

Safety Data Sheet SIA0591.3
Date of issue: 06/09/2017 Version: 1.0

SECTION 1: Identification

1.1. Product identifier

Product name : N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE-

PROPYLTRIMETHOXYSILANE, oligomeric co-hydrolysate

Product code : SIA0591.3
Product form : Substance
Physical state : Liquid

Chemical family : ORGANOMETHOXYSILANE

1.2. Recommended use of the chemical and restrictions on use

Recommended use : Chemical intermediate

For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2
H315
Specific target organ toxicity (single exposure) Category 3
H335

Full text of H statements : see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)



GHS07

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H315 - Causes skin irritation
H319 - Causes serious eye irr

H319 - Causes serious eye irritation H335 - May cause respiratory irritation

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection

P312 - Call a doctor if you feel unwell P261 - Avoid breathing vapors

P264 - Wash hands thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P302+P352 - If on skin: Wash with plenty of soap and water
P332+P313 - If skin irritation occurs: Get medical advice/attention

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse
P403+P233 - Store in a well-ventilated place. Keep container tightly closed

P405 - Store locked up

P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** Page 1

Safety Data Sheet

Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

Substances

Substance type : Multi-constituent

N-(2-AMINOETHYL)-3-AMINOPROPYLTRIMETHOXYSILANE-Name

PROPYLTRIMETHOXYSILANE, oligomeric co-hydrolysate

CAS No

| Name | Product identifier | % | GHS-US classification |
|--|--------------------|----------|--|
| N-(2-Aminoethyl)-3-aminopropyltrimethoxysilane- propyltrimethoxysilane, oligomeric co-hydrolysate | (CAS No) not found | 90 - 100 | Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335 |
| n-Propyltrimethoxysilane | (CAS No) 1067-25-0 | 0 - 10 | Flam. Liq. 3, H226 Eye Irrit. 2A, H319 |
| Methanol | (CAS No) 67-56-1 | 0 - 1 | Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 1, H370 STOT SE 3, H336 |

Full text of hazard classes and H-statements : see section 16

Mixtures

Not applicable

Description of first aid measures

First-aid measures general

: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact

Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact

Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion

Never give anything by mouth to an unconscious person. Get medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation

: May cause respiratory irritation. Overexposure may cause: Cough. Headache. Nausea. : Causes skin irritation.

Symptoms/effects after skin contact Symptoms/effects after eye contact

Causes serious eye damage. May be harmful if swallowed.

Symptoms/effects after ingestion

Chronic symptoms

On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

: Do not use straight streams. Unsuitable extinguishing media

5.2 Special hazards arising from the substance or mixture

: Irritating fumes and organic acid vapors may develop when material is exposed to elevated Fire hazard

temperatures or open flame.

Advice for firefighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Print date: 06/09/2017 EN (English US) SDS ID: SIA0591.3 2/8

Safety Data Sheet

Protection during firefighting

: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with

proper protection. For further information refer to section 8: "Exposure controls/personal

protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in

process area to prevent accumulation of vapors. Use only in well ventilated areas.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Store locked up.

Incompatible materials : Acids. Alcohols. Moisture. Oxidizing agent. Peroxides. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Methanol (67-56-1) | | |
|--------------------|--------------------------|-----------|
| ACGIH | ACGIH TWA (ppm) | 200 ppm |
| ACGIH | ACGIH STEL (ppm) | 250 ppm |
| OSHA | OSHA PEL (TWA) (mg/m³) | 260 mg/m³ |
| OSHA | OSHA PEL (TWA) (ppm) | 200 ppm |
| IDLH | US IDLH (ppm) | 6000 ppm |
| NIOSH | NIOSH REL (TWA) (mg/m³) | 260 mg/m³ |
| NIOSH | NIOSH REL (TWA) (ppm) | 200 ppm |
| NIOSH | NIOSH REL (STEL) (mg/m³) | 325 mg/m³ |
| NIOSH | NIOSH REL (STEL) (ppm) | 250 ppm |

8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure.

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical goggles. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 3/8

Safety Data Sheet

Respiratory protection

 Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear liquid.
Color : Straw.
Odor : Mild.

Odor threshold : No data available

Refractive index : 1.442

pH : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Melting point : No data available

Freezing point : < 0 °C

Boiling point : No data available

Flash point : $> 110 \, ^{\circ}\text{C}$

Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapor pressure : No data available
Relative vapor density at 20 °C : No data available

Relative density : 1.09

Solubility Reacts with water. Log Pow No data available No data available Log Kow No data available Viscosity, kinematic Viscosity, dynamic No data available No data available Explosive properties Oxidizing properties No data available Explosion limits No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Acids. Alcohols. Moisture. Oxidizing agent. Peroxides. Water.

10.6. Hazardous decomposition products

Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

| n-Propyltrimethoxysilane (1067-25-0) | |
|--------------------------------------|------------|
| LD50 oral rat | 7420 mg/kg |

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 4/8

Safety Data Sheet

| Methanol (67-56-1) | | |
|---------------------------|--------------------------------|--|
| LC50 inhalation rat (ppm) | 22500 ppm (Exposure time: 8 h) | |
| ATE US (oral) | 100 mg/kg body weight | |
| ATE US (dermal) | 300 mg/kg body weight | |
| ATE US (vapors) | 3 mg/l/4h | |

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified Carcinogenicity : Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP,

OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified

Specific target organ toxicity – single exposure : May cause respiratory irritation.

Specific target organ toxicity - repeated

exposure

: Not classified

Aspiration hazard : Not classified

Symptoms/effects after inhalation : May cause respiratory irritation. Overexposure may cause: Cough. Headache. Nausea.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic

effect on the central nervous system. Methanol may effect the central nervous system resulting

in persistent or recurring headaches or impaired vision.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water : Harmful to aquatic life with long lasting effects.

| Methanol (67-56-1) | | |
|--------------------|--|--|
| LC50 fish 1 | 28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through]) | |
| LC50 fish 2 | > 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static]) | |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

| Methanol (67-56-1) | |
|--------------------|-------|
| BCF fish 1 | < 10 |
| Log Pow | -0.77 |

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on ozone layer : No additional information available

Effect on the global warming : No known effects from this product.

GWPmix comment : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 5/8

Safety Data Sheet

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information

: No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

n-Propyltrimethoxysilane (1067-25-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Methanol (67-56-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting 1 %

15.2. International regulations

CANADA

No additional information available

n-Propyltrimethoxysilane (1067-25-0)

Listed on the Canadian DSL (Domestic Substances List)

Methanol (67-56-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid

Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects

Class D Division 2 Subdivision A - Very toxic material causing other toxic effects

Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations

No additional information available

n-Propyltrimethoxysilane (1067-25-0)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Methanol (67-56-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

n-Propyltrimethoxysilane (1067-25-0)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 6/8

Safety Data Sheet

Methanol (67-56-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Poisonous and Deleterious Substances Control Law

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

| Methanol (67-56-1) | | | | |
|--|--|---|---|-------------------------------------|
| U.S California - Proposition 65 - Carcinogens List | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Reproductive Toxicity - Female | U.S California - Proposition 65 - Reproductive Toxicity - Male | No significant risk level (NSRL) |
| No | Yes | No | No | |

Methanol (67-56-1)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

| Full text of H-phrases:: |
|--------------------------|
|--------------------------|

| H225 | Highly flammable liquid and vapor |
|------|-----------------------------------|
| H226 | Flammable liquid and vapor |
| H301 | Toxic if swallowed |
| H311 | Toxic in contact with skin |
| H315 | Causes skin irritation |
| H318 | Causes serious eye damage |
| H319 | Causes serious eye irritation |
| H331 | Toxic if inhaled |
| H335 | May cause respiratory irritation |
| H336 | May cause drowsiness or dizziness |
| H370 | Causes damage to organs |

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling.

HMIS III Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 06/09/2017 Version: 1.0

Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 7/8

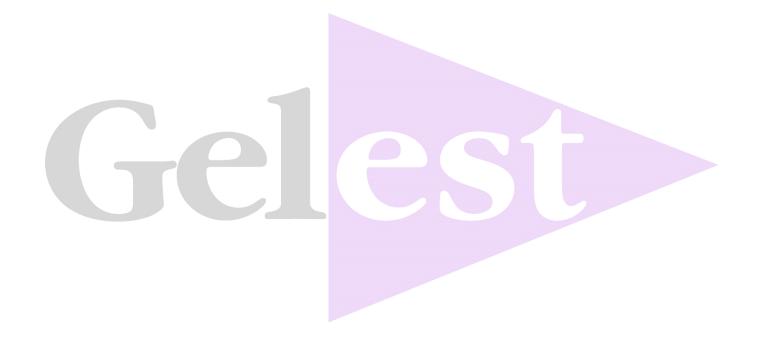
Safety Data Sheet

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2017 Gelest Inc. Morrisville, PA 19067



Print date: 06/09/2017 EN (English US) SDS ID: **SIA0591.3** 8/8