## SECTION 1: Identification

### 1.1. Product identifier

<table>
<thead>
<tr>
<th>Product name</th>
<th>1,2-BIS(TRIETHOXYSILYL)ETHANE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>SIB1817.0</td>
</tr>
<tr>
<td>Product form</td>
<td>Substance</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Formula</td>
<td>C14H34O6Si2</td>
</tr>
<tr>
<td>Synonyms</td>
<td>BSE HEXAETHOXYDISILETHYLENE 4,4,7,7-TETRAETHOXY-3,8-DIOXA-4,7-DISILADECANE ORGANOETHOXYSILANE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOETHOXYSILANE</td>
</tr>
</tbody>
</table>

### 1.2. Recommended use of the chemical and restrictions on use

Recommended use: Chemical intermediate
For research and industrial use only

### 1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

### 1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

<table>
<thead>
<tr>
<th>GHS-US classification</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity (oral) Category 3</td>
<td>H301</td>
</tr>
<tr>
<td>Acute toxicity (dermal) Category 4</td>
<td>H312</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation Category 2B</td>
<td>H320</td>
</tr>
<tr>
<td>Full text of H statements: see section 16</td>
<td></td>
</tr>
</tbody>
</table>

### 2.2. Label elements

<table>
<thead>
<tr>
<th>GHS-US labeling</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard pictograms (GHS-US)</td>
<td></td>
</tr>
<tr>
<td>Signal word (GHS-US)</td>
<td>Danger</td>
</tr>
<tr>
<td>Hazard statements (GHS-US)</td>
<td>H301 - Toxic if swallowed H312 - Harmful in contact with skin H320 - Causes eye irritation</td>
</tr>
<tr>
<td>Precautionary statements (GHS-US)</td>
<td>P280 - Wear protective gloves/protective clothing/eye protection/face protection P264 - Wash hands thoroughly after handling P270 - Do not eat, drink or smoke when using this product P312 - Call a doctor if you feel unwell P320 - Rinse mouth P301 + P310 - If swallowed: Immediately call a doctor P302 + P352 - If on skin: Wash with plenty of water P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337 + P313 - If eye irritation persists: Get medical advice/attention P362 + P364 - Take off contaminated clothing and wash it before reuse P405 - Store locked up P321 - Specific treatment (see first aid instructions on this label) P501 - Dispose of contents/container to licensed waste disposal facility</td>
</tr>
</tbody>
</table>
1,2-BIS(TRIETHOXYSILYL)ETHANE
Safety Data Sheet

2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Substance type : Multi-constituent
Name : 1,2-BIS(TRIETHOXYSILYL)ETHANE
CAS No : 16068-37-4

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Bis(triethoxysilyl)ethane</td>
<td>(CAS No) 16068-37-4</td>
<td>95 - 100</td>
<td>Acute Tox. 3 (Oral), H301 Acute Tox. 4 (Dermal), H312 Eye Irrit. 2B, H320</td>
</tr>
<tr>
<td>1,1-Bis(triethoxysilyl)ethane</td>
<td>(CAS No) 16068-36-3</td>
<td>0 - 5</td>
<td>Eye Irrit. 2B, H320</td>
</tr>
<tr>
<td>1,2-Bis(triethoxysilyl)ethylene</td>
<td>(CAS No) 87061-56-1</td>
<td>0 - 5</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixture
Not applicable

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact : Harmful in contact with skin. May cause skin irritation.
Symptoms/injuries after eye contact : Causes eye irritation.
Symptoms/injuries after ingestion : Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media : Do not use straight streams.

5.2. Special hazards arising from the substance or mixture
Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.
6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>1,2-Bis(triethoxysilyl)ethane (16068-37-4)</th>
<th>OSHA</th>
<th>OSHA PEL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>10 ppm (by analogy with tetraethoxysilane [78-10-4] a maximum exposure of 10ppm is recommended for this product)</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Handle in an enclosing hood with exhaust ventilation.

Personal protective equipment: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

Hand protection: Neoprene or nitrile rubber gloves.

Eye protection: Chemical goggles. Contact lenses should not be worn.

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>354.59 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4052</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>-33 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>96 °C @ 0.3 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>107 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
1,2-BIS(TRIETHOXYSILYL)ETHANE
Safety Data Sheet

Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapor pressure : 10 mm Hg @ 150˚C
Relative vapor density at 20 °C : > 1
Relative density : 0.957
VOC content : < 5 %
Solubility : Reacts with water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating ethanol. Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Oral: Toxic if swallowed. Dermal: Harmful in contact with skin.

<table>
<thead>
<tr>
<th>1,2-Bis(triethoxysilyl)ethane (16068-37-4)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
</tr>
<tr>
<td>Carcinogenicity</td>
</tr>
<tr>
<td>None of the components in this product at concentrations &gt;0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
</tr>
<tr>
<td>Aspiration hazard</td>
</tr>
<tr>
<td>Potential Adverse human health effects and symptoms</td>
</tr>
<tr>
<td>Symptoms/injuries after inhalation</td>
</tr>
</tbody>
</table>

Print date: 11/08/2016

EN (English US)  SDS ID: SIB1817.0
# 1,2-BIS(TRIETHOXYSILYL)ETHANE

## Safety Data Sheet

### Symptoms/injuries after skin contact
- Harmful in contact with skin. May cause skin irritation.

### Symptoms/injuries after eye contact
- Causes eye irritation.

### Symptoms/injuries after ingestion
- Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

### Chronic symptoms
- On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

### Reason for classification
- Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity
- No additional information available

### 12.2. Persistence and degradability
- No additional information available

### 12.3. Bioaccumulative potential
- No additional information available

### 12.4. Mobility in soil
- No additional information available

### 12.5. Other adverse effects
- Other adverse effects:
  - This substance may be hazardous to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods
- Sewage disposal recommendations: Do not dispose of waste into sewer.
- Waste disposal recommendations:
  - Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
  - Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number
- UN-No. (DOT): 2810
- DOT NA no.: UN2810

### 14.2. UN proper shipping name
- Transport document description: UN2810 Toxic, liquids, organic, n.o.s. (1,2-BIS(TRIETHOXYSILYL)ETHANE), 6.1, III
- Proper Shipping Name (DOT):
  - Toxic, liquids, organic, n.o.s. (1,2-BIS(TRIETHOXYSILYL)ETHANE)
- Packing group (DOT): III - Minor Danger
- Hazard labels (DOT): 6.1 - Poison

### DOT Packaging Non Bulk (49 CFR 173.xxx)
- 203

### DOT Packaging Bulky (49 CFR 173.xxx)
- 241

### DOT Packaging Exceptions (49 CFR 173.xxx)
- 153

### DOT Symbols
- G - Identifies PSN requiring a technical name

### 14.3. Additional information
- Emergency Response Guide (ERG) Number: 153

### Other information
- No supplementary information available.

### Transport by sea
- DOT Vessel Stowage Location:
  - A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel
1,2-BIS(TRIETHOXYSILYL)ETHANE
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DOT Vessel Stowage Other: 40 - Stow "clear of living quarters"

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L

SECTION 15: Regulatory information
15.1. US Federal regulations

1,2-Bis(triethoxysilyl)ethane (16068-37-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
EPA TSCA Regulatory Flag: S - S - indicates a substance that is identified in a proposed or final Significant New Uses Rule

1,1-Bis(triethoxysilyl)ethane (16068-36-3)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

1,2-Bis(triethoxysilyl)ethylene (87061-56-1)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
1,2-Bis(triethoxysilyl)ethane (16068-37-4)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations

1,2-Bis(triethoxysilyl)ethane (16068-37-4)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

1,2-Bis(triethoxysilyl)ethane (16068-37-4)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

1,1-Bis(triethoxysilyl)ethane (16068-36-3)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

15.3. US State regulations
No additional information available

SECTION 16: Other information
Full text of H-phrases:

H301: Toxic if swallowed
H312: Harmful in contact with skin
H319: Causes serious eye irritation
H320: Causes eye irritation

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling.
**1,2-BIS(TRIETHOXYSILYL)ETHANE**

Safety Data Sheet

**HMIS III Rating**

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3 Ser</td>
<td>Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given</td>
</tr>
<tr>
<td>Flammability</td>
<td>1 Slt</td>
<td>Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)</td>
</tr>
<tr>
<td>Physical</td>
<td>1 Slt</td>
<td>Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.</td>
</tr>
</tbody>
</table>

Prepared by safety and environmental affairs.

Date of issue: 03/11/2014       Revision date: 09/28/2015       Version: 2.3

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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