



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Physical state	: Liquid
Product name	: GELEST OE® 46.1
Product code	: PP2-OE46.1
Synonyms	: 2-PART SILICONE ELASTOMER; VINYL MODIFIED POLY(DIMETHYLSILOXANE) COPOLYMER, WITH (PART B) HYDRIDE FUNCTIONAL CROSSLINKER; GELEST® OE 46.1 2-PART SILICONE OPTICAL ENCAPSULANT
Chemical family	: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Chemical intermediate For research and industrial use only
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1.3. Details of the supplier of the safety data sheet

GELEST, INC.
 11 East Steel Road
 Morrisville, PA 19067
 USA
 T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Part A: Phenyl(chlorophenyl)siloxane-dimethylsiloxane copolymer, vinyl(dimethyl)siloxane terminated	(CAS No) 1627113-90-9	> 97	Not classified
Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated	(CAS No) 68909-20-6/7631-86-9	10 - 20	Not classified
Part B contains the following additional component: Polyphenyl(dimethylhydrosiloxy)siloxane, hydride terminated	(CAS No) 68952-30-7	< 10	Not classified

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.

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First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation	: No information available.
Symptoms/injuries after skin contact	: May cause mild skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: No information available.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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5.3. Advice for firefighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.
Hygiene measures	: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Keep container tightly closed.
Incompatible materials	: Alkalis. Metal salts. Oxidizing agent. Precious metals.
Storage area	: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

USA ACGIH	ACGIH TWA (mg/m ³)	0.1 mg/m ³ (total dust containing <1% quartz)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (nuisance dust)

8.2. Exposure controls

Appropriate engineering controls	: Provide local exhaust or general room ventilation.
Personal protective equipment	: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection	: Neoprene or nitrile rubber gloves.
Eye protection	: Chemical goggles. Contact lenses should not be worn.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: (mixture)
Color	: No data available
Odor	: No data available
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: 220 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 1 mm Hg @ 20°C
Relative vapor density at 20 °C	: No data available
Relative density	: 1.19
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 1000 - 4000 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

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10.6. Hazardous decomposition products

Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

LD50 oral rat	> 5000 mg/kg
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Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

IARC group	3 - Not classifiable
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Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Symptoms/injuries after inhalation : No information available.

Symptoms/injuries after skin contact : May cause mild skin irritation.

Symptoms/injuries after eye contact : May cause eye irritation.

Symptoms/injuries after ingestion : No information available.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on ozone layer : No additional information available

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Waste disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

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SECTION 15: Regulatory information

15.1. US Federal regulations

Part B contains the following additional component: Polyphenyl(dimethylhydrosiloxy)siloxane, hydride terminated (68952-30-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Part A: Phenyl(chlorophenyl)siloxane-dimethylsiloxane copolymer, vinyldimethylsiloxane terminated (1627113-90-9)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Part B contains the following additional component: Polyphenyl(dimethylhydrosiloxy)siloxane, hydride terminated (68952-30-7)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Part A: Phenyl(chlorophenyl)siloxane-dimethylsiloxane copolymer, vinyldimethylsiloxane terminated (1627113-90-9)

Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on Turkish inventory of chemical

15.3. US State regulations

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U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No

Part B contains the following additional component: Polyphenyl(dimethylhydrosiloxy)siloxane, hydride terminated (68952-30-7)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

Part A: Phenyl(chlorophenyl)siloxane-dimethylsiloxane copolymer, vinyldimethylsiloxane terminated (1627113-90-9)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

Part A contains the following additional component: Silicon dioxide, amorphous, hexamethyldisilazane treated (68909-20-6/7631-86-9)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

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SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

HMIS III Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability : 1 Slight Hazard
Physical : 0 Minimal Hazard

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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