

Safety Data Sheet SIA0587.6 Date of issue: 02/26/2016 Version: Version: 1.0

| SECTION 1: Identification of the sub  | estance/mixture and of the company/undertaking   |  |  |
|---|--|--|--|
| 1.1. Product identifier   |  |  |  |
| Product form  | : Substance  |  |  |
| Physical state  | : Liquid   |  |  |
| Substance name  | : 1-[3-(2-AMINOETHYL)-3-AMINOISOBUTYL]-1,1,3,3,3-PENTAETHOXY-1,3-DISILAPROPANE, 95%  |  |  |
| Product code  | : SIA0587.6  |  |  |
| Formula   | : C17H42N2O5Si2  |  |  |
| Synonyms  | : 3-[2-(AMINOETHYLAMINO-5-METHYL)]-1,1,1,3,3-PENTAETHOXYDISILAHEXANE   |  |  |
| Chemical family   | : ORGANOETHOXYSILANE   |  |  |
| 1.2. Relevant identified uses of the subs   | stance or mixture and uses advised against   |  |  |
| Use of the substance/mixture  | : Chemical intermediate<br>For research use only   |  |  |
| 1.3. Details of the supplier of the safety  | data sheet   |  |  |
| GELEST, INC.<br>11 East Steel Road<br>Morrisville, PA 19067<br>USA<br>T 215-547-1015 - F 215-547-2484 - (M-F): 8:00<br>info@gelest.com - www.gelest.com | AM - 5:30 PM EST   |  |  |
| 1.4. Emergency telephone number   |  |  |  |
| Emergency number  | : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)  |  |  |
| <b>SECTION 2: Hazards identification</b>  |  |  |  |
| 2.1. Classification of the substance or n   | nixture  |  |  |
| GHS-US classification   |  |  |  |
| Skin Irrit. 2 H315<br>Eye Irrit. 2A H319<br>STOT SE 3 H335<br>Full text of H statements : see section 16  |  |  |  |
| 2.2. Label elements   |  |  |  |
| GHS-US labeling   |  |  |  |
| Hazard pictograms (GHS-US)  |  |  |  |
|   | GHS07  |  |  |
| Signal word (GHS-US)  | : Warning  |  |  |
| Hazard statements (GHS-US)  | : H315 - Causes skin irritation<br>H319 - Causes serious eye irritation<br>H335 - May cause respiratory irritation   |  |  |
| Precautionary statements (GHS-US)   | <ul> <li>P280 - Wear protective gloves/protective clothing/eye protection/face protection<br/>P261 - Avoid breathing vapors</li> <li>P264 - Wash hands thoroughly after handling</li> <li>P271 - Use only outdoors or in a well-ventilated area</li> <li>P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing</li> <li>P302+P352 - If on skin: Wash with plenty of soap and water</li> <li>P332+P313 - If skin irritation occurs: Get medical advice/attention</li> <li>P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove<br/>contact lenses, if present and easy to do. Continue rinsing</li> <li>P337+P313 - If eye irritation persists: Get medical advice/attention</li> <li>P312 - Call a doctor if you feel unwell</li> <li>P362 - Take off contaminated clothing and wash it before reuse</li> <li>P403+P233 - Store in a well-ventilated place. Keep container tightly closed</li> <li>P405 - Store locked up</li> <li>P501 - Dispose of contents/container to licensed waste disposal facility</li> <li>P321 - Specific treatment (see first aid instructions on this label)</li> </ul> |  |  |
| 00/00/0046  |  |  |  |

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| 2.3. Other hazards  |  |   |  |   |
|---|--|---|--|---|
| Other hazards not contributing to the<br>classification               | Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product<br>of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or<br>ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized<br>to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS<br>depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000<br>ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic<br>beverages. |   |  |   |
| 2.4. Unknown acute toxicity (GHS U                                    |  |   |  |   |
| No data available   |  |   |  |   |
| SECTION 3: Composition/Information                                    | ation on in  | gredients   |  |   |
| 3.1. Substance  |  |   |  |   |
| Substance type  | : Mono   | o-constituent   |  |   |
| Name  | : 1-[3-(<br>95%  | 2-AMINOETHYL)-3-AMINOISOBUT   | 'YL]-1,1,3,3,3-PEN                           | FAETHOXY-1,3-DISILAPROPANE                                    |
| CAS No  | : 1621   | 184-23-3  |  |   |
| Name  |  | Product identifier  | %  | GHS-US classification   |
| 1-[3-(2-Aminoethyl)-3-aminoisobutyl]-1,1,3,3,3-p<br>1,3-disilapropane | entaethoxy-  | (CAS No) 1621184-23-3   | 95 -<br>100                                  | Skin Irrit. 2, H315<br>Eye Irrit. 2A, H319<br>STOT SE 3, H335 |
|   |  |   |  |   |
| 3.2. Mixture  |  |   |  |   |
| Not applicable  |  |   |  |   |
| SECTION 4: First aid measures   |  |   |  |   |
| 4.1. Description of first aid measure                                 | S  |   |  |   |
| First-aid measures general  | medi   | ove contaminated clothing and shoe<br>cal advice immediately (show the lat<br>able show packaging or label. |  |   |
| First-aid measures after inhalation                                   | : Rem<br>unwe  | ove victim to fresh air and keep at re<br>II, seek medical advice.  | st in a position com                         | fortable for breathing. If you feel                           |
| First-aid measures after skin contact                                 | : Wasł   | with plenty of soap and water. Get  | medical advice/atte                          | ntion.  |
| First-aid measures after eye contact                                  | : Imme<br>prese  | ediately flush eyes thoroughly with w<br>ent and easy to do. Continue rinsing.                              | ater for at least 15 r<br>Get medical advice | minutes. Remove contact lenses, i<br>e/attention.             |
| First-aid measures after ingestion                                    | : Neve   | r give anything by mouth to an unco   | nscious person. Ge                           | t medical advice/attention.                                   |
| 4.2. Most important symptoms and o                                    | effects, both  | acute and delayed   |  |   |
| Symptoms/injuries after inhalation                                    | : May  | cause respiratory irritation.   |  |   |
| Symptoms/injuries after skin contact                                  | : Caus   | es skin irritation.   |  |   |
| Symptoms/injuries after eye contact                                   | : Caus   | es serious eye irritation.  |  |   |
| Symptoms/injuries after ingestion                                     | : May  | be harmful if swallowed.  |  |   |
| Chronic symptoms  |  | ontact with water this compound libe<br>e central nervous system.   | rates ethanol which                          | is known to have a chronic effect                             |
| I.3. Indication of any immediate me                                   | dical attentio   | n and special treatment needed  |  |   |
| NOTE TO PHYSICIAN: This product reacts                                | with water in  | the acid contents of the stomach to f   | orm ethanol.                                 |   |
| SECTION 5: Firefighting measure                                       | es   |   |  |   |
| .1. Extinguishing media   |  |   |  |   |
|   |  |   |  |   |

| 5.1. Extinguishing media                                       |  |
|--|--|
| Suitable extinguishing media<br>Unsuitable extinguishing media | <ul><li>Water spray. Foam. Carbon dioxide. Dry chemical.</li><li>Do not use straight streams.</li></ul>  |
| 5.2. Special hazards arising from the su                       | bstance or mixture   |
| Fire hazard  | : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.  |
| 5.3. Advice for firefighters                                   |  |
| Firefighting instructions<br>Protection during firefighting    | <ul> <li>Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.</li> <li>Do not enter fire area without proper protective equipment, including respiratory protection.<br/>Avoid all eye and skin contact and do not breathe vapor and mist.</li> </ul> |

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| SECTION 6: Accidental release me              |   |
|---|---|
| 6.1. Personal precautions, protective         | equipment and emergency procedures  |
| 6.1.1. For non-emergency personnel            |   |
| Protective equipment                          | : Wear protective equipment as described in Section 8.  |
| Emergency procedures                          | : Evacuate unnecessary personnel.   |
| 6.1.2. For emergency responders               |   |
| Protective equipment                          | : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with  |
|   | proper protection. For further information refer to section 8: "Exposure controls/personal protection".   |
| 6.2. Environmental precautions                |   |
| Prevent entry to sewers and public waters. No | tify authorities if liquid enters sewers or public waters.  |
| 6.3. Methods and material for contain         | ment and cleaning up  |
| For containment                               | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or   |
| Mathada far alaaning un                       | streams.  |
| Methods for cleaning up                       | : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or<br>shovel spills into appropriate container for disposal.            |
| 6.4. Reference to other sections              |   |
| See Heading 8. Exposure controls and persor   | nal protection.   |
| <b>SECTION 7: Handling and storage</b>        |   |
| 7.1. Precautions for safe handling            |   |
| Precautions for safe handling                 | : Avoid all eye and skin contact and do not breathe vapor and mist. Use only outdoors or in a   |
| 11  | well-ventilated area.   |
| Hygiene measures                              | : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild<br>soap and water before eating, drinking or smoking and when leaving work. |
| 7.2. Conditions for safe storage, inclu       | ding any incompatibilities  |
| Storage conditions                            | : Keep container tightly closed. Store locked up.   |
| Incompatible materials                        | : Acids. Alcohols. Oxidizing agent. Peroxides.  |
| Storage area                                  | : Store in a well-ventilated place. Store away from heat.   |
| 7.3. Specific end use(s)                      |   |
| No additional information available           |   |
| SECTION 8: Exposure controls/pe               | rsonal protection   |
| 8.1. Control parameters                       |   |
| No additional information available           |   |
| 8.2. Exposure controls                        |   |
| Appropriate engineering controls              | : Provide local exhaust or general room ventilation.  |
| Personal protective equipment                 | : Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be   |
|   | available in the immediate vicinity of any potential exposure.  |
| Hand protection                               | · Neoprepe or pitrile rubber cloves   |
| Hand protection<br>Eye protection             | <ul> <li>Neoprene or nitrile rubber gloves.</li> <li>Chemical goggles. Contact lenses should not be worn.</li> </ul>  |
| Skin and body protection                      | : Wear suitable protective clothing.  |
| Respiratory protection                        | : Where exposure through inhalation may occur from use, respiratory protection equipment is   |
|   | recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.  |
| SECTION 9: Physical and chemica               | properties  |
| 9.1. Information on basic physical and        |   |
| Physical state                                | : Liquid  |
| Appearance                                    | : Liquid.   |
| Molecular mass                                | : 410.7 g/mol   |
| Color   | : Straw yellow to amber.  |
| Odor  | : Mild. Amine. Ammonia-like.  |
| Odor threshold                                | : No data available   |
| Refractive index                              | : No data available   |
| рН  | : No data available   |
|   |   |

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| Relative evaporation rate (butyl acetate=1)         | : <1   |  |  |
|---|--|--|--|
| Melting point                                       | : No data available  |  |  |
| Freezing point                                      | : <0°C   |  |  |
| Boiling point                                       | : 130 - 140 °C @ 0.5 mm Hg   |  |  |
| Flash point   | : > 150 °C   |  |  |
| Auto-ignition temperature                           | : No data available  |  |  |
| Decomposition temperature                           | : No data available  |  |  |
| Flammability (solid, gas)                           | : No data available  |  |  |
| Vapor pressure                                      | ∶ < 5 mm Hg @ 25°C   |  |  |
| Relative vapor density at 20 °C                     | : No data available  |  |  |
| Relative density                                    | : 0.99   |  |  |
| Solubility  | : Reacts with water.   |  |  |
| Log Pow   | : No data available  |  |  |
| Log Kow   | : No data available  |  |  |
| Viscosity, kinematic                                | : No data available  |  |  |
| Viscosity, dynamic                                  | : No data available  |  |  |
| Explosive properties                                | : No data available  |  |  |
| Oxidizing properties                                | : No data available  |  |  |
| Explosion limits                                    | : No data available  |  |  |
| 9.2. Other information                              |  |  |  |
| No additional information available                 |  |  |  |
| SECTION 10: Stability and reactivity                |  |  |  |
| 10.1. Reactivity                                    |  |  |  |
| No additional information available                 |  |  |  |
| 10.2. Chemical stability                            |  |  |  |
| Stable in sealed containers.                        |  |  |  |
| 10.3. Possibility of hazardous reactions            |  |  |  |
| Reacts with water and moisture in air, liberating e | thanol.  |  |  |
| 10.4. Conditions to avoid                           |  |  |  |
| Heat. Open flame. Sparks.                           |  |  |  |
|   |  |  |  |
| 10.5. Incompatible materials                        |  |  |  |
| Acids. Alcohols. Oxidizing agent. Peroxides.        |  |  |  |
| 10.6. Hazardous decomposition products              |  |  |  |
| Ethanol. Organic acid vapors.                       |  |  |  |
| SECTION 11: Toxicological information               | on   |  |  |
| 11.1. Information on toxicological effects          |  |  |  |
| Acute toxicity                                      | : Not classified   |  |  |
| Skin corrosion/irritation                           | : Causes skin irritation.  |  |  |
| Serious eye damage/irritation                       | : Causes serious eye irritation.   |  |  |
| Respiratory or skin sensitization                   | : Not classified   |  |  |
| Germ cell mutagenicity                              | : Not classified   |  |  |
| Carcinogenicity                                     | : Not classified   |  |  |
| Reproductive toxicity                               | : Not classified   |  |  |
| Specific target organ toxicity (single exposure)    | : May cause respiratory irritation.  |  |  |
| Specific target organ toxicity (repeated exposure)  | : Not classified   |  |  |
| Aspiration hazard                                   | : Not classified   |  |  |
| Potential Adverse human health effects and symptoms | : This compound liberates ethanol on contact with moisture. Material generates ethanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue. |  |  |
| Symptoms/injuries after inhalation                  | : May cause respiratory irritation.  |  |  |
| Symptoms/injuries after skin contact                | : Causes skin irritation.  |  |  |
| Symptoms/injuries after eye contact                 | : Causes serious eye irritation.   |  |  |
|   |  |  |  |

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| Symptoms/injuries after ingestion   | : May be harmful if swallowed.   |  |  |
|---|--|--|--|
| Chronic symptoms  | <ul> <li>On contact with water this compound liberates ethanol which is known to have a chronic effect<br/>on the central nervous system.</li> </ul>   |  |  |
| Reason for classification   | : Expert judgment  |  |  |
| SECTION 12: Ecological informatio   | n  |  |  |
| 12.1. Toxicity  |  |  |  |
| No additional information available   |  |  |  |
| 12.2. Persistence and degradability   |  |  |  |
| No additional information available   |  |  |  |
|   |  |  |  |
| 12.3.         Bioaccumulative potential           No additional information available |  |  |  |
| 12.4. Mobility in soil  |  |  |  |
| No additional information available   |  |  |  |
| 12.5. Other adverse effects   |  |  |  |
| Other adverse effects   | : This substance may be hazardous to the environment.  |  |  |
| Effect on ozone layer   | : No additional information available  |  |  |
| Effect on the global warming  | : No known ecological damage caused by this product.   |  |  |
| SECTION 13: Disposal consideration  | ons  |  |  |
| 13.1. Waste treatment methods   |  |  |  |
| Sewage disposal recommendations   | : Do not dispose of waste into sewer.  |  |  |
| Waste disposal recommendations  | <ul> <li>May be incinerated. Dispose in a safe manner in accordance with local/national regulations.</li> <li>Dispose of contents/container to licensed waste disposal facility.</li> </ul>  |  |  |
| Ecology - waste materials   | : Avoid release to the environment.  |  |  |
| SECTION 14: Transport informatior   | 1  |  |  |
| 14.1. UN number   |  |  |  |
| Not regulated for transport.  |  |  |  |
| 14.2. UN proper shipping name   |  |  |  |
| Not applicable  |  |  |  |
| 14.3. Additional information  |  |  |  |
| Other information   | : No supplementary information available.  |  |  |
| Transport by sea  |  |  |  |
| No additional information available   |  |  |  |
|   |  |  |  |
| Air transport<br>No additional information available                                  |  |  |  |
|   |  |  |  |
| SECTION 15: Regulatory informatic   | on .   |  |  |
| 15.1. US Federal regulations  |  |  |  |
|   | -1,1,3,3,3-PENTAETHOXY-1,3-DISILAPROPANE, 95% (1621184-23-3)   |  |  |
| TSCA Exemption/Exclusion  | CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States |  |  |
| 1-[3-(2-Aminoethyl)-3-aminoisobutyl]-1,1,3  | ,3,3-pentaethoxy-1,3-disilapropane (1621184-23-3)  |  |  |
| Not listed on the United States TSCA (Toxic S   | Substances Control Act) inventory  |  |  |
| 15.2. International regulations   |  |  |  |
| No additional information available   |  |  |  |
| 15.3. US State regulations  |  |  |  |
|   | 1,1,3,3,3-PENTAETHOXY-1,3-DISILAPROPANE, 95%(1621184-23-3)   |  |  |
| U.S California - Proposition 65 - Carcinogens   |  |  |  |
| U.S. California Drangaitian 65 Developmen   |  |  |  |

U.S. - California - Proposition 65 - Developmental

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| 1-[3-(2-AMINOETHYL)   | -3-AMINOISOBUTYL]-1,1,3,3,3-                                   | PENTAETHOXY-1,3-DISILAP   | ROPANE, 95%(1621184-23-3)   |                                      |
|---|--|---|---|--------------------------------------|
| Toxicity  |  |   |   |                                      |
| U.S California - Propo<br>Toxicity - Female                       | osition 65 - Reproductive                                      | No  |   |                                      |
| U.S California - Proposition 65 - Reproductive<br>Toxicity - Male |  | No  |   |                                      |
| 1-[3-(2-Aminoethyl)-3-  | aminoisobutyl]-1,1,3,3,3-penta                                 | ethoxy-1,3-disilapropane (162   | 1184-23-3)  |                                      |
| U.S California -<br>Proposition 65 -<br>Carcinogens List          | U.S California -<br>Proposition 65 -<br>Developmental Toxicity | U.S California -<br>Proposition 65 -<br>Reproductive Toxicity -<br>Female | U.S California -<br>Proposition 65 -<br>Reproductive Toxicity -<br>Male | Non-significant risk level<br>(NSRL) |
| No  | No   | No  | No  |                                      |

#### **SECTION 16: Other information**

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development.

| Full text of H-phrases::                  |  |
|---|--|
| H315                                      | Causes skin irritation   |
| H319                                      | Causes serious eye irritation  |
| H335                                      | May cause respiratory irritation   |
| HMIS III Rating<br>Health<br>Flammability | <ul> <li>3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given</li> <li>1 Slight Hazard</li> </ul> |
| Physical                                  | : 1 Slight Hazard  |
| Prepared by safety and environmental affa | airs.  |
|   |  |
| Date of issue: 02/26/2016 Version: 1.0    |  |
|   |  |

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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