SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

- Product form: Substance
- Physical state: Liquid
- Substance name: HEXACHLORODISILANE, 99.9%
- Product code: SIH5905.1
- Formula: Cl₆Si₂
- Synonyms: HCDS; DISILANE HEXACHLORIDE
- Chemical family: CHLOROSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Chemical intermediate
For research and industrial use only

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classifications (GHS-US)
- Flam. Liq. 4: H227
- Skin Corr. 1B: H314
- Eye Dam. 1: H318
- STOT SE 3: H335

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling
- Hazard pictograms (GHS-US):
  - GHS05
  - GHS07

Signal word (GHS-US): Danger

Hazard statements (GHS-US):
- H227 - Combustible liquid
- H314 - Causes severe skin burns and eye damage
- H318 - Causes serious eye damage
- H335 - May cause respiratory irritation

Precautionary statements (GHS-US):
- P280 - Wear protective gloves/protective clothing/eye protection/face protection
- P210 - Keep away from heat, open flames, sparks. - No smoking
- P260 - Do not breathe vapors
- P264 - Wash hands thoroughly after handling
- P271 - Use only outdoors or in a well-ventilated area
- P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
- P303+P361+P335 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
- P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P310 - Immediately call a doctor
- P363 - Wash contaminated clothing before reuse
- P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide, dry chemical to extinguish
- P403+P233 - Store in a well-ventilated place. Keep container tightly closed
HEXACHLORODISILANE, 99.9%
Safety Data Sheet

2.3. Other hazards

Other hazards not contributing to the classification:

NOTE: Material may form a siloxane polymer on the skin, eyes or in the lungs.

2.4. Unknown acute toxicity (GHS-US)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexachlorodisilane</td>
<td>(CAS No) 13465-77-5</td>
<td>&gt; 99</td>
<td>Flam. Liq. 4, H227, Eye Dam. 1, H314, STOT SE 3, H335</td>
</tr>
<tr>
<td>Hydrogen chloride</td>
<td>(CAS No) 7647-01-0</td>
<td></td>
<td>Skin Corr. 1A, H314, Eye Dam. 1, H318</td>
</tr>
</tbody>
</table>

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid measures after skin contact: Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries: Causes severe skin burns and eye damage.

Symptoms/injuries after inhalation: May cause respiratory irritation.

Symptoms/injuries after skin contact: Causes (severe) skin burns.

Symptoms/injuries after eye contact: Causes serious eye damage.

Symptoms/injuries after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Carbon dioxide. Dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.

Unsuitable extinguishing media: Water.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Combustible liquid. Irritating fumes of hydrogen chloride and organic acid vapors may develop when material is exposed to water or open flame.

Explosion hazard: When heated at elevated temperatures (>150°C) hexachlorodisilane ignites in air. The following information is provided to assist if hexachlorodisilane is present in a fire situation. On long-term storage several incidents of shock sensitive detonations have been reported. In all cases material was stored greater than 1 year and evidence of package seal deterioration and partial hydrolysis were observed. Possible explanations for the shock sensitivity are low level contamination with pentachlorodisilane or the formation of hydridosilanes by HCl addition to the disilane or peroxide formation. Polymeric hydrolysates or gels frequently are associated with shock sensitive behavior.
5.3. Advice for firefighters
Firefighting instructions: Use only dry media to extinguish flames. Water spray or fog should only be used to knock down hydrogen chloride vapors in areas downwind from the fire. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.
6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.
6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Use only non-sparking tools.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Store in sealed corrosion resistant containers. Inspect containers regularly for integrity. May form explosive byproducts on extended storage. It is recommended that bottles be stored in a dry inert environment and that in no case should material be stored for greater than one year.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Hydrogen chloride (7647-01-0)</th>
<th>ACGIH Ceiling (ppm)</th>
<th>2 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>NIOSH REL (ceiling) (mg/m³)</td>
<td>7 mg/m³</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (ceiling) (ppm)</td>
<td>5 ppm</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (Ceiling) (mg/m³)</td>
<td>7 mg/m³</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (Ceiling) (ppm)</td>
<td>5 ppm</td>
</tr>
<tr>
<td>USA IDLH</td>
<td>US IDLH (ppm)</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

8.2. Exposure controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection: Neoprene or nitrile rubber gloves.
Eye protection: Chemical goggles or face shield. Contact lenses should not be worn.
Skin and body protection: Wear suitable protective clothing.
Respiratory protection: NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>268.89 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Acrid. Similar to hydrogen chloride.</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.475</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; -1 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>144 - 146 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>78 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>320 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>12 mm Hg @ 40°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 5</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.562</td>
</tr>
<tr>
<td>VOC content</td>
<td>100 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts violently with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>7 - 70 vol % (lower; upper)</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed corrosion resistant containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating hydrogen chloride.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials


10.6. Hazardous decomposition products


SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

<table>
<thead>
<tr>
<th>Test</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride (7647-01-0)</td>
<td></td>
</tr>
<tr>
<td>LD50 oral rat</td>
<td>238 - 277 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
<td>&gt; 5010 mg/kg</td>
</tr>
<tr>
<td>LC50 inhalation rat (mg/l)</td>
<td>1.68 mg/l (Exposure time: 1 h)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>238,000 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (vapors)</td>
<td>1.680 mg/l/4h</td>
</tr>
</tbody>
</table>
HEXACHLORODISILANE, 99.9%
Safety Data Sheet

Hydrogen chloride (7647-01-0)

ATE US (dust, mist) : 1.680 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns and eye damage.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Hydrogen chloride (7647-01-0)

IARC group : 3 - Not classifiable

Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : May cause respiratory irritation.
Specific target organ toxicity (repeated exposure) : Not classified
Aspiration hazard : Not classified
Symptoms/injuries after inhalation : May cause respiratory irritation.
Symptoms/injuries after skin contact : Causes (severe) skin burns.
Symptoms/injuries after eye contact : Causes serious eye damage.
Symptoms/injuries after ingestion : May be harmful if swallowed.
Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on ozone layer : No additional information available
Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT) : 2987
DOT NA no. : UN2987

14.2. UN proper shipping name
Proper Shipping Name (DOT) : Chlorosilanes, corrosive, n.o.s. (HEXACHLORODISILANE)
Department of Transportation (DOT) Hazard Classes : 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT) : 8 - Corrosive

Packing group (DOT) : II - Medium Danger
DOT Packaging Exceptions (49 CFR 173.xxx) : None
**HEXACHLORODISILANE, 99.9%**
**Safety Data Sheet**

| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 206 |
| DOT Packaging Bulk (49 CFR 173.xxx)    | : 242 |

### 14.3. Additional information

Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : C - The material must be stowed “on deck only” on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”

### Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : Forbidden

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

**Hydrogen chloride (7647-01-0)**

- Listed on the United States TSCA (Toxic Substances Control Act) inventory
- Listed on the United States SARA Section 302
- Listed on United States SARA Section 313

SARA Section 302 Threshold Planning Quantity (TPQ) : 500 (gas only)

SARA Section 313 - Emission Reporting : 1.0 % (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)

**Hexachlorodisilane (13465-77-5)**

- Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

**Hydrogen chloride (7647-01-0)**

- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on the Canadian DSL (Domestic Substances List)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Listed on the Canadian IDL (Ingredient Disclosure List)

**Hexachlorodisilane (13465-77-5)**

- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on the Canadian NDSL (Non-Domestic Substances List)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on the Japanese ISHL (Industrial Safety and Health Law)
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

#### 15.3. US State regulations

**HEXACHLORODISILANE, 99.9%(13465-77-5)**

<table>
<thead>
<tr>
<th>State</th>
<th>Proposition 65</th>
<th>Carcinogens List</th>
<th>Developmental Toxicity</th>
<th>Reproductive Toxicity - Female</th>
<th>Reproductive Toxicity - Male</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

**Hydrogen chloride (7647-01-0)**

<table>
<thead>
<tr>
<th>State</th>
<th>Proposition 65</th>
<th>Carcinogens List</th>
<th>Developmental Toxicity</th>
<th>Reproductive Toxicity - Female</th>
<th>Reproductive Toxicity - Male</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>State</th>
<th>Proposition 65</th>
<th>Carcinogens List</th>
<th>Developmental Toxicity</th>
<th>Reproductive Toxicity - Female</th>
<th>Reproductive Toxicity - Male</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>
## Hexachlorodisilane Safety Data Sheet

### Hexachlorodisilane (13465-77-5)

<table>
<thead>
<tr>
<th></th>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>No significance risk level (NSRL)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

### Hydrogen chloride (7647-01-0)

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>

## Additional Information
- **Emissions From Stack Heights**:
  - Less Than 25 Feet
  - 25 Feet to Less Than 40 Feet
  - 40 Feet or Greater

## Environmental Regulations
- **Carcinogenic**
- **Hazardous Air Pollutants**
- **Occupational Exposure Limits**
- **Accidental Release Prevention Regulations**
- **Reportable Quantities**

## Health Effects
- **Reproductive Toxicity**
  - Male
  - Female

## Environmental Contamination
- **Groundwater Reportable Concentration**
- **Soil Reportable Concentration**
- **Ambient Air Levels (AALs)**
- **Annual Ambience Levels**
- **Emission Levels (ELs)**
- **Threshold Quarters**
- **Sufficient Quantiy**
- **Pollutant Categories**
- **Control of Toxic Air Pollutants**
- **Right to Know List**

## Additional Resources
- **TCPA (Texas Commission on Pollution Abatement)**
- **RTK (Right to Know)**
- **SIH5905.1**

---

**01/23/2015**

**EN (English US)**

**SDS ID: SIH5905.1**

**7/8**
HEXACHLORODISILANE, 99.9%
Safety Data Sheet

SECTION 16: Other information

Abbreviations and acronyms:

- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

Full text of H-phrases:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Dam. 1</td>
<td>Serious eye damage/eye irritation Category 1</td>
</tr>
<tr>
<td>Flam. Liq. 4</td>
<td>Flammable liquids Category 4</td>
</tr>
<tr>
<td>Skin Corr. 1A</td>
<td>Skin corrosion/irritation Category 1A</td>
</tr>
<tr>
<td>Skin Corr. 1B</td>
<td>Skin corrosion/irritation Category 1B</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity (single exposure) Category 3</td>
</tr>
<tr>
<td>H227</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

HMIS III Rating

- Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
- Flammability: 3 Serious Hazard
- Physical: 2 Moderate Hazard

Prepared by safety and environmental affairs.

Date of issue: 01/23/2015
Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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