SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Solid
Substance name: TUNGSTEN(VI) PHENOXIDE
Product code: AKT893
Formula: C36H30O6W
Synonyms: HEXAPHENOXYTUNGSTEN
Chemical family: METAL COMPOUND

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate
For research use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification
Eye Irrit. 2A H319
Full text of H statements: see section 16

2.2. Label elements

GHS-US labeling
Hazard pictograms (GHS-US)

Signal word (GHS-US): Warning
Hazard statements (GHS-US): H319 - Causes serious eye irritation
Precautionary statements (GHS-US): P280 - Wear protective gloves/protective clothing/eye protection/face protection
P264 - Wash hands thoroughly after handling
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention

2.3. Other hazards

Other hazards not contributing to the classification: The US OSHA PEL (TWA) for phenol is 5 ppm (skin).

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Substance type: Mono-constituent
Name: TUNGSTEN(VI) PHENOXIDE
CAS No: 84798-30-1
TUNGSTEN(VI) PHENOXIDE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tungsten(VI) phenoxide</td>
<td>(CAS no) 84798-30-1</td>
<td>95 - 100</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries after inhalation: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact: May cause skin irritation. May be harmful in contact with skin.
Symptoms/injuries after eye contact: Causes serious eye irritation.
Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Notify authorities if product enters sewers or public waters. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. Provide local exhaust or general room ventilation to minimize exposure to dust.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves.

Eye protection: Chemical goggles. Contact lenses should not be worn.

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Solid

Appearance: Crystals.

Molecular mass: 747.53 g/mol

Color: Dark red-amber.

Odor: No data available

Odor threshold: No data available

Refractive index: No data available

pH: No data available

Relative evaporation rate (butyl acetate=1): No data available

Melting point: 72 - 76 °C

Freezing point: No data available

Boiling point: No data available

Flash point: > 110 °C

Auto-ignition temperature: No data available

Decomposition temperature: No data available

Flammability (solid, gas): No data available

Vapor pressure: < 0.1 mm Hg @ 110°C

Relative vapor density at 20 °C: No data available

Relative density: > 1

Solubility: Reacts with water. Organic solvent: Soluble: THF, toluene

Log Pow: No data available

Log Kow: No data available

Viscosity, kinematic: No data available

Viscosity, dynamic: No data available

Explosive properties: No data available

Oxidizing properties: No data available

Explosion limits: 5.7 g/m³ (lower)
9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating phenol.

10.4. Conditions to avoid
No additional information available

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : Not classified
Specific target organ toxicity (repeated exposure) : Not classified
Aspiration hazard : Not classified
Potential Adverse human health effects and symptoms : Material generates phenol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating and defatting effect on overexposed tissue. Note: The hydrolysis product of tungsten phenoxide is phenol, a poison by ingestion and moderately toxic by skin contact. It is also experimental mutagen and carcinogen.

Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact : May cause skin irritation. May be harmful in contact with skin.
Symptoms/injuries after eye contact : Causes serious eye irritation.
Symptoms/injuries after ingestion : May be harmful if swallowed.
Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.
SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Waste disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.
14.2. UN proper shipping name
Not applicable
14.3. Additional information
Other information: No supplementary information available.

Transport by sea
No additional information available
Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations
TUNGSTEN(VI) PHENOXIDE (84798-30-1)
TSCA Exemption/Exclusion
CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA. 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States

Tungsten(VI) phenoxide (84798-30-1)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
No additional information available

15.3. US State regulations
TUNGSTEN(VI) PHENOXIDE(84798-30-1)
U.S. - California - Proposition 65 - Carcinogens List No
U.S. - California - Proposition 65 - Developmental Toxicity No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male No

Tungsten(VI) phenoxide (84798-30-1)
U.S. - California - Proposition 65 - Carcinogens List No
U.S. - California - Proposition 65 - Developmental Toxicity No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male No

Non-significant risk level (NSRL)

SECTION 16: Other information

Indication of changes
Applied changes to section 4.

Abbreviations and acronyms
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.
TUNGSTEN(VI) PHENOXIDE
Safety Data Sheet

Full text of H-phrases:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

HMIS III Rating

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given</td>
</tr>
<tr>
<td>Flammability</td>
<td>1 Slight Hazard</td>
</tr>
<tr>
<td>Physical</td>
<td>1 Slight Hazard</td>
</tr>
</tbody>
</table>

Prepared by safety and environmental affairs.

Date of issue: 02/10/2016       Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2016 Gelest Inc. Morrisville, PA 19067