

Safety Data Sheet ENEV4620

Date of issue: 01/26/2015 Revision date: 06/09/2016 Version: 2.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance
Physical state : Liquid

Substance name : VINYL METHYL KETONE, 95%

Product code : ENEV4620 Formula : C4H6O

Synonyms : ACETYL ETHYLENE; BUT-3-EN-2-ONE; 3-BUTEN-2-ONE; METHYLENE ACETONE; VINYL

METHYL KETONE; 2-BUTENONE; BUTENONE

Chemical family : KETONE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate

For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Flam. Liq. 2 H225
Acute Tox. 2 (Oral) H300
Acute Tox. 1 (Inhalation:vapour) H330
Skin Corr. 1B H314
Eye Dam. 1 H318
Aquatic Acute 3 H402

Full text of H statements : see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)





GHS02

GHS05

GHS06

Signal word (GHS-US) : Danger

Hazard statements (GHS-US)

: H225 - Highly flammable liquid and vapor
H300+H330 - Fatal if swallowed or if inhaled

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage H402 - Harmful to aquatic life

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection

P210 - Keep away from heat, open flames, sparks. - No smoking

P240 - Ground/Bond container and receiving equipment P241 - Use explosion-proof electrical equipment

P242 - Use only non-sparking tools

P243 - Take precautionary measures against static discharge

P260 - Do not breathe vapors

P264 - Wash hands thoroughly after handling

P270 - Do not eat, drink or smoke when using this product P271 - Use only outdoors or in a well-ventilated area

P273 - Avoid release to the environment

P284 - In case of inadequate ventilation wear respiratory protection

06/09/2016 EN (English US) SDS ID: **ENEV4620** Page 1

Safety Data Sheet

P301+P310 - If swallowed: Immediately call a doctor

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse

skin with water/shower

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a doctor

P320 - Specific treatment is urgent (see first aid instructions on this label)

P363 - Wash contaminated clothing before reuse

P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to

extinguish

P403+P233 - Store in a well-ventilated place. Keep container tightly closed

P403+P235 - Keep in a cool place

P405 - Store locked up

P501 - Dispose of contents/container to licensed waste disposal facility

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Substance type : Mono-constituent

Name : VINYL METHYL KETONE, 95%

CAS No : 78-94-4 EC no : 201-160-6

Name	Product identifier	%	GHS-US classification
Methyl vinyl ketone	(CAS No) 78-94-4	95 - 100	Flam. Liq. 2, H225 Acute Tox. 2 (Oral), H300 Acute Tox. 1 (Inhalation:vapour), H330 Skin Corr. 1B, H314 Eye Dam. 1, H318
Hydroquinone	(CAS No) 123-31-9	< 0.1	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek

medical advice immediately (show the label where possible). If possible show this sheet; if not

available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel

unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : Causes severe skin burns and eye damage.

Symptoms/injuries after inhalation : Fatal if inhaled. Danger of serious damage to health by prolonged exposure through inhalation.

May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact : Causes (severe) skin burns.

Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : Fatal if swallowed. Swallowing a small quantity of this material will result in serious health

hazard.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

06/09/2016 EN (English US) SDS ID: **ENEV4620** 2/8

Safety Data Sheet

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when

material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Advice for firefighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed

containers.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with

proper protection. For further information refer to section 8: "Exposure controls/personal

protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or

shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from

heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and

receiving equipment. Take precautionary measures against static discharge. Use only outdoors

or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild

soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof

electrical equipment.

Storage conditions : Keep container tightly closed. Store locked up. Keep in a cool place. Store in sealed containers

below 5°C.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Methyl vin	vl ketone	(78-94-4)

USA ACGIH ACGIH Ceiling (ppm) 0.2 ppm

06/09/2016 EN (English US) SDS ID: ENEV4620 3/8

Safety Data Sheet

Hydroquinone (123-31-9)			
USA ACGIH	ACGIH TWA (mg/m³)	1 mg/m³	
USA NIOSH	NIOSH REL (ceiling) (mg/m³)	2 mg/m³	
USA OSHA	OSHA PEL (TWA) (mg/m³)	2 mg/m³	
USA IDLH	US IDLH (mg/m³)	50 mg/m³	

8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure.

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical goggles or face shield. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. NIOSH-certified organic vapor

(black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 70.09 g/mol
Color : Straw.

Odor : Acrid. Lachrymator.
Odor threshold : No data available

Refractive index : 1.411

pH : No data available

Relative evaporation rate (butyl acetate=1) : > 1

Melting point : No data available

Freezing point : < 0 °C

Boiling point : 34 °C @ 120 mm Hg

Flash point : -7 °C
Auto-ignition temperature : 370 °C

Decomposition temperature : No data available

Flammability (solid, gas) : Highly flammable liquid and vapor

Vapor pressure : 71 mm Hg @ 20°C

Relative vapor density at 20 °C : > 1Relative density : 0.864VOC content : < 3 %

Solubility : Slightly. Soluble in water.

Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available

Explosion limits : 2.1 - 15.6 vol % (lower; upper)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

06/09/2016 EN (English US) SDS ID: ENEV4620 4/8

Safety Data Sheet

10.4. Conditions to avoid

Heat. Open flame. Sparks. ignition sources.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Oral: Fatal if swallowed. Inhalation:vapour: Fatal if inhaled.

VINYL METHYL KETONE, 95% (78-94-4)		
ATE US (oral)	23.100 mg/kg body weight	
ATE US (vapors)	0.007 mg/l/4h	
Methyl vinyl ketone (78-94-4)		
LD50 oral rat	23.1 mg/kg	
LD50 oral mouse	23 mg/kg	
LC50 inhalation rat (mg/l)	0.007 mg/l (Exposure time: 4 h)	
LC50 inhalation mouse	8 mg/m³ (Exposure time: 2 h)	
ATE US (oral)	23.100 mg/kg body weight	
ATE US (vapors)	0.007 mg/l/4h	
ATE US (dust, mist)	0.007 mg/l/4h	
Hydroquinone (123-31-9)		
LD50 oral rat	320 mg/kg	
LD50 dermal rabbit	> 2000 mg/kg 24 H	
ATE US (oral)	320.000 mg/kg body weight	

Skin corrosion/irritation : Causes severe skin burns and eye damage.
Skin Irritation - rat: 1%: severe irritation effect

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Hydroquinone (123-31-9)	
IARC group	3 - Not classifiable
National Toxicology Program (NTP) Status	1 - Evidence of Carcinogenicity

Reproductive toxicity : Not classified Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and : RTECS Nu

symptoms

: RTECS Number: MX3500000.

Symptoms/injuries after inhalation : Fatal if inhaled. Danger of serious damage to health by prolonged exposure through inhalation.

May cause irritation to the respiratory tract.

Symptoms/injuries after skin contact : Causes (severe) skin burns.
Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : Fatal if swallowed. Swallowing a small quantity of this material will result in serious health

hazard.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Hydroquinone (123-31-9)		
LC50 fish 1	0.044 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])	
EC50 Daphnia 1	0.29 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
LC50 fish 2	0.044 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])	

12.2. Persistence and degradability

No additional information available

06/09/2016 EN (English US) SDS ID: **ENEV4620** 5/8

Safety Data Sheet

12.3. Bioaccumulative potential

Hydroquinone (123-31-9)		
BCF fish 1	40	
Log Pow	0.5	

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on ozone layer : No additional information available Effect on the global warming : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Waste disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1251 DOT NA no. UN1251

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Methyl vinyl ketone, stabilized

Inhalation Hazard Zone A

Class (DOT) : 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132

Hazard labels (DOT) : 6.1 - Poison 3 - Flammable liquid

8 - Corrosive







Packing group (DOT) : I - Great Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : None
DOT Packaging Non Bulk (49 CFR 173.xxx) : 226
DOT Packaging Bulk (49 CFR 173.xxx) : 244

14.3. Additional information

Emergency Response Guide (ERG) Number : 131P

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded

DOT Vessel Stowage Other : 21 - Segregation same as for flammable liquids,40 - Stow "clear of living quarters",100 - Stow

"away from" flammable solids

Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : Forbidden

CFR 175.75)

06/09/2016 EN (English US) SDS ID: **ENEV4620** 6/8

Safety Data Sheet

SECTION 15: Regulatory information

15.1. US Federal regulations

Methyl vinyl ketone (78-94-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on the United States SARA Section 302

SARA Section 302 Threshold Planning Quantity (TPQ)

Hydroquinone (123-31-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on the United States SARA Section 302

Subject to reporting requirements of United States SARA Section 313

Cas journal repairing requirements of crimes		
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA	
SARA Section 302 Threshold Planning Quantity (TPQ)	≤ 10000	
SARA Section 313 - Emission Reporting	1.0 %	

15.2. International regulations

Methyl vinyl ketone (78-94-4)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Hydroquinone (123-31-9)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Substances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Pollutant Release and Transfer Register Law (PRTR Law)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

VINYL METHYL KETONE, 95%(78-94-4)	
U.S California - Proposition 65 - Carcinogens List	No
U.S California - Proposition 65 - Developmental Toxicity	No
U.S California - Proposition 65 - Reproductive Toxicity - Female	No
U.S California - Proposition 65 - Reproductive Toxicity - Male	No

Methyl vinyl ketone (78-94-4)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

Hydroquinone (123-31-9)			
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

Methyl vinyl ketone (78-94-4)

U.S. - Massachusetts - Right To Know List

06/09/2016 EN (English US) SDS ID: **ENEV4620** 7/8

Safety Data Sheet

Methyl vinyl ketone (78-94-4)

- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List

Hydroquinone (123-31-9)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

At of 11 philaded.		
H225		Highly flammable liquid and vapor
H300		Fatal if swallowed
H302		Harmful if swallowed
H314		Causes severe skin burns and eye damage
H317		May cause an allergic skin reaction
H318		Causes serious eye damage
H330		Fatal if inhaled
H341		Suspected of causing genetic defects
H351		Suspected of causing cancer
H400		Very toxic to aquatic life
H402		Harmful to aquatic life

HMIS III Rating

Health : 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or

repeated overexposures

Flammability : 3 Serious Hazard
Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/26/2015 Revision date: 06/09/2016 Version: 2.1

SDS US (GHS HazCom 2012) - Custom

 $According \ to \ Federal \ Register \ / \ Vol. \ 77, \ No. \ 58 \ / \ Monday, \ March \ 26, \ 2012 \ / \ Rules \ and \ Regulations$

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2016 Gelest Inc. Morrisville, PA 19067

06/09/2016 EN (English US) SDS ID: **ENEV4620** 8/8