothing and shoes medical advice immediately (show the lat available show packaging or label.</li> <li>: Remove victim to fresh air and keep at re call a poison center or doctor/physician.</li> </ul>	s. In case of accide bel where possible st in a position cor	Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335 ent or if you feel unwell, seek ). If possible show this sheet; if not mfortable for breathing. Immediately
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No additional information available

Safety Data Sheet

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	: If unable to stop the flow of gas, neopentasilane should be allowed to burn until consumed. Secondary fires may be extinguished with alcohol resistant foam, carbon dioxide, dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.	
Unsuitable extinguishing media	: Water.	
5.2. Special hazards arising from the s	ubstance or mixture	
Fire hazard	: Catches fire spontaneously if exposed to air. Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame.	
5.3. Advice for firefighters		
Firefighting instructions	: Neopentasilane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance. Exercise caution when fighting any chemical fire. In case of fire: Stop leak if safe to do so.	
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.	
Other information	: NEOPENTASILANE will spontaneously ignite on contact with air. Pyrophoric liquid and gas.	
SECTION 6: Accidental release me	asures	
	equipment and emergency procedures	
6.1.1. For non-emergency personnel		
Protective equipment	: Wear protective equipment as described in Section 8.	
Emergency procedures	: Evacuate unnecessary personnel.	
6.1.2. For emergency responders Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with	
	proper protection. For further information refer to section 8: "Exposure controls/personal protection".	
Emergency procedures	: Stop leak if safe to do so.	
6.2. Environmental precautions		
Prevent entry to sewers and public waters. No	tify authorities if liquid enters sewers or public waters.	
6.3. Methods and material for contain	nent and cleaning up	
Methods for cleaning up	: Stop flow of gas if possible. Evacuate area. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse. Ventilate area.	
6.4. Reference to other sections		
See Heading 8. Exposure controls and person	al protection.	
SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Additional hazards when processed	: Catches fire spontaneously if exposed to air. Handle empty containers with care because residual vapors are flammable.	
Precautions for safe handling	Containers must be properly grounded before beginning transfer. Handle only in sealed purged systems. Prevent reverse flow. Provide good ventilation in process area to prevent accumulation of vapors. Do not allow contact with air. Do not breathe vapors. Systems utilizing silane that do not involve complete consumption of silane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'l, 1993.	
Hygiene measures	: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.	
7.2. Conditions for safe storage, include	ding any incompatibilities	
Technical measures	: Store contents under dry inert atmosphere.	
Storage conditions	Keep container tightly closed. Store in sealed cylinders in isolated area.	
Incompatible materials	Acids. Alcohols. Oxidizing agent. Water.	
Storage area	: Store in a well-ventilated place. Store away from heat.	
SECTION 8: Exposure controls/per	sonal protection	
8.1. Control parameters		
•		
ACGIH ACGIH TWA	(ppm) 5 ppm (silane)	
AGGITTWA	(khui) 2 hhui (aiigiic)	

Safety Data Sheet

Neopentasilane (15947-57-6)	
	IH TWA (ppm) 5 ppm (silane)
	I
8.2. Exposure controls	
Appropriate engineering controls	: Provide local exhaust or general room ventilation.
Personal protective equipment	<ul> <li>Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.</li> </ul>
Hand protection	: Neoprene or nitrile rubber gloves.
Eye protection	: Chemical goggles or face shield. Contact lenses should not be worn.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	<ul> <li>Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.</li> </ul>
<b>SECTION 9: Physical and che</b>	emical properties
9.1. Information on basic physi	cal and chemical properties
Physical state	: Liquid
Appearance	: Clear. Pyrophoric liquid.
Molecular mass	: 152.52 g/mol
Color	: Colorless.
Odor	: Disagreeable.
Odor threshold	: No data available
Refractive index	: No data available
рН	: No data available
Relative evaporation rate (butyl acetate	e=1) : No data available
Melting point	: No data available
Freezing point	: <0°C
Boiling point	: 132 - 134 °C
Flash point	: < -40 °C
Auto-ignition temperature	: < 50 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: Catches fire spontaneously if exposed to air, Highly flammable liquid and vapor
Vapor pressure	: 15 mm Hg @ 25°C
Relative vapor density at 20 °C	: >1
Relative density	: 0.805
VOC content	: 100 %
Solubility	: Insoluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: < 2 vol % (LEL)
9.2. Other information	
No additional information available	

### **SECTION 10: Stability and reactivity**

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Stable in sealed cylinders stored under a dry inert atmosphere.

#### 10.3. Possibility of hazardous reactions

Reacts with oxygen in air, igniting spontaneously. Mixtures with mercury explode when shaken in the presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

Safety Data Sheet

10.4. Conditions to avoid	
Open flame. Heat. Sparks. Do not allow contact	with air.
10.5. Incompatible materials	
Acids. Alcohols. Oxidizing agent. Water.	
10.6. Hazardous decomposition products	
Silicon dioxide.	,
SECTION 11: Toxicological informat	
11.1. Information on toxicological effects	
Acute toxicity	: Not classified
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause respiratory irritation. Overexposure may cause: Severe. Tissue damage.
Symptoms/effects after skin contact	: Causes (severe) skin burns.
Symptoms/effects after eye contact	: Causes serious eye damage. At levels below the flammability limit, silane is expected to affect
	the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.
SECTION 12: Ecological information	
12.1. Toxicity	
No additional information available	
12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
No additional information available	
12.4. Mobility in soil	
12.4. Mobility in soil No additional information available	
12.5. Other adverse effects	
Other adverse effects	: This substance may be hazardous to the environment.
Effect on ozone layer	: No additional information available
Effect on the global warming	: No known effects from this product.
GWPmix comment	: No known effects from this product.
SECTION 13: Disposal consideration	ns
13.1. Waste treatment methods	
Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of
	contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.
<b>SECTION 14: Transport information</b>	

**14.1. UN number** UN-No.(DOT)

: 3194

Safety Data Sheet

DOT NA no.	UN3194	
14.2. UN proper shipping name		
Transport document description	: UN3194 Pyrophoric liquid, inorganic, n.o.s. (NEOPENTASILANE), 4.2, I	
Proper Shipping Name (DOT)	: Pyrophoric liquid, inorganic, n.o.s.	
	(NEOPENTASILANE)	
Class (DOT)	: 4.2 - Class 4.2 - Spontaneously combustible material 49 CFR 173.124	
Packing group (DOT)	: I - Great Danger	
Hazard labels (DOT)	: 4.2 - Spontaneously combustible	
	COMBUSTILE 4	
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 181	
DOT Packaging Bulk (49 CFR 173.xxx)	: 244	
DOT Packaging Exceptions (49 CFR 173.xxx)	: None	
DOT Symbols	: G - Identifies PSN requiring a technical name	
14.3. Additional information		
Emergency Response Guide (ERG) Number	: 135	
Other information	: No supplementary information available.	
Transport by sea		
DOT Vessel Stowage Location	: D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel	
	carrying a number of passengers limited to not more than the larger of 25 passengers or one	
	passenger per each 3 m of overall vessel length, but the material is prohibited on passenger	
	vessels in which the limiting number of passengers is exceeded.	
DOT Vessel Stowage Other	<ul> <li>13 - Keep as dry as reasonably practicable,78 - Stow "separated longitudinally by an intervening complete compartment or hold from" explosives</li> </ul>	
Air transport		
DOT Quantity Limitations Passenger aircraft/rail	: Forbidden	
(49 CFR 173.27)		
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	Forbidden	
<b>SECTION 15: Regulatory information</b>	1	
15.1. US Federal regulations		
NEOPENTASILANE (15947-57-6)		
TSCA Exemption/Exclusion	CAUTION: This material is supplied for research and development	
	purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and	
	must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use	
	of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is	
	not permitted in the United States.	

 Isotetrasilane (13597-87-0)

 Not listed on the United States TSCA (Toxic Substances Control Act) inventory

 Neopentasilane (15947-57-6)

 Not listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

#### CANADA

No additional information available

EU-Regulations No additional information available

National regulations No additional information available

**15.3. US State regulations** No additional information available

### **SECTION 16: Other information**

Full text of H-phrases::	
H225	Highly flammable liquid and vapor
H250	Catches fire spontaneously if exposed to air
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H335	May cause respiratory irritation
Abbreviations and acronyms	: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling.
Hazard Rating	
Health	: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability	: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)
Physical	: 3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion
Prepared by safety and environmental affairs.	
Date of issue: 01/13/2015 Revision date: 04/17 SDS US (GHS HazCom 2012) - Custom According to Federal Register / Vol. 77, No. 58 / Monda	

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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