SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Liquid
Substance name: (N-CYCLOHEXYLAMINOMETHYL)TRIETHOXYSILANE, 95%
Product code: SIC2464.2
Formula: C13H29NO3Si
Synonyms: \[(TRIETHOXYSILYL)METHYL\]AMINOCYCLOHEXANE
Chemical family: ORGANOSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate
For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)
Skin Irrit. 2 H315
Eye Dam. 1 H318
STOT SE 3 H335

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling
Hazard pictograms (GHS-US) :

Signal word (GHS-US) : Danger
Hazard statements (GHS-US) :
H315 - Causes skin irritation
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
Precautionary statements (GHS-US) :
P261 - Avoid breathing fume, vapors
P264 - Wash hands thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear eye protection, face protection, face shield, protective clothing, protective gloves
P302+P352 - If on skin: Wash with plenty of soap and water
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P312 - Call a doctor if you feel unwell
P332+P313 - If skin irritation occurs: Get medical advice/attention
P362 - Dispose of contents/container to licensed waste disposal facility.
P364 - Take off contaminated clothing and wash before reuse
P403+P405 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available
(N-CYCLOHEXYLAMINOMETHYL)TRIETHOXY SILANE, 95%
Safety Data Sheet

2.4. Unknown acute toxicity (GHS US)
No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Substance type</th>
<th>: Mono-constituent</th>
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</thead>
<tbody>
<tr>
<td>Name</td>
<td>(N-CYCLOHEXYLAMINOMETHYL)TRI ETHOXY SILANE, 95%</td>
</tr>
<tr>
<td>CAS No</td>
<td>26495-91-0</td>
</tr>
<tr>
<td>EC no</td>
<td>247-744-4</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-cyclohexylaminomethyltriethoxysilane</td>
<td>(CAS No) 26495-91-0</td>
<td>&gt; 96</td>
<td>Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed


Symptoms/injuries after skin contact: Causes skin irritation.

Symptoms/injuries after eye contact: Causes serious eye damage.

Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media


5.2. Special hazards arising from the substance or mixture

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.
(N-CYCLOHEXYLAMINOMETHYL)TRIETHOXYSILANE, 95%
Safety Data Sheet

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Use only in well ventilated areas. Avoid all eye and skin contact and do not breathe vapor and mist.
Hygiene measures: Wash hands thoroughly after handling. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection: Neoprene or nitrile rubber gloves.
Eye protection: Chemical goggles. Contact lenses should not be worn.
Skin and body protection: Wear suitable protective clothing.
Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Clear.
Molecular mass: 275.46 g/mol
Color: Clear to straw.
Odor threshold: No data available
Refractive index: 1.486
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: No data available
Freezing point: < 0 °C
Boiling point: 236 °C
Flash point: 119 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): No data available
Vapor pressure: < 0.5 mm Hg @ 20°
Relative vapor density at 20 °C: No data available
Relative density: No data available
Specific gravity / density: > 1 (air=1)
VOC content: < 3 %
Solubility: Reacts. Insoluble in water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Organic amine vapors. Ethanol.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/irritation: Causes serious eye damage.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity (single exposure): May cause respiratory irritation.
Specific target organ toxicity (repeated exposure): Not classified
Aspiration hazard: Not classified
Symptoms/injuries after skin contact: Causes skin irritation.
Symptoms/injuries after eye contact: Causes serious eye damage.
Symptoms/injuries after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on ozone layer: No additional information available
Effect on the global warming: No known ecological damage caused by this product.
SECTION 13: Disposal considerations

13.1. Waste treatment methods
Waste disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

N-cyclohexylaminomethyltriethoxysilane (26495-91-0)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

N-cyclohexylaminomethyltriethoxysilane (26495-91-0)
Listed on the Canadian NDSL (Non-Domestic Substances List)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

15.3. US State regulations

<table>
<thead>
<tr>
<th>(N-CYCLOHEXYLAMINOMETHYL)TRIETHOXYSILANE, 95% (26495-91-0)</th>
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<tr>
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<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
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</table>

N-cyclohexylaminomethyltriethoxysilane (26495-91-0)

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<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>No significance risk level (NSRL)</th>
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</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Abbreviations and acronyms : Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases:

| Eye Dam. 1 | Serious eye damage/eye irritation Category 1 |
| Skin Irrit. 2 | Skin corrosion/irritation Category 2 |
| STOT SE 3 | Specific target organ toxicity (single exposure) Category 3 |
| H315 | Causes skin irritation |
(N-CYCLOHEXYLAMINOMETHYL)TRIETHOXYSiLANE, 95%
Safety Data Sheet

<table>
<thead>
<tr>
<th>H318</th>
<th>Causes serious eye damage</th>
</tr>
</thead>
<tbody>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

**HMIS III Rating**

<table>
<thead>
<tr>
<th>Health</th>
<th>2 Moderate Hazard - Temporary or minor injury may occur</th>
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<tbody>
<tr>
<td>Flammability</td>
<td>1 Slight Hazard</td>
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<tr>
<td>Physical</td>
<td>1 Slight Hazard</td>
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</table>

Prepared by safety and environmental affairs.

Date of issue: 06/24/2015   Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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