



**TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE),
50% in isopropanol**

Safety Data Sheet SSP-060

Date of issue: 01/13/2015 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
 Physical state : Liquid
 Product name : TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol
 Product code : SSP-060
 Synonyms : AZIRIDINE, POLYMER WITH (3-CHLOROPROPYL)TRIMETHOXYSILANE;
 POLYETHYLENIMINE, [N-(TRI(ISOPROPOXY, METHOXY)SILYLPROPYL)-,
 HYDROCHLORIDES
 Chemical family : ORGANOSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate
 For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
 11 East Steel Road
 Morrisville, PA 19067
USA
 T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Flam. Liq. 2 H225
 Skin Irrit. 2 H315
 Eye Irrit. 2A H319
 STOT SE 3 H336
 Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :


 GHS02


 GHS07

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H225 - Highly flammable liquid and vapor
 H315 - Causes skin irritation
 H319 - Causes serious eye irritation
 H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P210 - Keep away from heat, open flames, sparks. - No smoking
 P233 - Keep container tightly closed
 P240 - Ground/bond container and receiving equipment
 P241 - Use explosion-proof electrical equipment
 P242 - Use only non-sparking tools
 P243 - Take precautionary measures against static discharge
 P261 - Avoid breathing vapors
 P264 - Wash hands thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area
 P302+P352 - If on skin: Wash with plenty of water
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

contact lenses, if present and easy to do. Continue rinsing
P312 - Call a POISON CENTER if you feel unwell
P332+P313 - If skin irritation occurs: Get medical advice/attention
P337+P313 - If eye irritation persists: Get medical advice/attention
P362 - Take off contaminated clothing and wash before reuse
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish
P403+P235 - Keep in a cool place
P405 - Store locked up
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Isopropanol	(CAS No) 67-63-0	> 45	Flam. Liq. 2, H225 Acute Tox. 4 (Oral), H302 Eye Irrit. 2A, H319 STOT SE 3, H336
Trimethoxysilylpropyl modified (polyethylenimine)	(CAS No) 136856-91-2/37251-86-8	> 45	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
- Symptoms/injuries after skin contact : Causes skin irritation.
- Symptoms/injuries after eye contact : Causes serious eye irritation.
- Symptoms/injuries after ingestion : May be harmful if swallowed. Oral toxicity is associated with isopropanol or methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
- Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Advice for firefighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Use only outdoors or in a well-ventilated area. Provide good ventilation in process area to prevent accumulation of vapors. Containers and transfer lines require grounding during use. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed.

Incompatible materials : Acids. Alcohols. Oxidizing agent. Peroxides.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Isopropanol (67-63-0)		
USA ACGIH	ACGIH TWA (ppm)	200 ppm
USA ACGIH	ACGIH STEL (ppm)	400 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	980 mg/m ³
USA NIOSH	NIOSH REL (TWA) (ppm)	400 ppm
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	1225 mg/m ³
USA NIOSH	NIOSH REL (STEL) (ppm)	500 ppm
USA OSHA	OSHA PEL (TWA) (mg/m ³)	980 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	400 ppm
USA IDLH	US IDLH (ppm)	2000 ppm (10% LEL)

8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical goggles. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear solution.
Molecular mass	: 1500 - 1800 g/mol
Color	: Straw yellow. Amber.
Odor	: No data available
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < 0 °C
Freezing point	: No data available
Boiling point	: 82 °C (initial, isopropanol)
Flash point	: 12 °C
Auto-ignition temperature	: 455 (isopropanol)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 2
Relative density	: 0.92
VOC content	: > 45 °C
Solubility	: Reacts with water. Dissolves.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 125 - 175 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosive limits	: 2.5 - 12 vol % (isopropanol)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent. Peroxides.

10.6. Hazardous decomposition products

Methanol. Organic amine vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Isopropanol (67-63-0)	
LD50 oral rat	1870 mg/kg
LD50 dermal rabbit	4059 mg/kg
LC50 inhalation rat (mg/l)	72600 mg/m ³ (Exposure time: 4 h)

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

Isopropanol (67-63-0)	
ATE US (oral)	1870.000 mg/kg body weight
ATE US (dermal)	4059.000 mg/kg body weight
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Isopropanol (67-63-0)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause drowsiness or dizziness.
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause drowsiness or dizziness. May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye irritation.
Symptoms/injuries after ingestion	: May be harmful if swallowed. Oral toxicity is associated with isopropanol or methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

SECTION 12: Ecological information

12.1. Toxicity

Isopropanol (67-63-0)	
LC50 fish 1	9640 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	13299 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	11130 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Isopropanol (67-63-0)	
Log Pow	0.05 (at 25 °C)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on ozone layer	: No additional information available
Effect on the global warming	: No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 1993
DOT NA no.	UN1993

14.2. UN proper shipping name

Proper Shipping Name (DOT)	: FLAMMABLE LIQUIDS, N.O.S. (TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol)
----------------------------	--

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

Department of Transportation (DOT) Hazard Classes : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



DOT Symbols : G - Identifies PSN requiring a technical name

Packing group (DOT) : II - Medium Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202

DOT Packaging Bulk (49 CFR 173.xxx) : 242

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Isopropanol (67-63-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on United States SARA Section 313

EPA TSCA Regulatory Flag : T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.

SARA Section 313 - Emission Reporting : 1.0 % (only if manufactured by the strong acid process, no supplier notification)

Trimethoxysilylpropyl modified (polyethylenimine) (136856-91-2/37251-86-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Isopropanol (67-63-0)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the Canadian DSL (Domestic Substances List)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)

Trimethoxysilylpropyl modified (polyethylenimine) (136856-91-2/37251-86-8)

Listed on the Canadian NDSL (Non-Domestic Substances List)

15.3. US State regulations

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol(136856-91-2/37251-86-8)

U.S. - California - Proposition 65 - Carcinogens List : No

U.S. - California - Proposition 65 - Developmental Toxicity : No

U.S. - California - Proposition 65 - Reproductive Toxicity - Female : No

U.S. - California - Proposition 65 - Reproductive : No

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50%

in isopropanol

Safety Data Sheet

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol(136856-91-2/37251-86-8)				
Toxicity - Male				
Isopropanol (67-63-0)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
Trimethoxysilylpropyl modified (polyethylenimine) (136856-91-2/37251-86-8)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
Isopropanol (67-63-0)				
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Acute U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Chronic U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min) U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr) U.S. - Connecticut - Volatile Substances U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S. - Idaho - Occupational Exposure Limits - TWAs U.S. - Massachusetts - Right To Know List U.S. - Massachusetts - Toxics Use Reduction Act U.S. - Michigan - Occupational Exposure Limits - STELS U.S. - Michigan - Occupational Exposure Limits - TWAs U.S. - Minnesota - Hazardous Substance List U.S. - Minnesota - Permissible Exposure Limits - STELS U.S. - Minnesota - Permissible Exposure Limits - TWAs U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances U.S. - New Jersey - Environmental Hazardous Substances List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New Jersey - Special Health Hazards Substances List U.S. - New York - Occupational Exposure Limits - TWAs U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 1-Hour U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour U.S. - Oregon - Permissible Exposure Limits - TWAs U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour U.S. - Tennessee - Occupational Exposure Limits - STELS U.S. - Tennessee - Occupational Exposure Limits - TWAs U.S. - Texas - City of Austin - Aerosol Paint and Glue Restrictions U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Vermont - Permissible Exposure Limits - STELS U.S. - Vermont - Permissible Exposure Limits - TWAs U.S. - Washington - Permissible Exposure Limits - STELS U.S. - Washington - Permissible Exposure Limits - TWAs				

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A

TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet

Flam. Liq. 2	Flammable liquids Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

HMIS III Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur
Flammability : 4 Severe Hazard
Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/13/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2014 Gelest Inc. Morrisville, PA 19067

The logo for Gelest, featuring the word "Gelest" in a large, white, serif font. The letters "e", "l", "e", and "s" are partially overlaid by a large, light purple triangle that points to the right.