

Safety Data Sheet SII6463.4

Date of issue: 01/13/2015 Revision date: 07/29/2016 Version: 1.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance
Physical state : Liquid

Substance name : ISOTETRASILANE

Product code : SII6463.4 Formula : H10Si4

Synonyms : (TRISILYL)SILANE; 2-SILYLTRISILANE

Chemical family : SILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate

For research use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Flam. Liq. 2 H225 Pyr. Liq. 1 H250 Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335

Full text of H statements : see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)





GHS02

GHS05

GHS07

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H225 - Highly flammable liquid and vapor

H250 - Catches fire spontaneously if exposed to air H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage H335 - May cause respiratory irritation

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection

P260 - Do not breathe vapors

P264 - Wash hands thoroughly after handling

P210 - Keep away from heat, open flames, sparks. - No smoking

P222 - Do not allow contact with air

P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment

P242 - Use only non-sparking tools

P243 - Take precautionary measures against static discharge

P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide, dry chemical to

extinguish

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting P302+P334 - If on skin: Immerse in cool water/wrap with wet bandages

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse

07/29/2016 EN (English US) SDS ID: **\$116463.4** Page 1

Safety Data Sheet

skin with water/shower

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing

P363 - Wash contaminated clothing before reuse

P233 - Keep container tightly closed

P271 - Use only outdoors or in a well-ventilated area

P403+P235 - Keep in a cool place

P405 - Store locked up

P422 - Store contents under dry inert atmosphere

P501 - Dispose of contents/container to licensed waste disposal facility

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Substance type : Multi-constituent
Name : ISOTETRASILANE
CAS No : 13597-87-0

Name	Product identifier	%	GHS-US classification
Isotetrasilane	(CAS No) 13597-87-0	> 98	Flam. Liq. 2, H225 Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335
n-Tetrasilane	(CAS No) 7783-29-1	< 2	Flam. Liq. 2, H225 Pyr. Liq. 1, H250 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

- : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation
- : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
- First-aid measures after skin contact
- : Immerse in cool water/wrap in wet bandages. Wash with plenty of soap and water. Get immediate medical advice/attention.
- First-aid measures after eye contact
- : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
- First-aid measures after ingestion
- Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries

: Causes severe skin burns and eye damage.

Symptoms/injuries after inhalation

: May cause respiratory irritation. Overexposure may cause: Severe. Tissue damage.

Symptoms/injuries after skin contact

Causes (severe) skin burns.

Symptoms/injuries after eye contact

: Causes serious eye damage. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible

corneal damage.

Symptoms/injuries after ingestion

: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

: If unable to stop the flow of gas, isotetrasilane should be allowed to burn until consumed. Secondary fires may be extinguished with alcohol resistant foam, carbon dioxide, dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.

Unsuitable extinguishing media

water.

07/29/2016 EN (English US) SDS ID: **SII6463.4** 2/7

Safety Data Sheet

5.2. Special hazards arising from the substance or mixture

Fire hazard : Catches f

: Catches fire spontaneously if exposed to air. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Advice for firefighters

Firefighting instructions

: Isotetraasilane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance. Exercise caution when fighting any chemical fire. In case of fire: Stop leak if safe to do so.

Protection during firefighting

: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Stop leak if safe to do so.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

: Stop flow of gas if possible. Evacuate area. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse. Ventilate area.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

Handle empty containers with care because residual vapors are flammable. Catches fire spontaneously if exposed to air.

Precautions for safe handling

Containers must be properly grounded before beginning transfer. Handle only in sealed purged systems. Prevent reverse flow. Provide good ventilation in process area to prevent accumulation of vapors. Do not allow contact with air. Do not breathe vapors. Systems utilizing silane that do not involve complete consumption of silane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'I, 1993.

Hygiene measures : Wash hands thoroughly after handling. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Store contents under dry inert atmosphere.

Storage conditions

: Keep container tightly closed. Store in sealed cylinders in isolated area.

Incompatible materials

: Acids. Alcohols. Oxidizing agent. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

isotetrasilane (13597-87-0)			
USA ACGIH	ACGIH TWA (ppm)		

8.2. Exposure controls

Appropriate engineering controls

: Provide local exhaust or general room ventilation.

Personal protective equipment

: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

5 ppm (silane)

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical goggles or face shield. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is

recommended.

07/29/2016 EN (English US) SDS ID: **SII6463.4** 3/7

Safety Data Sheet

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear. Pyrophoric liquid.

Molecular mass : 122.42 g/mol
Color : Colorless.
Odor : Unpleasant.
Odor threshold : No data available

Refractive index : 1.5449

pH : No data available Relative evaporation rate (butyl acetate=1) : No data available

Melting point : -99 °C

Freezing point : No data available
Boiling point : 132 - 134 °C
Flash point : < -40 °C
Auto-ignition temperature : < 50 °C

Decomposition temperature : No data available

Flammability (solid, gas) : Catches fire spontaneously if exposed to air

Vapor pressure : 21 mm Hg @ 15°C

Relative vapor density at 20 °C : 5 g/liter
Relative density : 0.793
VOC content : 100 %

Solubility : Insoluble in water. Reacts with water.

Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : < 2 vol % (LEL)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed cylinders stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

Catches fire spontaneously if exposed to air. Reacts with oxygen in air, igniting spontaneously. Mixtures with mercury explode when shaken in the presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

10.4. Conditions to avoid

Open flame. Heat. Sparks. Do not allow contact with air.

10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent. Water.

10.6. Hazardous decomposition products

Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Skin corrosion/irritation : Causes severe skin burns and eye damage.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified Carcinogenicity : Not classified

07/29/2016 EN (English US) SDS ID: **SII6463.4** 4/7

Safety Data Sheet

Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : May cause respiratory irritation.

Specific target organ toxicity (repeated

exposure)

: Not classified

Aspiration hazard : Not classified

Symptoms/injuries after inhalation : May cause respiratory irritation. Overexposure may cause: Severe. Tissue damage.

Symptoms/injuries after skin contact : Causes (severe) skin burns.

Symptoms/injuries after eye contact : Causes serious eye damage. At levels below the flammability limit, silane is expected to affect

the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible

corneal damage.

Symptoms/injuries after ingestion : May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on ozone layer : No additional information available Effect on the global warming : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 3194 DOT NA no. UN3194

14.2. UN proper shipping name

Proper Shipping Name (DOT) : PYROPHORIC LIQUID, INORGANIC, N.O.S.

(ISOTETRASILANE)

Class (DOT) : 4.2 - Class 4.2 - Spontaneously combustible material 49 CFR 173.124

Hazard labels (DOT) : 4.2 - Spontaneously combustible



DOT Symbols : G - Identifies PSN requiring a technical name

Packing group (DOT) : I - Great Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : None
DOT Packaging Non Bulk (49 CFR 173.xxx) : 181
DOT Packaging Bulk (49 CFR 173.xxx) : 244

14.3. Additional information

Other information : No supplementary information available.

07/29/2016 EN (English US) SDS ID: **SII6463.4** 5/7

Safety Data Sheet

Transport by sea

DOT Vessel Stowage Location : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel

carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger

vessels in which the limiting number of passengers is exceeded

DOT Vessel Stowage Other : 78 - Stow "separated longitudinally by an intervening complete compartment or hold from"

explosives

Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : Forbidden

CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

ISOTETRASILANE (13597-87-0)	
TSCA Exemption/Exclusion	CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States

n-Tetrasilane (7783-29-1)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Isotetrasilane (13597-87-0)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Isotetrasilane (13597-87-0)

15.3. US State regulations

ISOTETRASILANE(13597-87-0)		
U.S California - Proposition 65 - Carcinogens List	No	
U.S California - Proposition 65 - Developmental Toxicity	No	
U.S California - Proposition 65 - Reproductive Toxicity - Female	No	
U.S California - Proposition 65 - Reproductive Toxicity - Male	No	

n-Tetrasilane (7783-29-1) U.S. - California -U.S. - California -U.S. - California -U.S. - California -Non-significant risk level Proposition 65 -Proposition 65 -Proposition 65 -(NSRL) Proposition 65 -**Developmental Toxicity** Reproductive Toxicity -Carcinogens List Reproductive Toxicity -Female Male No No No No

Isotetrasilane (13597-87-0)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

SECTION 16: Other information

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

07/29/2016 EN (English US) SDS ID: **SII6463.4** 6/7

Safety Data Sheet

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H250	Catches fire spontaneously if exposed to air
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H335	May cause respiratory irritation

HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is

given

Flammability : 4 Severe Hazard Physical : 3 Serious Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/13/2015 Revision date: 07/29/2016 Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2016 Gelest Inc. Morrisville, PA 19067

