**SECTION 1: Identification**

1.1. **Product identifier**

Product name: POLY(ETHYLENE OXIDE) MONOALLYL, MONOAMINE TERMINATED, SILYLATED

Product code: ENEP3712

Product form: Substance

Physical state: Liquid

Synonyms: ALLYL ALCOHOL ETHOXYLATE, STABASE TERMINATED

ALLYLOXY(ETHYLENE OXIDE), 2,2,5,5-TETRAMETHYL-1-AZA-DISILACYCLOPENTANE TERMINATED (4-7 EO)

POLY(OXY-1,2-ETHANEDIYL), a-2-PROPEN-1-YL-w-[2-(2,2,5,5-TETRAMETHYL-1-AZA-2,5-DISILACYCLOPENT-1YL)ETHOXY]-

Chemical family: POLYETHER

1.2. **Recommended use of the chemical and restrictions on use**

Recommended use: Chemical intermediate

For research use only

1.3. **Details of the supplier of the safety data sheet**

GELEST, INC.

11 East Steel Road

Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. **Emergency telephone number**

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) identification**

2.1. **Classification of the substance or mixture**

GHS-US classification: Not classified

2.2. **Label elements**

GHS-US labeling: No labeling applicable

2.3. **Hazards not otherwise classified (HNOC)**

No additional information available

2.4. **Unknown acute toxicity (GHS US)**

No data available

**SECTION 3: Composition/Information on ingredients**

3.1. **Substance**

Substance type: Mono-constituent

Name: POLY(ETHYLENE OXIDE) MONOALLYL, MONOAMINE TERMINATED, SILYLATED

CAS No: 1971854-68-8

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(ethylene oxide) monoallyl, monoamine terminated, silylated</td>
<td>(CAS No) 1971854-68-8</td>
<td>95 - 100</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. **Mixture**

Not applicable

4.1. **Description of first aid measures**

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries after inhalation: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact: May cause skin irritation.
Symptoms/injuries after eye contact: May cause eye irritation.
Symptoms/injuries after ingestion: No information available.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: None known.

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. May freeze if stored < @ 10°C.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available.
8.2. Exposure controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves.

Eye protection: Chemical goggles. Contact lenses should not be worn.

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid

Appearance: Liquid. Viscous.

Molecular mass: 400 - 600 g/mol

Color: Amber.

Odor: No data available

Odor threshold: No data available

Refractive index: 1.464 @ 25°C

pH: No data available

Relative evaporation rate (butyl acetate=1): No data available

Melting point: No data available

Freezing point: < 20 °C

Boiling point: > 205 °C

Flash point: > 110 °C

Auto-ignition temperature: No data available

Decomposition temperature: No data available

Flammability (solid, gas): No data available

Vapor pressure: < 0.01 mm Hg @ 20°C

Relative vapor density at 20 °C: No data available

Relative density: 1.01

VOC content: < 3 %

Solubility: Insoluble in water.

Log Pow: No data available

Log Kow: No data available

Viscosity, kinematic: 30 - 35 cSt

Viscosity, dynamic: No data available

Explosive properties: No data available

Oxidizing properties: No data available

Explosion limits: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.
10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/injuries after inhalation</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/injuries after skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Symptoms/injuries after eye contact</td>
<td>May cause eye irritation.</td>
</tr>
<tr>
<td>Symptoms/injuries after ingestion</td>
<td>No information available.</td>
</tr>
</tbody>
</table>

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

SECTION 12: Ecological information

12.1. Toxicity
No additional information available.

12.2. Persistence and degradability
No additional information available.

12.3. Bioaccumulative potential
No additional information available.

12.4. Mobility in soil
No additional information available.

12.5. Other adverse effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other adverse effects</td>
<td>This substance may be hazardous to the environment.</td>
</tr>
<tr>
<td>Effect on ozone layer</td>
<td>No additional information available</td>
</tr>
<tr>
<td>Effect on the global warming</td>
<td>No known effects from this product.</td>
</tr>
<tr>
<td>GWPmix comment</td>
<td>No known effects from this product.</td>
</tr>
</tbody>
</table>

SECTION 13: Disposal considerations

13.1. Waste treatment methods

| Sewage disposal recommendations            | Do not dispose of waste into sewer.            |
| Waste disposal recommendations             | Incinerate. Dispose in a safe manner in accordance with local/national regulations. |
| Ecology - waste materials                  | Avoid release to the environment.              |

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information : No supplementary information available.
POLY(ETHYLENE OXIDE) MONOALLYL, MONOAMINE TERMINATED, SILYLATED
Safety Data Sheet

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

| POLY(ETHYLENE OXIDE) MONOALLYL, MONOAMINE TERMINATED, SILYLATED (1971854-68-8) |
| TSCA Exemption/Exclusion |
| CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States |

Poly(ethylene oxide) monoallyl, monoamine terminated, silylated (1971854-68-8)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling.

HMIS III Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 09/21/2016 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefor. Information on this safety data sheet is not intended to constitute a basis for product specifications.