SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Substance name</td>
<td>(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOETHOXYSILANE</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate

For research use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin Corr: 1C H314
Eye Dam: 1 H318

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US): 

Signal word (GHS-US): Danger

Hazard statements (GHS-US): H314 - Causes severe skin burns and eye damage

Precautionary statements (GHS-US): P280 - Wear protective gloves/protective clothing/eye protection/face protection
P260 - Do not breathe vapors
P264 - Wash hands thoroughly after handling
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P321 - Specific treatment (see first aid instructions on this label)
P363 - Wash contaminated clothing before reuse
P405 - Store locked up
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

Other hazards not contributing to the classification: Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000
(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90
Safety Data Sheet

ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)
No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multi-constituent</td>
<td>(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90</td>
<td>1184179-50-7</td>
</tr>
<tr>
<td></td>
<td>Bis(3-triethoxysilyl)propyl)amine</td>
<td>13497-18-2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1-(3-Triethoxysilyl)propyl)-2,2-diethoxy-1-aza-2-silacyclopentane</td>
<td>(CAS No) 1184179-50-7</td>
<td>85 - 100</td>
<td>Skin Corr. 1C, H314 Eye Dam. 1, H318</td>
</tr>
<tr>
<td>Bis(3-triethoxysilyl)propyl)amine</td>
<td>(CAS No) 13497-18-2</td>
<td>0 - 15</td>
<td>Skin Corr. 1C, H314 Eye Dam. 1, H318 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries: Causes severe skin burns and eye damage.
Symptoms/injuries after inhalation: May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact: Causes (severe) skin burns.
Symptoms/injuries after eye contact: Causes serious eye damage.
Symptoms/injuries after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form ethanol.

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.
(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90
Safety Data Sheet

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Store locked up.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection: Neoprene or nitrile rubber gloves.
Eye protection: Chemical goggles or face shield. Contact lenses should not be worn.
Skin and body protection: Wear suitable protective clothing.
Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Clear liquid.
Molecular mass: 379.64 g/mol
Color: Straw.
Odor threshold: No data available
Refractive index: 1.4322
pH: No data available
Relative evaporation rate (butyl acetate=1): < 1
Melting point: No data available
Freezing point: < 0 °C
Boiling point: 136 - 138 °C @ 1 mm Hg
Flash point: > 110 °C
Auto-ignition temperature: No data available
Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapor pressure : < 0.1 mm Hg @ 100°C
Relative vapor density at 20 °C : > 1
Relative density : 0.974
VOC content : < 40 %
Solubility : Reacts with water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Ethanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
Skin corrosion/irritation : Causes severe skin burns and eye damage.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : Not classified
Specific target organ toxicity (repeated exposure) : Not classified
Aspiration hazard : Not classified
Potential Adverse human health effects and symptoms : This compound liberates ethanol on contact with moisture. Material generates ethanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.
Symptoms/injuries after skin contact : Causes (severe) skin burns.
Symptoms/injuries after eye contact : Causes serious eye damage.
Symptoms/injuries after ingestion : May be harmful if swallowed.
Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.
Reason for classification : Expert judgment
**SECTION 12: Ecological information**

12.1. **Toxicity**
No additional information available

12.2. **Persistence and degradability**
No additional information available

12.3. **Bioaccumulative potential**
No additional information available

12.4. **Mobility in soil**
No additional information available

12.5. **Other adverse effects**
Other adverse effects: This substance may be hazardous to the environment.
Effect on ozone layer: No additional information available
Effect on the global warming: No known ecological damage caused by this product.

**SECTION 13: Disposal considerations**

13.1. **Waste treatment methods**
Sewage disposal recommendations: Do not dispose of waste into sewer.
Waste disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

**SECTION 14: Transport information**

14.1. **UN number**
UN-No.(DOT): 2735
DOT NA no.: UN2735

14.2. **UN proper shipping name**
Proper Shipping Name (DOT): Amines, liquid, corrosive, n.o.s. (1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE
Transport hazard class(es) (DOT): 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT): 8 - Corrosive

DOT Symbols: G - Identifies PSN requiring a technical name
Packing group (DOT): III - Minor Danger
DOT Packaging Exceptions (49 CFR 173.xxx): 154
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241

14.3. **Additional information**
Emergency Response Guide (ERG) Number: 153
Other information: No supplementary information available.

**Transport by sea**
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other: 52 - Stow “separated from” acids

**Air transport**
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 60 L
(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90
Safety Data Sheet

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>(1-(3-TRIETHOXYSILYL)PROPYL)-2,2-DIETHOXY-1-AZA-2-SILACYCLOPENTANE, tech-90 (1184179-50-7)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA Exemption/Exclusion</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Bis[3-triethoxyisilylpropyl]amine (13497-18-2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
<tr>
<td>Bis[3-triethoxyisilylpropyl]amine (13497-18-2)</td>
</tr>
<tr>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
</tbody>
</table>

15.2. International regulations

<table>
<thead>
<tr>
<th>Bis[3-triethoxyisilylpropyl]amine (13497-18-2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the Canadian NDSL (Non-Domestic Substances List)</td>
</tr>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
</tr>
<tr>
<td>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</td>
</tr>
<tr>
<td>Listed on the Japanese ISHL (Industrial Safety and Health Law)</td>
</tr>
<tr>
<td>Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)</td>
</tr>
</tbody>
</table>

15.3. State regulations

<table>
<thead>
<tr>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>Non-significant risk level (NSRL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Bis[3-triethoxyisilylpropyl]amine (13497-18-2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Carcinogens List</td>
</tr>
<tr>
<td>No</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Data sources: Consulted C&L, Alfa*, Sigma, TCI SDS.

Abbreviations and acronyms: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases::

| H314       | Causes severe skin burns and eye damage |
| H318       | Causes serious eye damage               |
| H335       | May cause respiratory irritation         |
| H335       | Causes severe skin burns and eye damage  |
| H335       | Causes serious eye damage                |
| H335       | May cause respiratory irritation         |

10/28/2015 EN (English US) SDS ID: SIT8187.2 6/7