

Safety Data Sheet SIT8415.0

Date of issue: 01/09/2015 Revision date: 08/28/2015 Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Physical state : Liquid

Product name : N-TRIMETHOXYSILYLPROPYL-N,N,N-TRIMETHYLAMMONIUM CHLORIDE, 50% in

methanol

Product code : SIT8415.0
Formula : C9H24CINO3Si

Synonyms : N,N,N-TRIMETHYL-3-(TRIMETHOXYSILYL)-1-PROPANAMMONIUM CHLORIDE;

TRIMETHYL-3-(TRIMETHOXYSILYL)PROPYLAMMONIUM CHLORIDE

Chemical family : ORGANOMETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Chemical intermediate

For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST. INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Flam. Liq. 2 H225 Acute Tox. 3 (Oral) H301 Acute Tox. 3 (Dermal) H311 Acute Tox. 3 (Inhalation:vapour) H331 Skin Irrit 2 H315 Eye Dam. 1 H318 STOT SE 1 H370 STOT SE 3 H336 Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)











GHS02

GHS05

GHS06

GHS07 GHS08

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H225 - Highly flammable liquid and vapor

H301+H311+H331 - Toxic if swallowed, in contact with skin or if inhaled

H315 - Causes skin irritation H318 - Causes serious eye damage

H336 - May cause drowsiness or dizziness

H370 - Causes damage to organs

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection

P260 - Do not breathe vapors

P270 - Do not eat, drink or smoke when using this product

P264 - Wash hands thoroughly after handling

P312 - Call a doctor if you feel unwell

P210 - Keep away from heat, open flames, sparks. - No smoking

P240 - Ground/bond container and receiving equipment P241 - Use explosion-proof electrical equipment

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P242 - Use only non-sparking tools

P243 - Take precautionary measures against static discharge

P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing

P330 - Rinse mouth

P301+P310 - If swallowed: Immediately call a poison center/doctor/...

P302+P352 - If on skin: Wash with plenty of water/...

P332+P313 - If skin irritation occurs: Get medical advice/attention P362 - Take off contaminated clothing and wash before reuse

P271 - Use only outdoors or in a well-ventilated area

P233 - Keep container tightly closed P403+P235 - Keep in a cool place

P405 - Store locked up

P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Methanol	(CAS No) 67-56-1	> 45	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 1, H370 STOT SE 3, H336
Trimethyl-3-(trimethoxysilyl)propylammonium chloride	(CAS No) 35141-36-7	> 45	Skin Irrit. 2, H315 Eye Irrit. 2A, H319
3-Chloropropyltrimethoxysilane	(CAS No) 2530-87-2	< 2	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2A, H319

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. Call a POISON CENTER or doctor/physician.

First-aid measures after inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

First-aid measures after skin contact

: Remove/take off immediately all contaminated clothing. Wash with plenty of soap and water. Immediately call a poison center or doctor/physician.

First-aid measures after eye contact

: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

First-aid measures after ingestion

: Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries

: Causes damage to organs.

Symptoms/injuries after inhalation

: Toxic if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. May cause drowsiness or dizziness. Overexposure may cause: Nausea. Headache. Visual disturbances. Cough.

Symptoms/injuries after skin contact

: Toxic in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.

Symptoms/injuries after eye contact

Symptoms/injuries after ingestion

: Causes serious eye damage.

: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

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Chronic symptoms

 Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Special hazards arising from the substance or mixture

Fire hazard

: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. Highly flammable liquid and vapor.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Advice for firefighters

Firefighting instructions

Protection during firefighting

: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures

: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment

: Equip cleanup crew with proper protection. Avoid breathing vapors.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment

: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

Methods for cleaning up

: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

: Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling

: Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Do not breathe vapors.

outdoors of in a well-vertilated area. Do not breatile vapors

Hygiene measures

: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof ventilating equipment.

Storage conditions : Keep container tightly closed.

Incompatible materials : Oxidizing agent. Peroxides. Alcohols. Acids. Moisture. Water. Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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Methanol (67-56-1)		
USA ACGIH	ACGIH TWA (ppm)	200 ppm
USA ACGIH	ACGIH STEL (ppm)	250 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m³)	260 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm)	200 ppm
USA NIOSH	NIOSH REL (STEL) (mg/m³)	325 mg/m³
USA NIOSH	NIOSH REL (STEL) (ppm)	250 ppm
USA OSHA	OSHA PEL (TWA) (mg/m³)	260 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	200 ppm
USA IDLH	US IDLH (ppm)	6000 ppm

8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

Personal protective equipment : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure.

Hand protection : Neoprene or nitrile rubber gloves.

Eye protection : Chemical goggles. Contact lenses should not be worn.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is

recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge)

respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 257.83 g/mol
Color : Straw.
Odor : Amine-like.
Odor threshold : No data available

Refractive index : 1.3966

pH : No data available Relative evaporation rate (butyl acetate=1) : No data available

Melting point : < 0 °C

Freezing point : No data available
Boiling point : 68 °C (initial, methanol)

Flash point : $11 \, ^{\circ}\text{C}$ Auto-ignition temperature : $230 \, ^{\circ}\text{C}$

Decomposition temperature : No data available

Flammability (solid, gas) : Highly flammable liquid and vapor

Vapor pressure : 50 mm Hg @ 25°C
Relative vapor density at 20 °C : 5.9 (methanol)

Relative density : 0.927 VOC content : 50 %

Solubility : Reacts with water. Dissolves.

Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : 6 - 36.5 vol %

9.2. Other information

No additional information available

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SECTION 10	: Stability and	T reactivity
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10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Peroxides. Oxidizing agent. Alcohols. Acids. Moisture. Water.

10.6. Hazardous decomposition products

Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Oral: Toxic if swallowed. Dermal: Toxic in contact with skin. Inhalation:vapour: Toxic if inhaled.

N-TRIMETHOXYSILYLPROPYL-N,N,N-TRIMETHYLAMMONIUM CHLORIDE, 50% in methanol (35141-36-7)		
ATE US (oral)	100.000 mg/kg body weight	
ATE US (dermal)	300.000 mg/kg body weight	
ATE US (vapors)	3.000 mg/l/4h	
Methanol (67-56-1)		
LC50 inhalation rat (ppm)	22500 ppm (Exposure time: 8 h)	
ATE US (oral)	100.000 mg/kg body weight	
ATE US (dermal)	300.000 mg/kg body weight	
ATE US (vapors)	3.000 mg/l/4h	
3-Chloropropyltrimethoxysilane (2530-87-2)		
LD50 oral rat	5628 mg/kg	
LD50 dermal rabbit	2830 μl/kg	

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified

A recent study indicated that the related compound, chloropropyltrimethoxysilane, is a genetically active material via inhalation in a bone marrow micronucleus assay in female rats exposed to 200ppm daily over a 28 day period. However, using the same assay, no evidence of genetic activity was found in mice exposed to 500, 1000, or 1625 mg/kg by intraperitoneal injection. The relevance of this information to humans has not yet been determined.

Carcinogenicity : Not classified
Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : Causes damage to organs. May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)

: Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms

: Toxic if swallowed. Toxic in contact with skin. Toxic if inhaled.

Symptoms/injuries after inhalation : Toxic if inhaled. Danger of serious damage to health by prolonged exposure through inhalation.

May cause drowsiness or dizziness. Overexposure may cause: Nausea. Headache. Visual

May cause drowsiness or dizziness. Overexposure may cause: Nausea. Headache. Visual disturbances. Cough.

Symptoms/injuries after skin contact : Toxic in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.

Symptoms/injuries after eye contact : Causes serious eye damage.

Symptoms/injuries after ingestion : Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

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Chronic symptoms

: Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

SECTION 12: Ecological information

Toxicity

Methanol (67-56-1)		
LC50 fish 1 28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])		
LC50 fish 2	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])	

Persistence and degradability

No additional information available

12.3. **Bioaccumulative potential**

Methanol (67-56-1)		
BCF fish 1	< 10	
Log Pow	-0.77	

Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

No additional information available Effect on ozone layer

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

: Dispose in a safe manner in accordance with local/national regulations. Dispose of Waste disposal recommendations

contents/container to licensed waste disposal facility.

Additional information Handle empty containers with care because residual vapors are flammable.

Avoid release to the environment. Hazardous waste due to toxicity. Ecology - waste materials

SECTION 14: Transport information

14.1. **UN** number

Hazard labels (DOT)

UN-No.(DOT) 1992 DOT NA no. UN1992

UN proper shipping name

Proper Shipping Name (DOT) : FLAMMABLE LIQUIDS, TOXIC, N.O.S.

(N-TRIMETHOXYSILYLPROPYL-N,N,N-TRIMETHYLAMMONIUM CHLORIDE, 50% in

methanol)

Department of Transportation (DOT) Hazard

Classes

: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

: 3 - Flammable liquid 6.1 - Poison



: G - Identifies PSN requiring a technical name **DOT Symbols**

Packing group (DOT) : II - Medium Danger

DOT Packaging Exceptions (49 CFR 173.xxx) : 150 DOT Packaging Non Bulk (49 CFR 173.xxx) : 202 DOT Packaging Bulk (49 CFR 173.xxx) : 243

14.3. Additional information

Other information : No supplementary information available.

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Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 1 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Methanol (67-56-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on United States SARA Section 313

SARA Section 313 - Emission Reporting 1.0 %

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Trimethyl-3-(trimethoxysilyl)propylammonium chloride (35141-36-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Methanol (67-56-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Sustances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Poisonous and Deleterious Substances Control Law

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican national Inventory of Chemical Substances)

Listed on Turkish inventory of chemical

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian DSL (Domestic Sustances List)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Trimethyl-3-(trimethoxysilyl)propylammonium chloride (35141-36-7)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

15.3. US State regulations

N-TRIMETHOXYSILYLPROPYL-N,N,N-TRIMETHYLAMMONIUM CHLORIDE, 50% in methanol(35141-36-7)		
U.S California - Proposition 65 - Carcinogens List	No	
U.S California - Proposition 65 - Developmental Toxicity	No	
U.S California - Proposition 65 - Reproductive Toxicity - Female	No	
U.S California - Proposition 65 - Reproductive Toxicity - Male	No	

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Methanol (67-56-1)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	Yes	No	No	
3-Chloropropyltrimethox	ysilane (2530-87-2)			
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
Trimethyl-3-(trimethoxys	silyl)propylammonium chloric	le (35141-36-7)		
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	No	No	No	
3-Chloropropyltrimethoxysilane (2530-87-2)				

SECTION 16: Other information

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

Acute toxicity (dermal) Category 3
Acute toxicity (inhalation:vapor) Category 3
Acute toxicity (oral) Category 3
Serious eye damage/eye irritation Category 1
Serious eye damage/eye irritation Category 2A
Flammable liquids Category 2
Flammable liquids Category 4
Skin corrosion/irritation Category 2
Specific target organ toxicity (single exposure) Category 1
Specific target organ toxicity (single exposure) Category 3
Highly flammable liquid and vapor
Combustible liquid
Toxic if swallowed
Toxic in contact with skin
Causes skin irritation
Causes serious eye damage
Causes serious eye irritation
Toxic if inhaled
May cause drowsiness or dizziness
Causes damage to organs

HMIS III Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 4 Severe Hazard
Physical : 1 Slight Hazard

Prepared by safety and environmental affairs.

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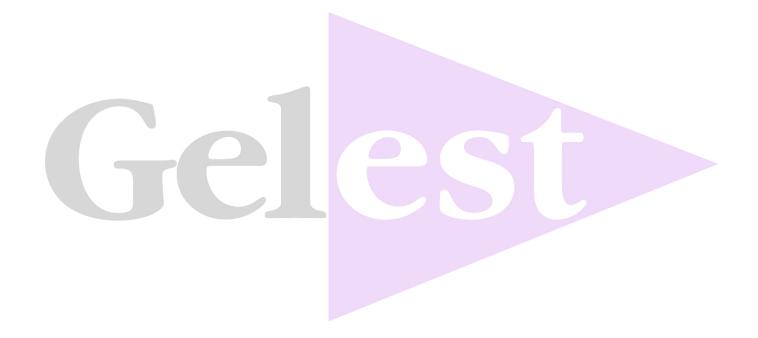
Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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